



EVINRUDE[®]



Two-Stroke Reed FSI Modeling and Validation

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Agenda

1. Overview
2. Converge CFD Model Setup
3. Experimental Data
4. CFD Results and Validation
5. Future Work



Agenda

1. Overview

- Background
- Motivation
- Approach

2. Converge CFD Model

3. Experimental Validation Data

4. CFD Results

5. Future Work



Background

- Work is Based on 2-stroke DI V6 outboard engine
- Crankcase scavenged with intake reed valves
- Reed motion responds pressure fluctuations which come from many sources in the system
- Gas flow path is very interactive



Motivation

- Accurate in-cylinder gas exchange and trapping predictions
- Current crankcase modeling techniques are dependent on experimental data
 - Opt 1: Pressure boundary condition to model filling of crankcase
 - Opt 2: Reset crankcase pressure at assumed reed closure and drive flow via piston motion
- **Predictive air induction model in Converge that is interactive with entire system**



Approach

- Model the crankcase filling process
- Implement a reed motion UDF into Converge
- Run model at 3 WOT operating conditions (5500, 3000 and 2000 rpm) - based on reed motion regime
- Obtain experimental validation data from fired engine
- Compare results

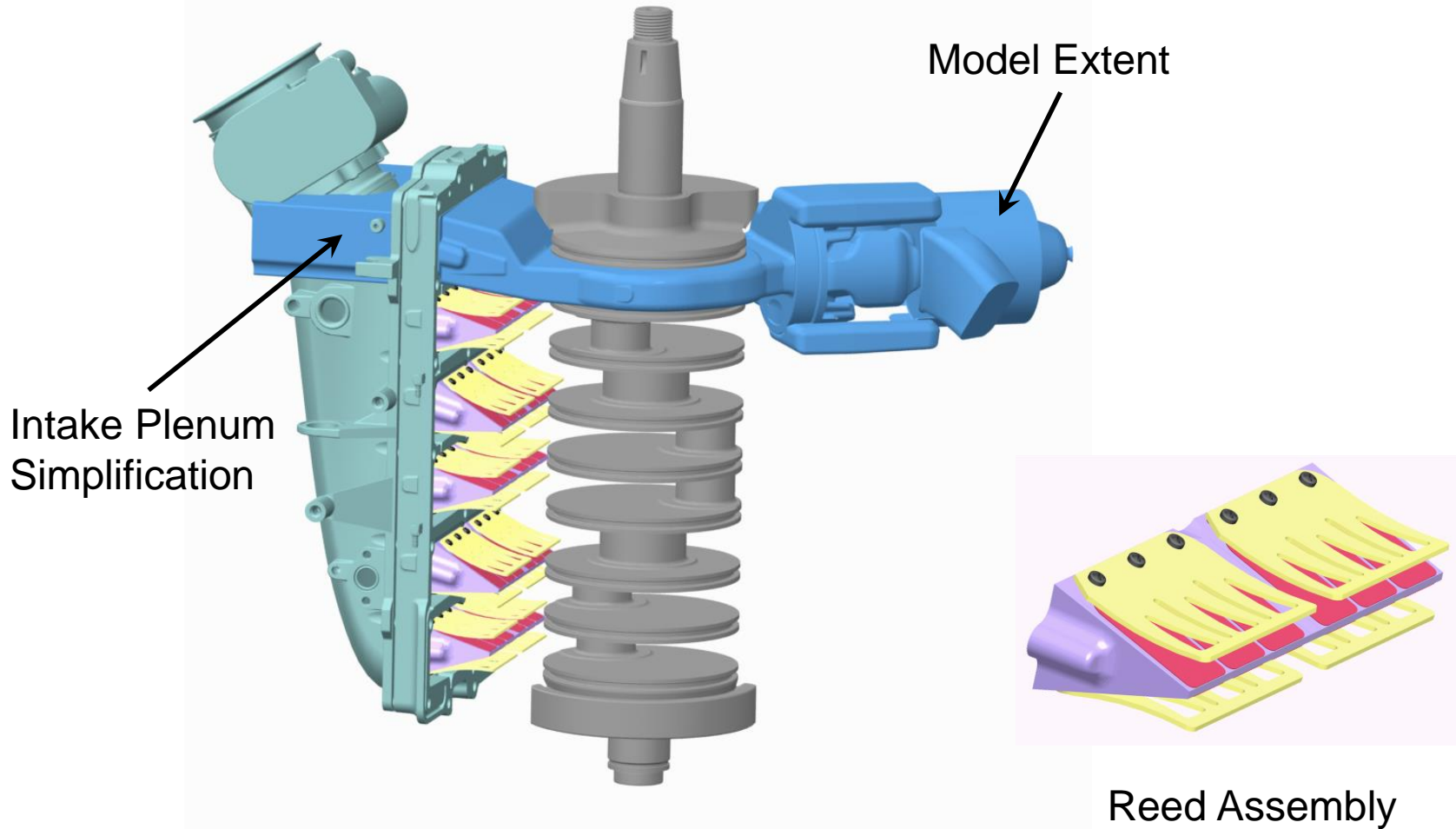


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1. Overview
2. Converge CFD Model
 - Setup
 - UDF
 - Resources
3. Experimental Validation Data
4. CFD Results
5. Future Work

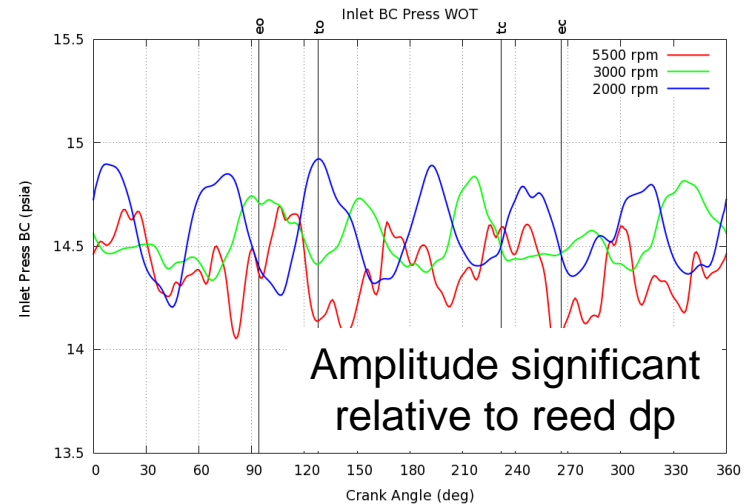
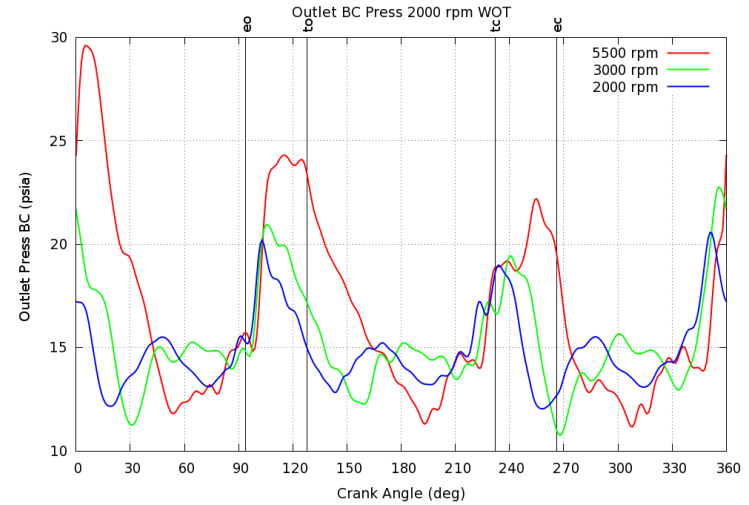
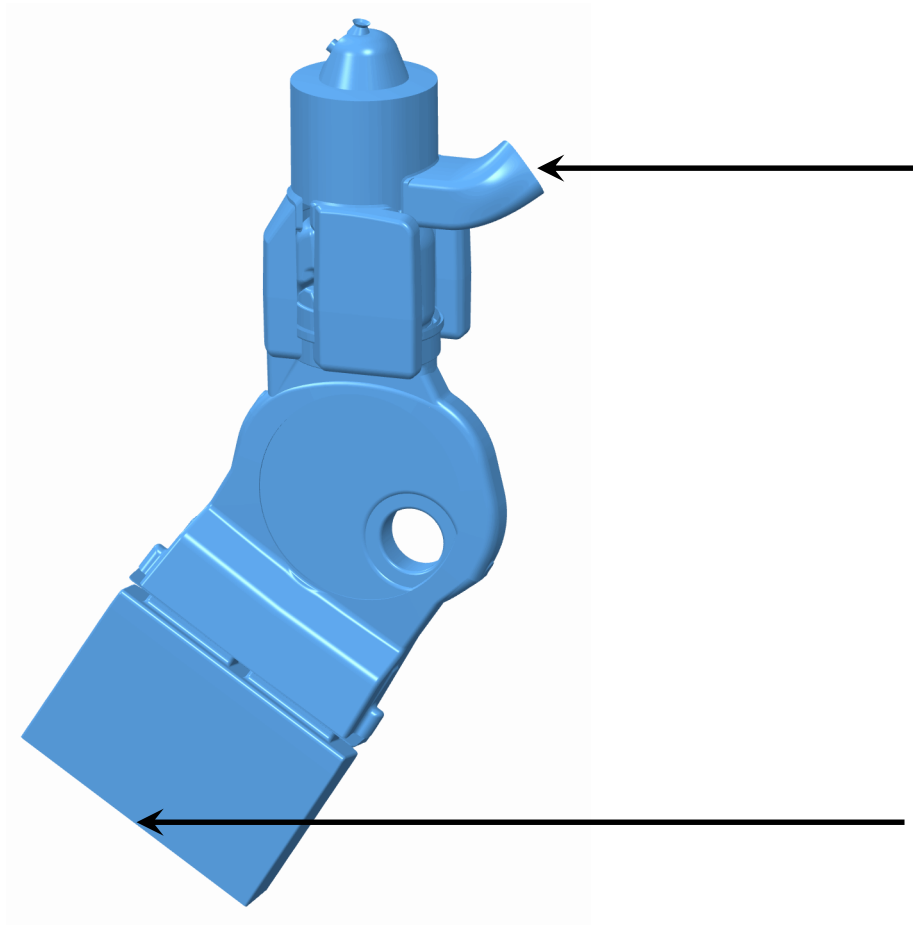


Model Geometry



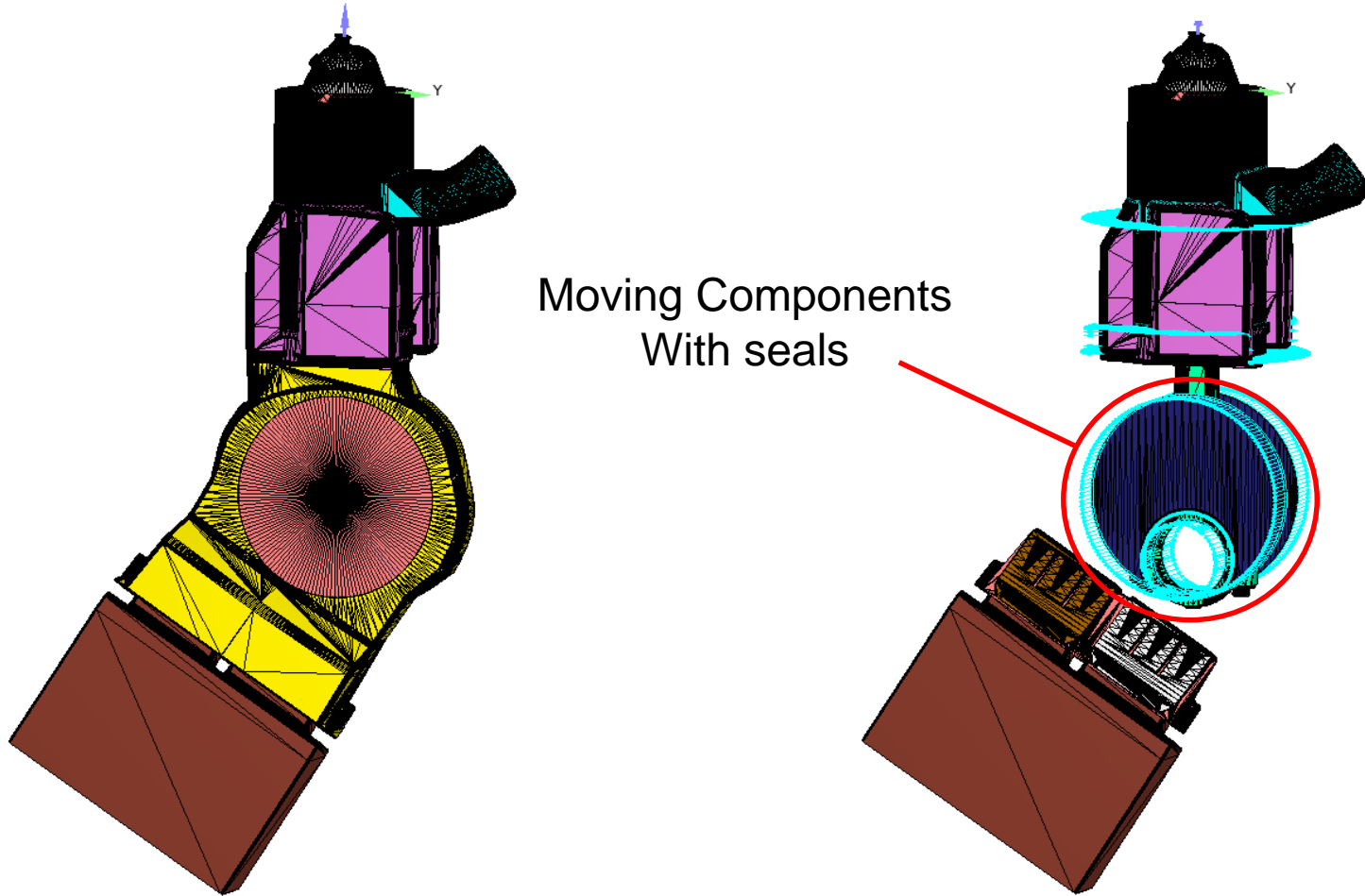
Modeling single cylinder of V6 engine

Pressure Boundary Conditions



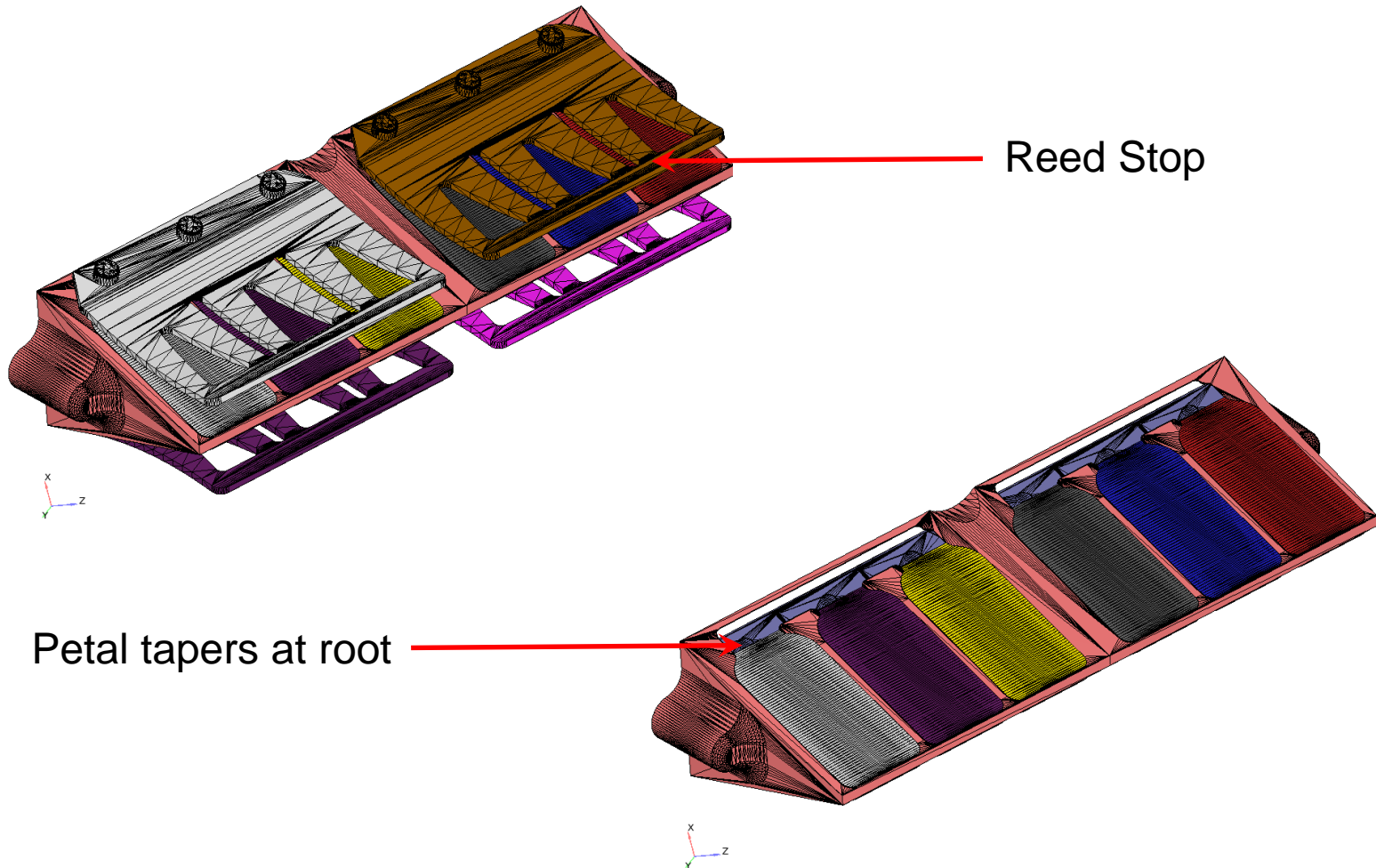
Pressure boundary conditions are still dependent on experimental data
Could couple to 1D gas dynamics code in future

Model Setup



Full model with moving reeds, piston, conrod, and crankshaft
All runs include spray and combustion

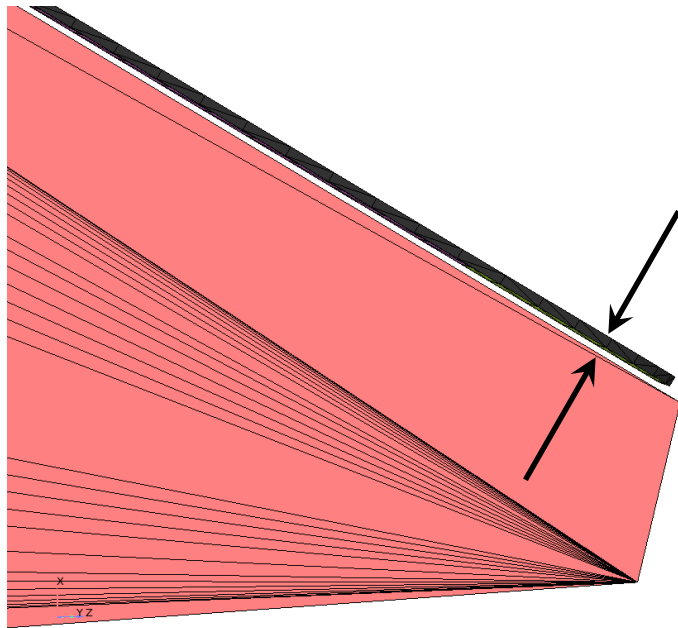
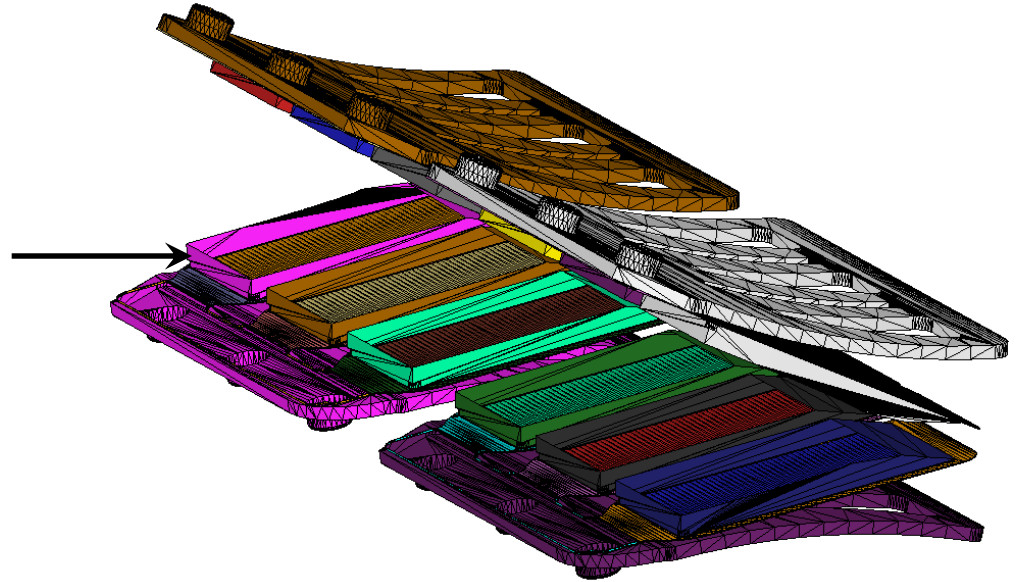
Model Setup



Each petal moves independently

Model Setup

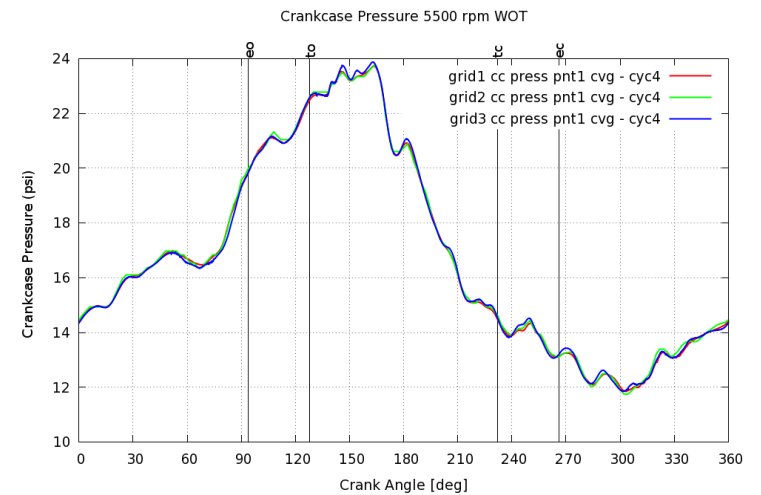
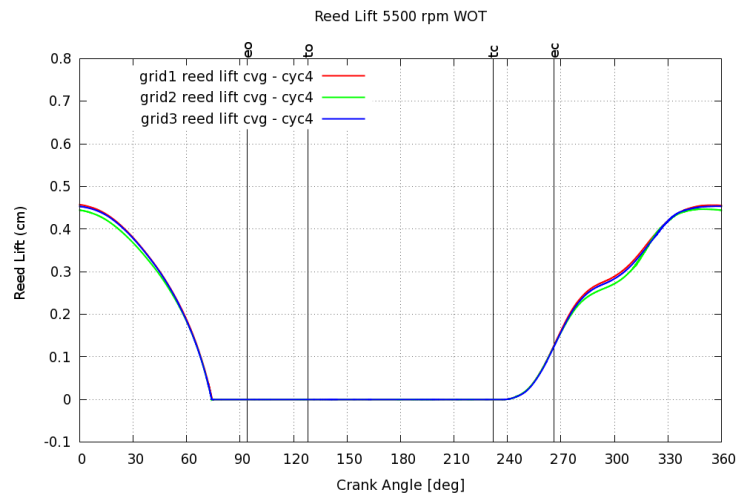
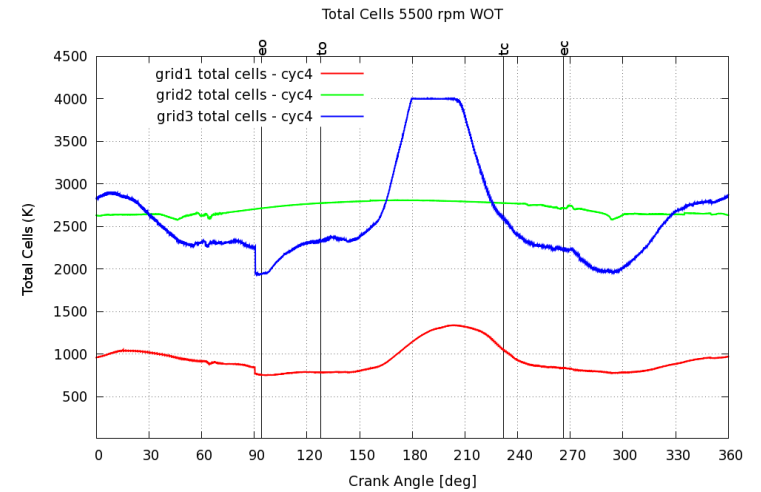
Regions upstream of each reed
Close off based on min lift



0.12 mm gap reed to block
To minimize cell paring

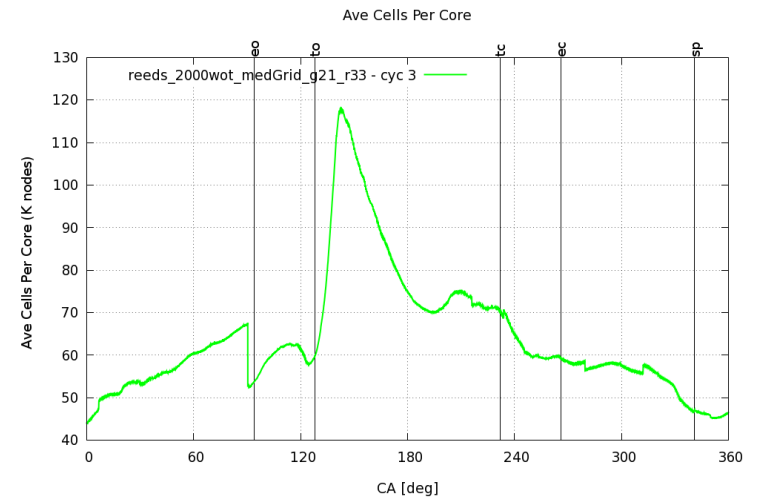
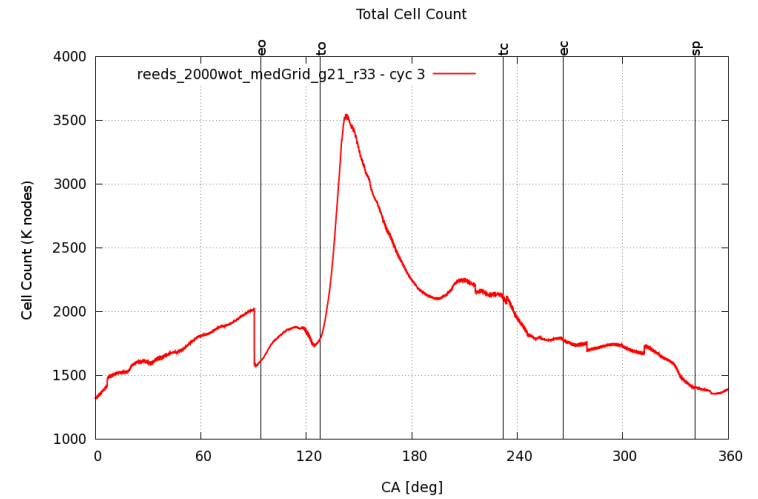
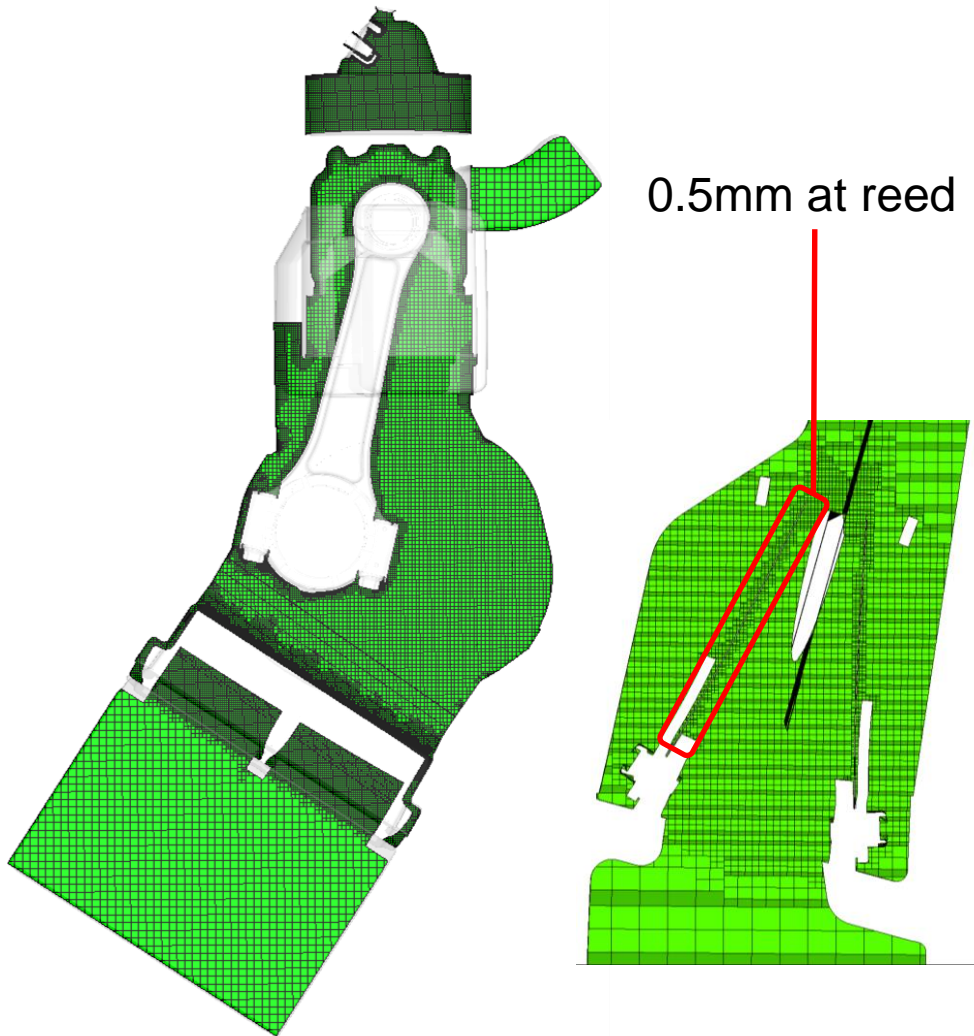
Mesh Strategy

Grid	Base (mm)	AMR (mm)	Reed (mm)	Max (M)
grid1	4	1	1	2.5
grid2	2	0.5	0.5	2.5
grid3	4	0.5	0.5	4



Grid3 used in this study

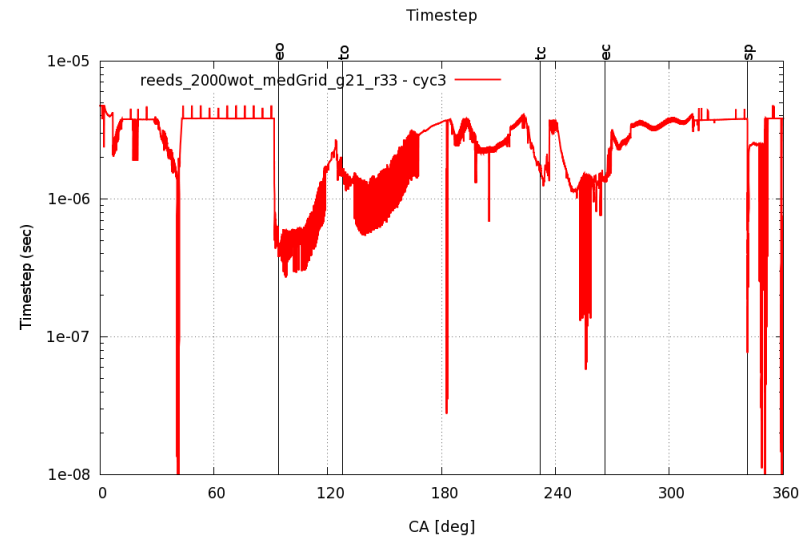
Mesh



Meshing strategy 3 allowed for head room for AMR

Model Resources

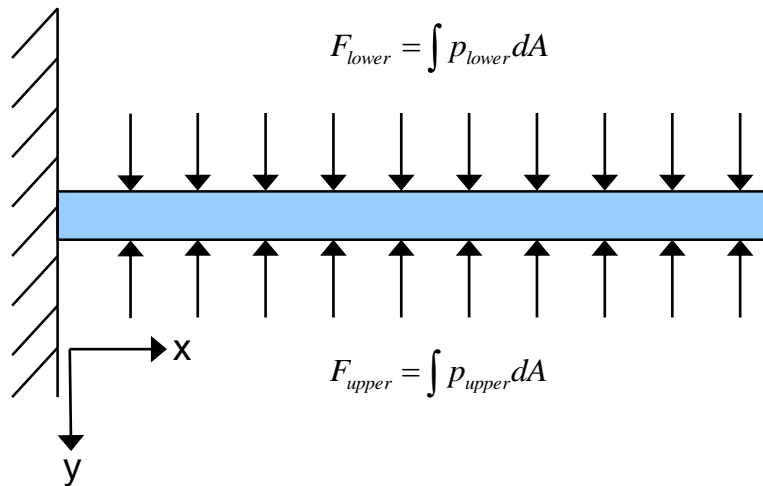
- Run time
 - Run time = 4 days/cycle
 - Min number of cycles = 3
 - 12 days total run time
- Computer Resources
 - 32 cores (2 nodes x 16 cores)
 - 3.3 GHz Xeon E5-2667v2
 - 128 Gb memory per node
 - 1 GbE interconnect



Significant run time for industry project use

Reed Deflection Model

- Reed Motion is controlled by UDF
- Model is based on original work by G.P. Blair as adapted by Y. Zeng
- Reed is modeled as free vibration of cantilevered beam



$$EI \frac{\partial^4 y}{\partial x^4} + \rho A \frac{\partial^2 y}{\partial t^2} = 0 \quad y = \phi(x) e^{i\omega t}$$

Zeng, Y., Strauss, S., et al, Predicting and Optimizing Two-Stroke Engine Performance Using Multidimensional CFD, SAE 2004-32-0039
Fleck, R., Blair, G. P., and Houston R. A. R., An Improved Model for Predicting Reed Valve Behavior in Two-Stroke Cycle Engine, SAE 871654
Hinds, E. T., and Blair, G. P., Unsteady Gas Flow through Reed Valve Induction Systems, SAE 780766

Relatively simple model with proven results

Reed Deflection Model

$$y = \cosh \lambda_i x - \cos \lambda_i x - \frac{\sinh \lambda_i l - \sin \lambda_i l}{\cosh \lambda_i l + \cos \lambda_i l} (\sinh \lambda_i x - \sin \lambda_i x)$$

$$y = \sum_{i=1}^r \phi_i(x) \cdot z_i(t)$$

Damping factor – tunable variable

$$\frac{d^2 z_i}{dt^2} + 2\zeta_i \omega_i \frac{dz_i}{dt} + \omega_i^2 z_i = F_i$$

$$\omega_i = (\lambda_i l)^2 \sqrt{\frac{EI}{\rho A l^4}}$$

$\lambda_1 l$	$\lambda_2 l$	$\lambda_3 l$	$\lambda_4 l$	$\lambda_5 l$
1.875	4.694	7.855	10.996	14.137

Opportunities for additional tuning

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 - Reed lift
 - Crankcase pressure
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Validation Data

Reed Lift



Strain Gauged Reeds



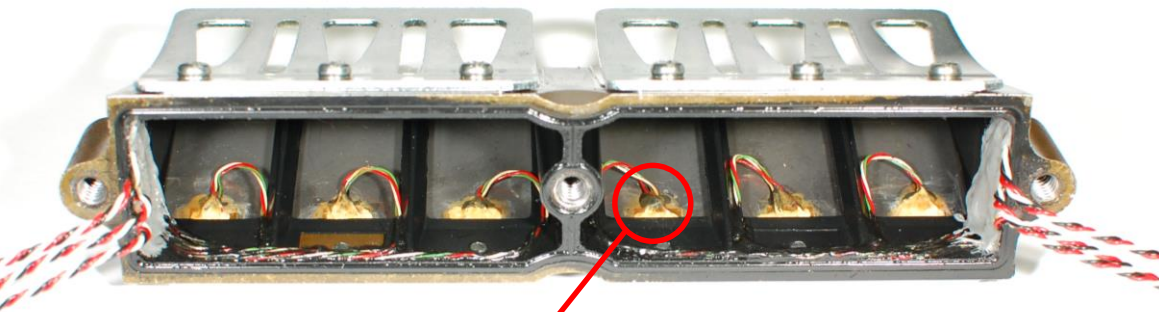
Optical Measurement

Crankcase Pressure

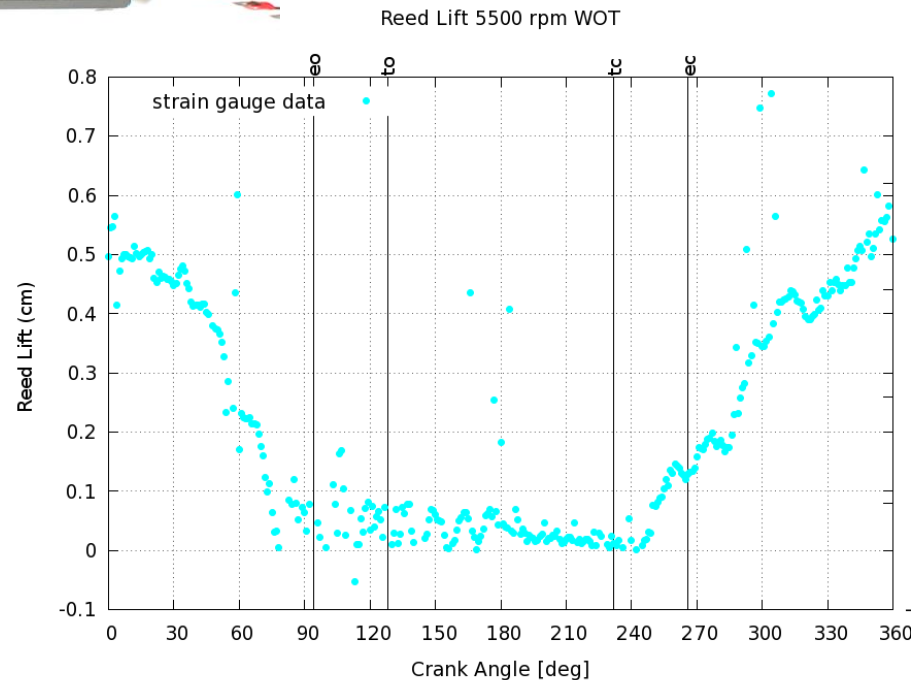


Reed lift measured by two techniques

Strain Gauged Reed Petals – Reed Lift Validation

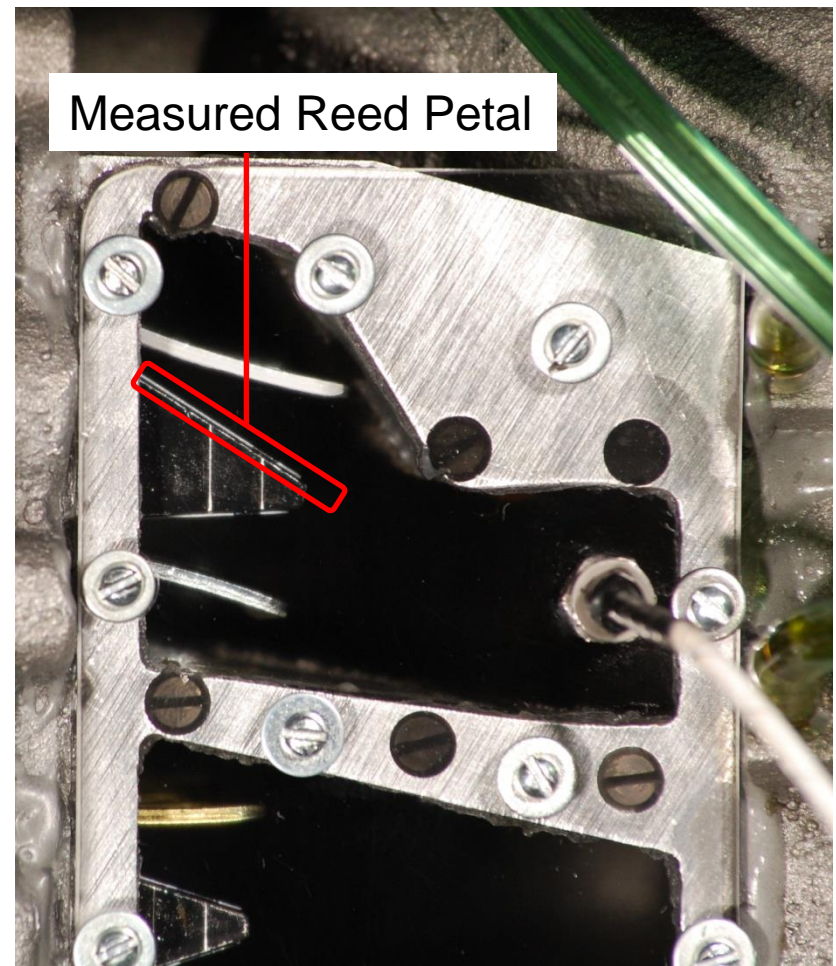
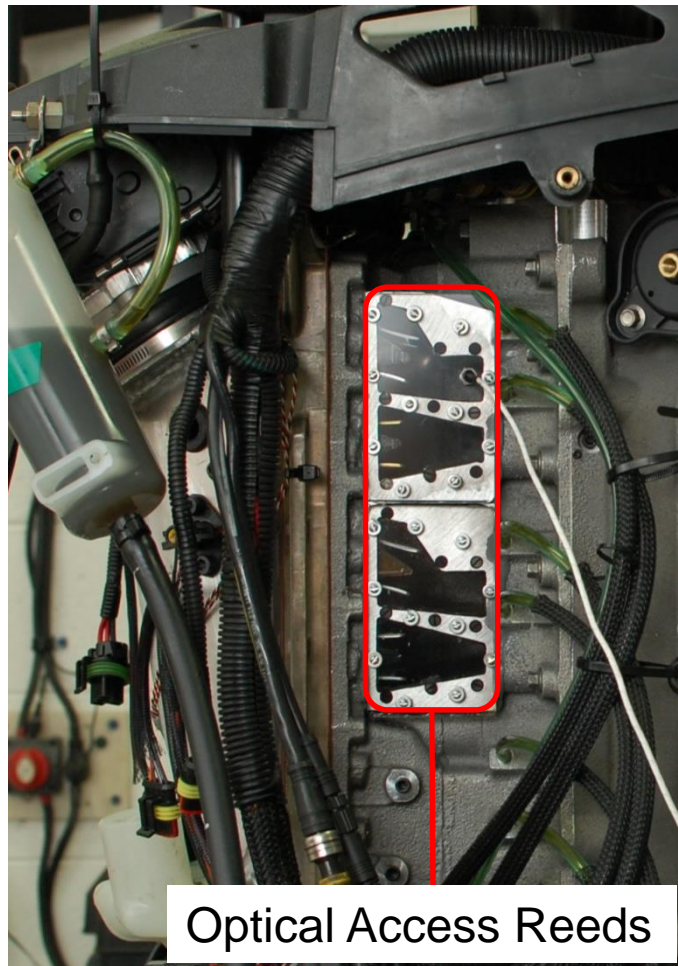


Strain gauge at root of petal



Each reed petal calibrated for static tip deflection
Higher order bending modes give false reading

Experimental Setup – High Speed Reed Video



Challenging operating environment to make video

Reed Video – 5500 rpm

Photron FASTCAM Mini UX100 type 800K-M...

1/16000 sec

frame : 259

Time : 15:38

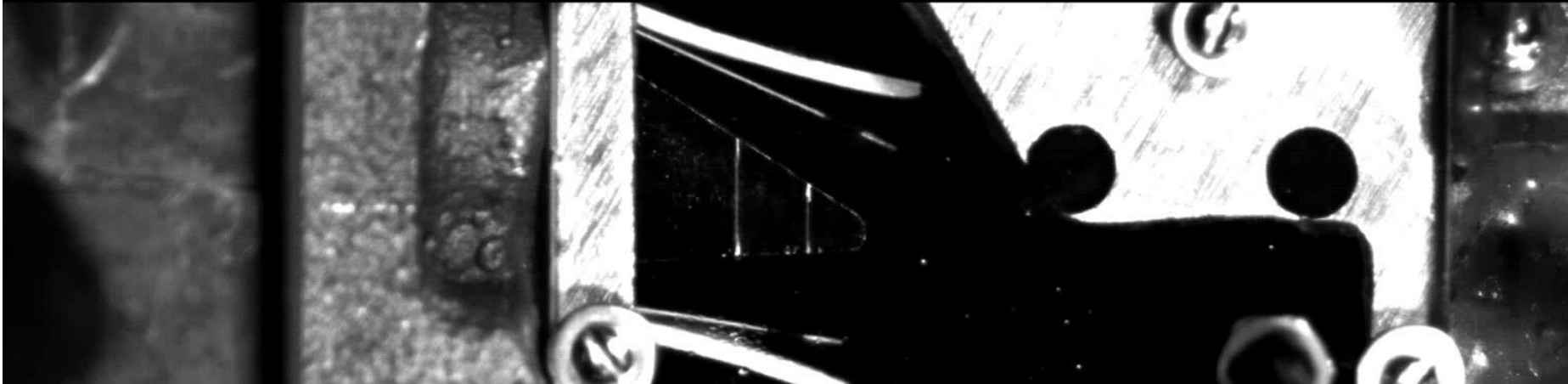
1280 x 312

+16.1875 ms

16000 fps

Start

Date : 2015/9/16



1 opening and close event per cycle

Reed Video – 3000 rpm

Photron FASTCAM Mini UX100 type 800K-M...

1/16000 sec

frame : 385

Time : 15:27

1280 x 312

+24.0625 ms

16000 fps

Start

Date : 2015/9/16



2 opening per cycle – partial close between

Reed Video – 2000 rpm

Photron FASTCAM Mini UX100 type 800K-M...

1/16000 sec

frame : 535

Time : 15:33

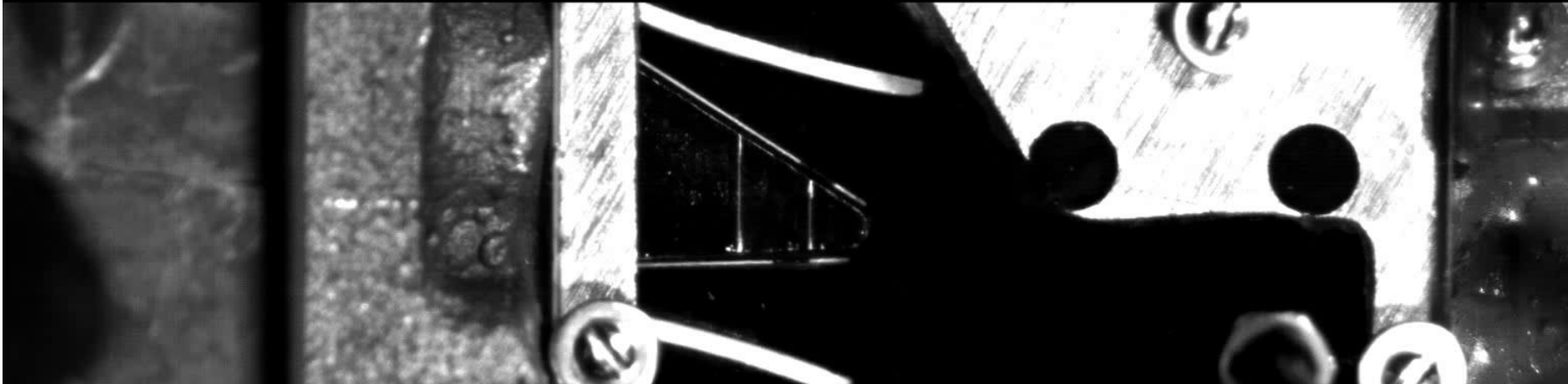
1280 x 312

+33.4375 ms

16000 fps

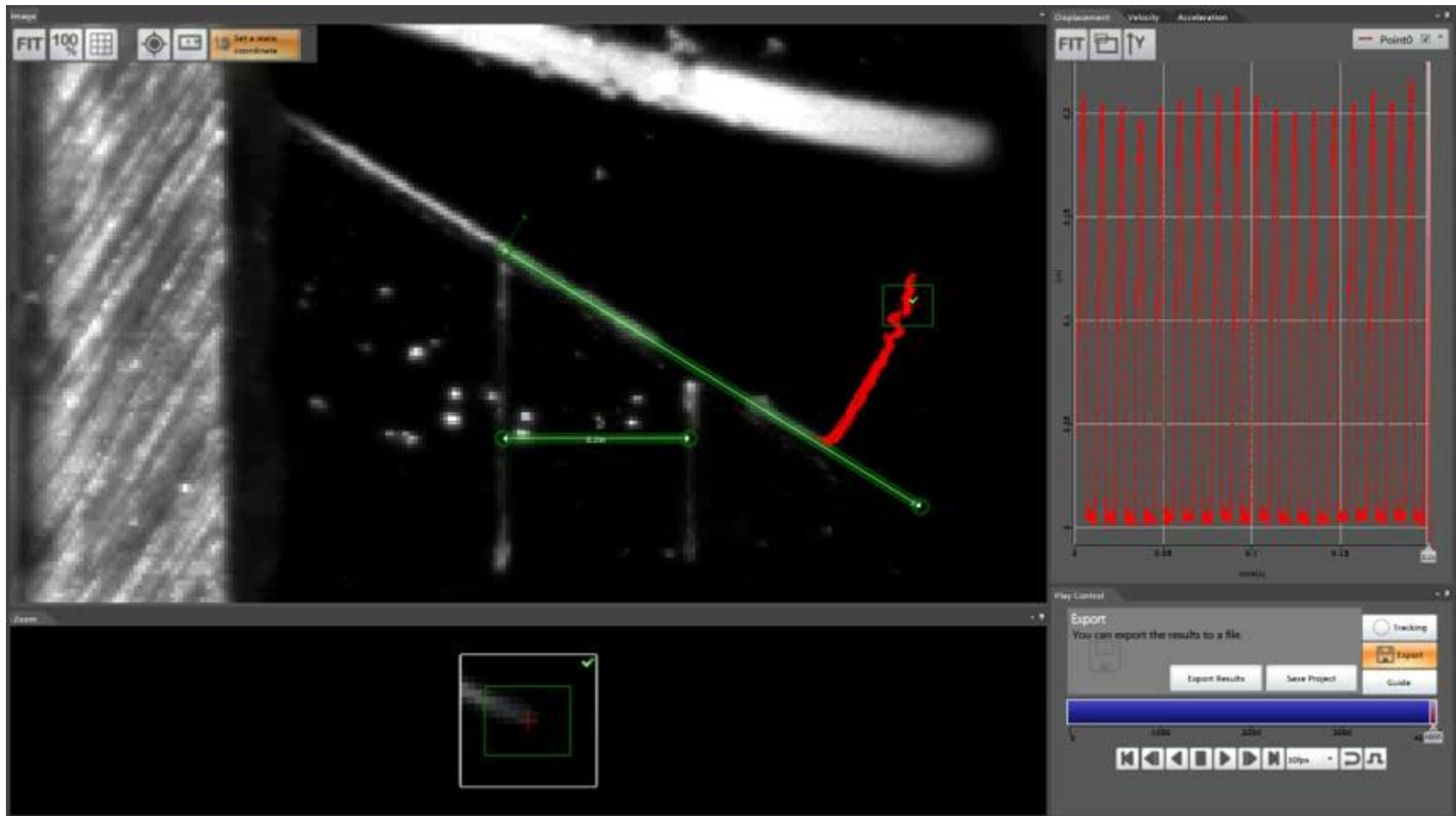
Start

Date : 2015/9/16



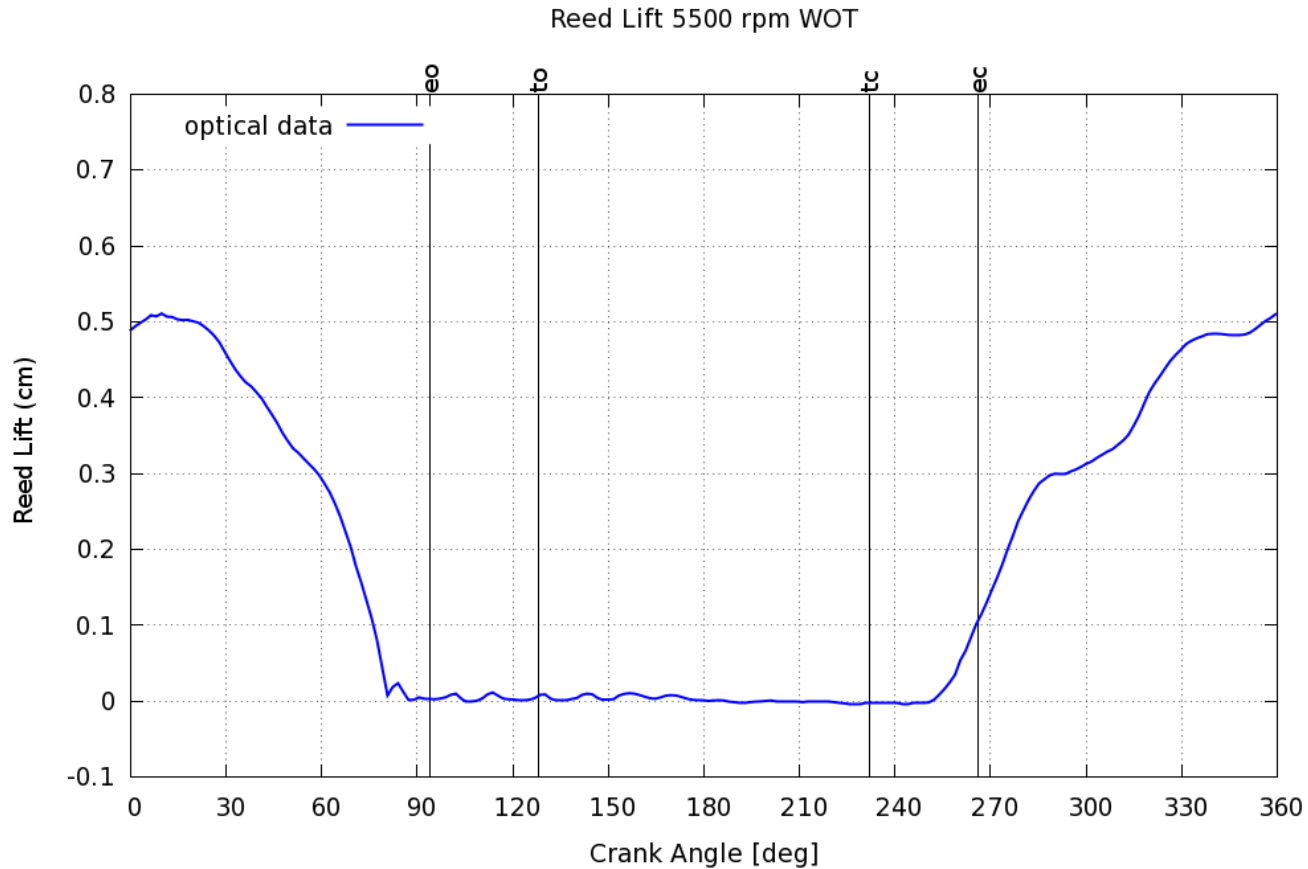
3 open and close events per cycle

Reed Tip Motion Tracking – 5500 rpm



Good repeatability cycle to cycle

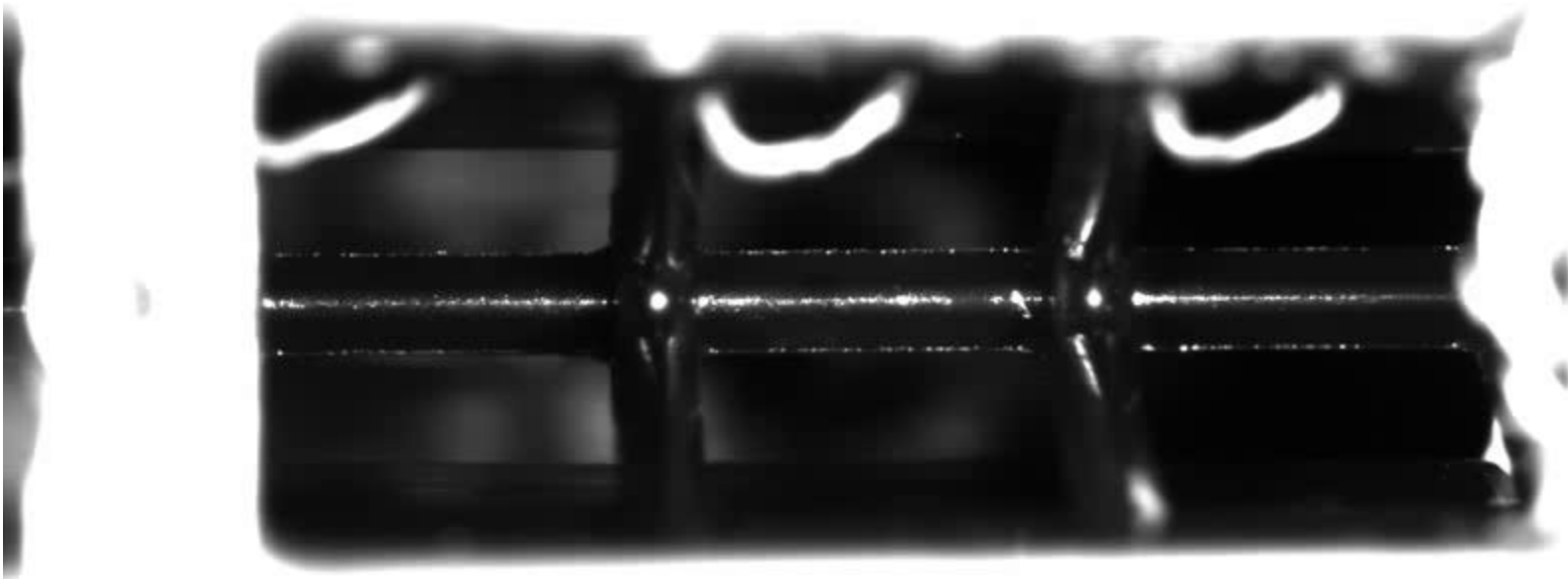
Reed Tip Motion Tracking – 5500 rpm



Low noise reed lift signal

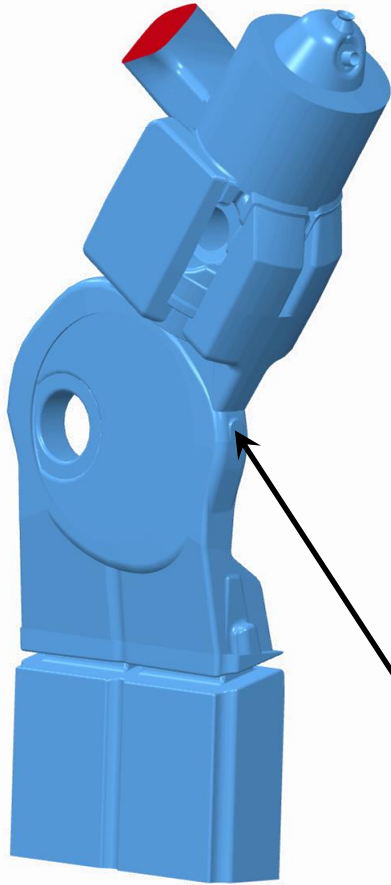
Reed Video from Intake Side

Photron FASTCAM Mini UX100 type 800K-M-... 8000 fps
1/8000 sec 1280 x 616 Start
frame : 38 +4.750 ms Date : 2015/9/23
Time : 11:45

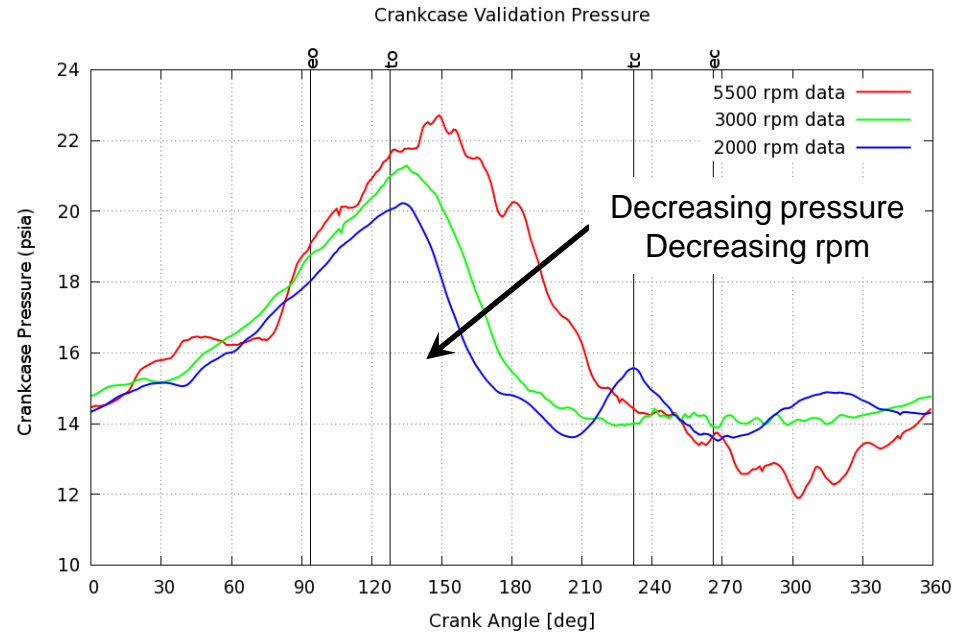


Strain gauges on top reed petals

Crankcase Validation Pressure



Crankcase Pressure Measurement Location



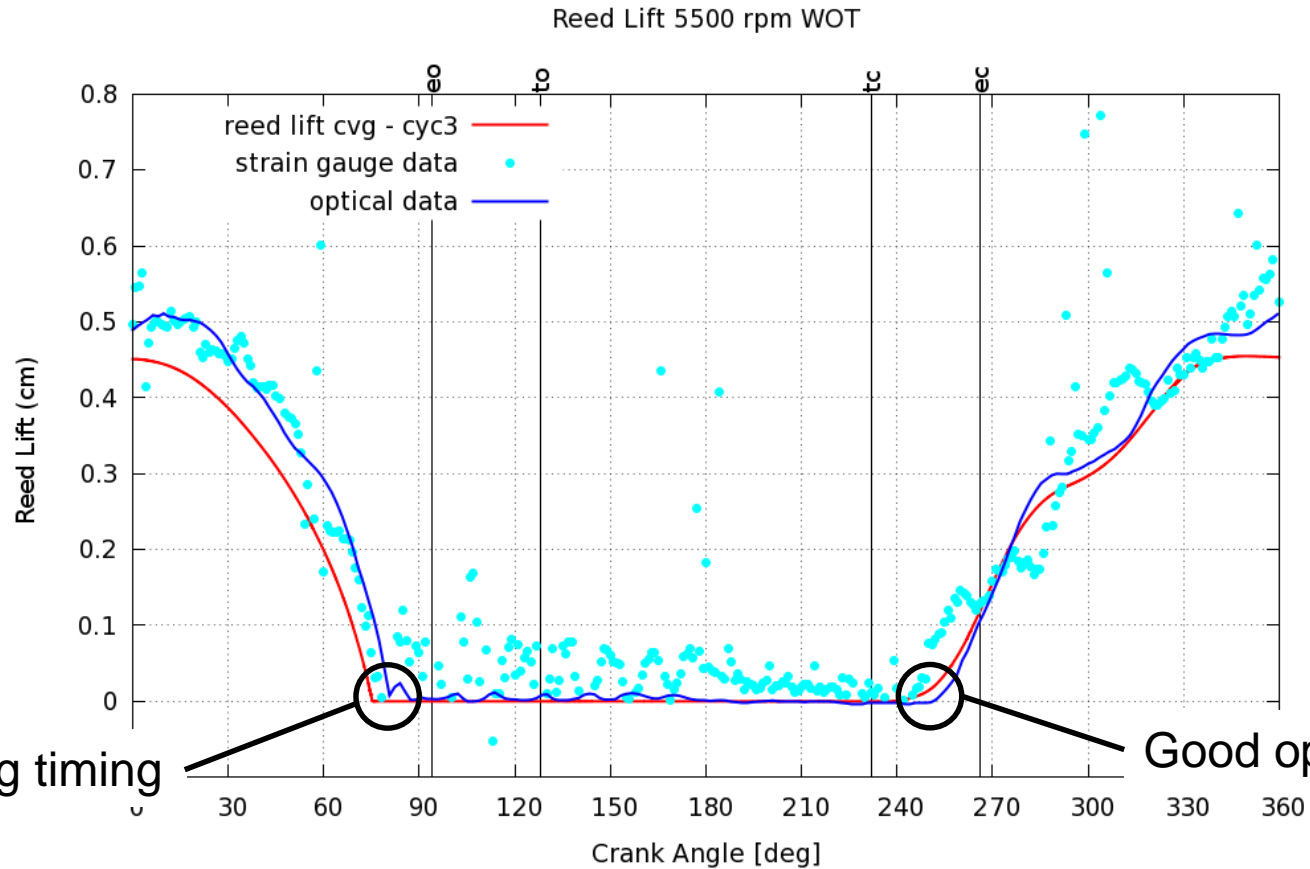
Lower CC pressure at lower rpm = earlier reed opening

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 - CFD videos
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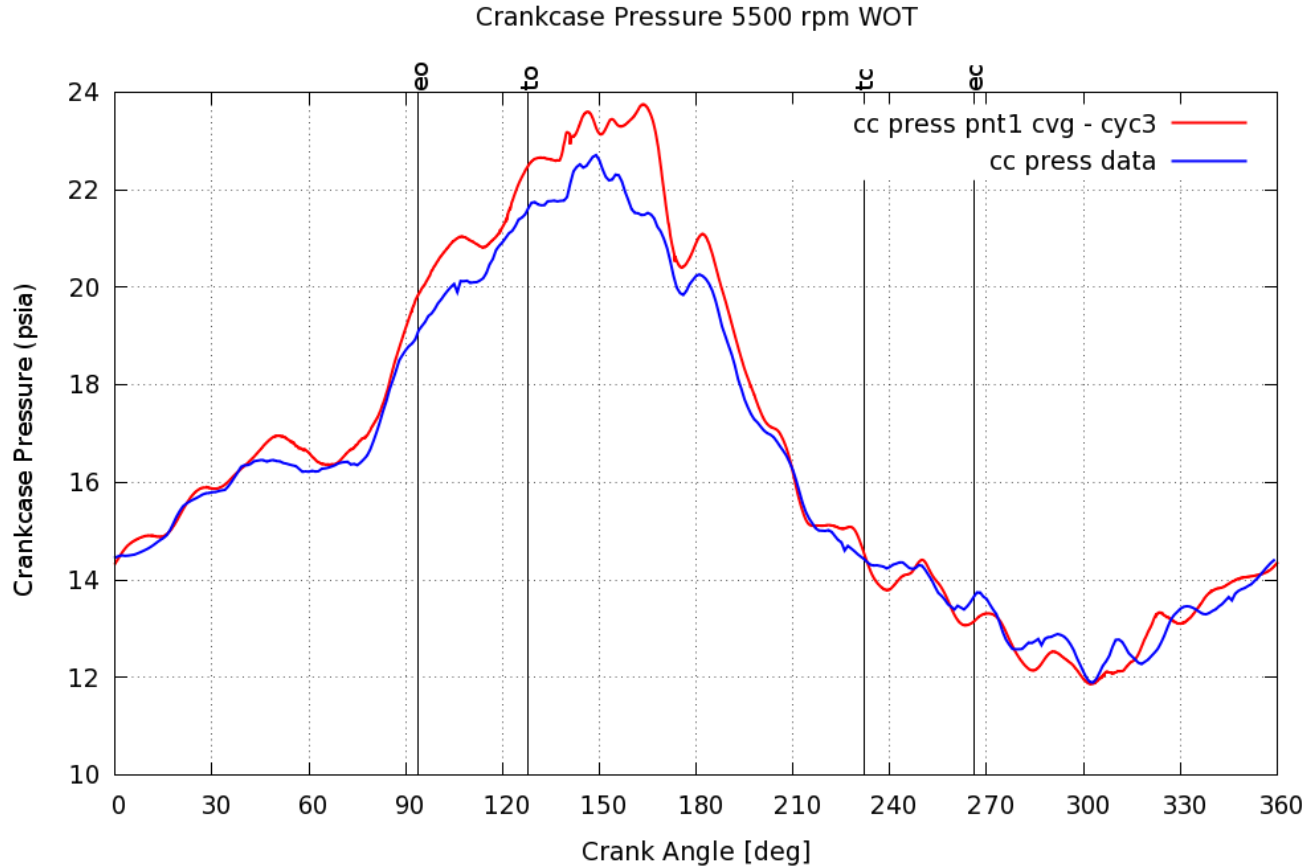


Reed Lift Validation – 5500 rpm



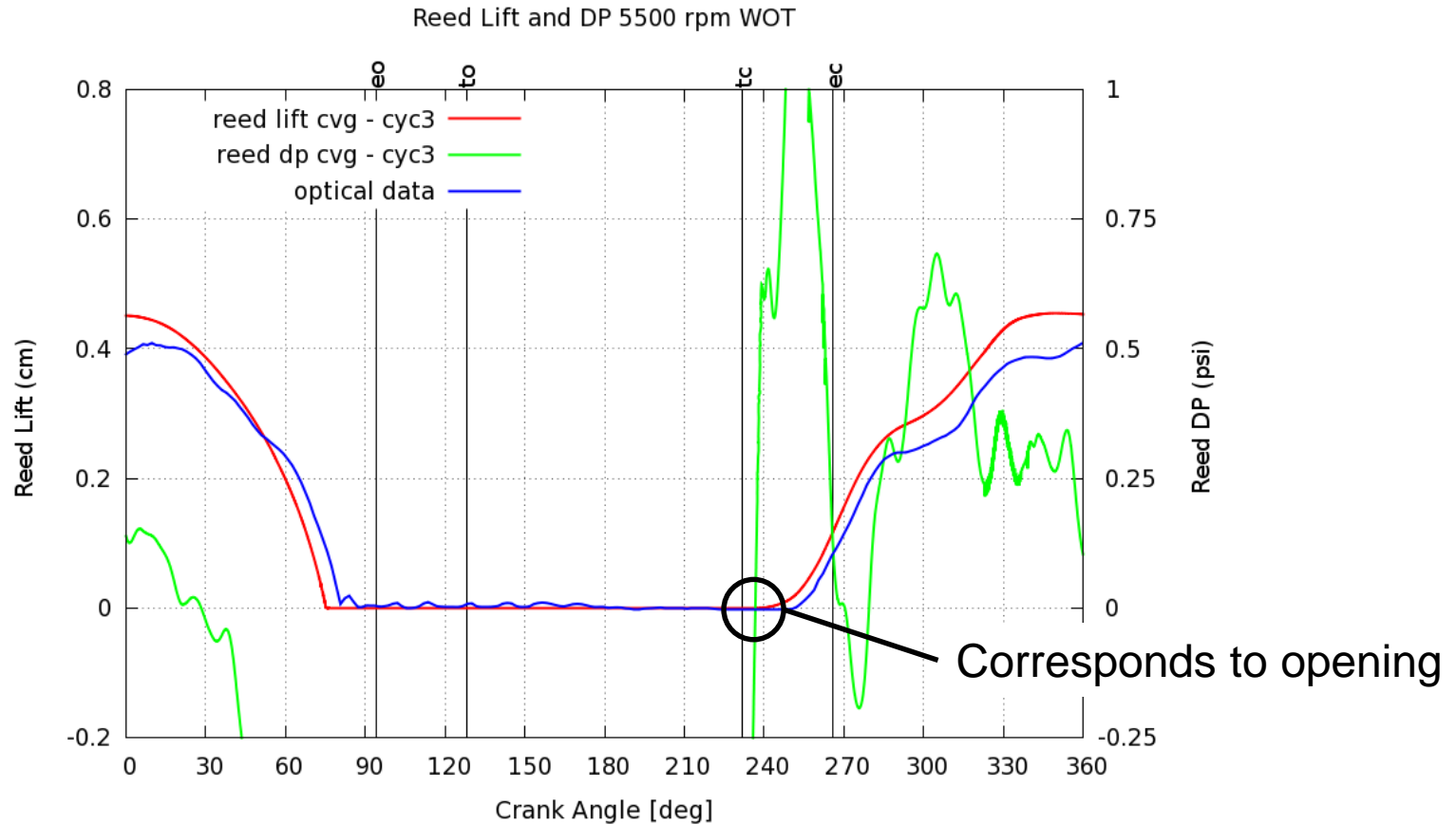
Good correlation in timing and magnitude to experimental data

Crankcase Pressure Validation – 5500 rpm



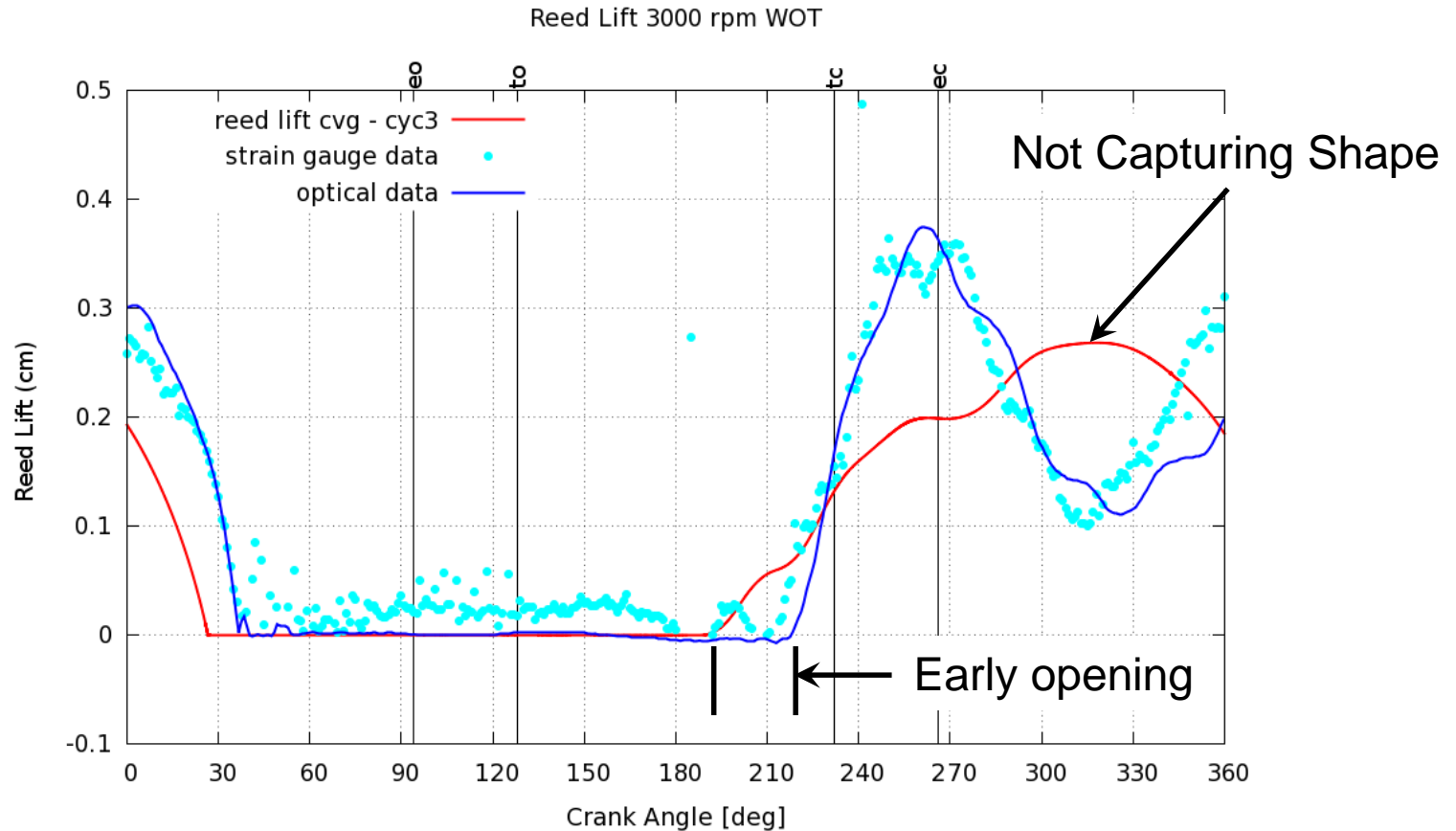
Good correlation to experimental data

Reed DP and Lift – 5500 rpm



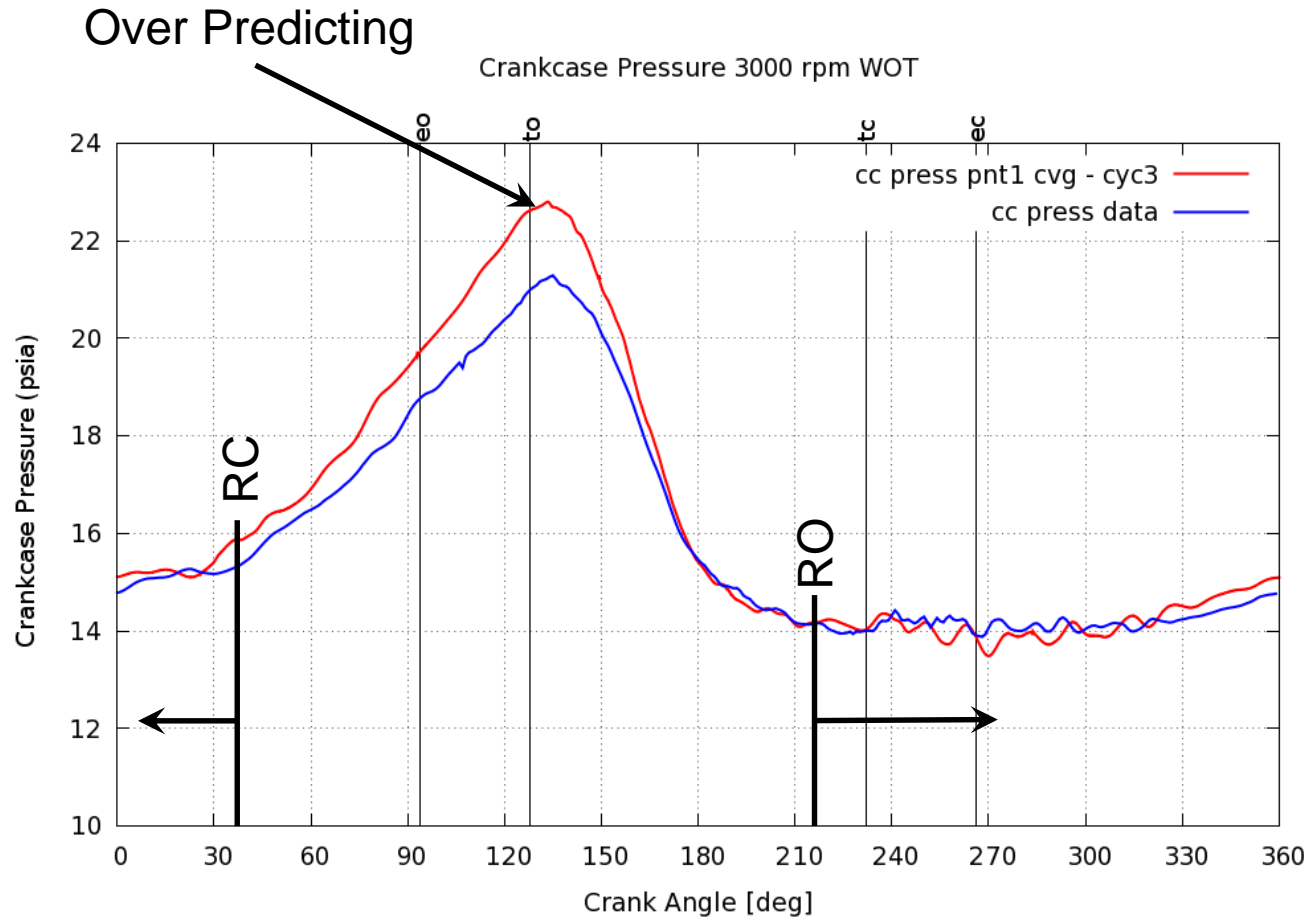
Reed motion responds to DP sign change but not every inflection in curve

Reed Lift Validation – 3000 rpm



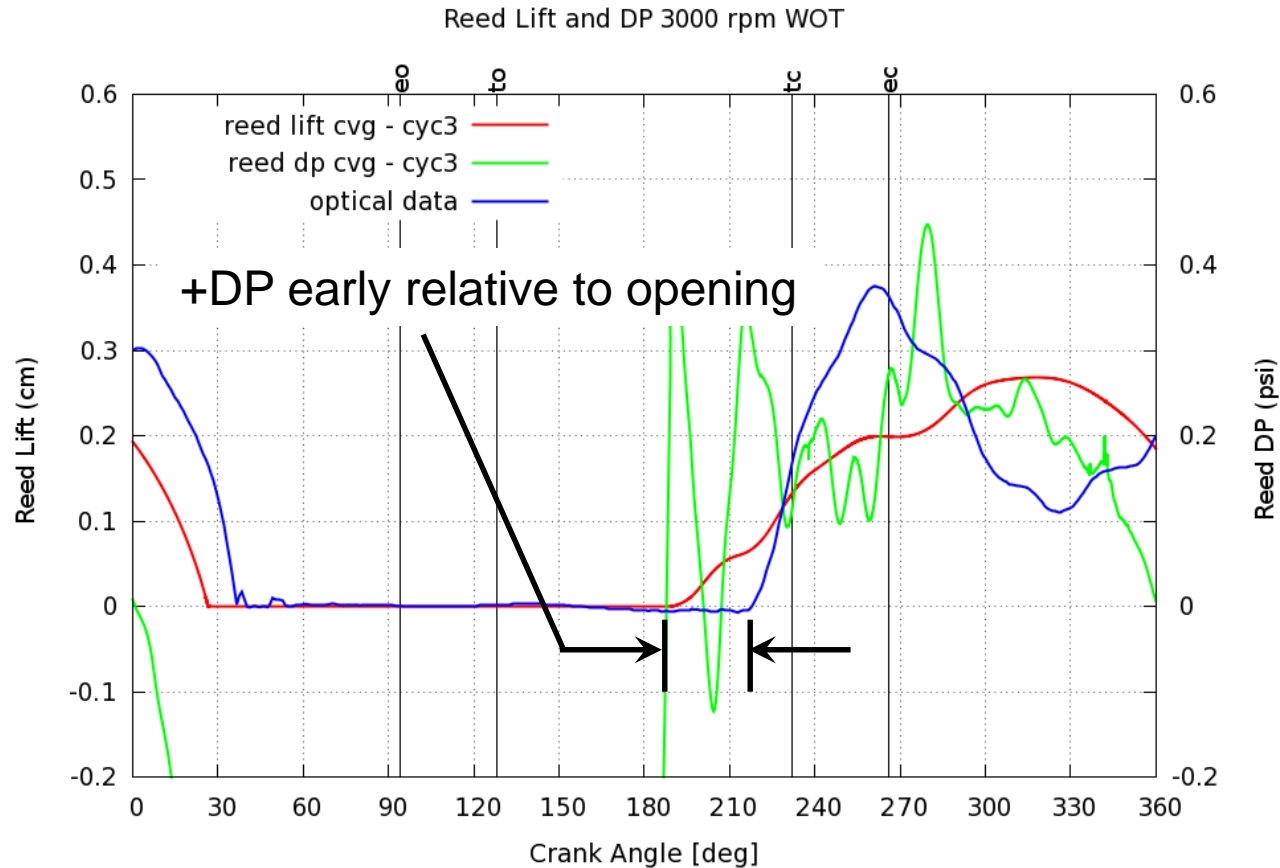
Relatively poor correlation with experiment
CFD opening is early and missing partial close

Crankcase Pressure Validation – 3000 rpm



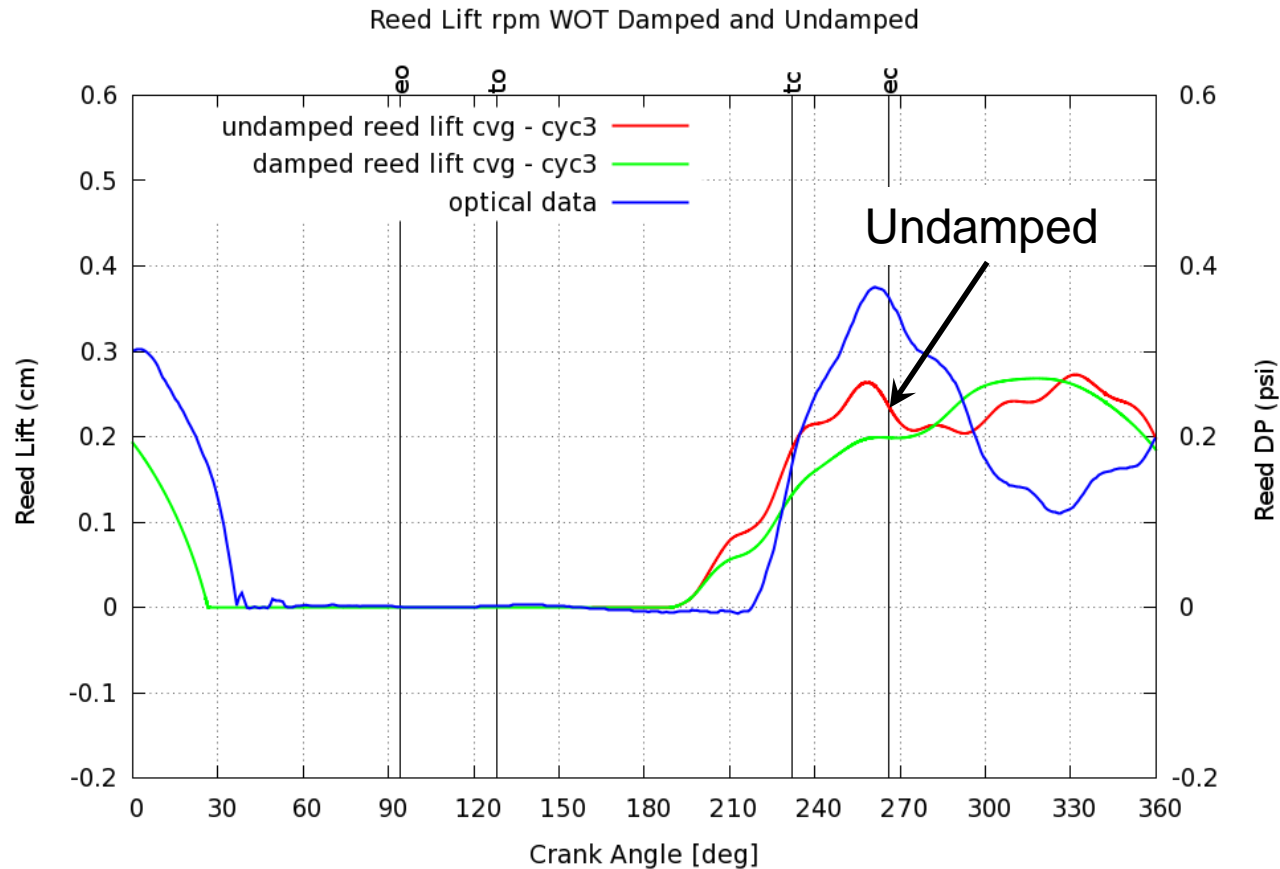
Over predicting peak crankcase pressure

Reed DP and Lift – 3000 rpm



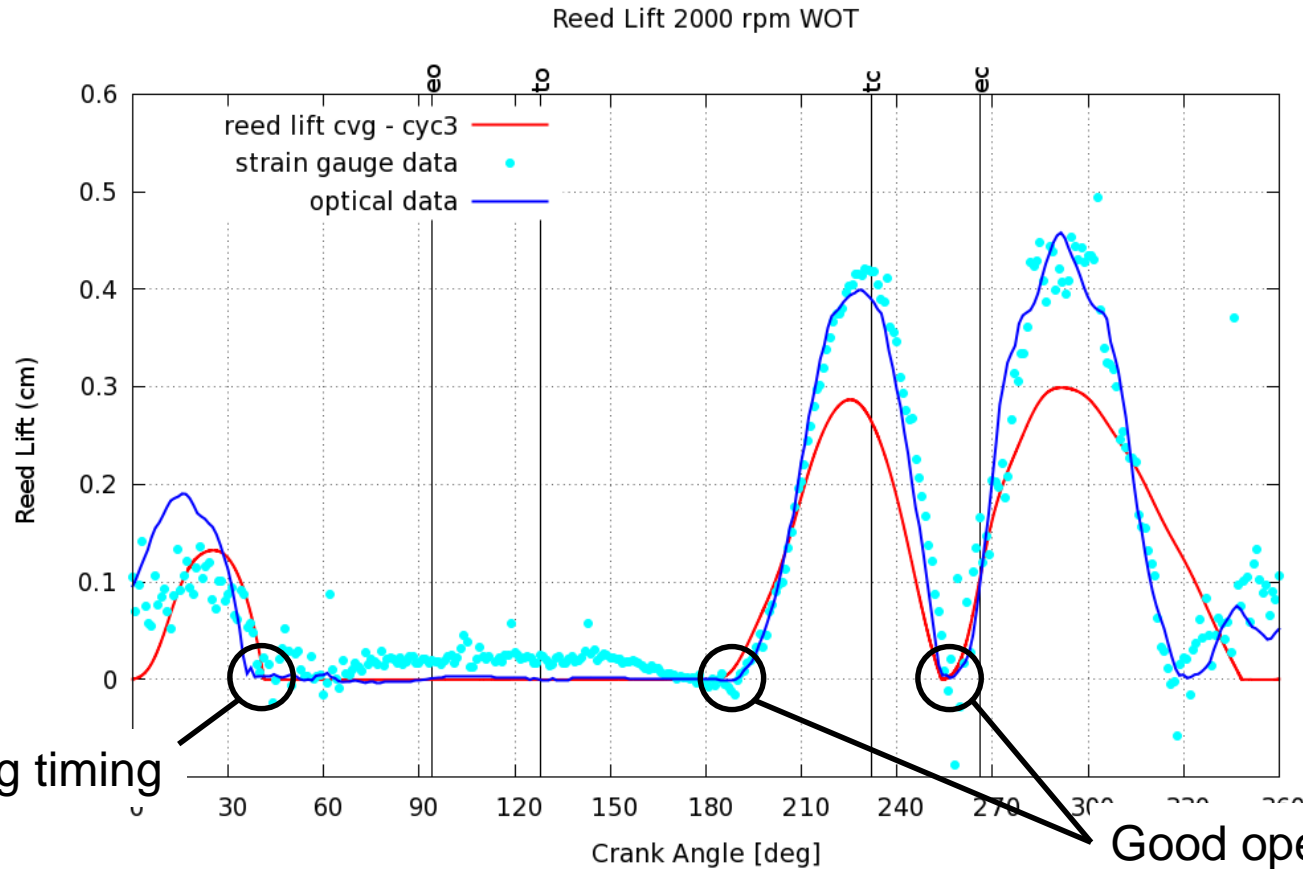
Reed +DP is too early relative to experimental opening time

Reed Lift Damped and Undamped – 3000 rpm



**Undamped beam vibration model gave more pronounced double peak
Still off in timing**

Reed Lift Validation - 2000 rpm

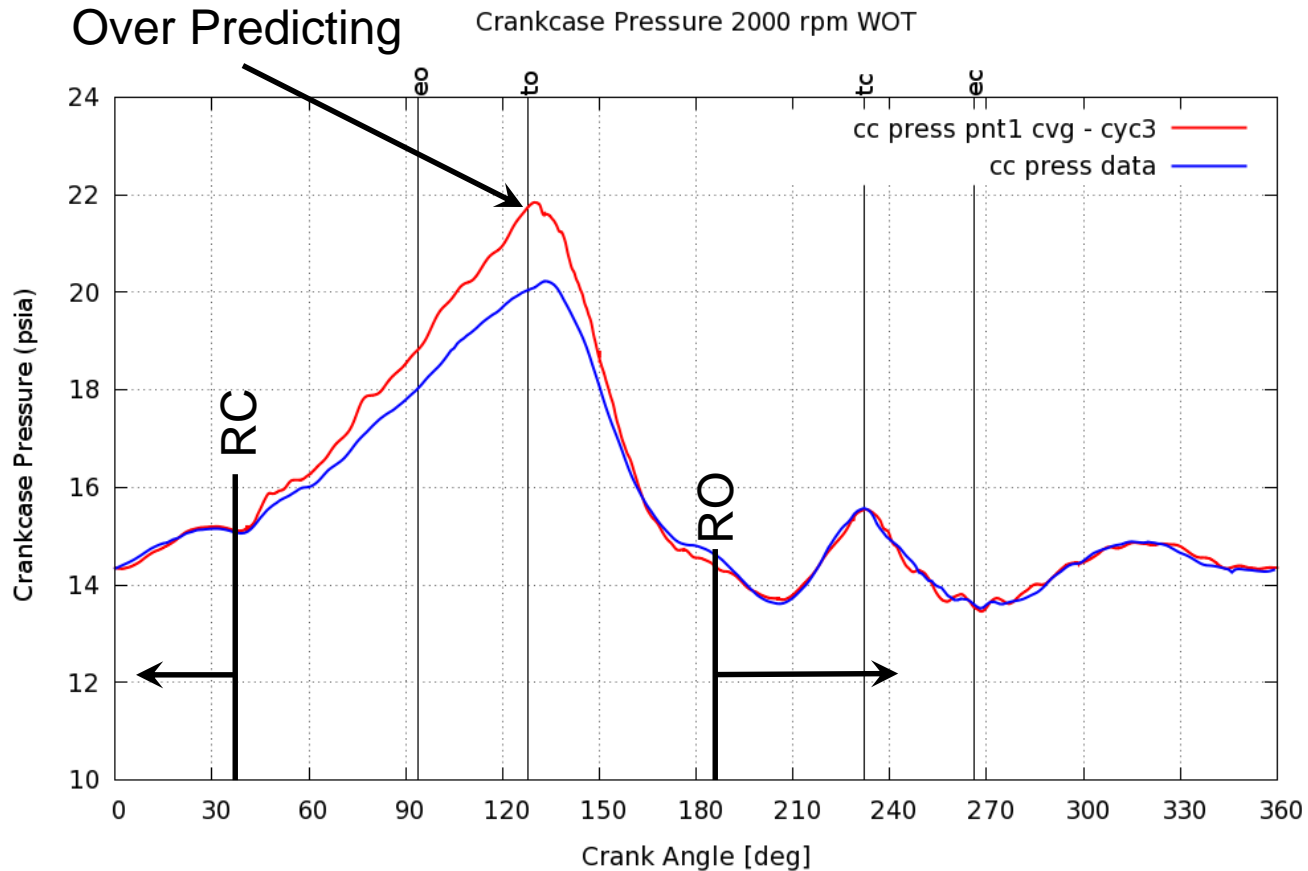


Good closing timing

Good opening timing

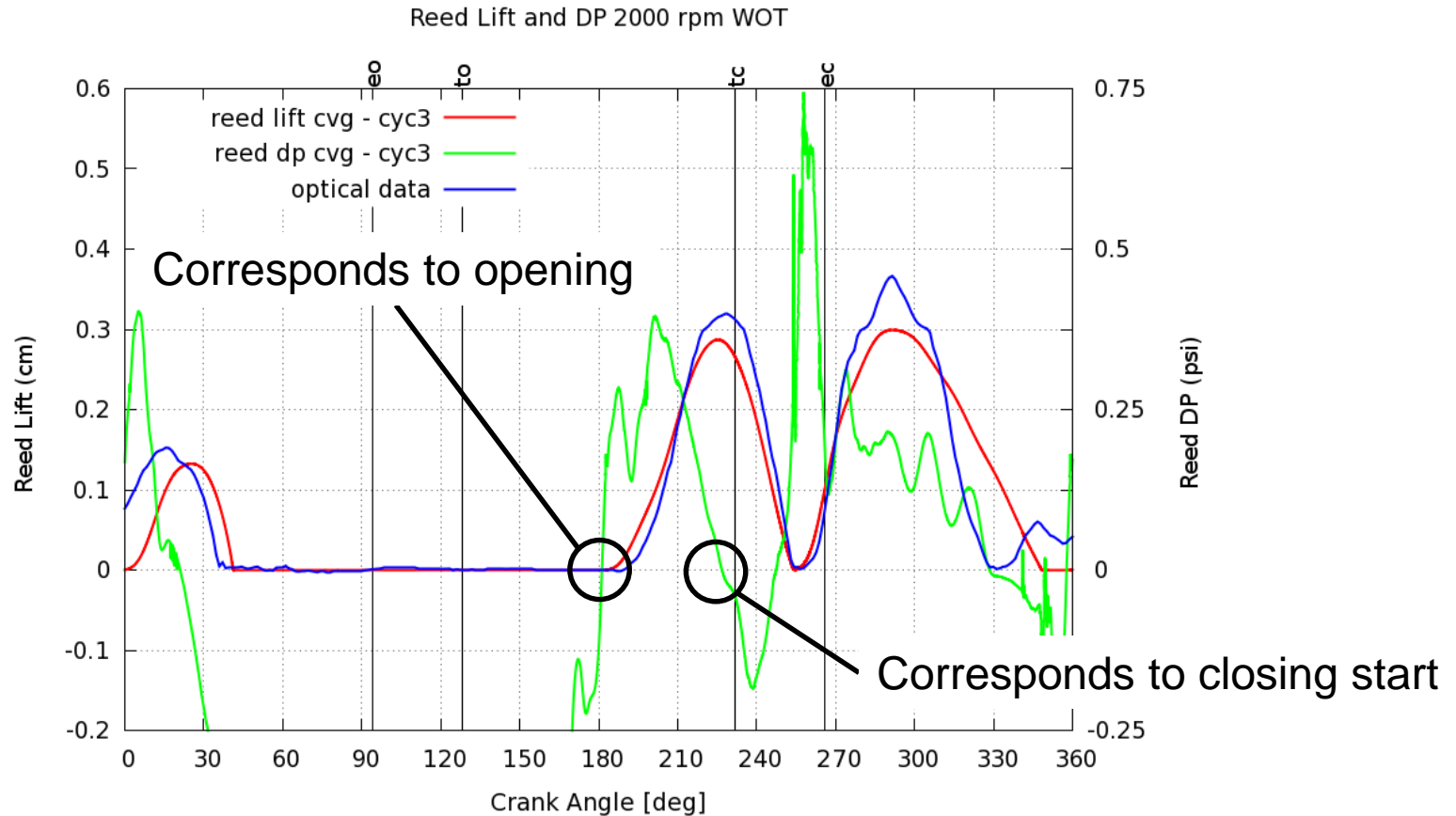
Captured 3 opening events
Low in peak magnitude

Crankcase Pressure Validation – 2000 rpm



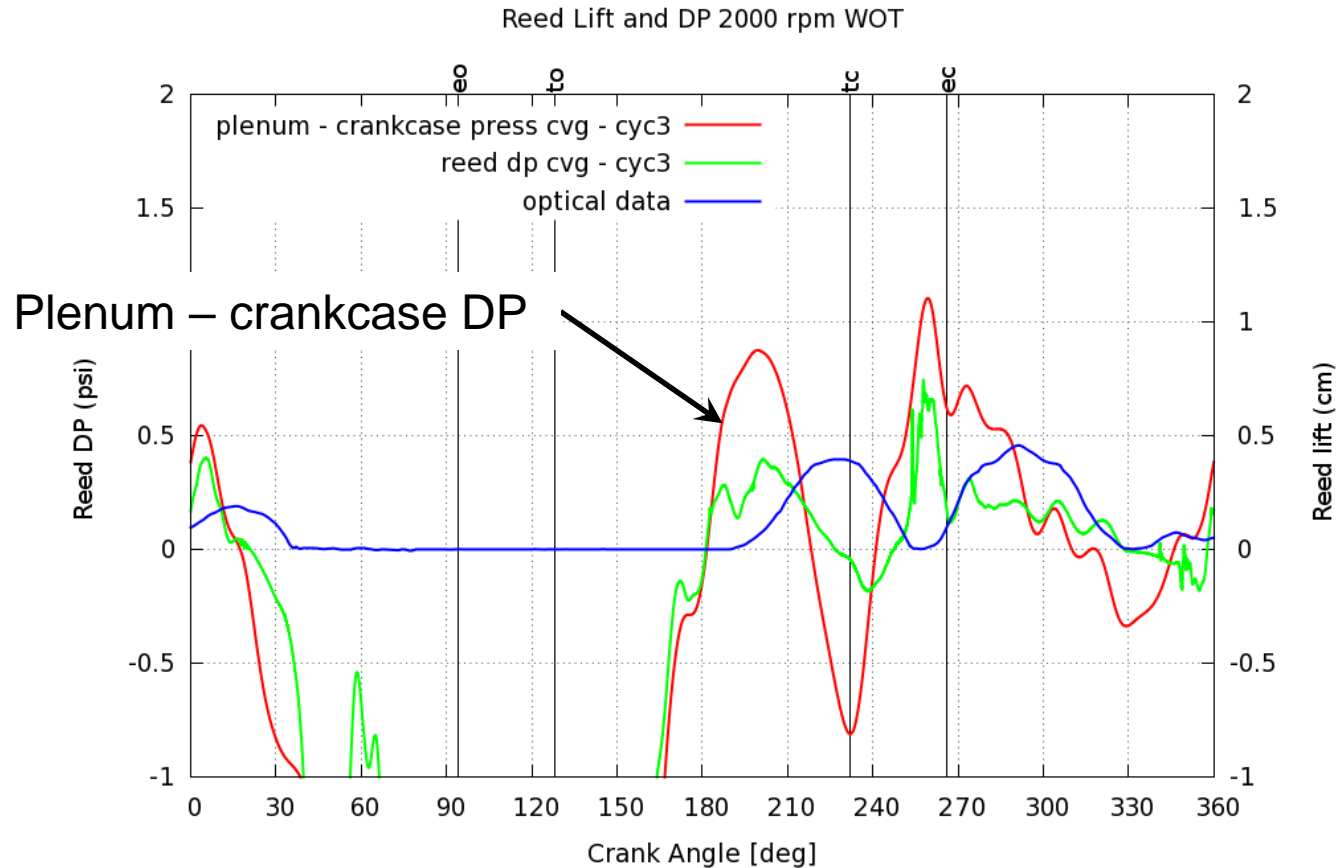
Over predicting peak crankcase pressure

Reed DP and Lift – 2000 rpm



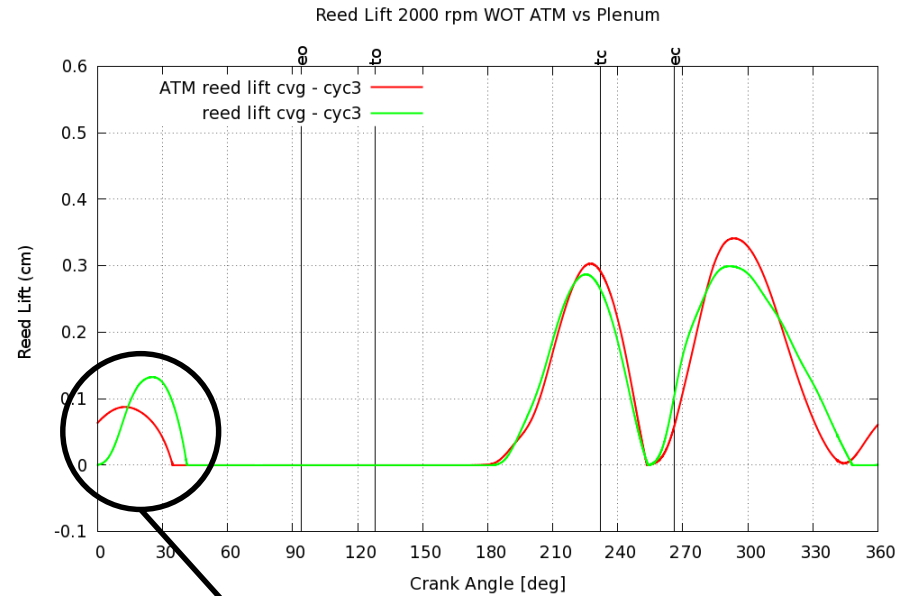
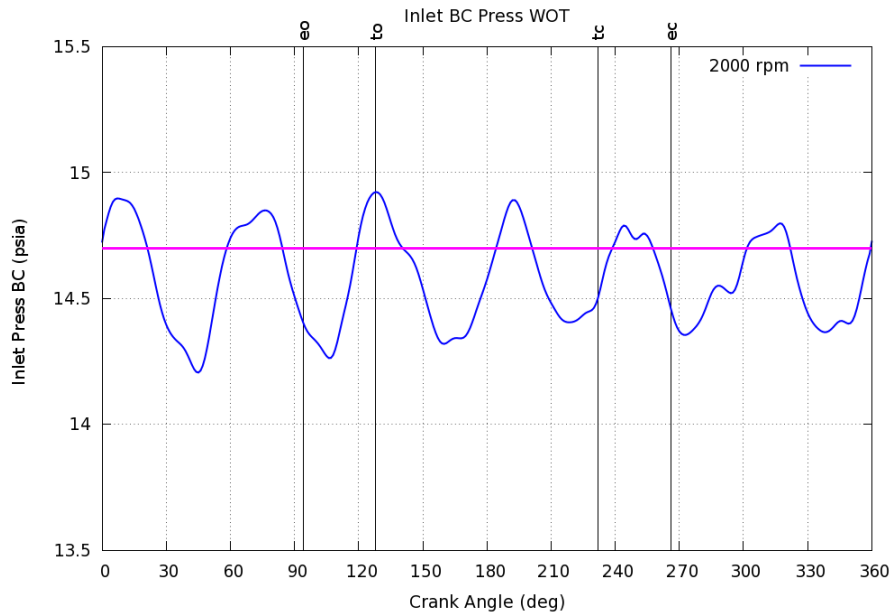
Good correlation between +DP and -DP with opening and closing

Plenum – Crankcase Press 2000 rpm



Reed DP is much different than average plenum – crankcase pressure

ATM vs Plenum BC – 2000 rpm



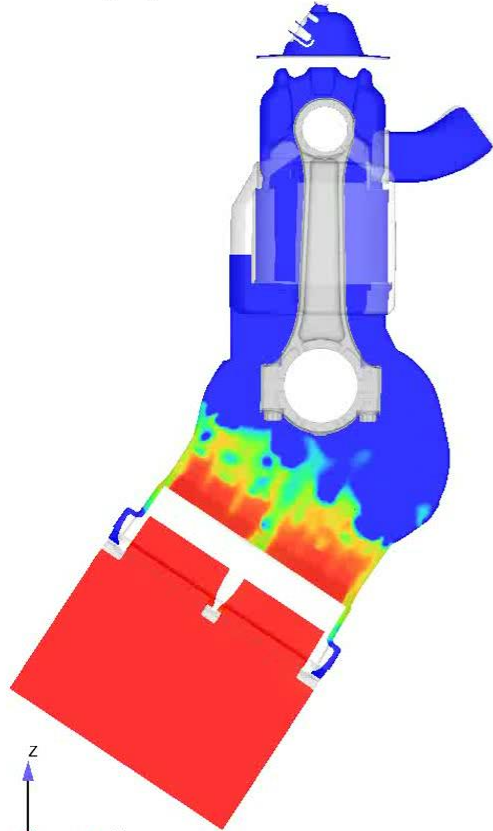
ATM BC closer to data

Sensitivity to intake plenum pressure BC is modest

Intake Tracer – 5500 rpm

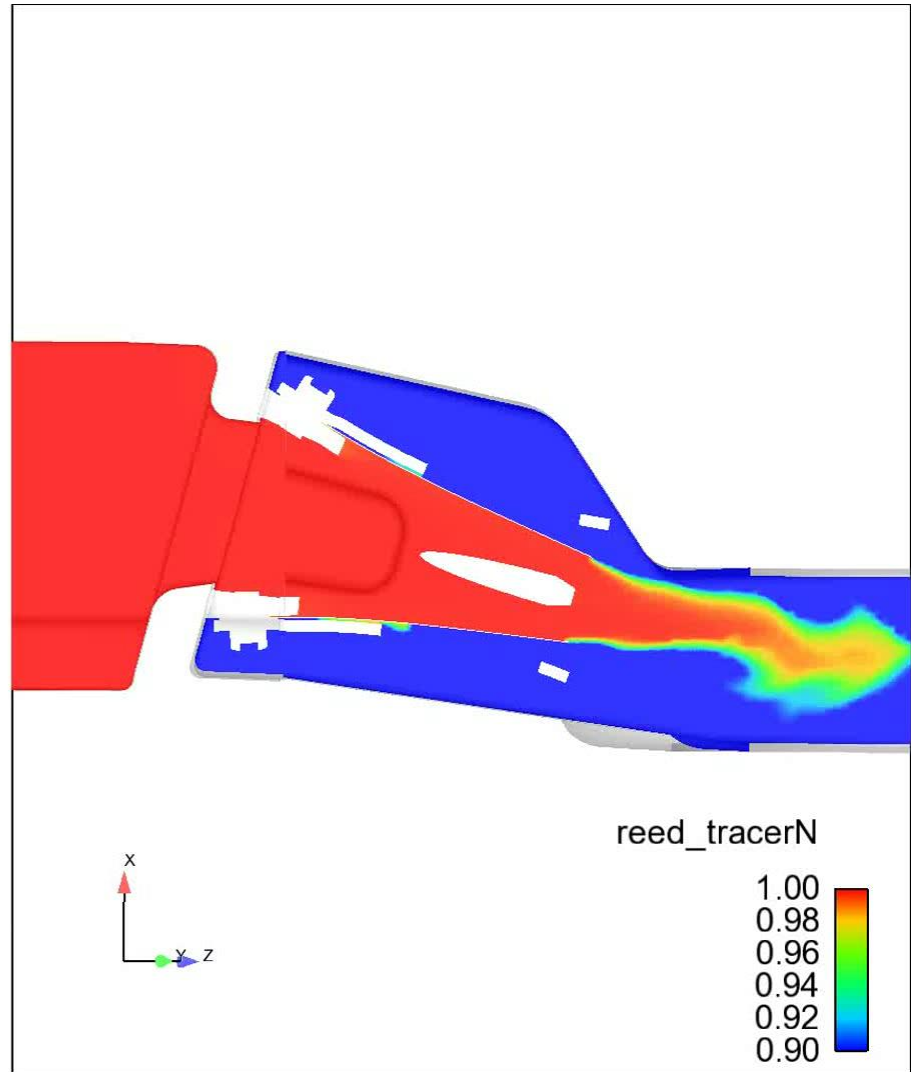
Reeds_5500wot_g20

WOT 5500 rpm, BC14.1



Crank Angle = 0 (cycle 3)

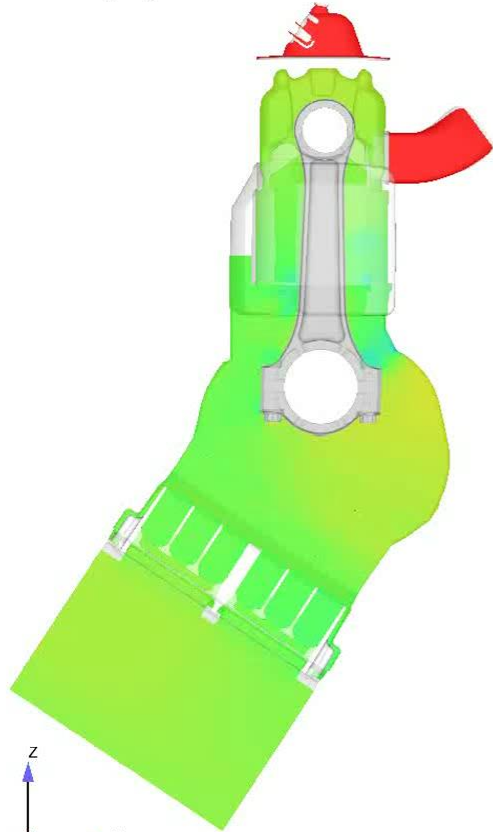
Oct 1, 2015



Pressure – 5500 rpm

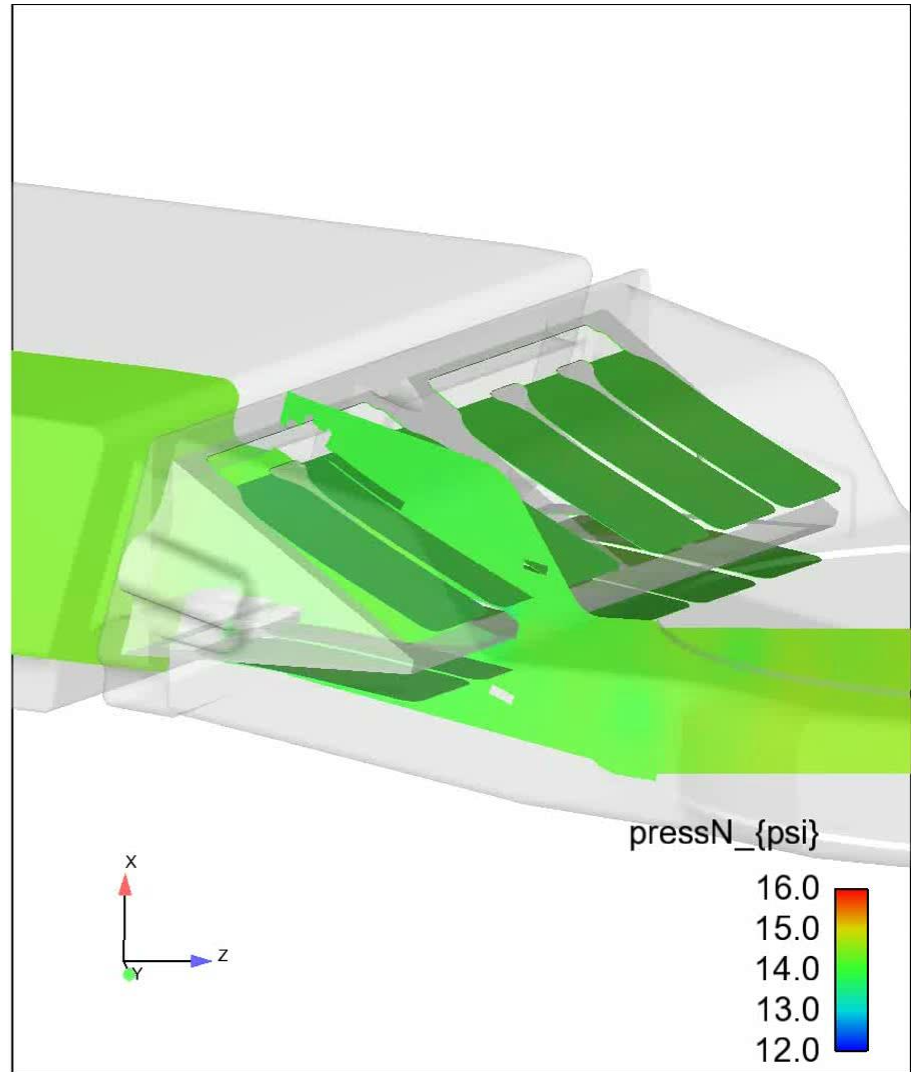
Reeds_5500wot_g20

WOT 5500 rpm, BC14.1



Crank Angle = 0 (cycle 3)

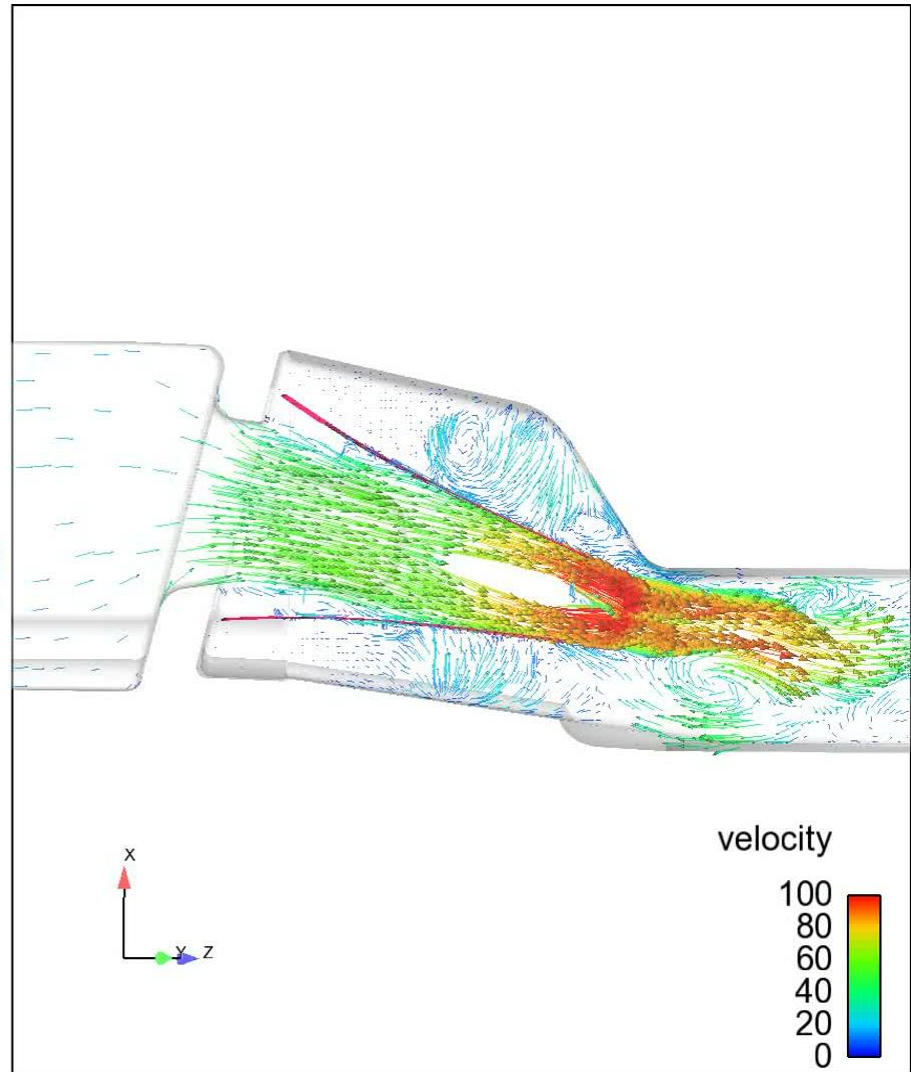
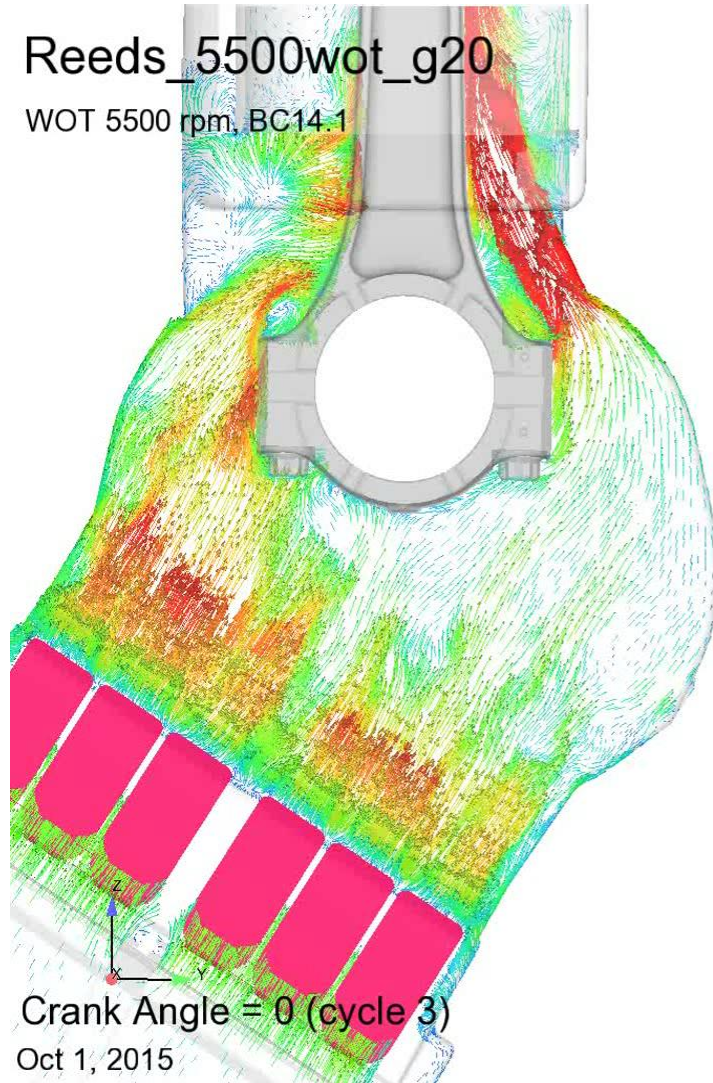
Oct 1, 2015



Velocity - 5500 rpm

Reeds_5500wot_g20

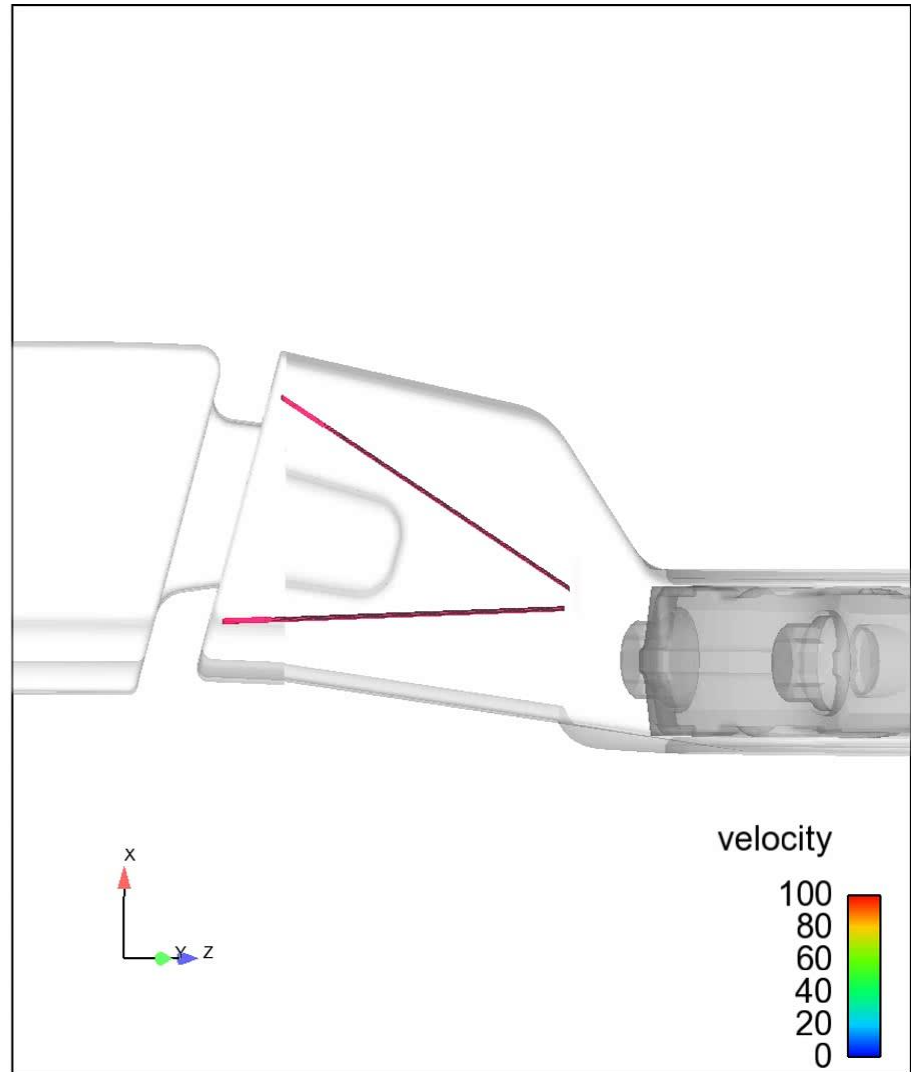
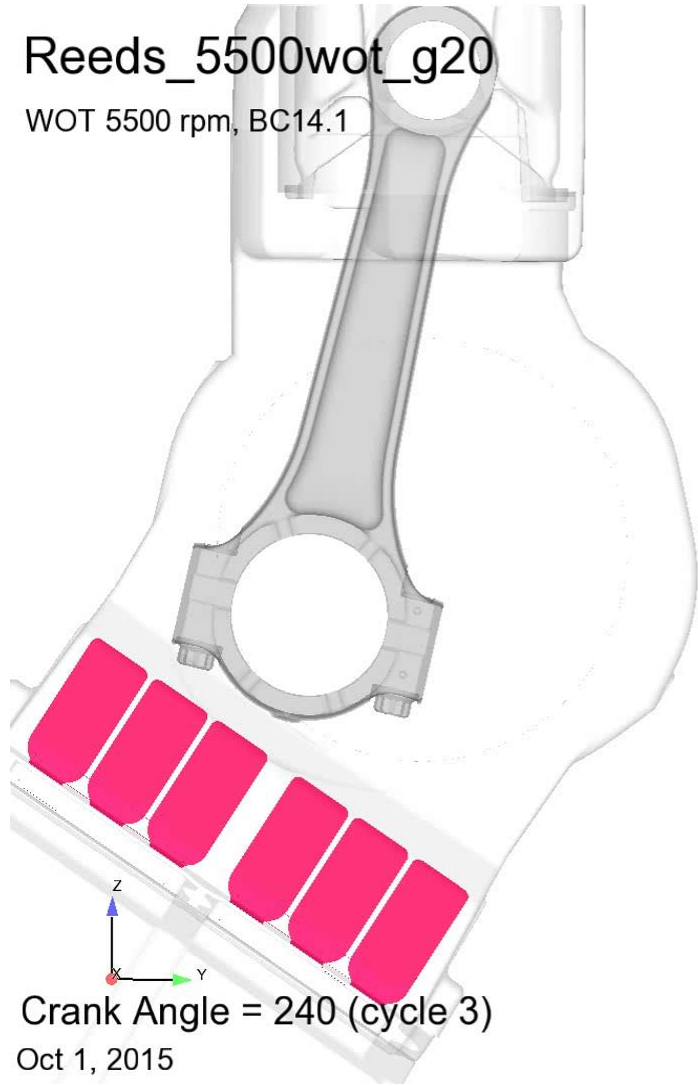
WOT 5500 rpm, BC14.1



Pathlines – 5500 rpm

Reeds_5500wot_g20

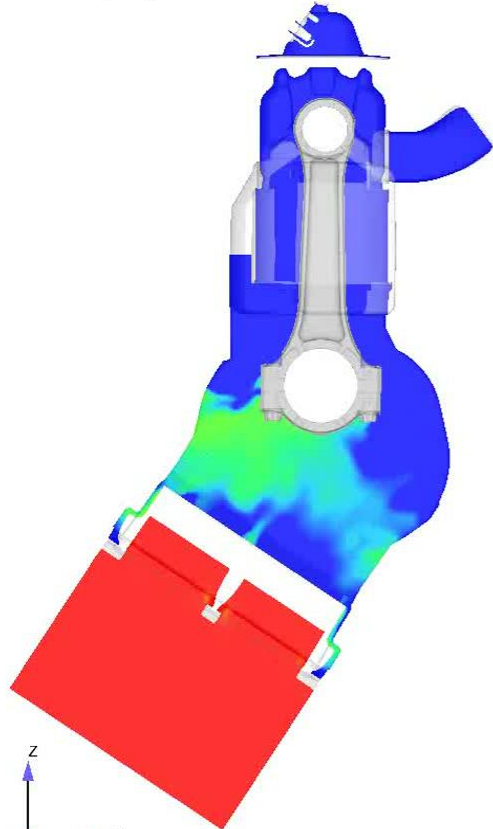
WOT 5500 rpm, BC14.1



Intake Tracer - 2000 rpm

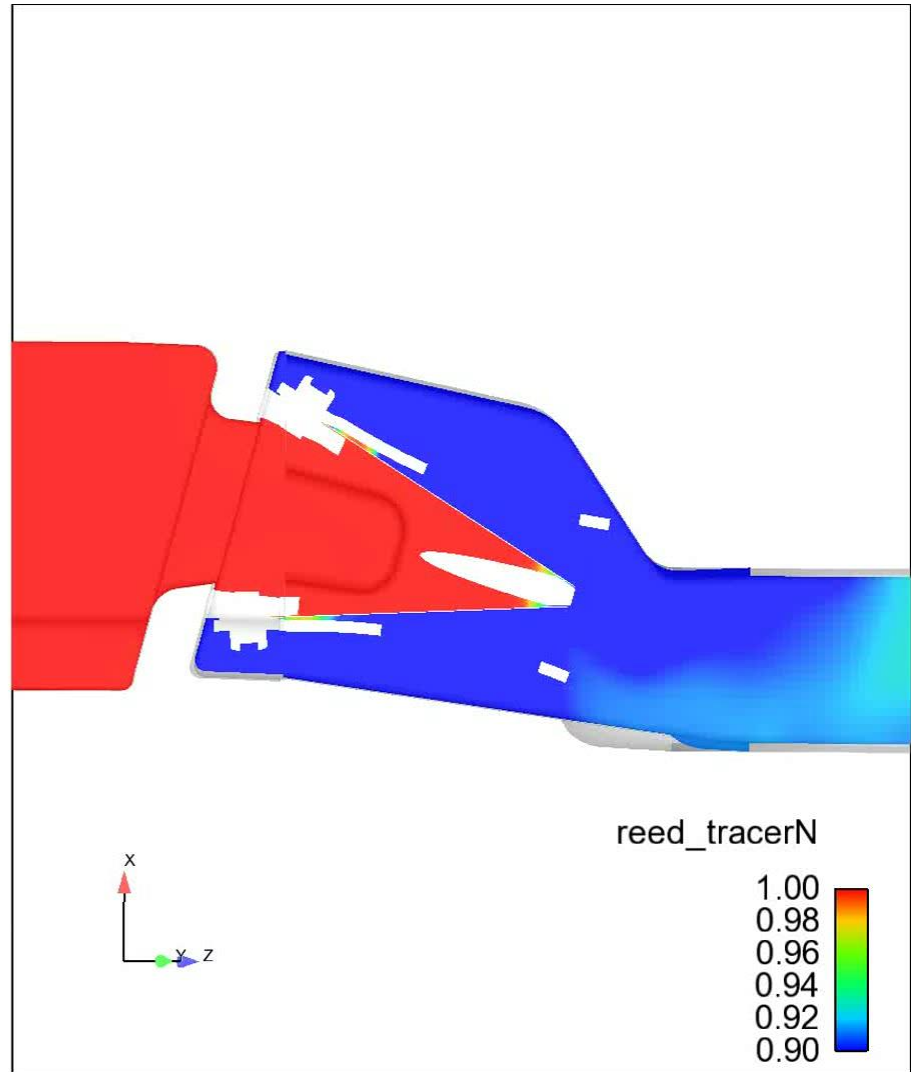
Reeds_2000wot_g20_r32

WOT 2000 rpm, BC16.1



Crank Angle = 0 (cycle 3)

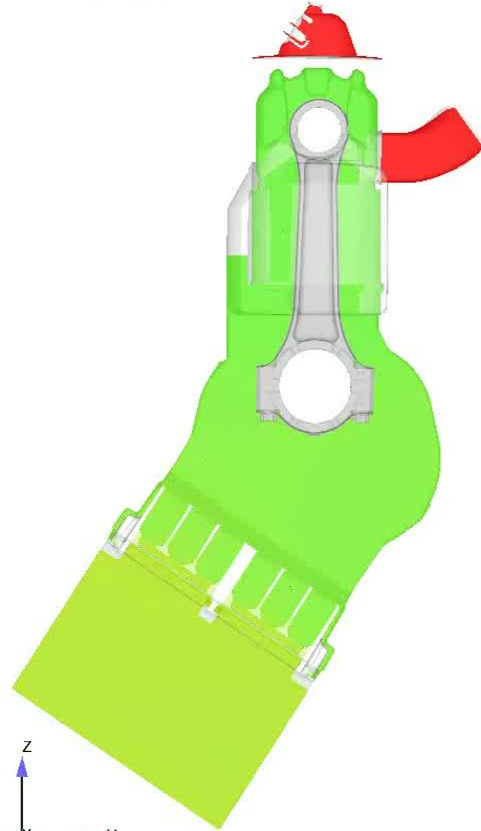
Sept 29, 2015



Pressure - 2000 rpm

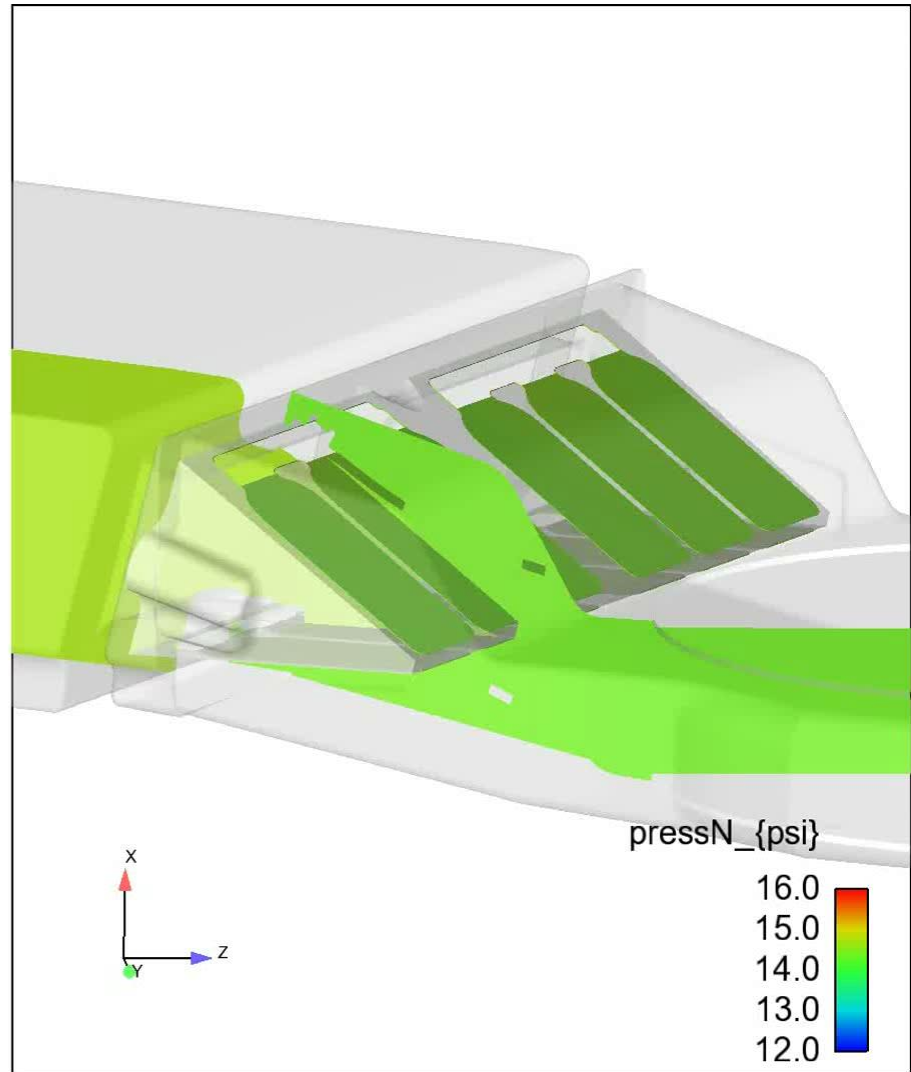
Reeds_2000wot_g20_r32

WOT 2000 rpm, BC16.1



Crank Angle = 0 (cycle 3)

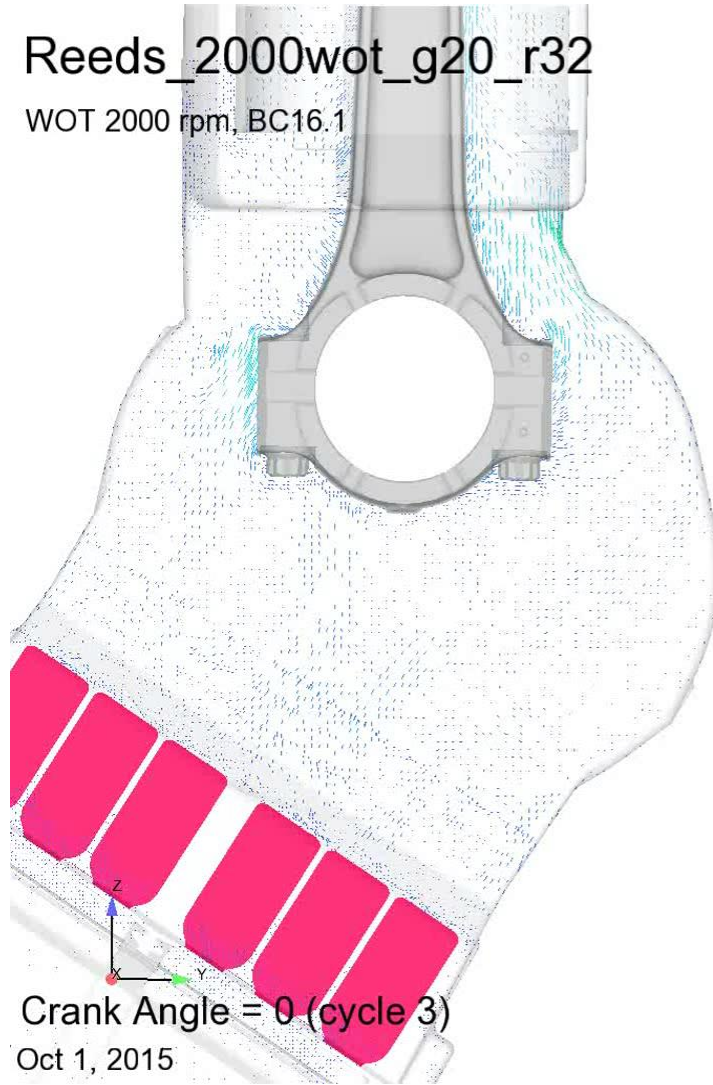
Oct 2, 2015



Velocity - 2000 rpm

Reeds_2000wot_g20_r32

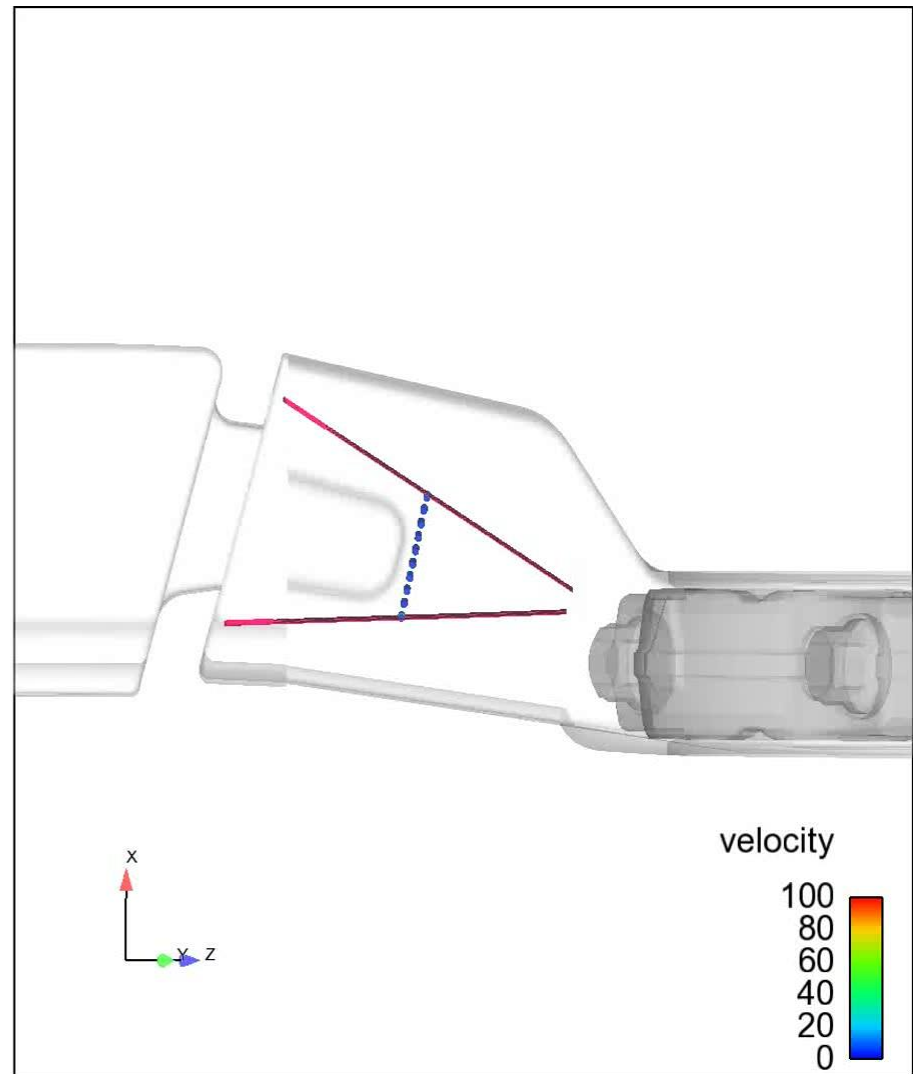
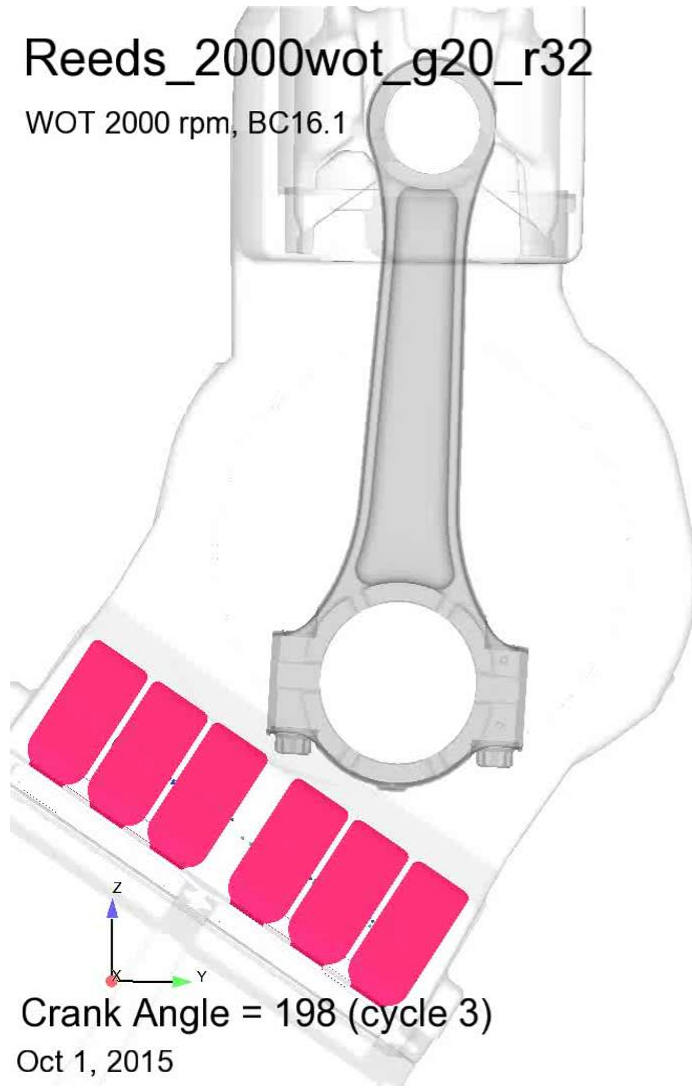
WOT 2000 rpm, BC16.1



Pathlines – 2000 rpm

Reeds_2000wot_g20_r32

WOT 2000 rpm, BC16.1



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Future Work

- Improve correlation at 3000 rpm
- Reed UDF tuning – damping factor, correction for neck down, reed stop
- Correlate to no plenum, no reed stop and motored data sets
- 1-D coupling to plenum, exhaust
- Reed design optimization

Thanks for Your Attention

