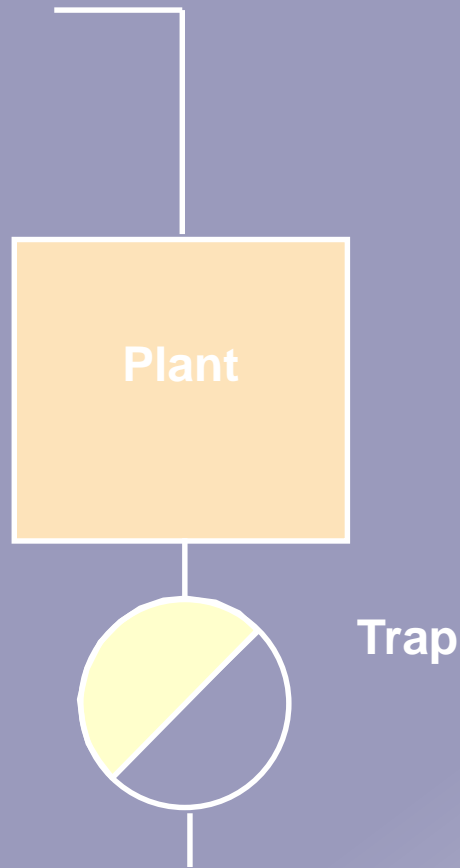


پمپ های مکانیکی

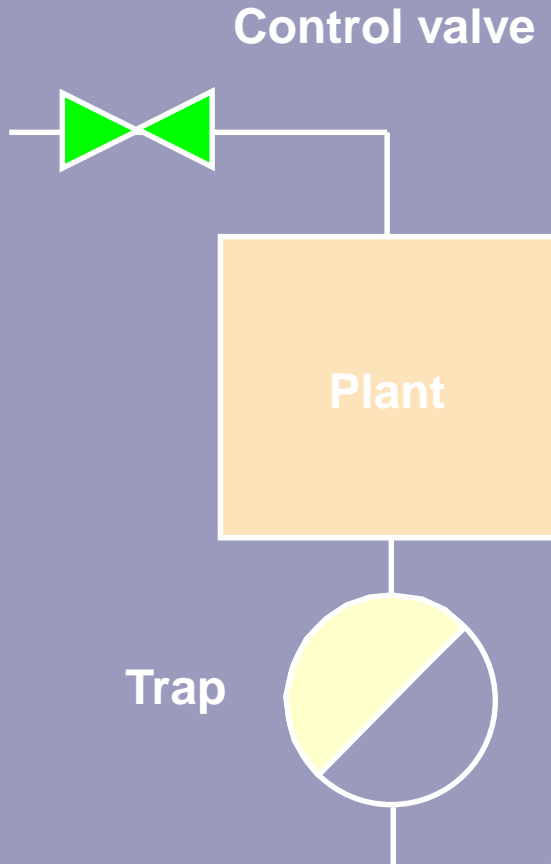


Condensate Removal No 1



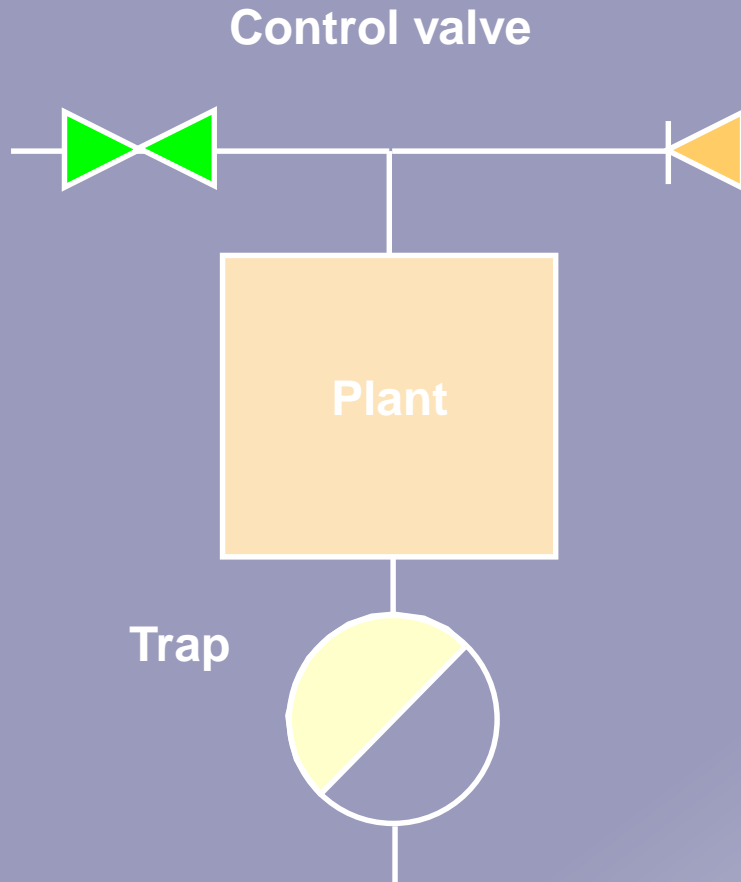
- No control valve, no lift, no problems, assuming:
- Condensate can drain to atmospheric pressure.
- The equipment is not shut down.

Condensate Removal No 2



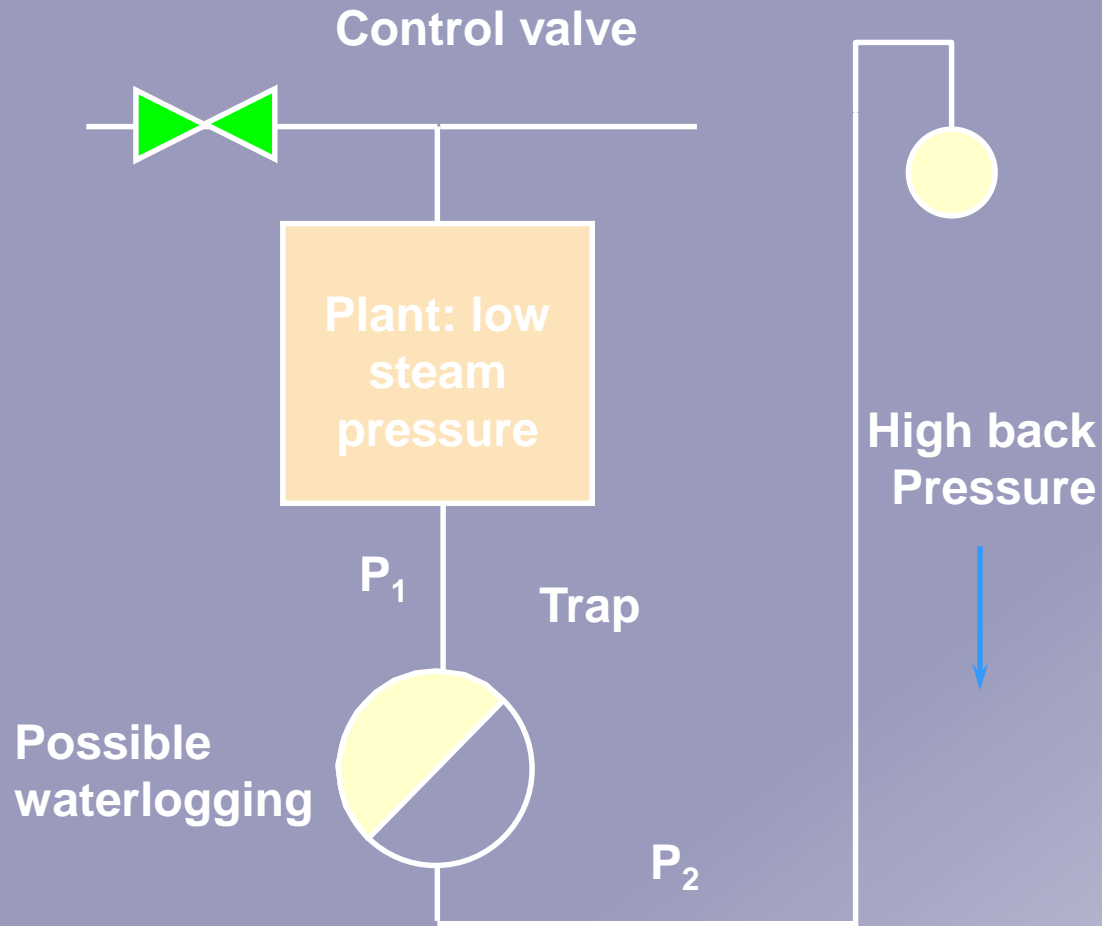
- Control valve added = possible problems with vacuum under low loads, assuming:
- Condensate can drain to atmospheric pressure.
- The equipment is not shut down.

Condensate Removal No 3



- With a vacuum breaker added, there is still a problem because the trap needs:
- Positive head for flow.
- To drain to atmospheric pressure.

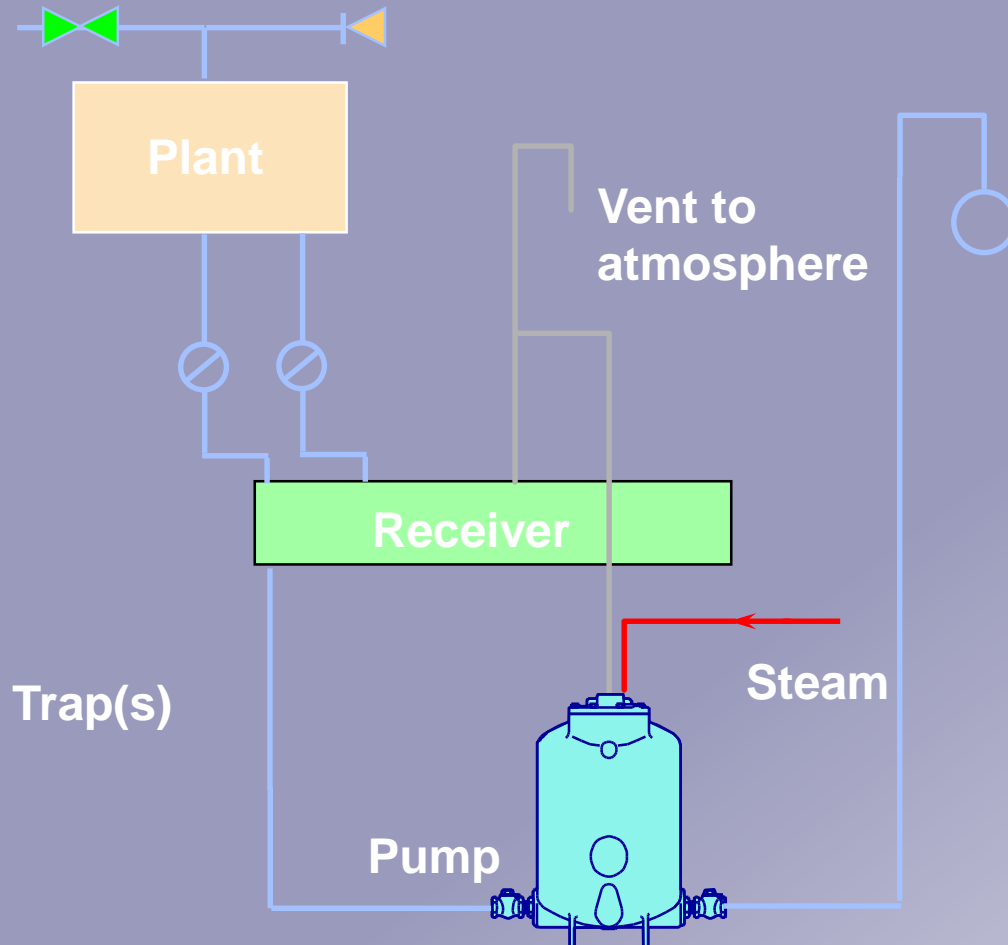
Condensate Removal No 4



- If condensate lifts after the trap, the system may STALL.
- Stall will occur at any time when P_2 is greater than P_1

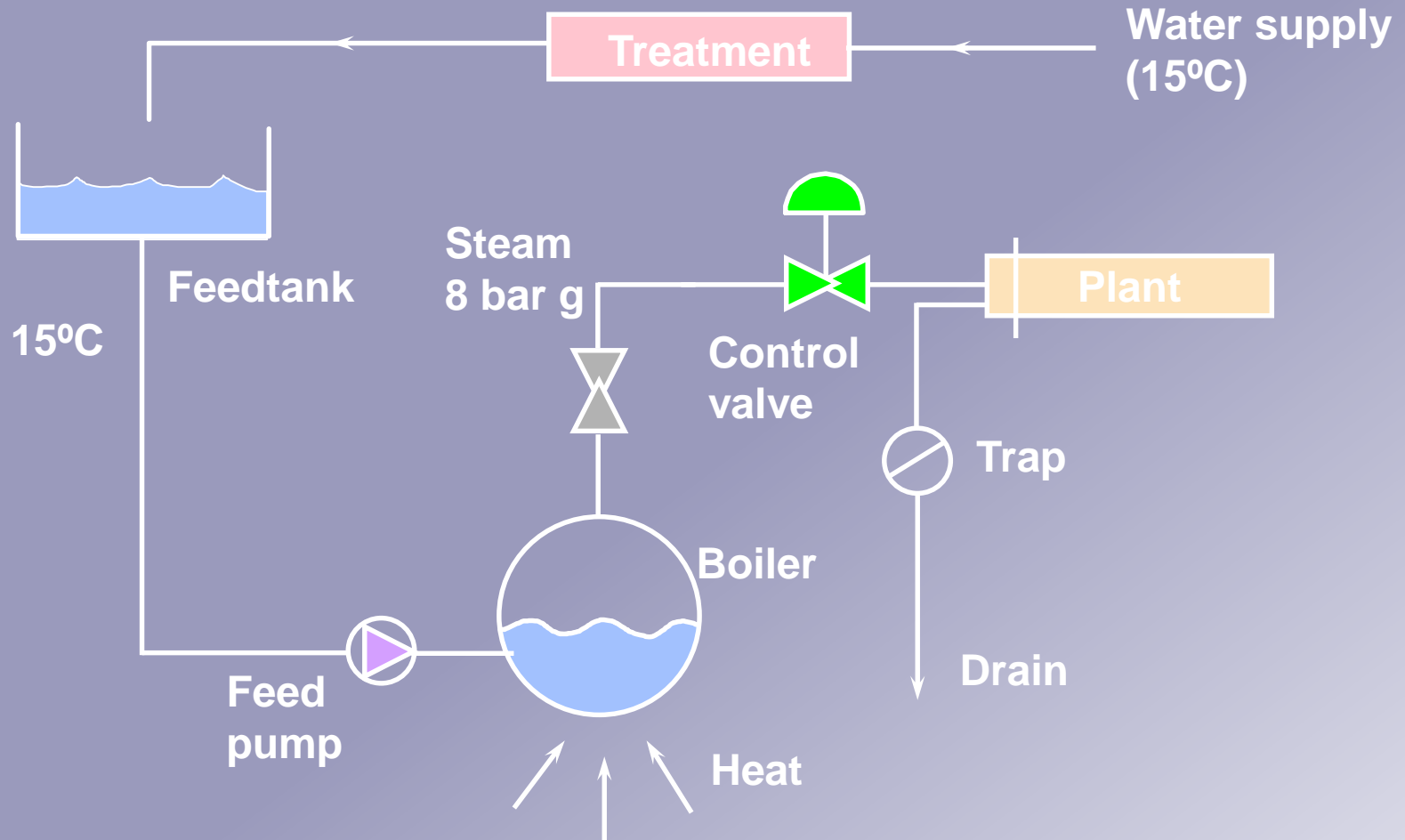
Condensate Recovery at Atmospheric Pressure

Control valve

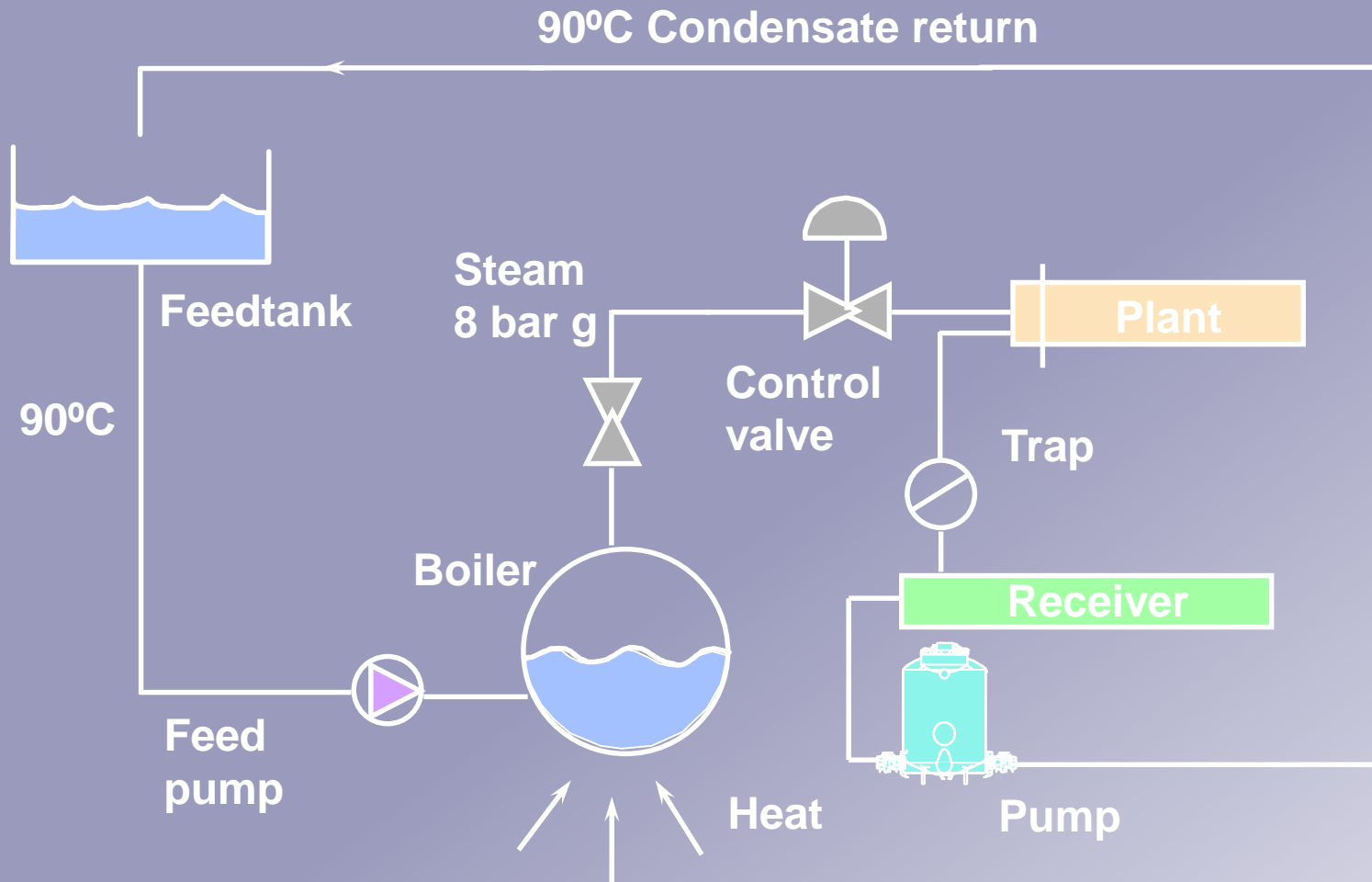


- Pump overcomes back pressure but heat exchanger outlet must be well above the receiver to provide gravity drainage.

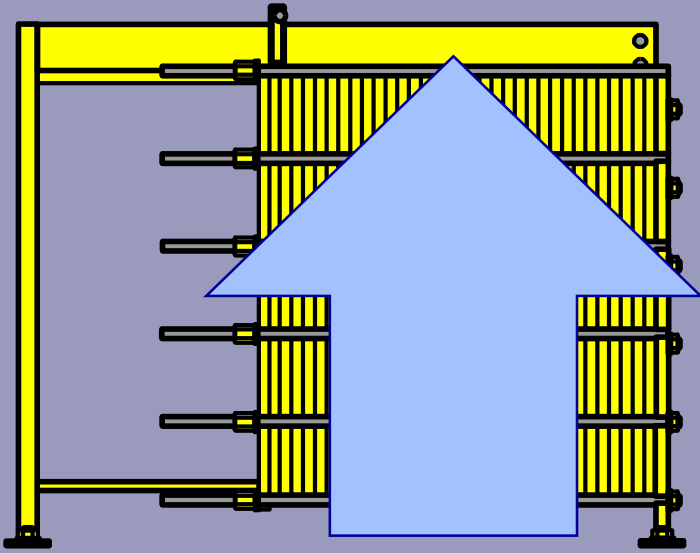
Simple Steam System without Condensate Return



Simple Steam System with Condensate Return



Exchanger Waterlogging

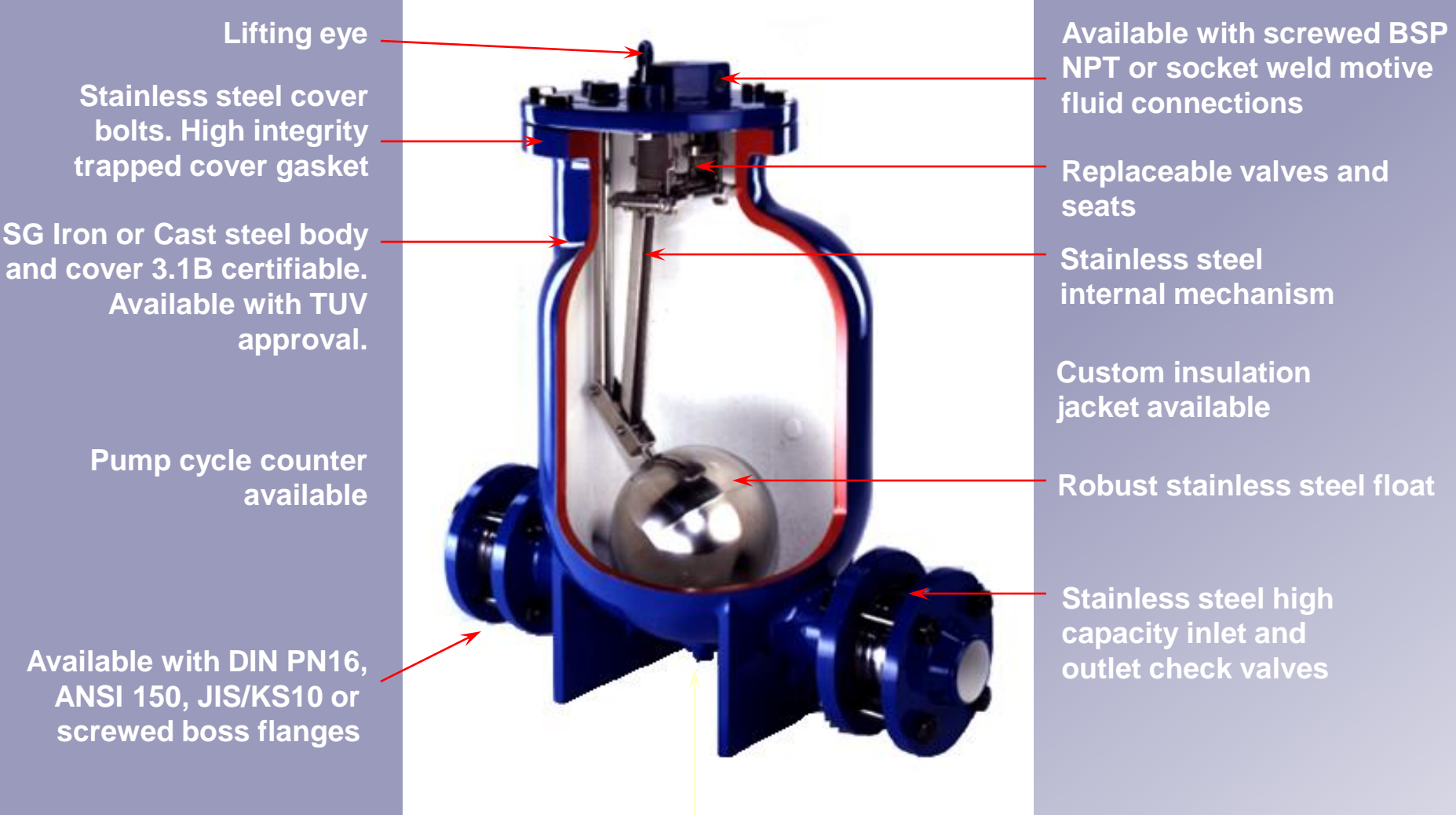


- Exchanger waterlogging causes:
- Reduced heat output
- Control valve hunting
- Product quality problems
- Corrosion
- Waterhammer
- Freezing and thermal stresses of plant and piping.

MFP14 Automatic Pumps



Effective Condensate Management



Lifting eye

Stainless steel cover bolts. High integrity trapped cover gasket

SG Iron or Cast steel body and cover 3.1B certifiable. Available with TUV approval.

Pump cycle counter available

Available with DIN PN16, ANSI 150, JIS/KS10 or screwed boss flanges

Available with screwed BSP NPT or socket weld motive fluid connections

Replaceable valves and seats

Stainless steel internal mechanism

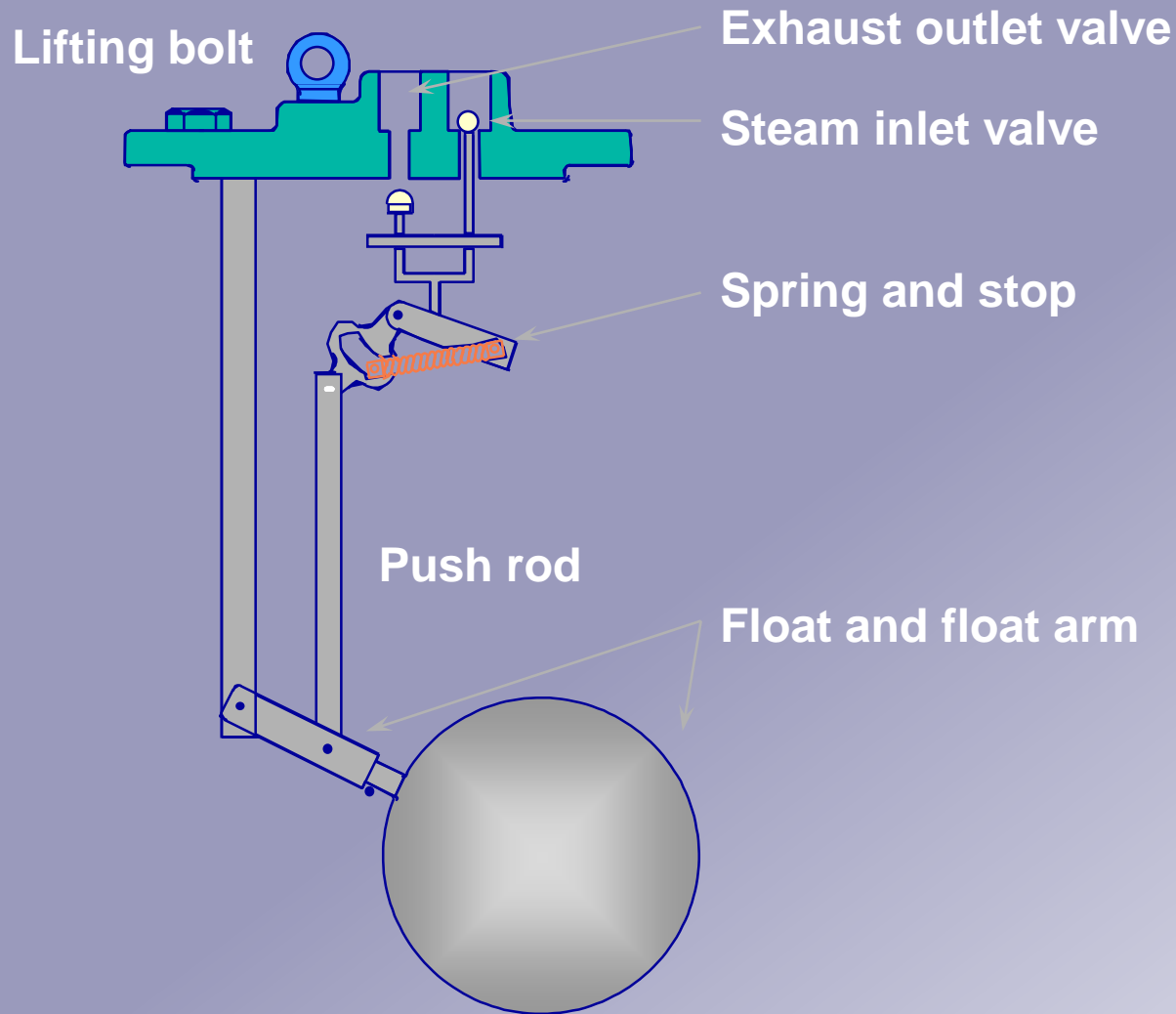
Custom insulation jacket available

Robust stainless steel float

Stainless steel high capacity inlet and outlet check valves

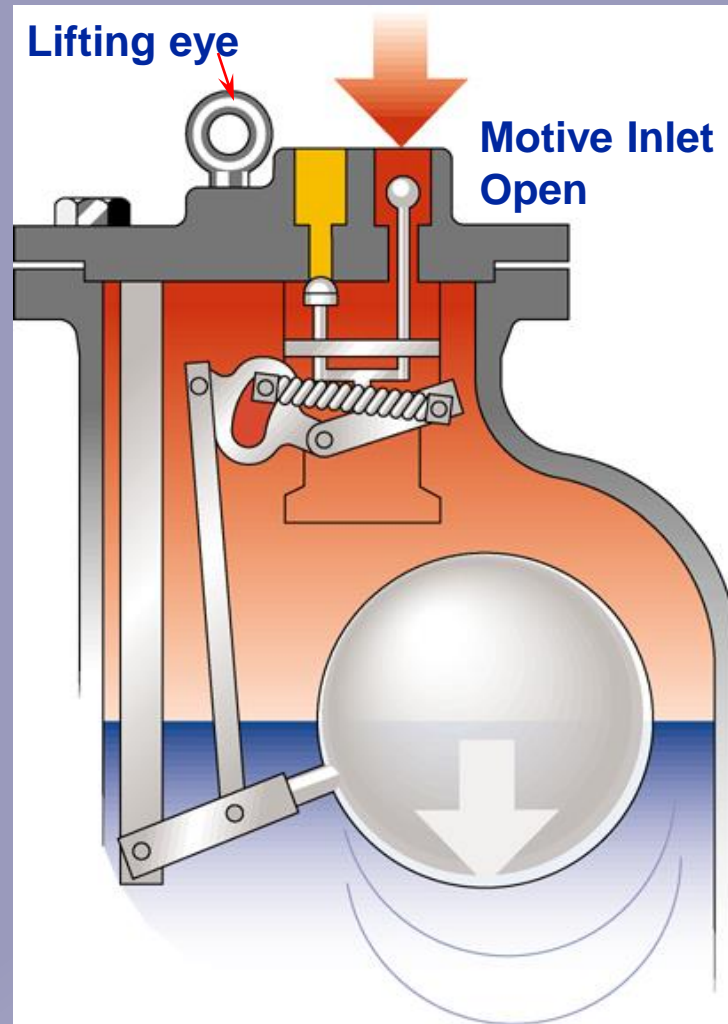
Low level drain point

Pump Mechanism - MFP14 Range



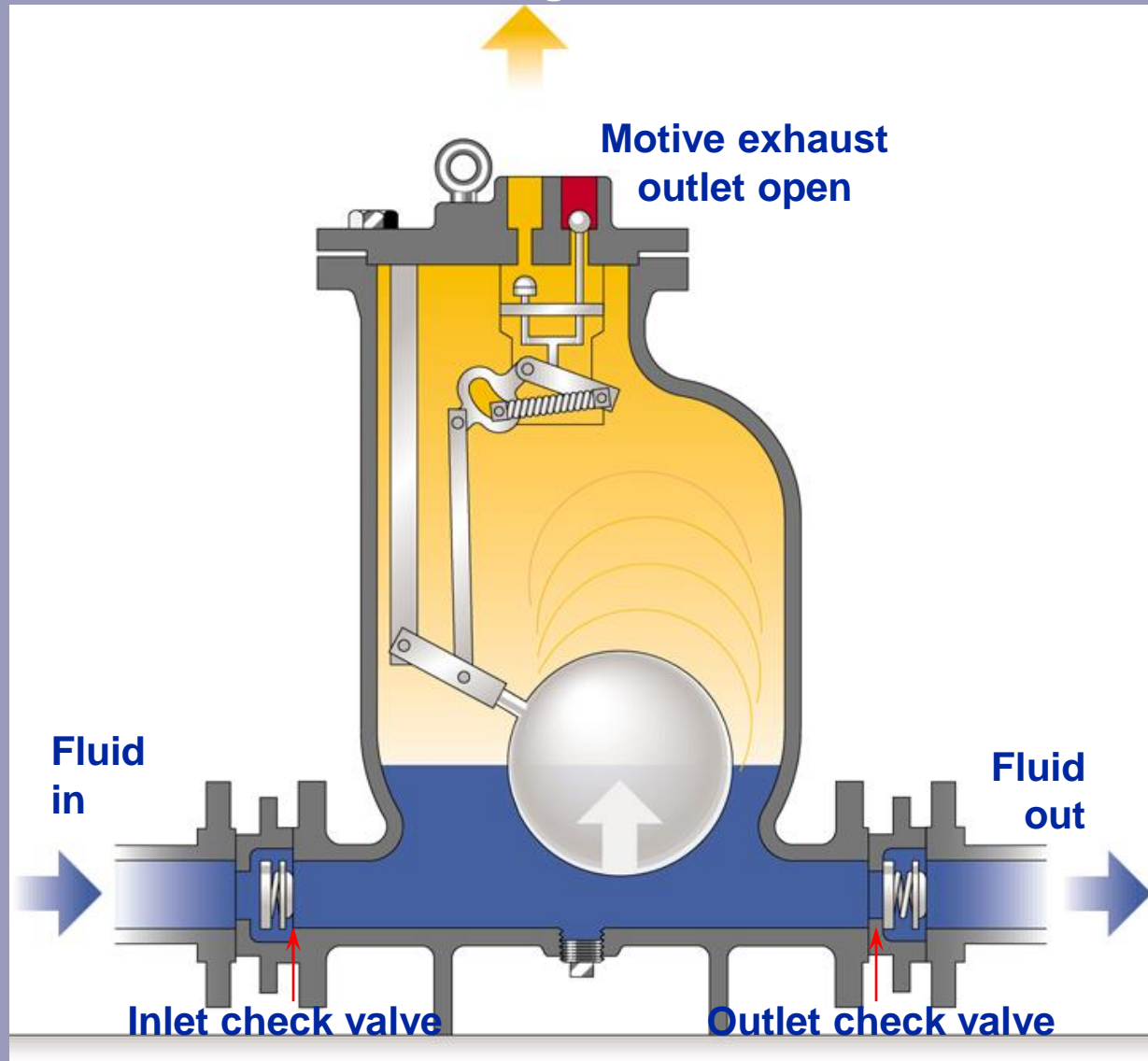
How The MFP14 Works

Discharge Stroke



How The MFP14 Works

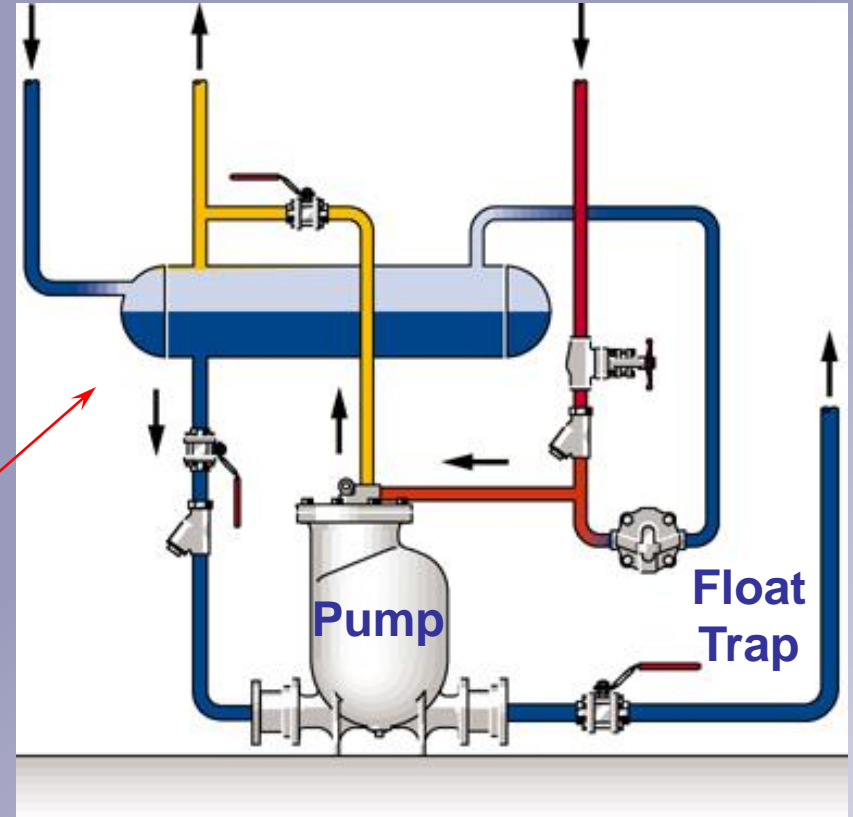
Filling Stroke



Typical Applications

- Condensate recovery (open system)
- Pumping high temperature condensate without cavitation or mechanical seal problems.
- Provides maximum heat recovery.

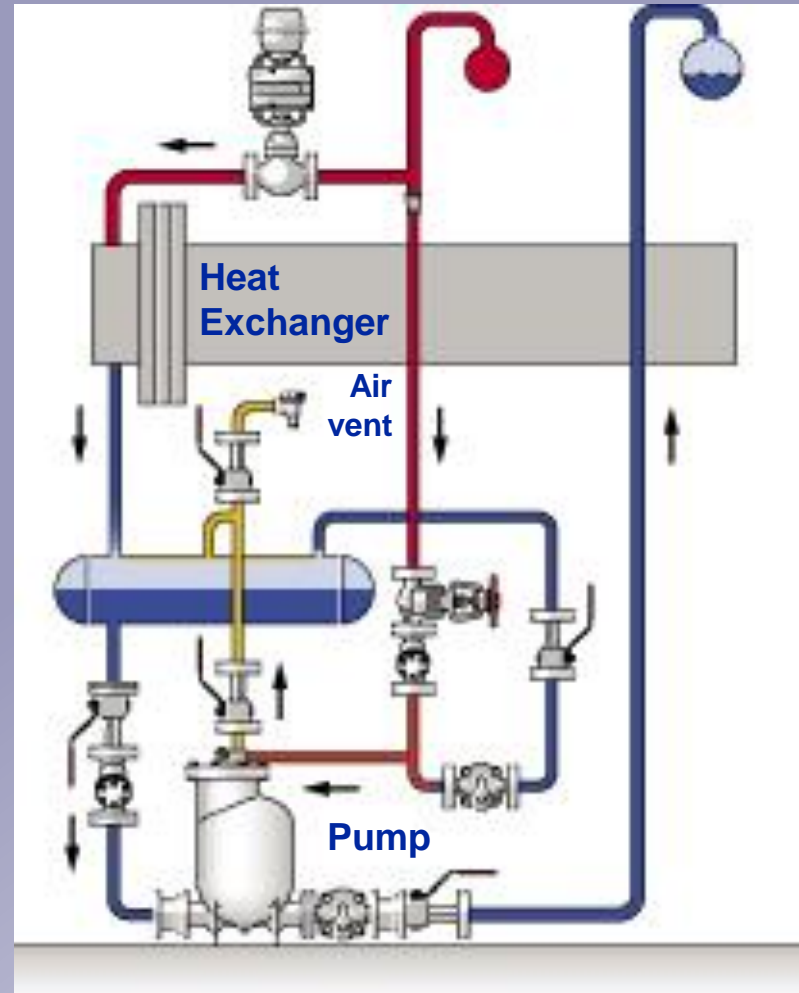
Condensate
collecting
receiver



Typical Applications

- Condensate removal from process vessels and heat exchangers (pump/trap combination, closed system)
- Removal of condensate under all pressure conditions ensures stable temperatures prevents corrosion, waterhammer and freezing

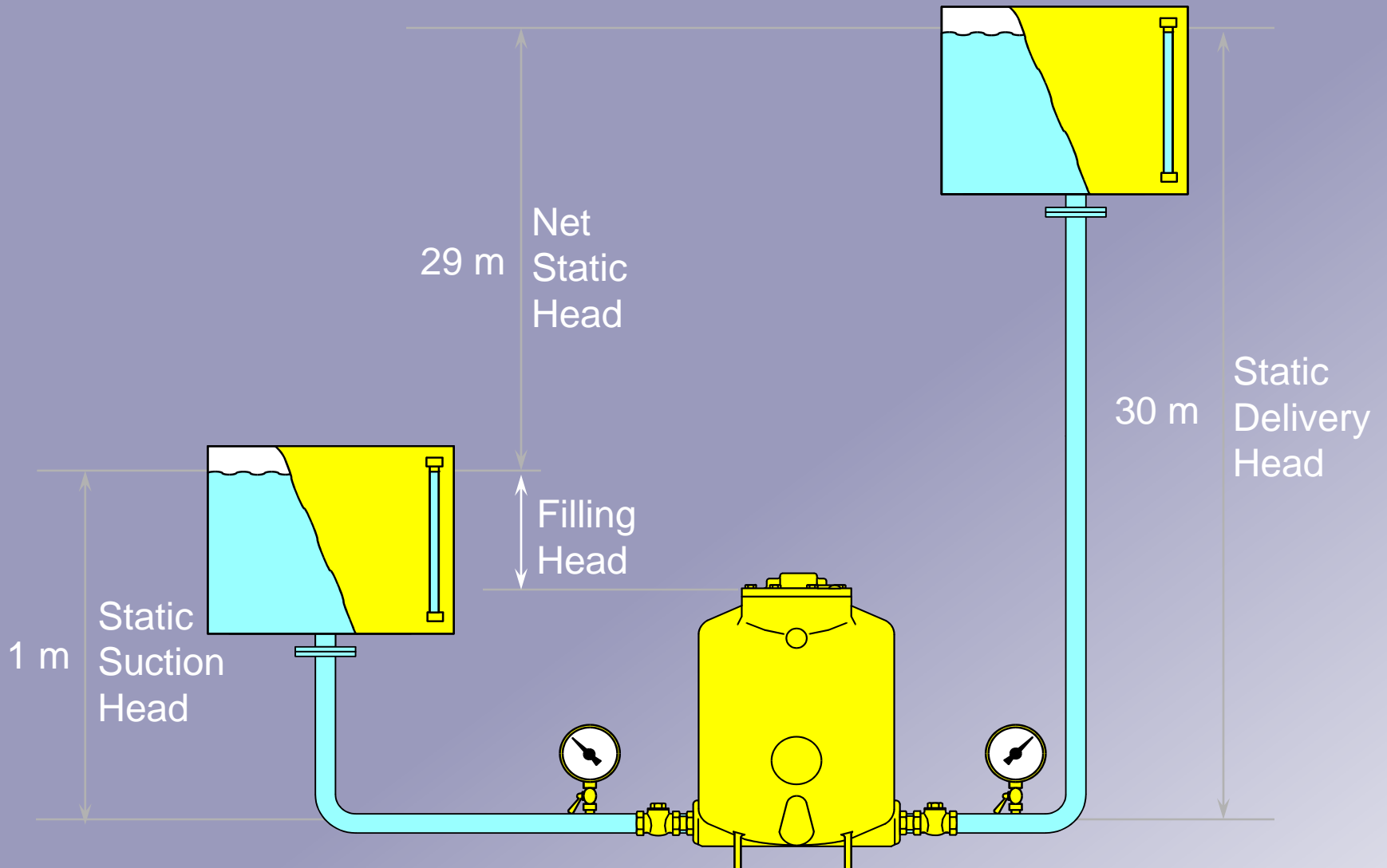
Condensate
collecting
receiver



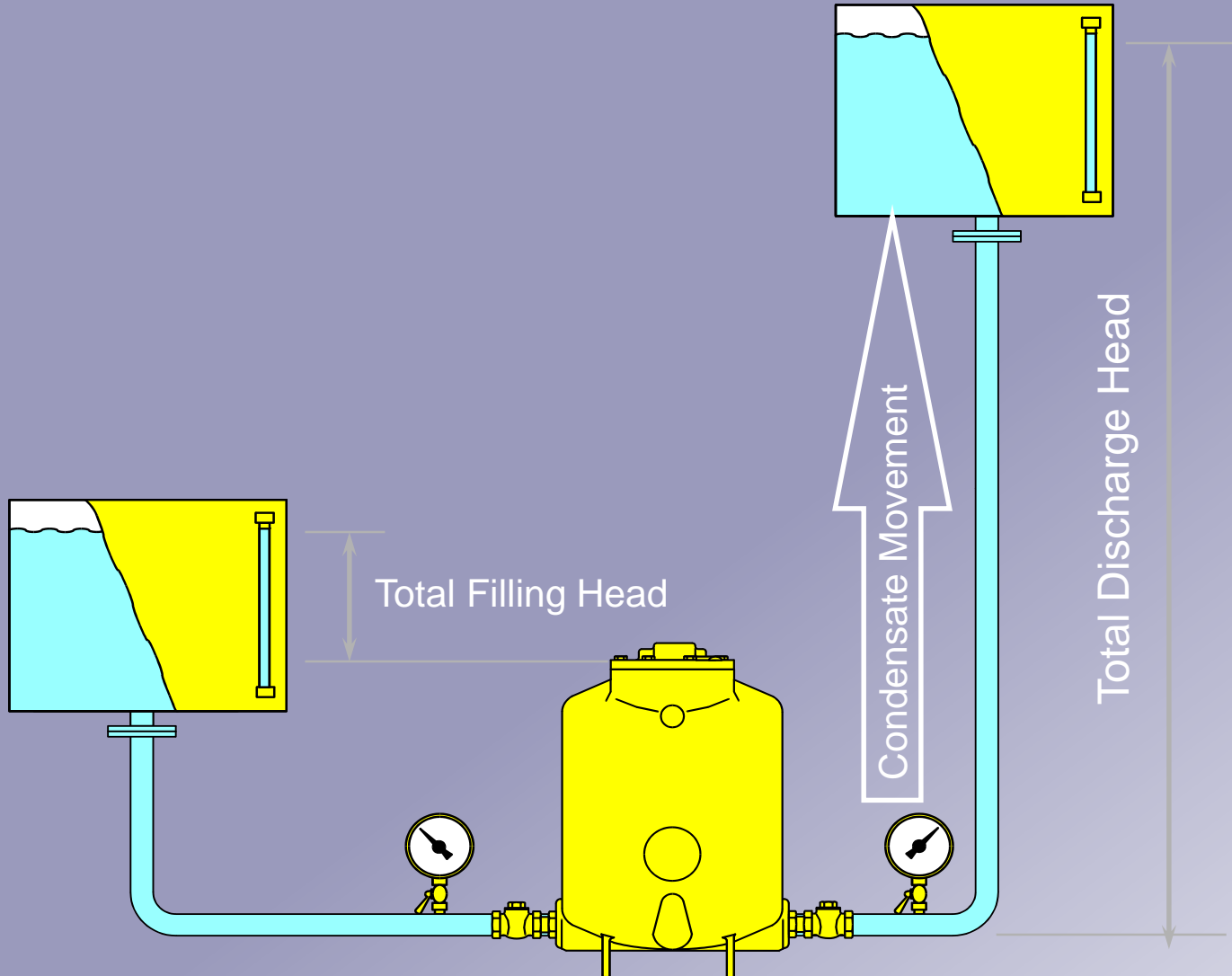
Back Pressure on Traps

- Pressure at end of return line is equal to:
 - Hydrostatic head
 - + Frictional resistance to flow
 - = BACK PRESSURE

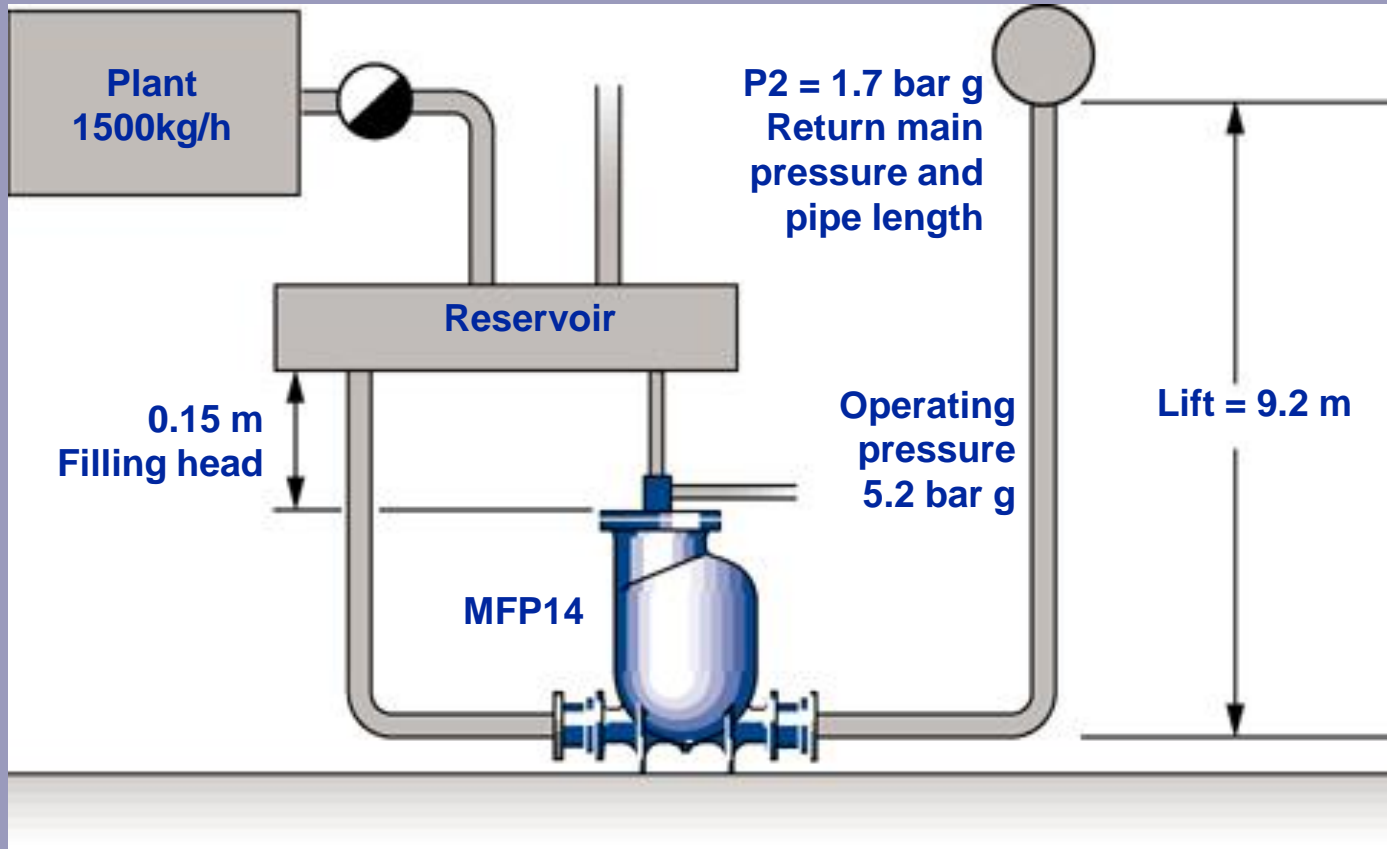
Static Head



Total Discharge Head



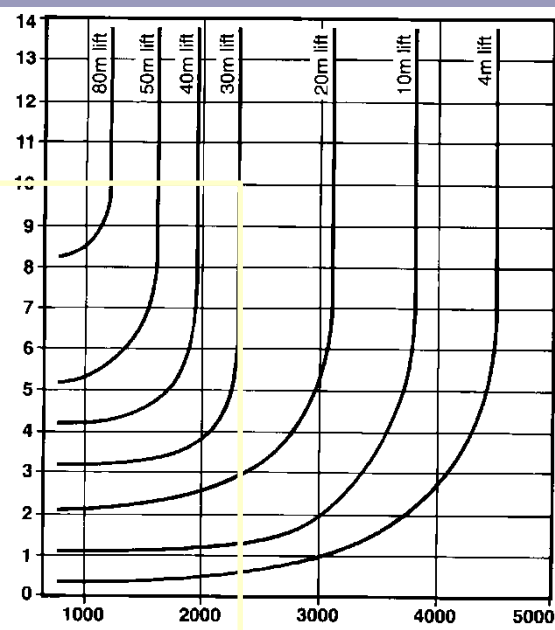
How to Size and Select the MFP14



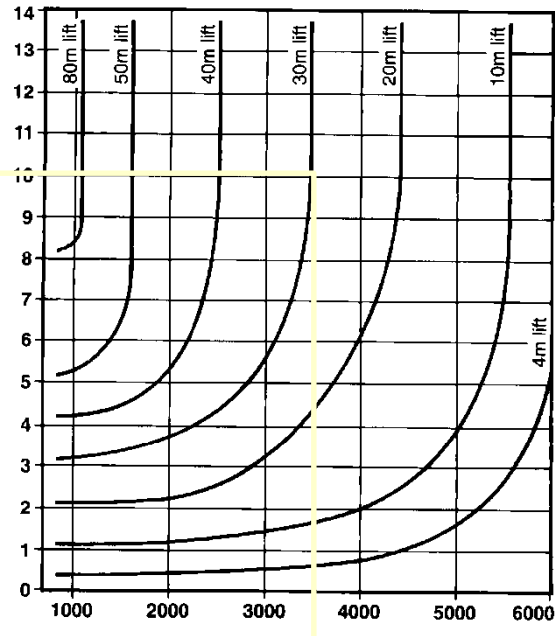
Sizing an MFP

More advanced case considering the effects of pressure in the discharge pipework

MFP14
50 mm



Motive Pressure
(bar g)



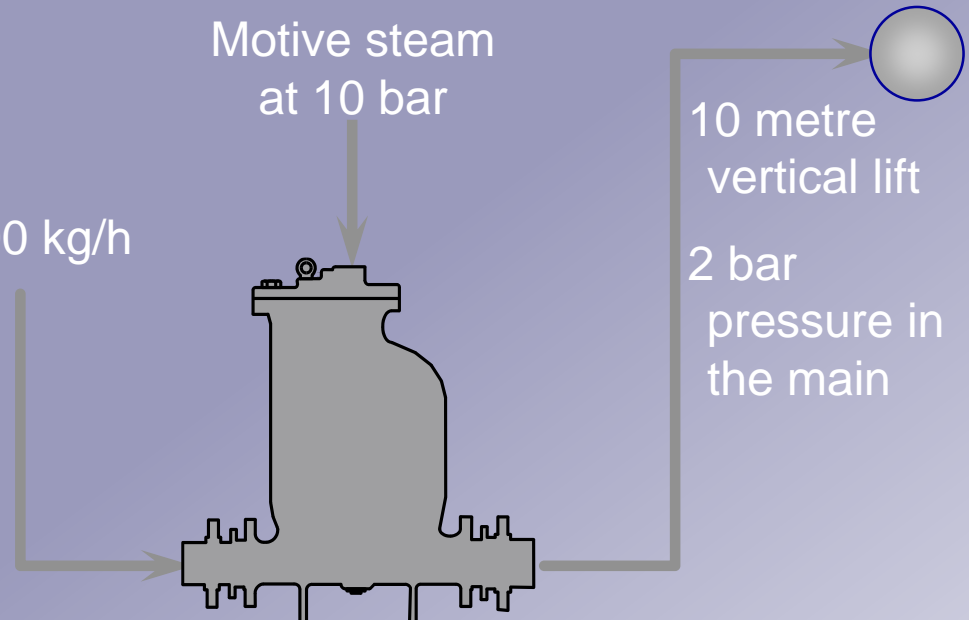
MFP14

80 x 50 mm

Capacity (kg/h)

2,500 kg/h

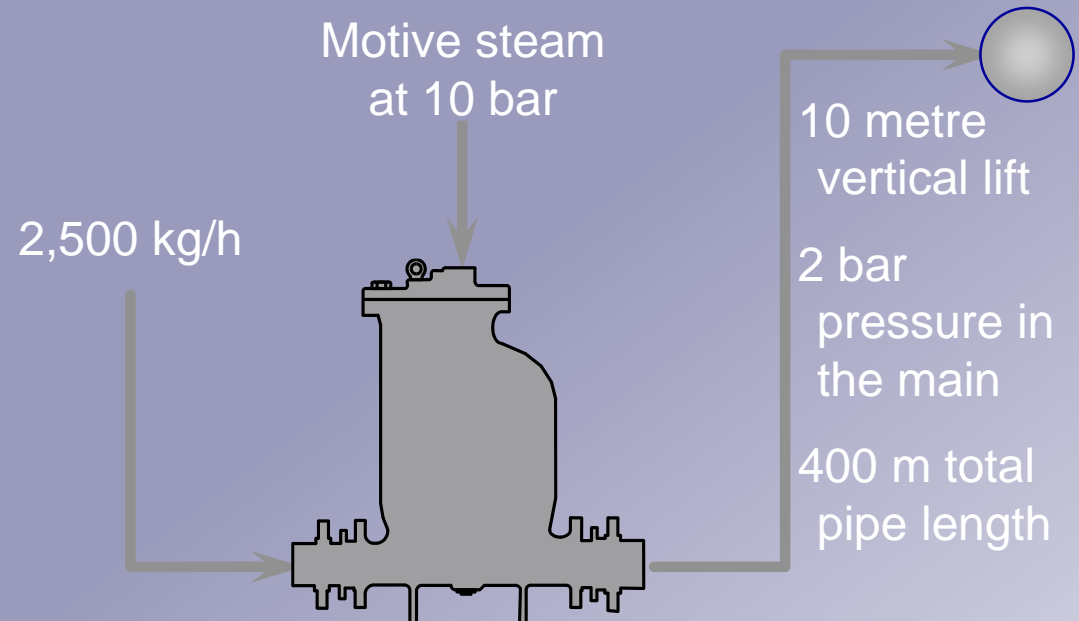
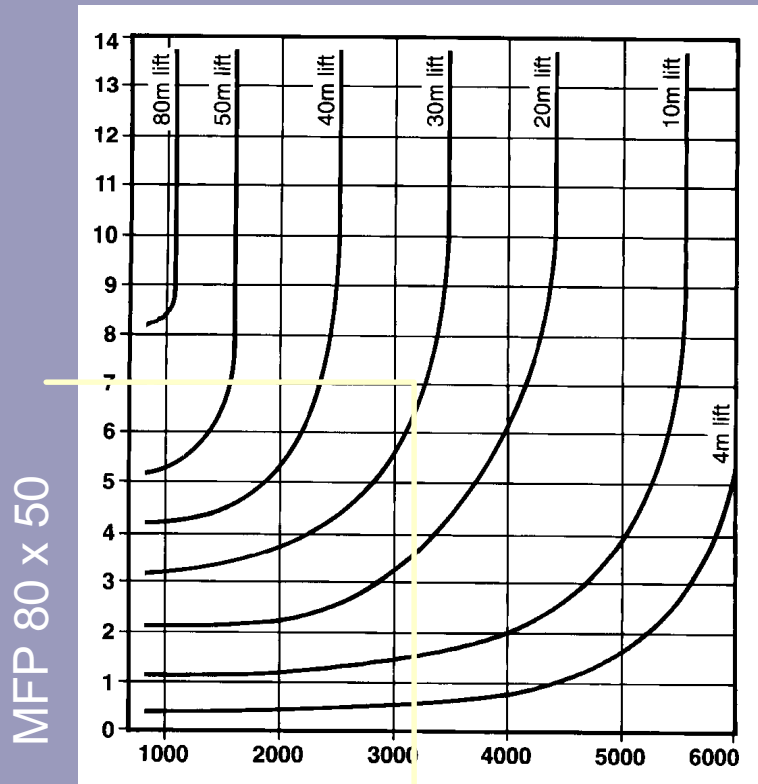
Motive steam
at 10 bar



- MFP14 50 mm is too small
- Select MFP14 80 x 50 mm

Sizing an MFP

Complex Case Considering the Effects of Pipe Size and Length



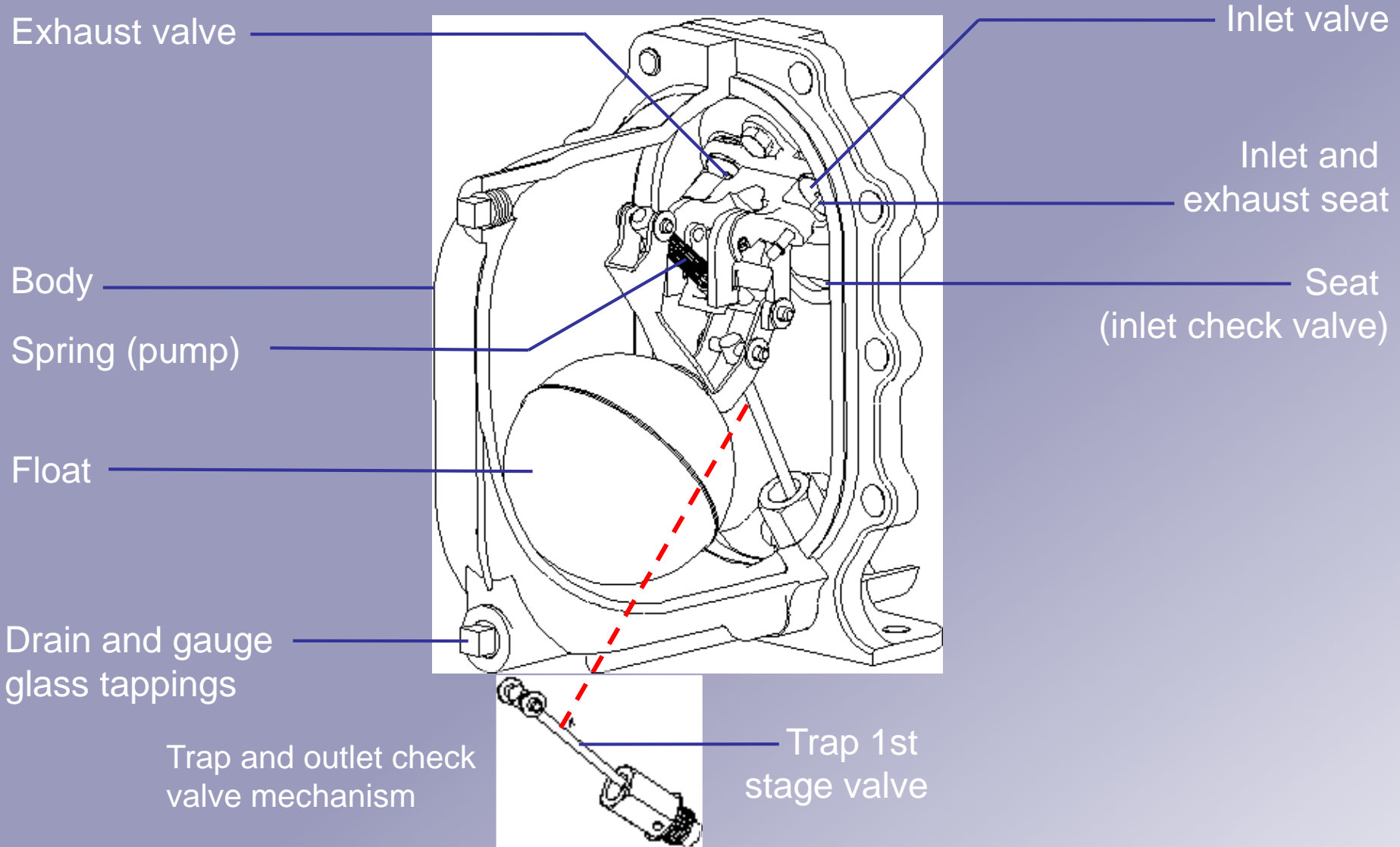
APT Automatic Pump Trap



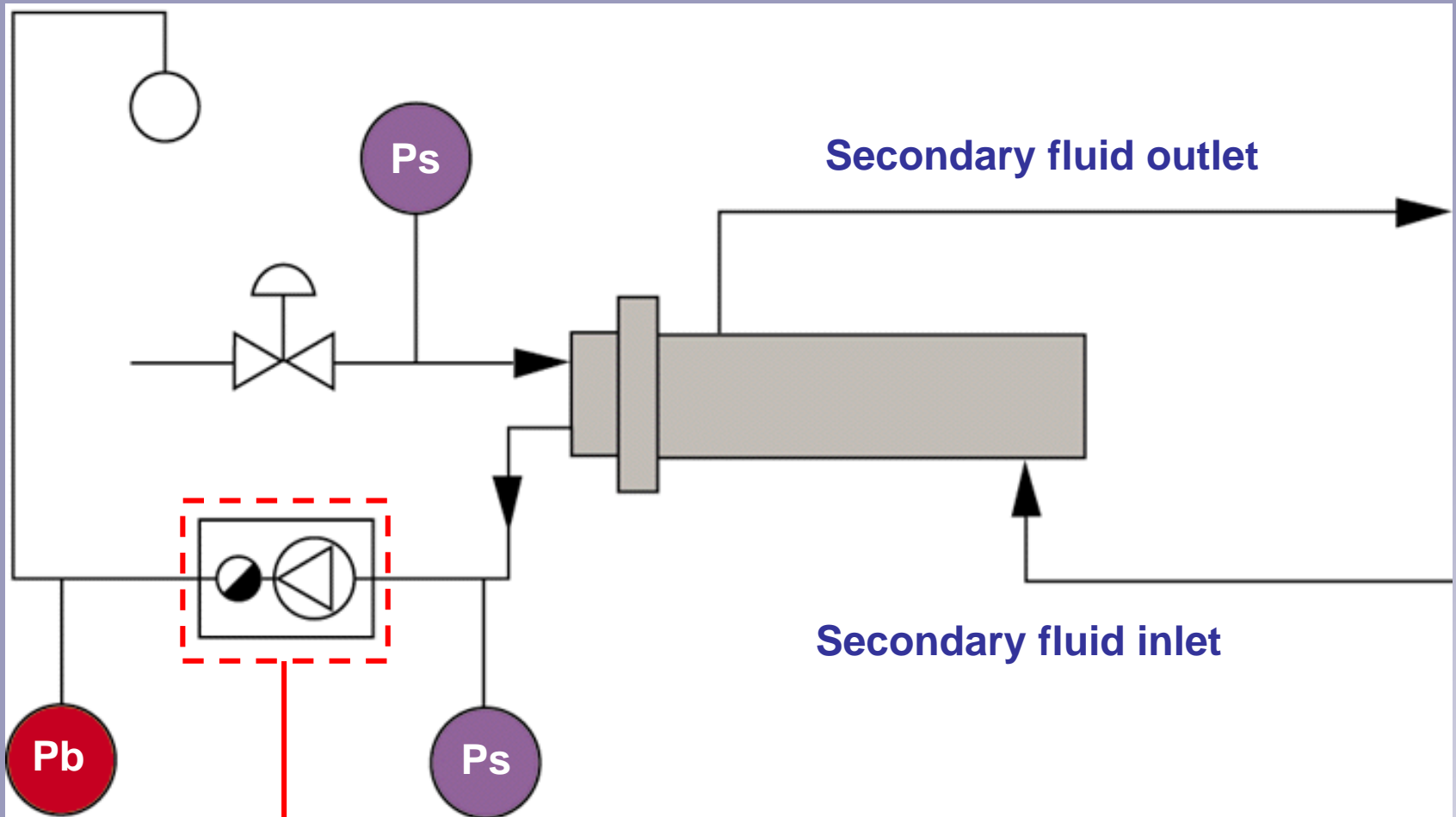
APT10 with cut section



APT10 Automatic Pump Trap



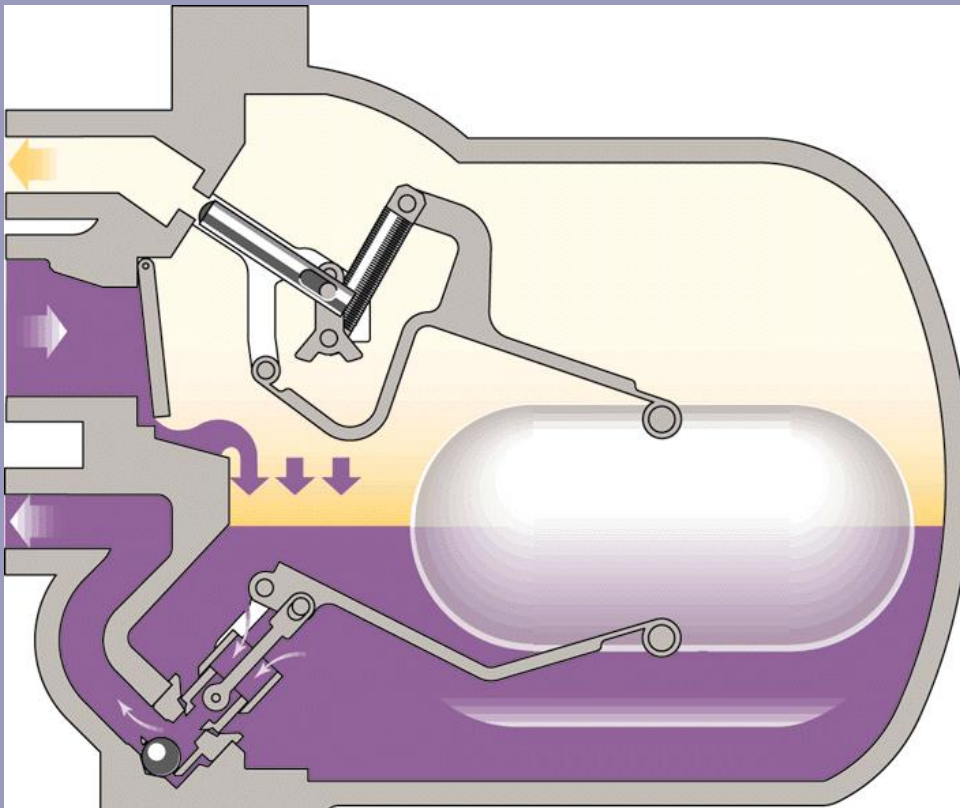
How the APT is connected in the system



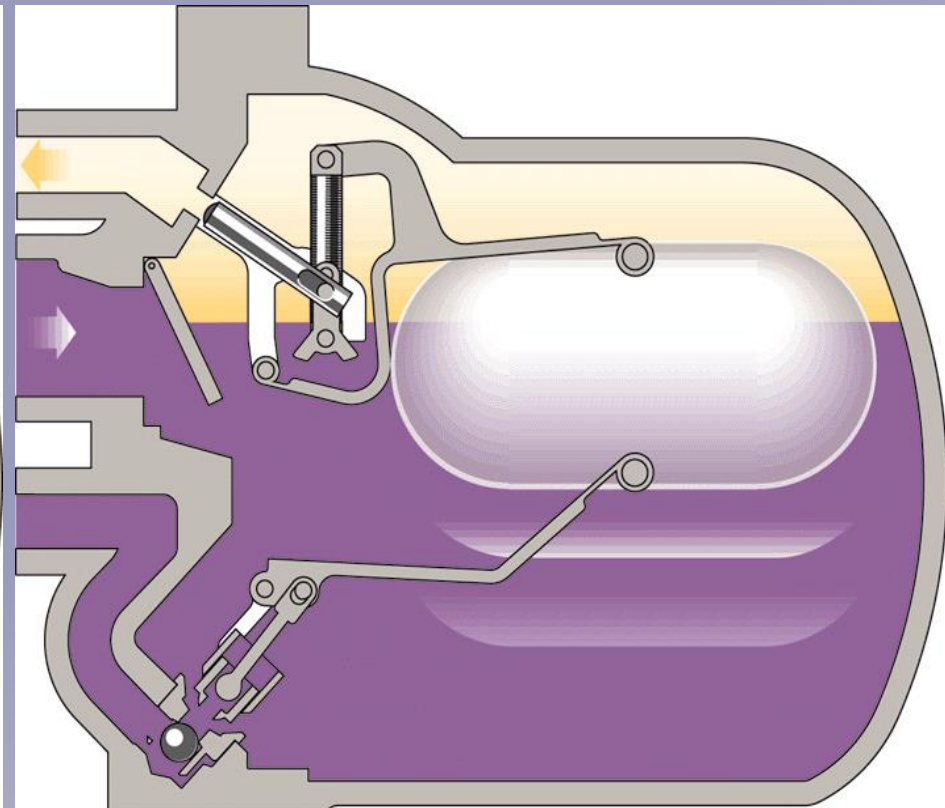
This is the symbol Spirax Sarco use for an automatic pump trap

How the APT operates

1st



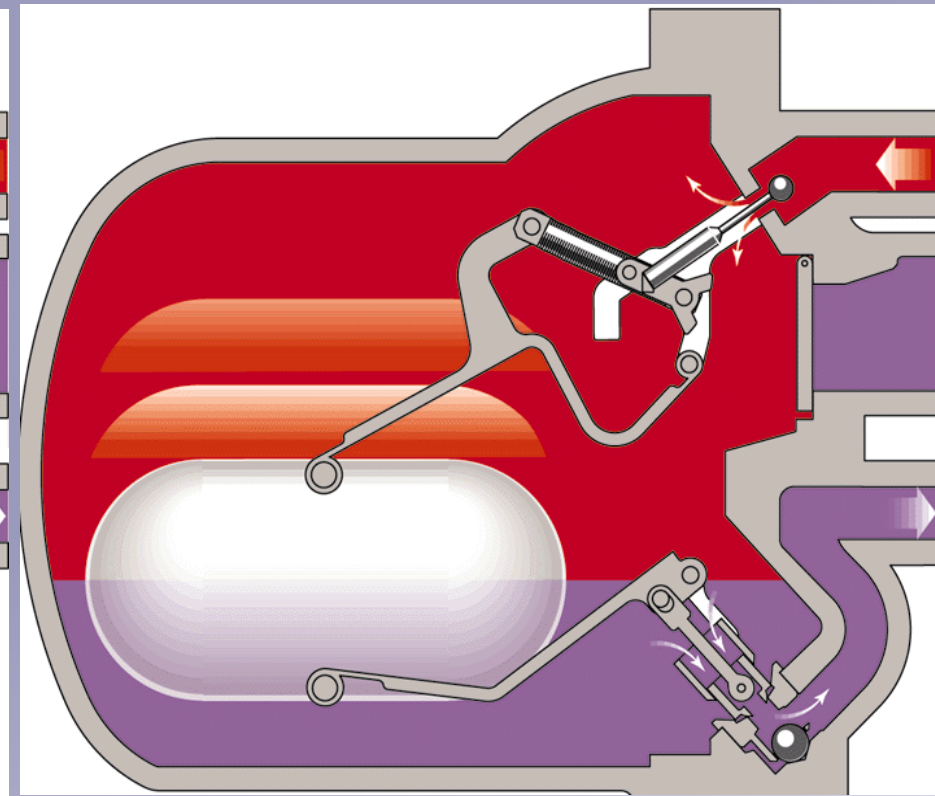
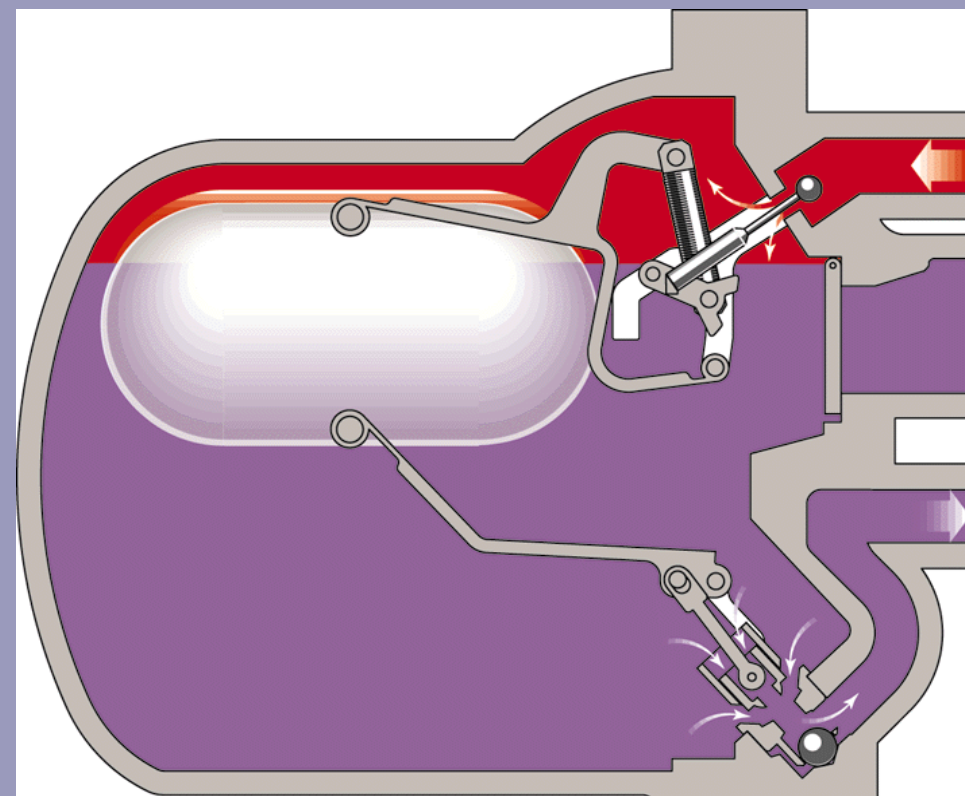
2nd



How the APT operates

3rd

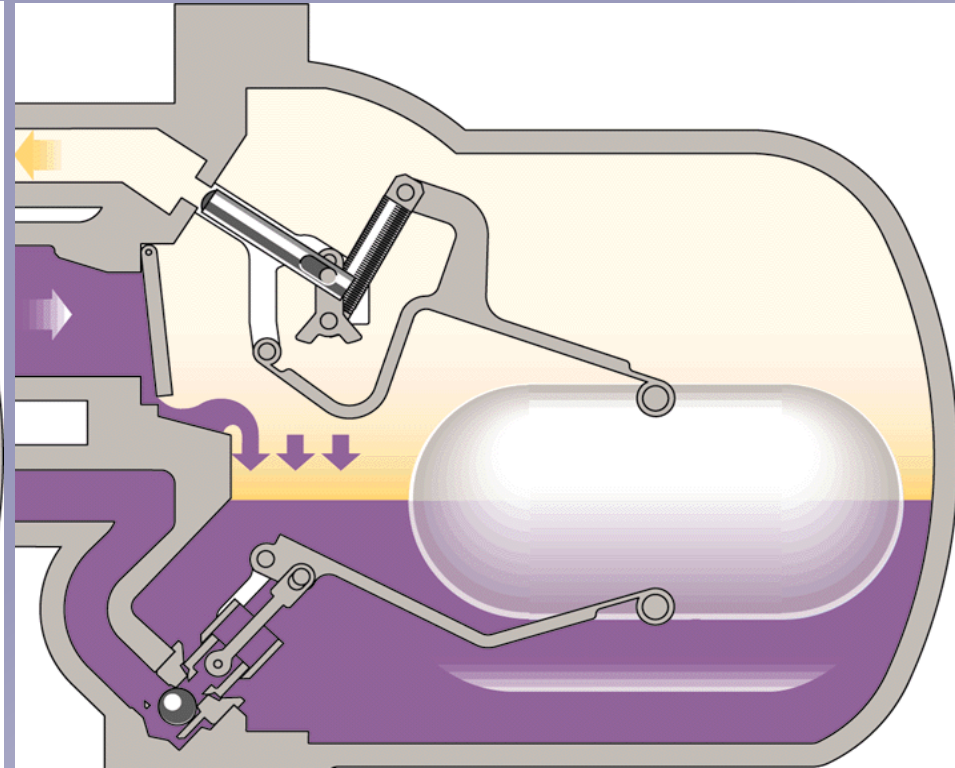
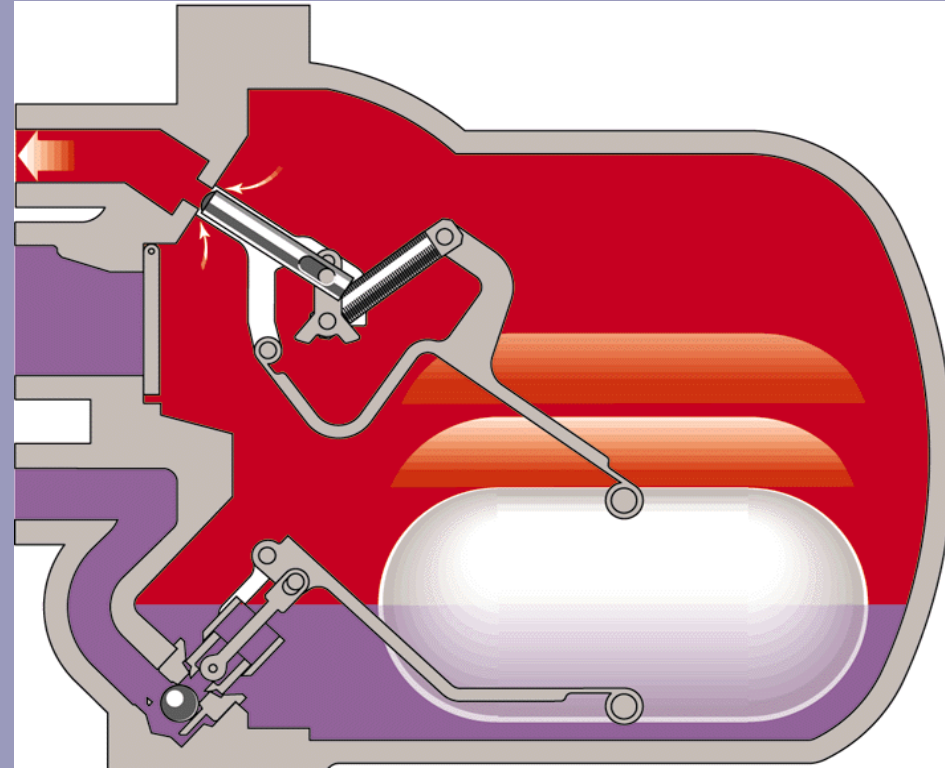
4th



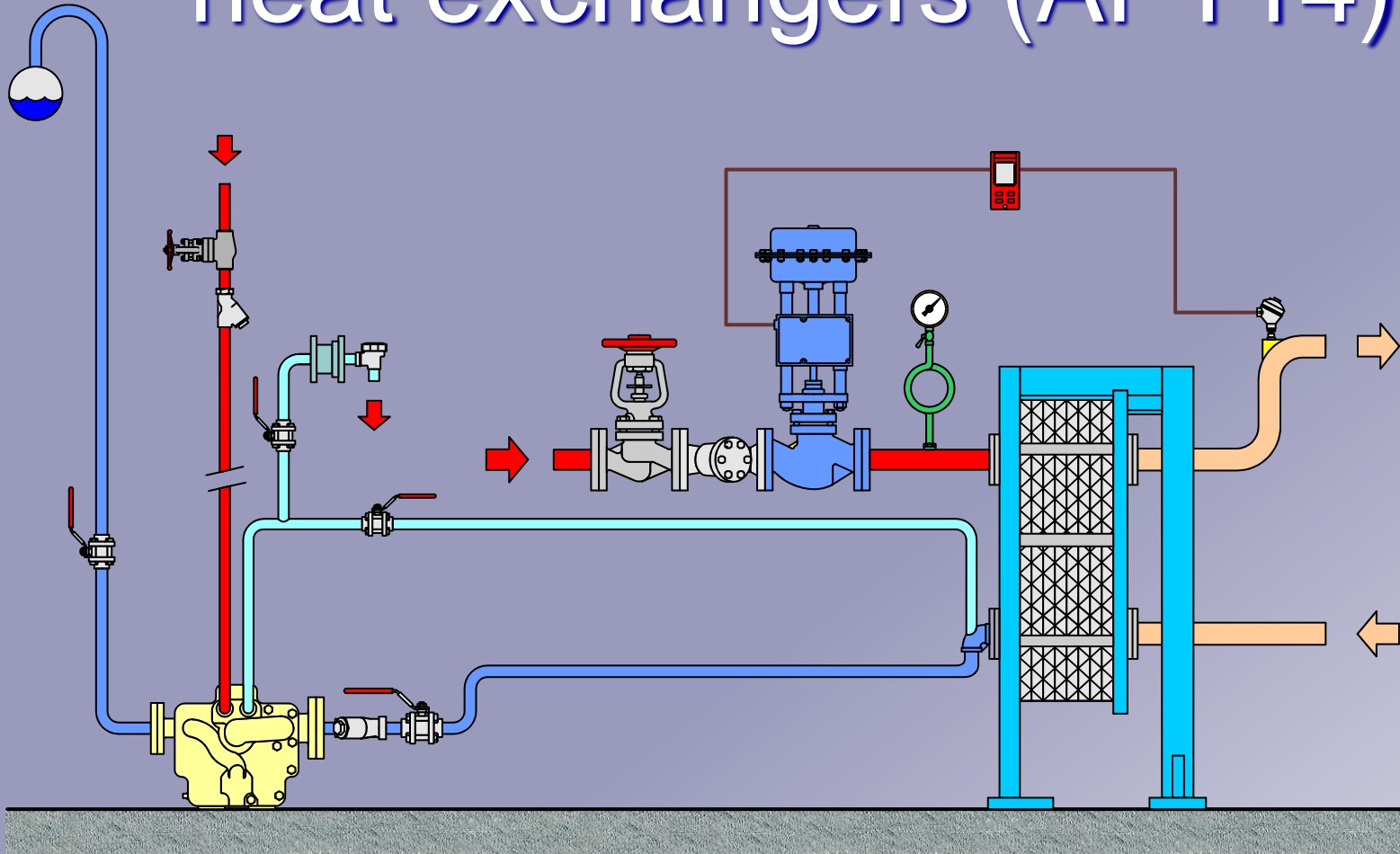
How the APT operates

5th

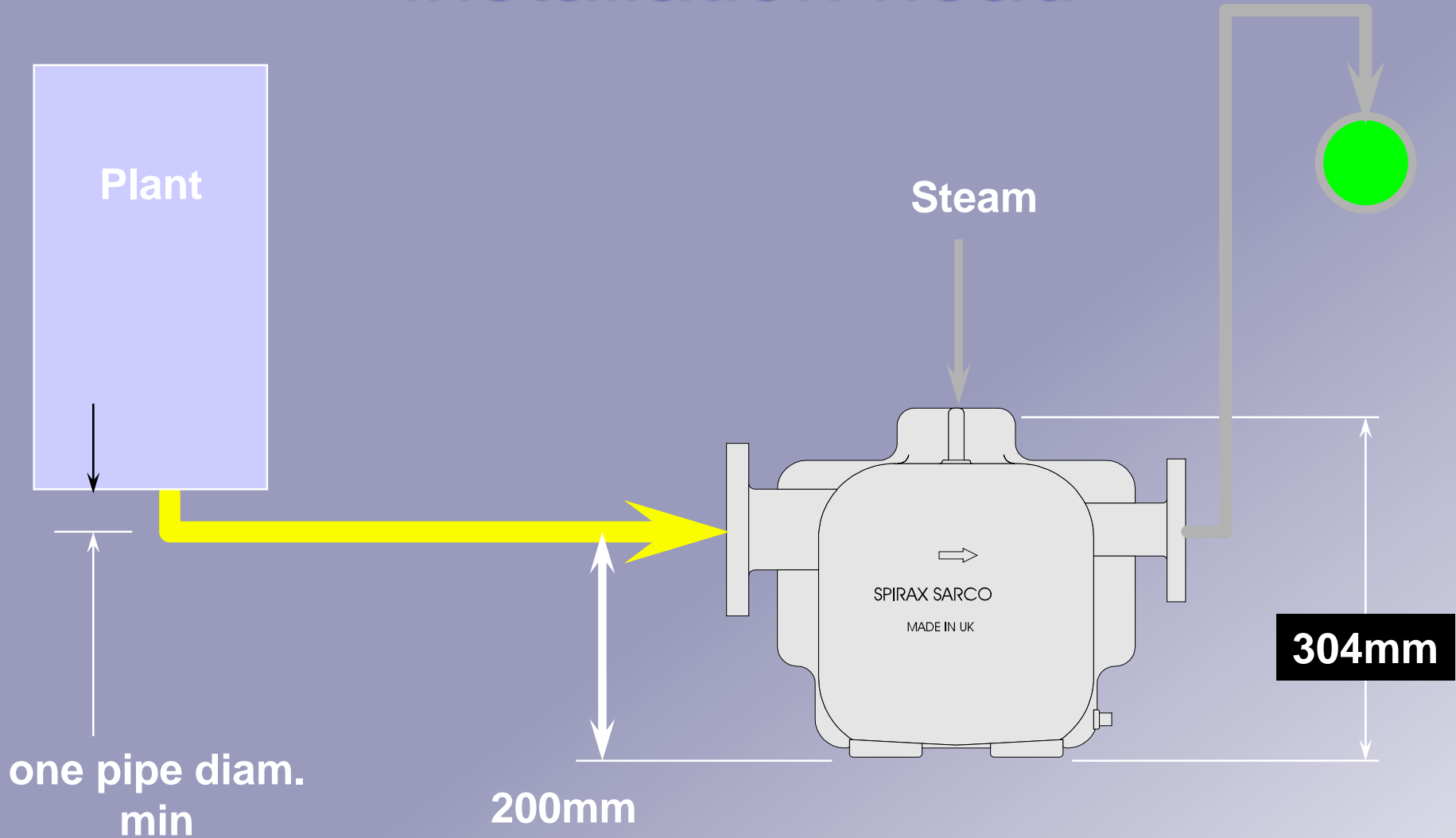
6th



Condensate removal from plate heat exchangers (APT14)

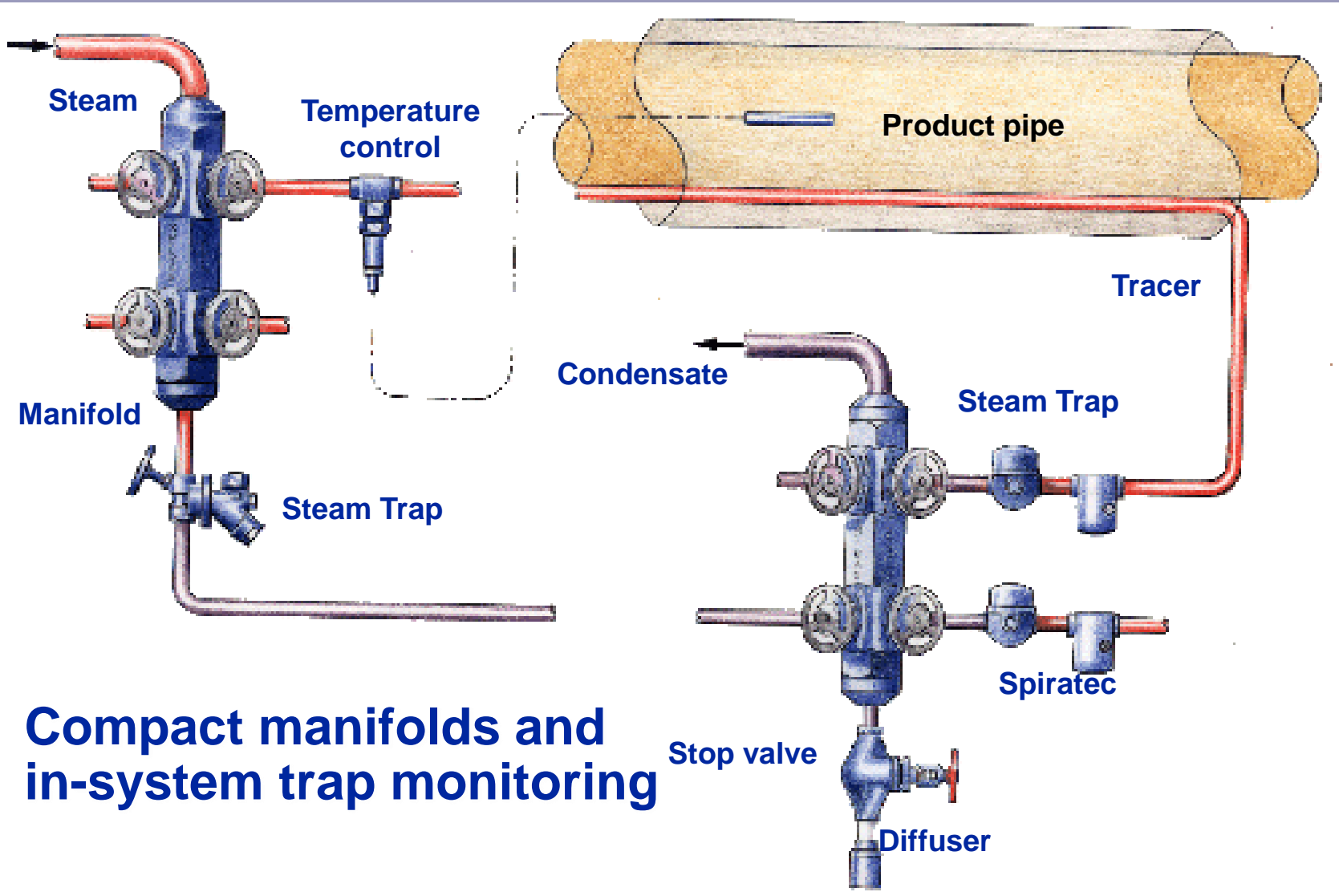


APT 14 height and installation head



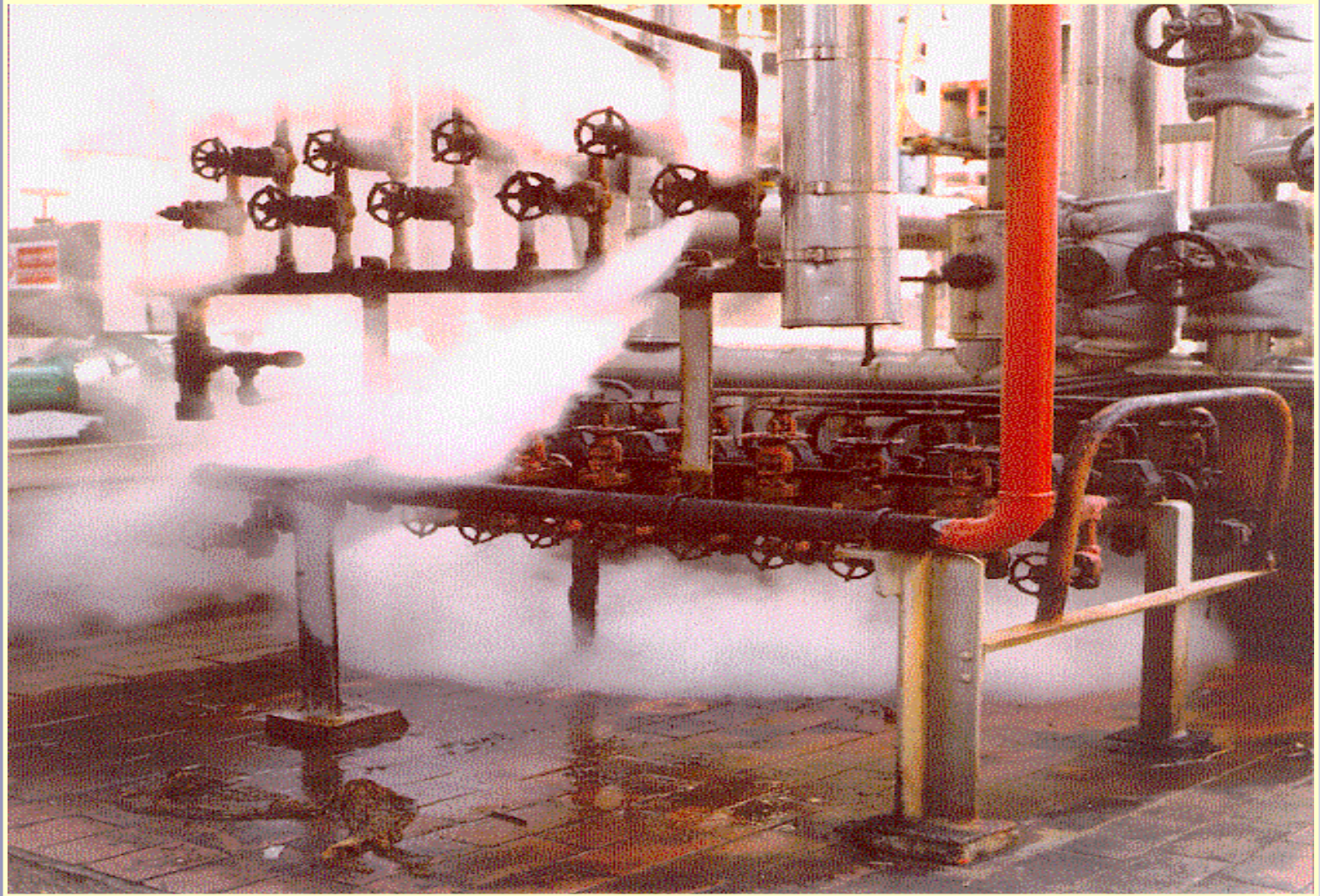
Compact Manifolds & Compact Steam Trap Stations

Critical Tracing

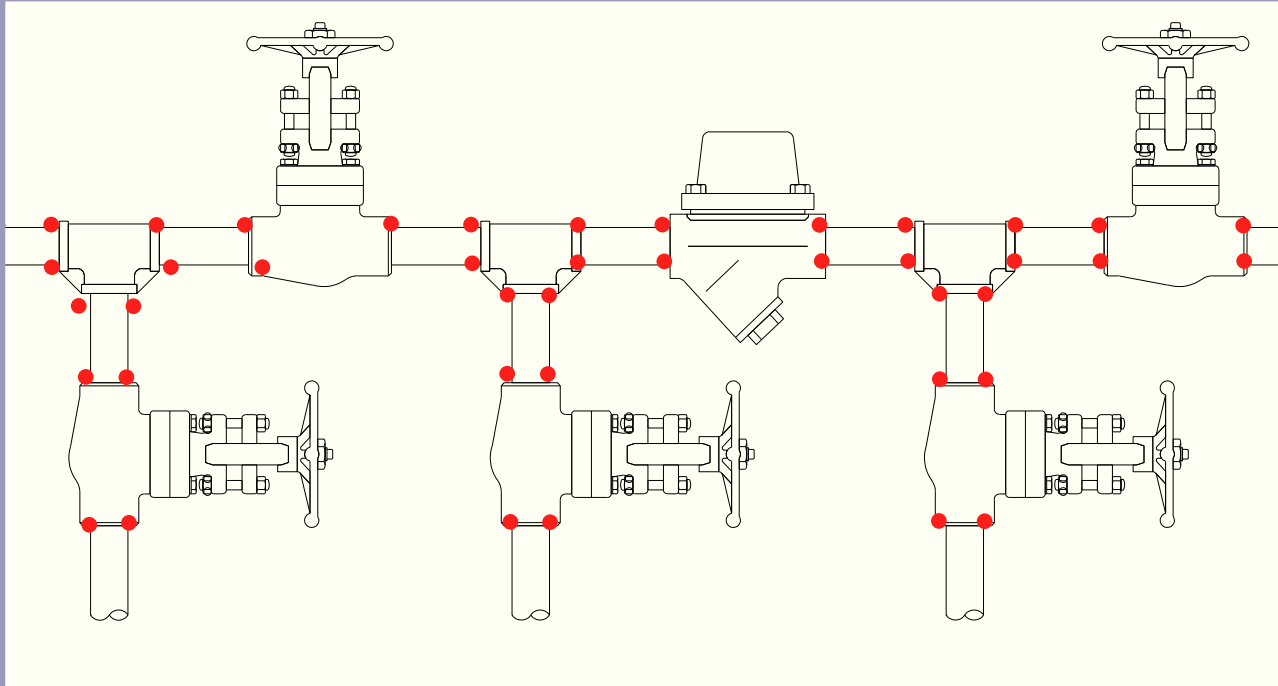


**Compact manifolds and
in-system trap monitoring**

Old style fabricated condensate collection manifold



Traditional trapping layout

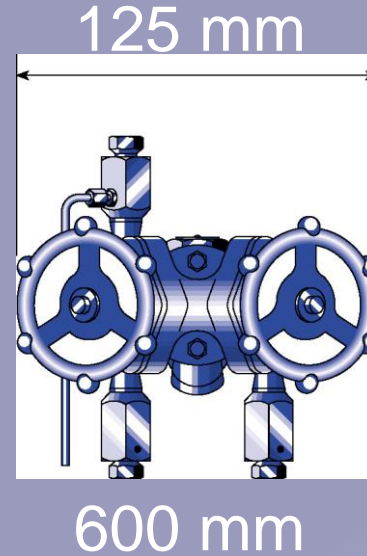


21 Welds

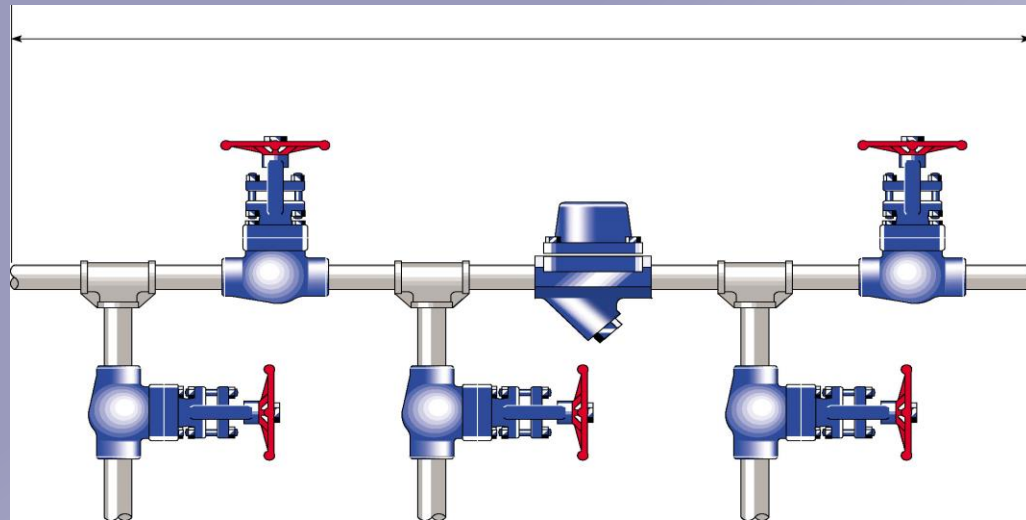
17 Components

Comparison compact and conventional steam trap station

PC4-compact
steam trapping
station

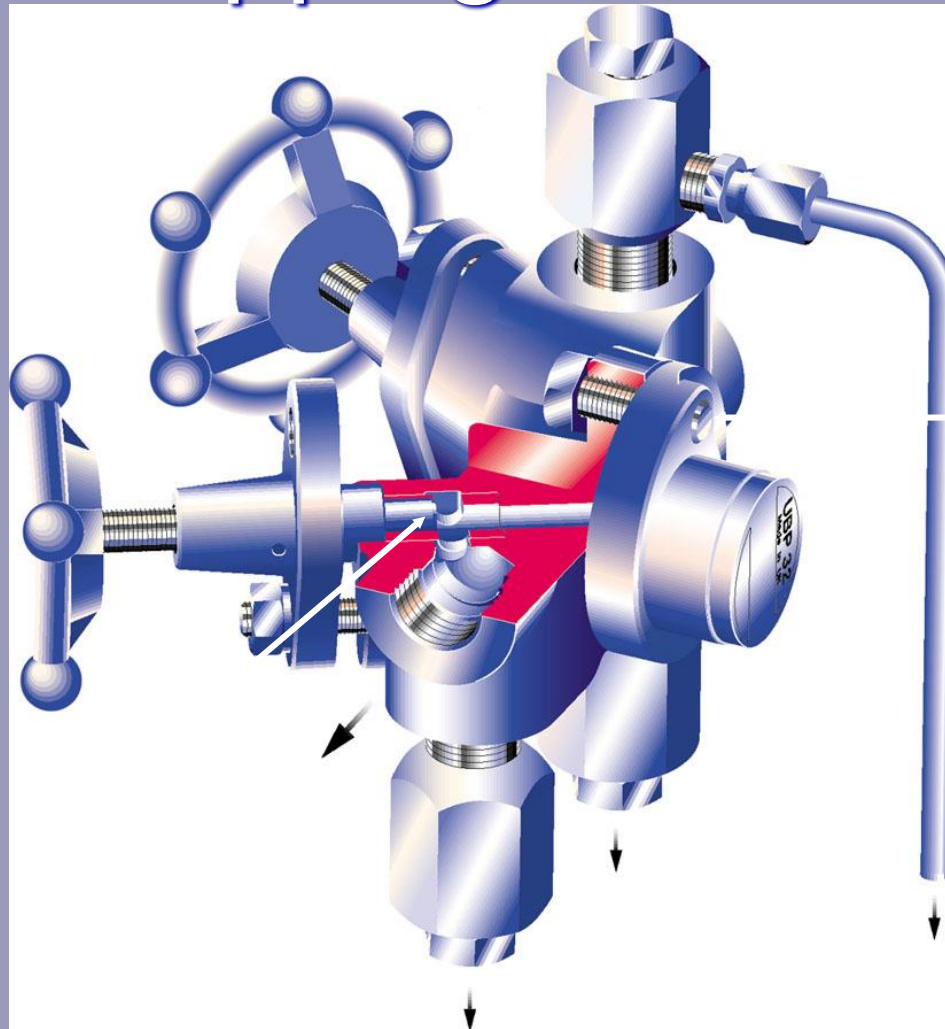


Traditional
steam trapping
Station



Spirax Sarco compact steam trapping station

All stainless steel construction



Optional upstream depressurisation valve

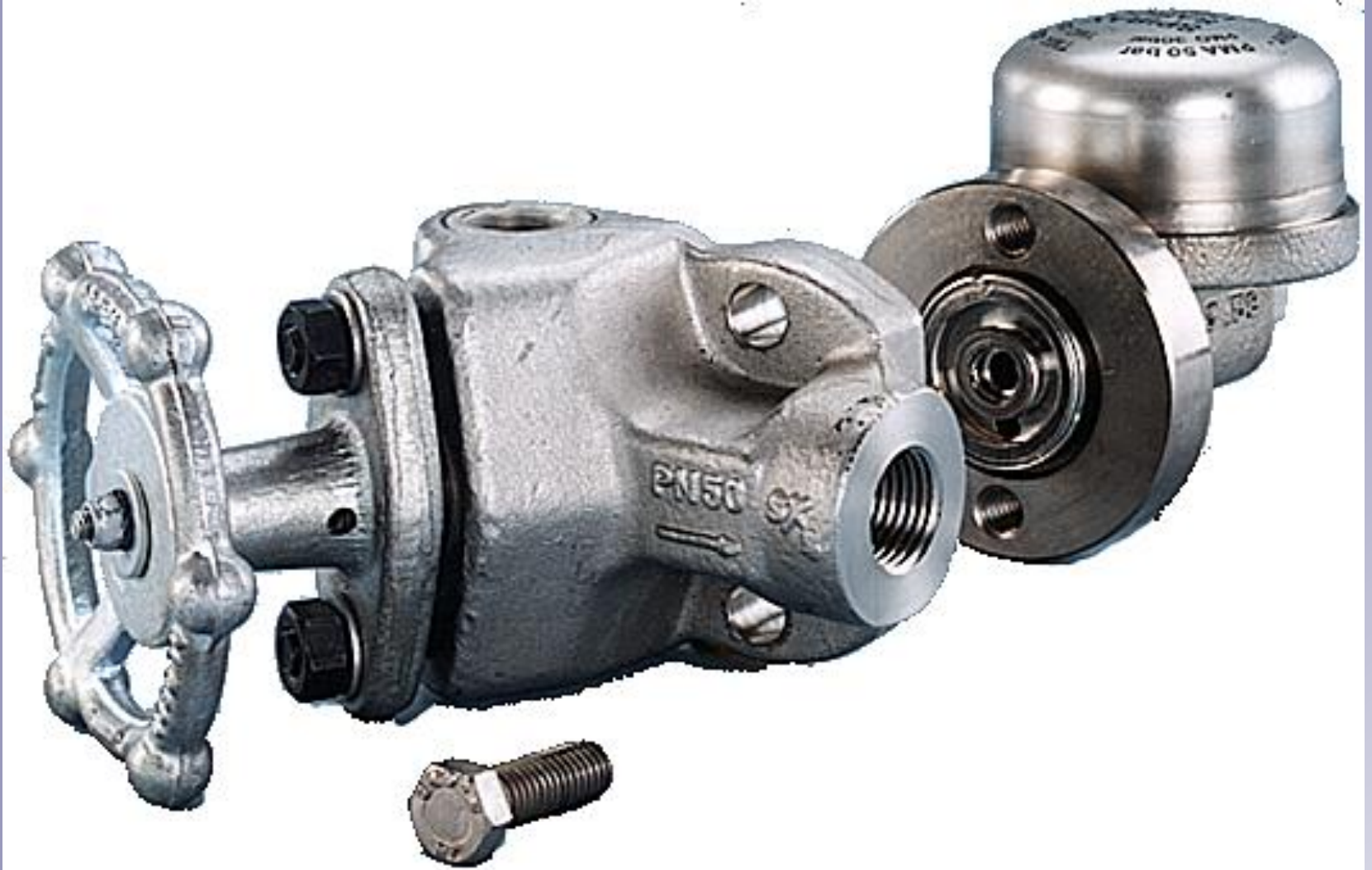
2 bolt connections

Optional upstream line drain

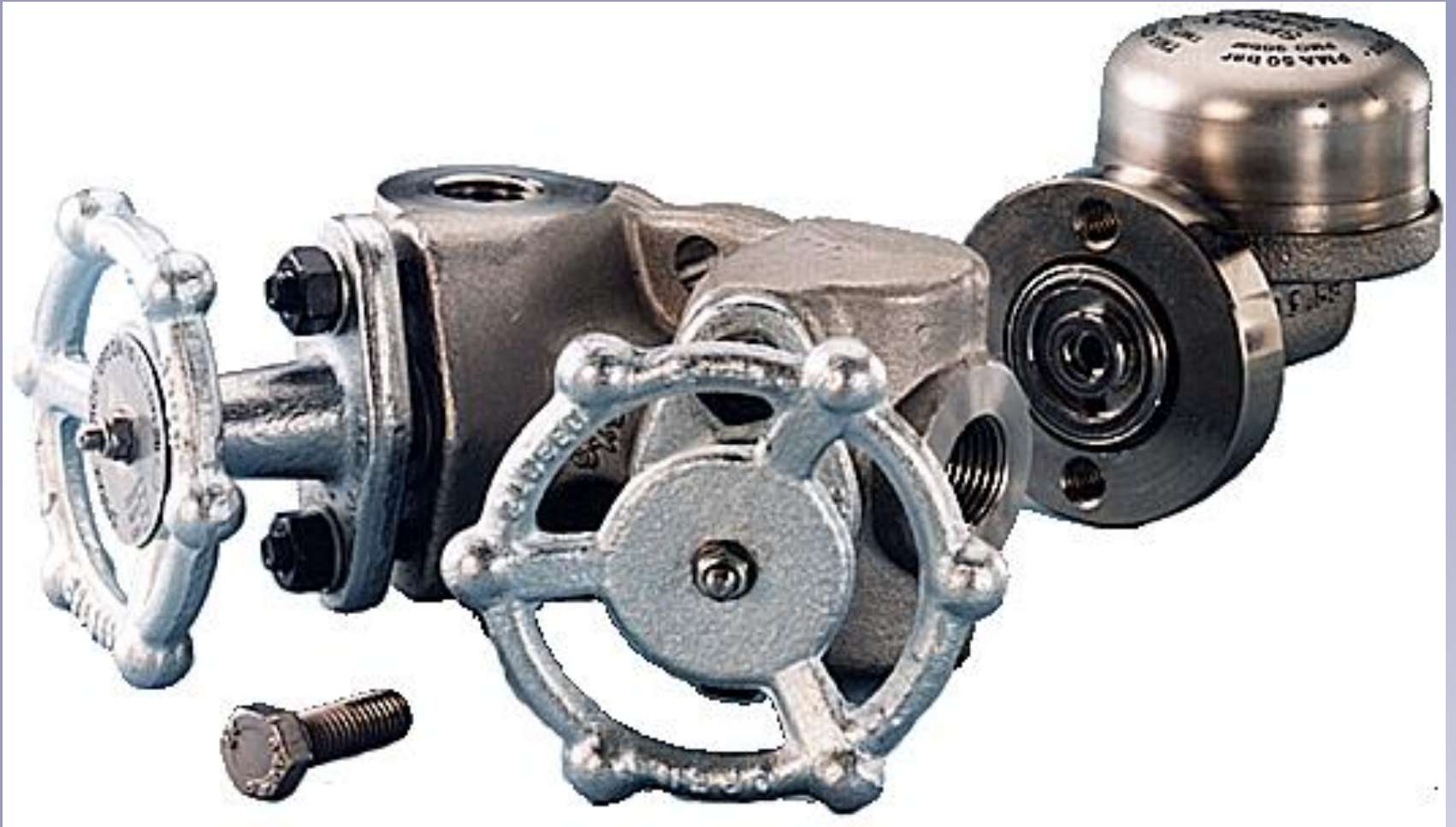
Piston valve technology

Optional downstream depressurisation valve

PC30 Universal Connector



PC40 Universal Connector



PC10 Universal Connector

- All stainless steel
- Screwed or socket weld
- DN15/20/25
- Swivel type connection



UBP21 Balanced Pressure Universal Trap

- Universal Connection
- Stainless Steel Body
- Rated to 21 Barg
- Variable Thermostatic Capsules
- Utilises sensible heat from condensate
- Changed out in 2 minutes



UTDM42L Thermodynamic Trap

- Universal Connection
- Stainless Steel Body
- Thermodynamic Disc Operation
- Discharges condensate immediately
- Changed out in 2 minutes



Pipeline Connector Technology

