



# ProTek® : Understanding Codes for Windborne Debris

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Brand Manager

July 2010

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Thank you!



# 1-Hr Understanding Building Codes and Wind Borne Debris Mitigation

## *Learning Objective*

Using the ASCE7 Standards and the detailed information provided in this seminar, the participant will be able to make more educated decisions when designing projects that must the stringent building requirements of hurricane prone areas.

# Hurricanes



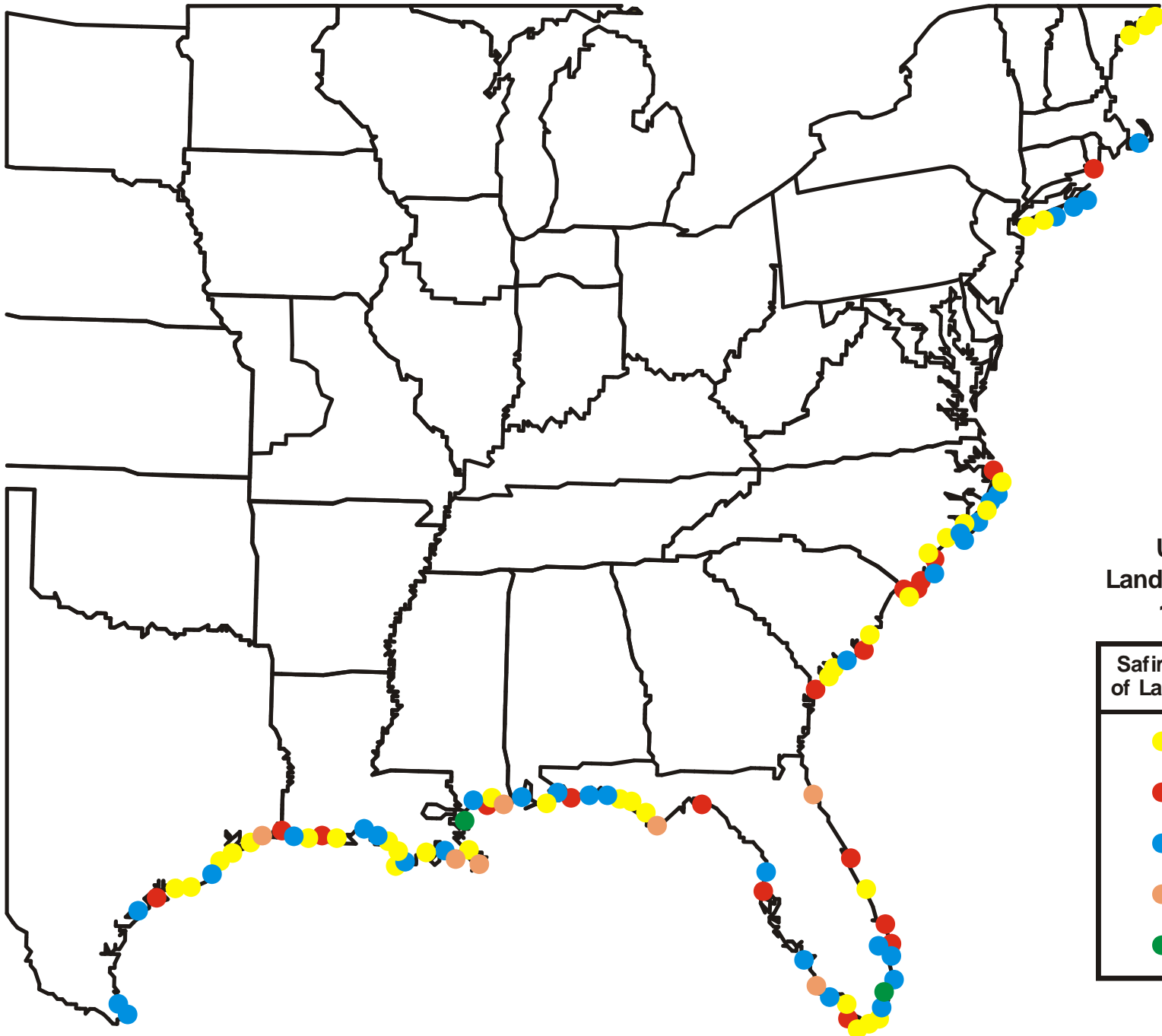
- **Classifications**
- **Code Requirements**
- **History**
- **Recent Storms**
- **Power of a Hurricane**
- **Product Testing**
- **Bldg Codes React**
- **Glazing Systems**

# Hurricane Classifications

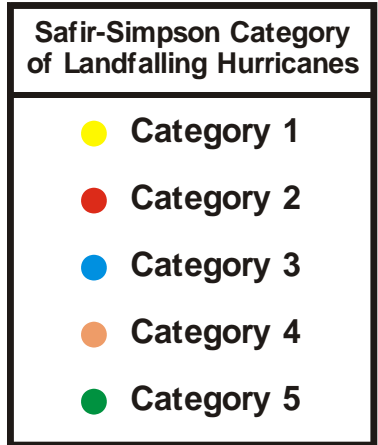
## Saffir-Simpson Scale

- Category One: 74-95 MPH
- Category Two: 96-110 MPH
- Category Three: 111-130 MPH
- Category Four: 131-155 MPH
- Category Five: Greater than 155 MPH





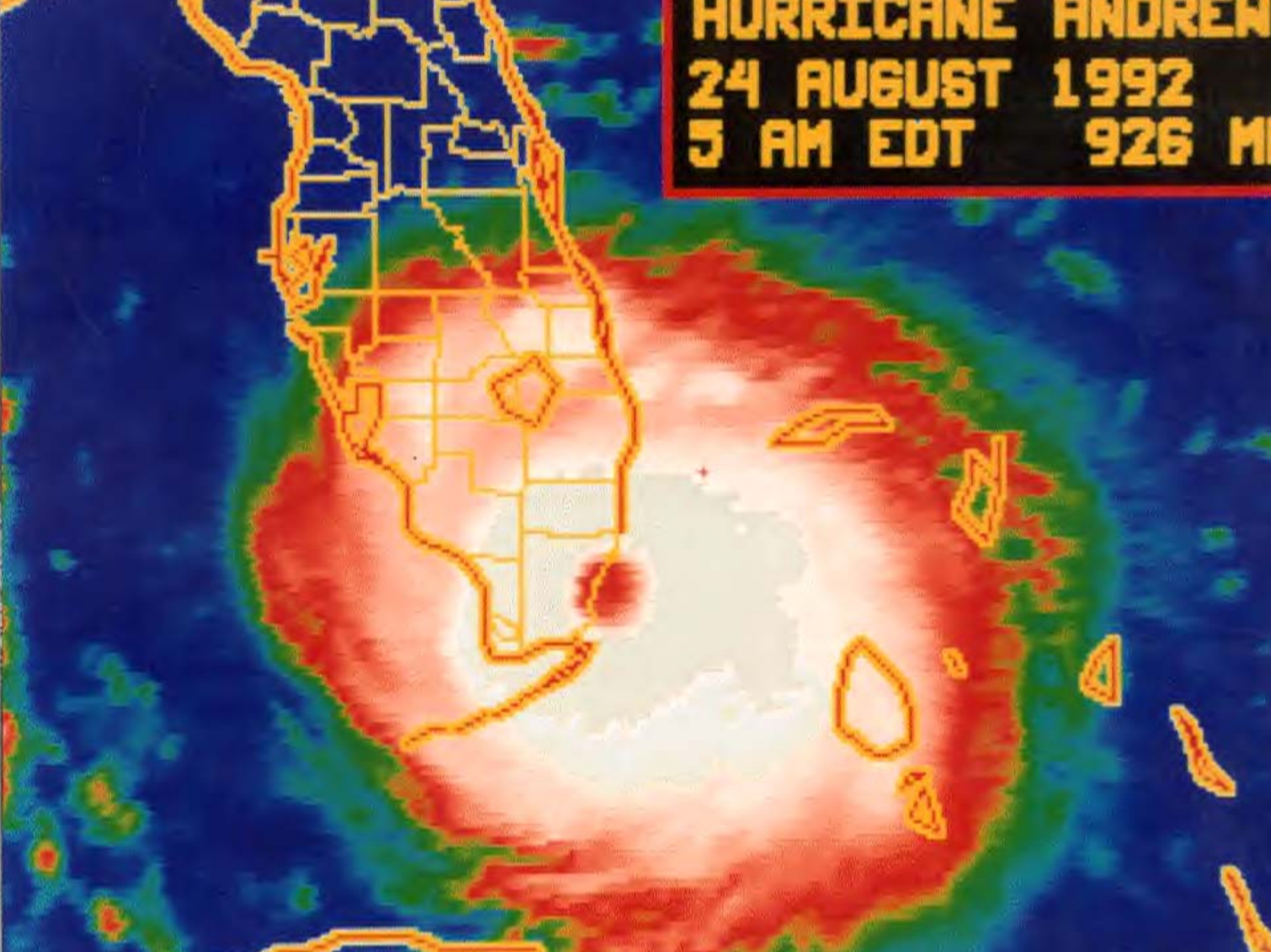
**United States  
Landfalling Hurricanes  
1950-2005**



**HURRICANE ANDREW**

**24 AUGUST 1992**

**5 AM EDT 926 M**







# Structural Requirements ASCE :

- The IBC & FL Building Codes reference ASCE 7 (American Society of Civil Engineers) to calculate a project's "Design Pressure" and define required protection from Hurricanes.
- Hurricane Prone Regions are defined as:
  - The U.S. Atlantic Ocean and Gulf of Mexico coasts where the basic wind speed is greater than **90mph**.
  - Hawaii, Puerto Rico, Guam, Virgin Islands, and American Samoa.
- Wind Borne Debris Regions are defined as those areas within the Hurricane Prone Regions located:
  - Within 1-mile of the coastal mean high water line where the basic wind speed is equal to or greater than **110mph** and Hawaii.
  - In areas where the basic wind speed is equal to or greater than **120mph**.

# Wind Borne Debris Regions for the Northeast

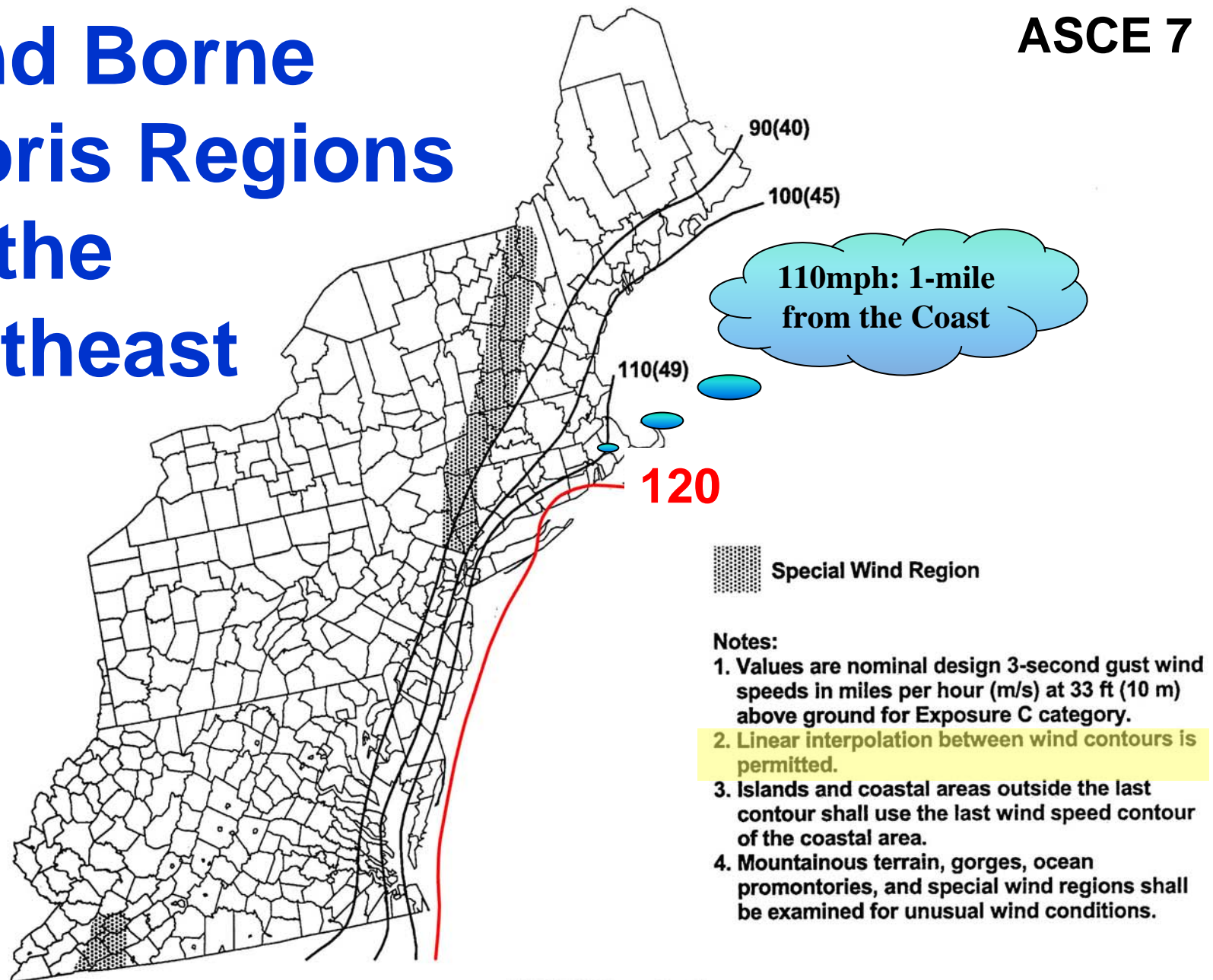


FIGURE 1609—continued  
BASIC WIND SPEED (3-SECOND GUST)  
MID AND NORTHERN ATLANTIC HURRICANE COASTLINE

# Wind Borne Debris Regions for the Southeast

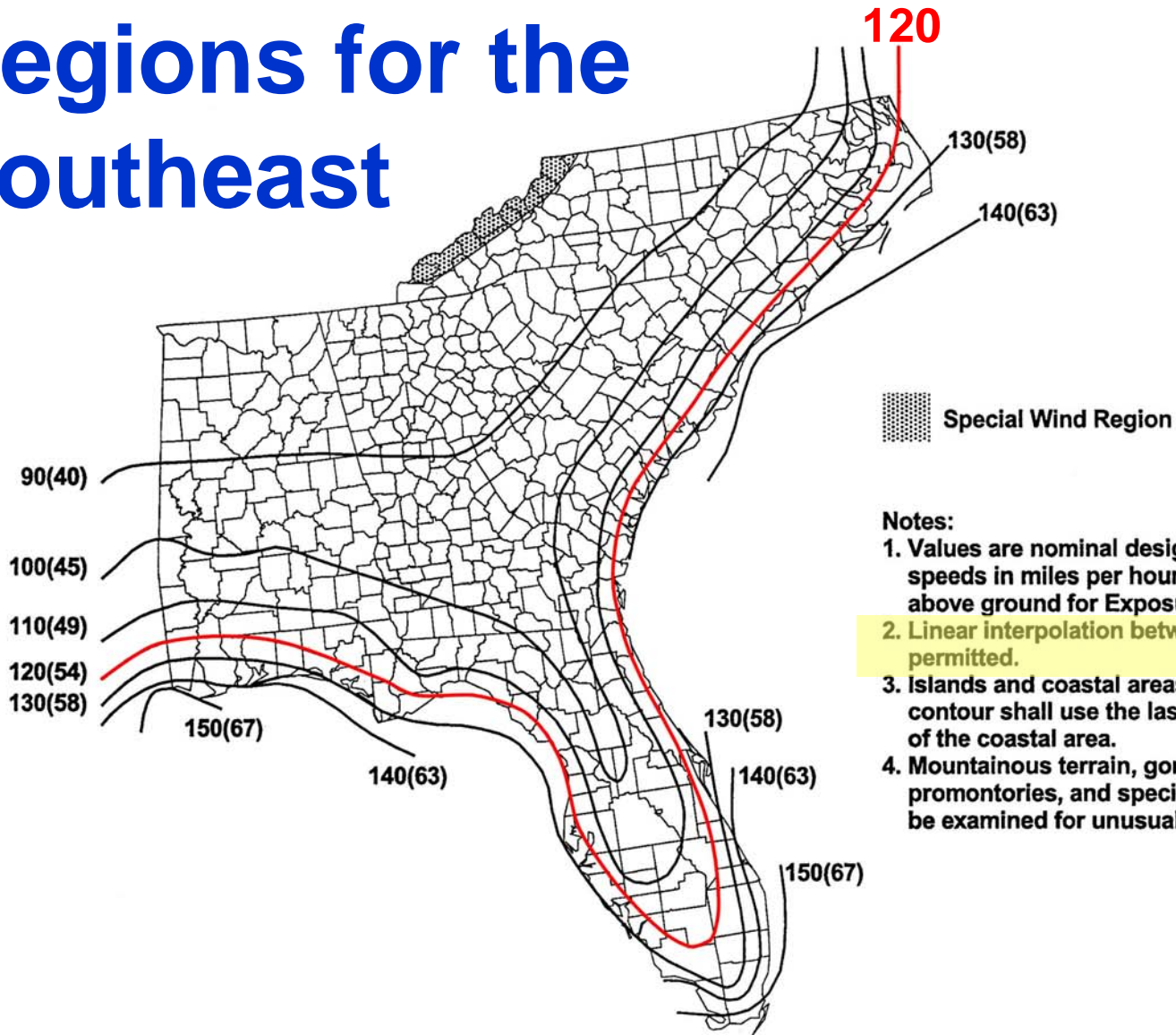


FIGURE 1609—continued  
BASIC WIND SPEED (3-SECOND GUST)  
EASTERN GULF OF MEXICO AND SOUTHEASTERN U.S. HURRICANE COASTLINE

# Wind Borne Debris ASCE 7

## Regions for the Gulf Coast

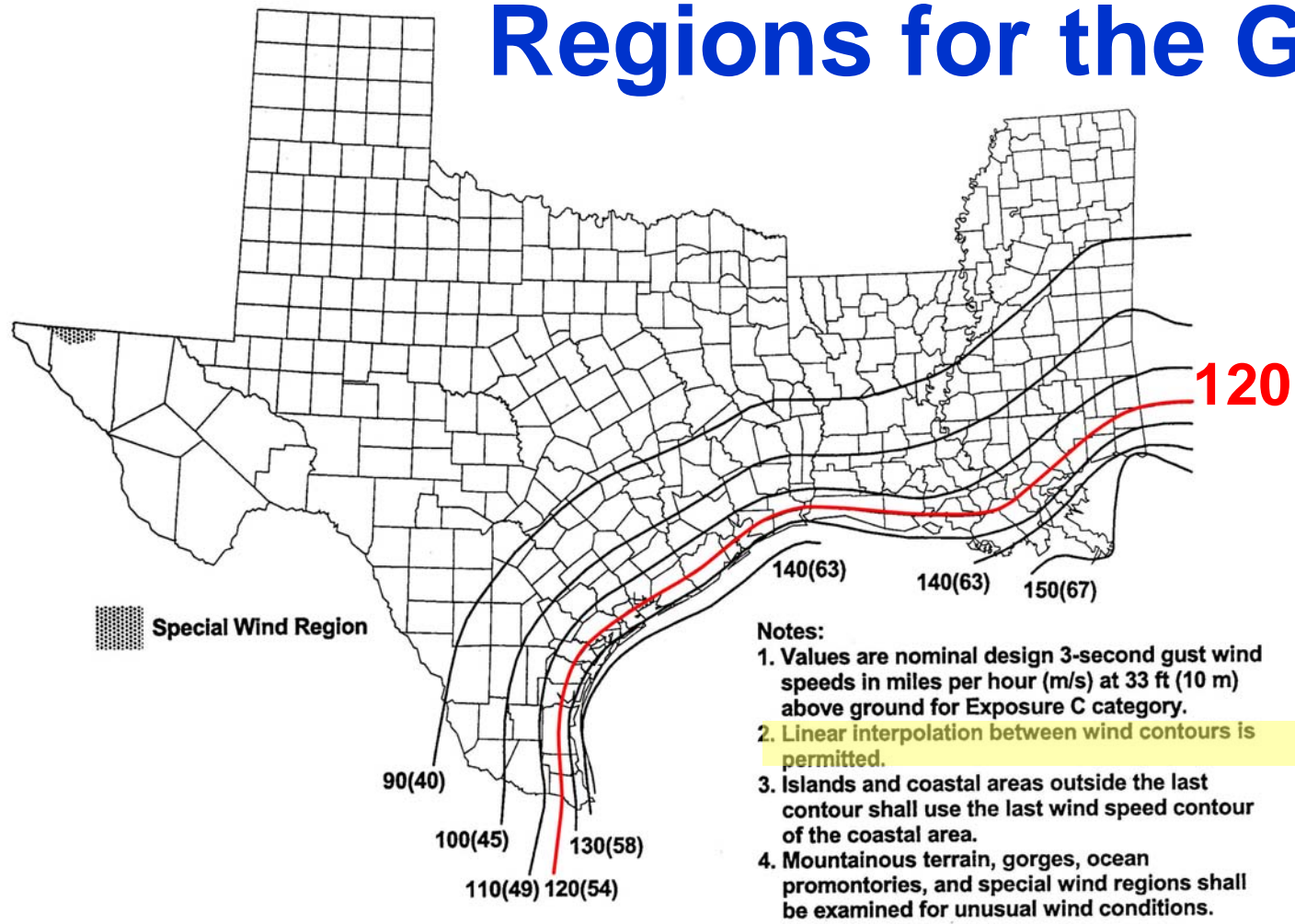
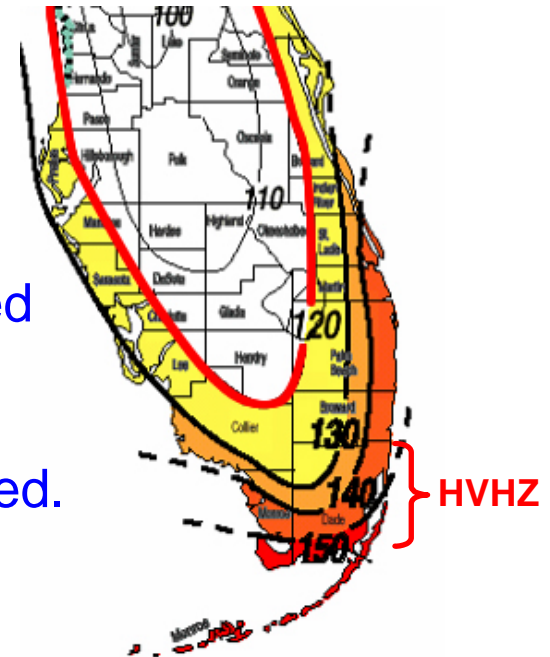


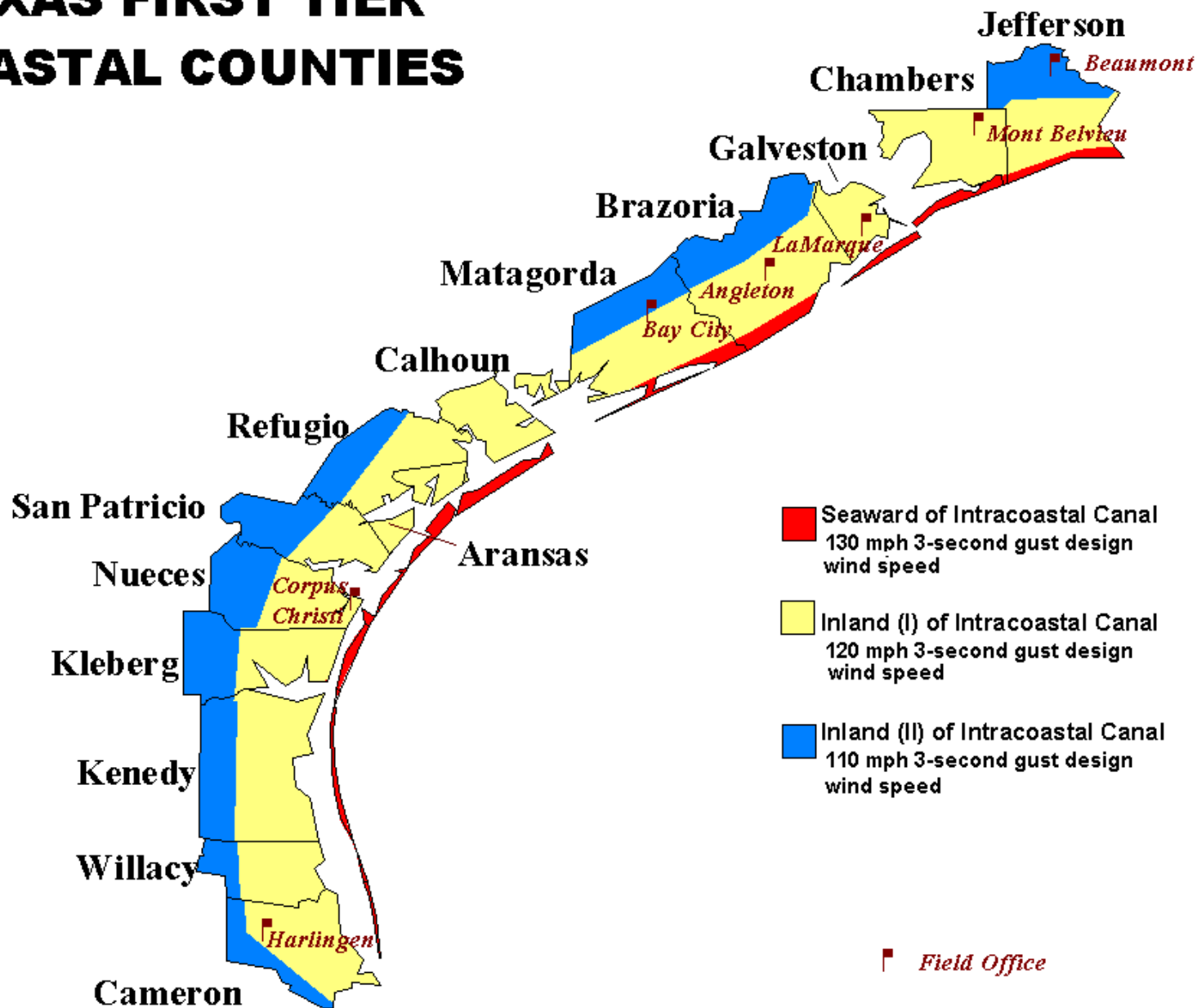
FIGURE 1609—continued  
BASIC WIND SPEED (3-SECOND GUST)  
WESTERN GULF OF MEXICO HURRICANE COASTLINE

# High Velocity Hurricane Zone

- The Florida Building Code requires impact resistant systems for the HVHZ to be tested in accordance with:
  - TAS 201 Impact (Large & Small)
  - TAS 202 Air, Water, & Structural
  - TAS 203 Cycle Test (Positive & Negative)
- TAS 201 requires each lite of glass to be impacted twice to pass the large missile test. (ASTM E-1996 only requires one impact.)
- TAS 201 requires framing members to be impacted. (This is not a requirement of ASTM E-1996.)
- The Pass/Fail for TAS 201 is also more stringent than ASTM E-1996.
  - TAS 201 limits a tear in the interlayer to 5" and no wider 1/16".
  - ASTM E-1996 states that a tear in the interlayer may not be longer than 5" and may not permit a 3" sphere to pass through.



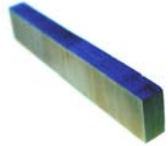
# TEXAS FIRST TIER COASTAL COUNTIES



# Impact Test Requirements

## Large Missile (● Impact Location)

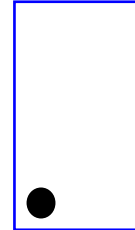
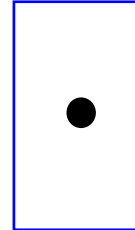
Missile



2" X 4"  
Lumber

ASTM  
E-1996

Level B 2lb @ 50 f/s  
Level C 4.5lb @ 50 f/s  
Level D 9lb @ 50 f/s  
Level E 9lb @ 50 f/s

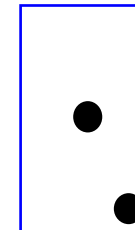
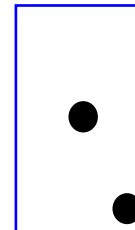
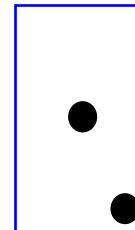


**Pass/Fail**

- No Tear Permitting a 3" Sphere to Pass Through
- No Tear Longer than 5"

TAS 201  
(HVTZ)

9lb @ 50 f/s



**Pass/Fail**

- No Tear Longer than 5" and 1/16" in Width

## Small Missile (● Impact Location)

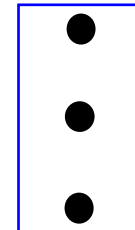
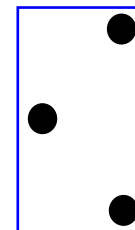
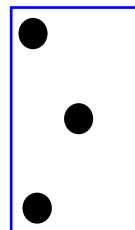
Missile



(10) 2 Gram  
Steel Balls

ASTM  
E-1996

2g @ 130 f/s

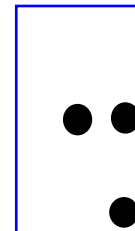
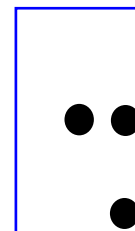
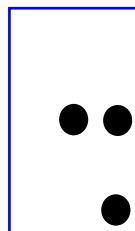


**Pass/Fail**

- No Tear Permitting a 3" Sphere to Pass Through
- No Tear Longer than 5"

TAS 201  
(HVTZ)

2g @ 130 f/s



**Pass/Fail**

- No Tear Longer than 5" and 1/16" in Width

# Cyclic Pressure Loading

Inward-Acting Pressure (Positive)	
<u>Range</u>	<u>Cycles</u>
0.2P max – 0.5P max	3,500
0.0P max – 0.6P max	300
0.5P max – 0.8P max	600
0.3P max – 1.0P max	100
Total:	<u>4,500</u>

P max is the design wind pressure from the building code based on an unbreached building envelope.



# Cyclic Pressure Loading

Outward Acting Pressure (Negative)

<u>Range</u>	<u>Cycles</u>
0.3P max – 1.0P max	50
0.5P max – 0.8P max	1,050
0.0P max – 0.6P max	50
0.2P max – 0.5P max	<u>3,350</u>
Total:	4,500

P max is the design wind pressure from the building code based on an unbreached building envelope.

# Calculating Design Pressure in Accordance with ASCE 7

- **Method 1** allows for a simplified procedure as specified in section 6.4 for building meeting these requirements.
- **Method 2** allows for an analytical procedure as specified in section 6.5.
- **Method 3** allows for Wind Tunnel procedures as specified in section 6.6.

# Design Pressure Calculations

(Old Method)

*It used to be a very simple calculation:*

$$\text{Velocity}^2 \times 0.00256 = \text{Design Pressure}$$

# Design Pressure Calculations

(Current Method)

*Now, many other factors are used in the calculation to determine the required design pressure for all areas of the building.*

- ✚ Basic Wind Speed and Directionality*
- ✚ Importance Factor*
- ✚ Exposure Category*
- ✚ Topographic Factor*
- ✚ Gust Effect Factor*
- ✚ Enclosure Classification*
- ✚ Internal Pressure Coefficient*
- ✚ External Pressure Coefficient*
- ✚ Velocity Pressure*
- ✚ Design Wind Load*

# Design Pressure Comparison

## ✚ **Example:**

- ❑ *50' Tall Building*
- ❑ *100' Minimum Width*
- ❑ *120 mph Basic Wind Speed*

✚ **Old Way:**  $120^2 \times 0.00256 = 36.86 \text{ psf}$

## ✚ **New Way: ASCE 7**

- ❑ *Mid-Zone Positive = +44.6 psf*
- ❑ *Mid-Zone Negative = -46.1 psf*
- ❑ *Corner Zone Negative = -77.8 psf*

# Building Importance Factor

(ASCE 7)

- **Category I:** *Buildings & Structures that Represent Low Hazard to Human Life*
  - *Agriculture Buildings & Storage Facilities*
- **Category II:** *All Buildings & Structures Except Those Listed in Categories I, III, or IV*
- **Category III:** *Building & Structures Where More than 300 People Congregate (Schools are 250 or Greater)*
- **Category IV:** *Buildings & Structures Designated as Essential Facilities*
  - *Buildings that Contain Toxic or Explosive Material*
  - *Hospitals, Fire Rescue, Police*
  - *Communication Centers, Power Stations*
  - *Hurricane Shelters*

# Building Exposures Categories

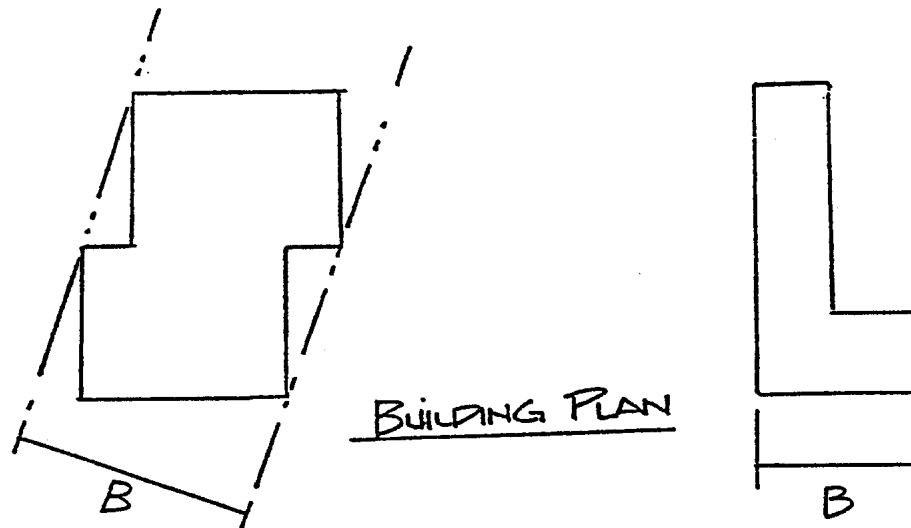
(ASCE 7)

- **Exposure B:** *Urban & Suburban Areas*
- **Exposure C:** *Open Terrain with Scattered Obstructions Less than 30 Feet Including Flat Open Country & Grasslands & Shorelines in Hurricane Prone Regions*
- **Exposure D:** *Flat, Unobstructed Areas and Water Surfaces outside Hurricane Prone Regions. This Category includes Smooth Mud Flats, Salt Flats, and Unbroken Ice.*

# Determine Minimum Building Width (Footprint)

## Least Width Of Building

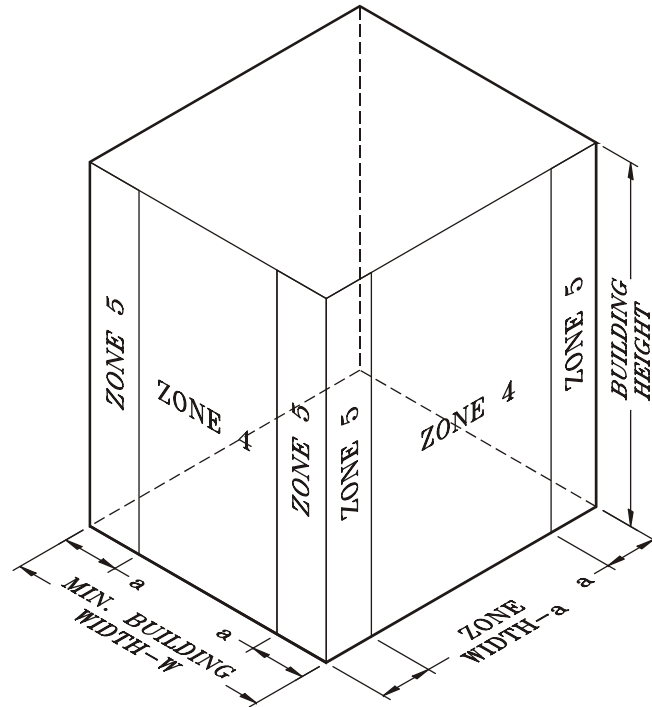
This is the shortest distance between two parallel lines which contain the entire building floor plan.



$B =$  The Least Width for the Building



# Determining Near Corner Zone Dimension “a”

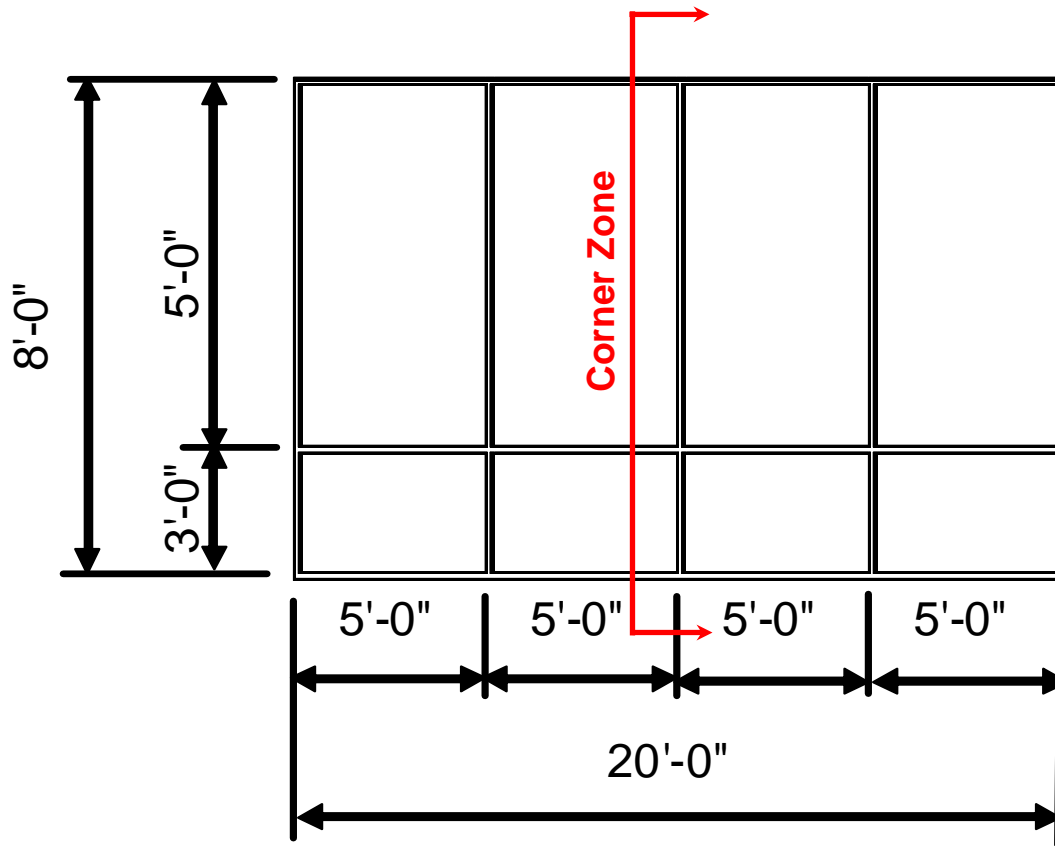


Dimension “a” = 0.10 X Minimum Bldg Width,  
But Not Less Than 3'-0”

## ASCE 7

BLDG HEIGHT	IMPORTANCE FACTOR	WIND SPEED	POSITIVE ZONES 4 & 5	MID-ZONE ZONE 4 NEGATIVE	NEAR CORNER ZONE 5 NEGATIVE
50'	II	120	32.8 psf	-35.9 psf	-40.9 psf
		130	38.5 psf	-42.1 psf	-48.0 psf
		140	44.6 psf	-48.8 psf	-55.6 psf
	III	120	37.7 psf	-41.2 psf	-47.0 psf
		130	44.2 psf	-48.4 psf	-55.2 psf
		140	51.3 psf	-56.1 psf	64.0 psf
100'	II	120	38.8 psf	-40.1 psf	-67.7 psf
		130	45.5 psf	-47.1 psf	-79.4 psf
		140	52.8 psf	-54.6 psf	-92.1 psf
	III	120	44.6 psf	-46.1 psf	-77.8 psf
		130	52.3 psf	-54.1 psf	-91.4 psf
		140	60.7 psf	-62.8 psf	-106.0 psf

# System Requirements in Corner Zones



(15) Thus Mid-Zone  
(4) Thus Corner-Zone

Intermediate Verticals May Require  
Reinforcing @ for Corner-Zone Frames

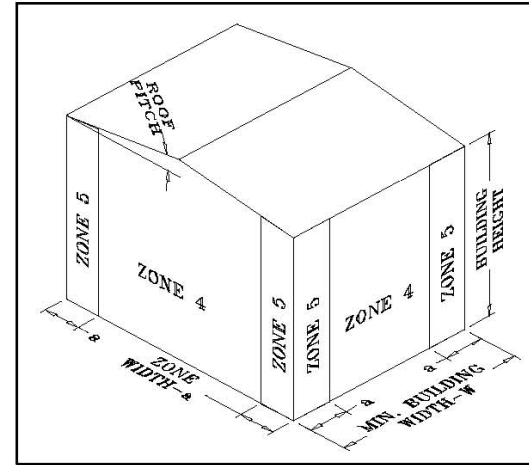
**ASCE 7-98 WIND LOAD CODE FOR BLDGS UNDER 60 FEET HT., COMPONENTS & CLADDING  
LOAD COMBINATIONS 2.4.1, PG 5, WORST CASE WIND LOAD**

JOB : \_\_\_\_\_  
 CUST. : \_\_\_\_\_  
 FN : \_\_\_\_\_

DATE : \_\_\_\_\_  
 CONTROL #: \_\_\_\_\_

INPUT

60 BUILDING OVERALL HEIGHT FEET  
 100 MINIMUM BUILDING WIDTH, 'W'  
 9.54 TYPICAL FLOOR TO FLOOR HEIGHT  
 (OR WINDOW HEIGHT), 'H'  
 4.75 TYPICAL MULLION SPACINGS  
 (OR WINDOW WIDTH), 'S'  
 B EXPOSURE, SEC. 6.5.6, PG. 28, (A,B,C or D)  
 90 BASIC WIND SPEED MPH, FIG. 6-1, PAGE 34-38  
 II IMPORTANCE FACTOR CATAGORY  
 (I,II,III, or IV), TABLE 1-1, PG 4  
 Y IS ROOF PITCH LESS THAN 10° ? (Y OR N)  
 N PARTIALLY ENCLOSED BUILDING? (Y OR N)  
 N WIND BORNE DEBRIS REGION? (Y OR N)  
 N IMPACT RESISTANT WINDOWS? (Y OR N)  
 1.00  $K_{ZT}$ , TOPOGRAGHICAL FACTOR, 6.5.7.2, PG. 29  
 0.85  $K_D$ , DIRECTIONALITY FACTOR, TABLE 6-6, PG.61



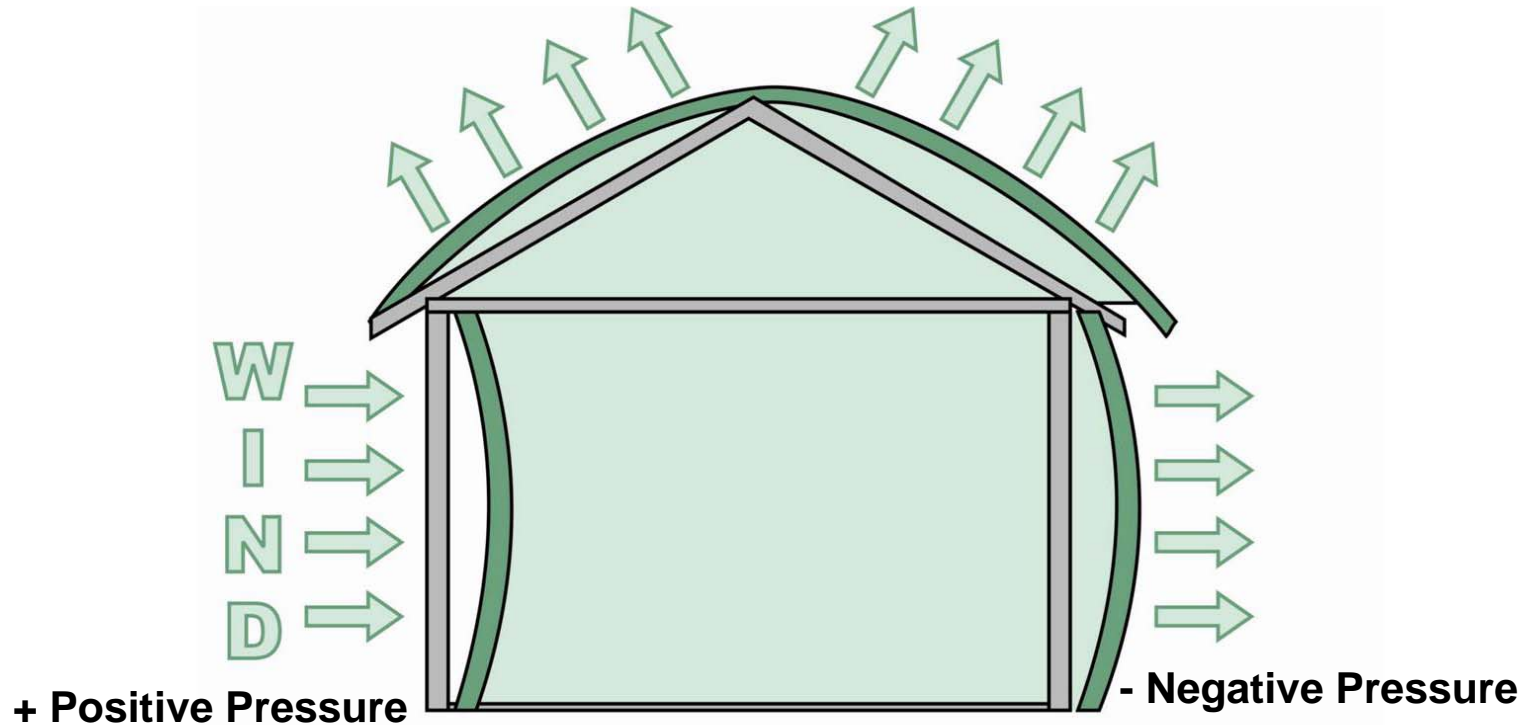
OUTPUT

0.18  $GC_{pi} +$ , TABLE 6-7, PAGE 62  
 -0.18  $GC_{pi} -$ , TABLE 6-7, PAGE 62  
 1 IMPORTANCE FACTOR, TABLE. 6-1, PG. 55, DEFINED IN TABLE 1-1, PG. 4  
 45.32 TRIBUTARY AREA ACCORDING TO ASCE, (THE GREATER OF  $S \times H$ , OR  $1/3 \times H^2$ )  
 7  $\alpha$ , alpha, TABLE 6-4, PAGE 59  
 1200  $Z_g$ , TABLE 6-4, PAGE 59  
 0.88  $GC_p$  POSITIVE, ZONES 4 & 5, FIG. 6-5A, PG. 44  
 -0.98  $GC_p$  MID-ZONE NEGATIVE, ZONE 4, FIG 6-5A, PG 44  
 -1.17  $GC_p$  AT CORNER ZONE NEGATIVE, ZONE 5, FIG 6-5A, PG 44  
 10% REDUCTION IN GCP VALUES BASED ON (ROOF PITCH) <10 DEG. (FIG. 6-5A NOTE 5. PG 44)  
 10.0 \* ZONE WIDTH 'a', (THE LEAST OF  $[0.10 \times W]$  OR  $[0.4 \times \text{HEIGHT}]$ , NOT LESS THAN 3.0 FT.)

VELOCITY PRESSURE  $Q_h = 0.00256 * (\text{WIND SPEED})^2 * K_h * K_{ZT} * K_D$  REF. EQUATION 6-13, PG 30  
 EXPOSURE COEFF.  $K_h = 2.01 * (Z/Z_g)^{2/\alpha}$  REF TABLE 6-5, PG 60  
 DESIGN PRESSURE  $P = Q_h * [(GC_p) - (GC_{pi})]$  REF. EQUATION 6-18, PG 32

HEIGHT FEET	POSITIVE ZONES 4 & 5 PSF	MID-ZONE NEG. ZONE 4 PSF	NEAR CORNER NEG. ZONE 5 PSF	$K_h$	$Q_h$
60	14.7	-16.0	-18.5	0.85	15.05

# Designing for Wind Pressure



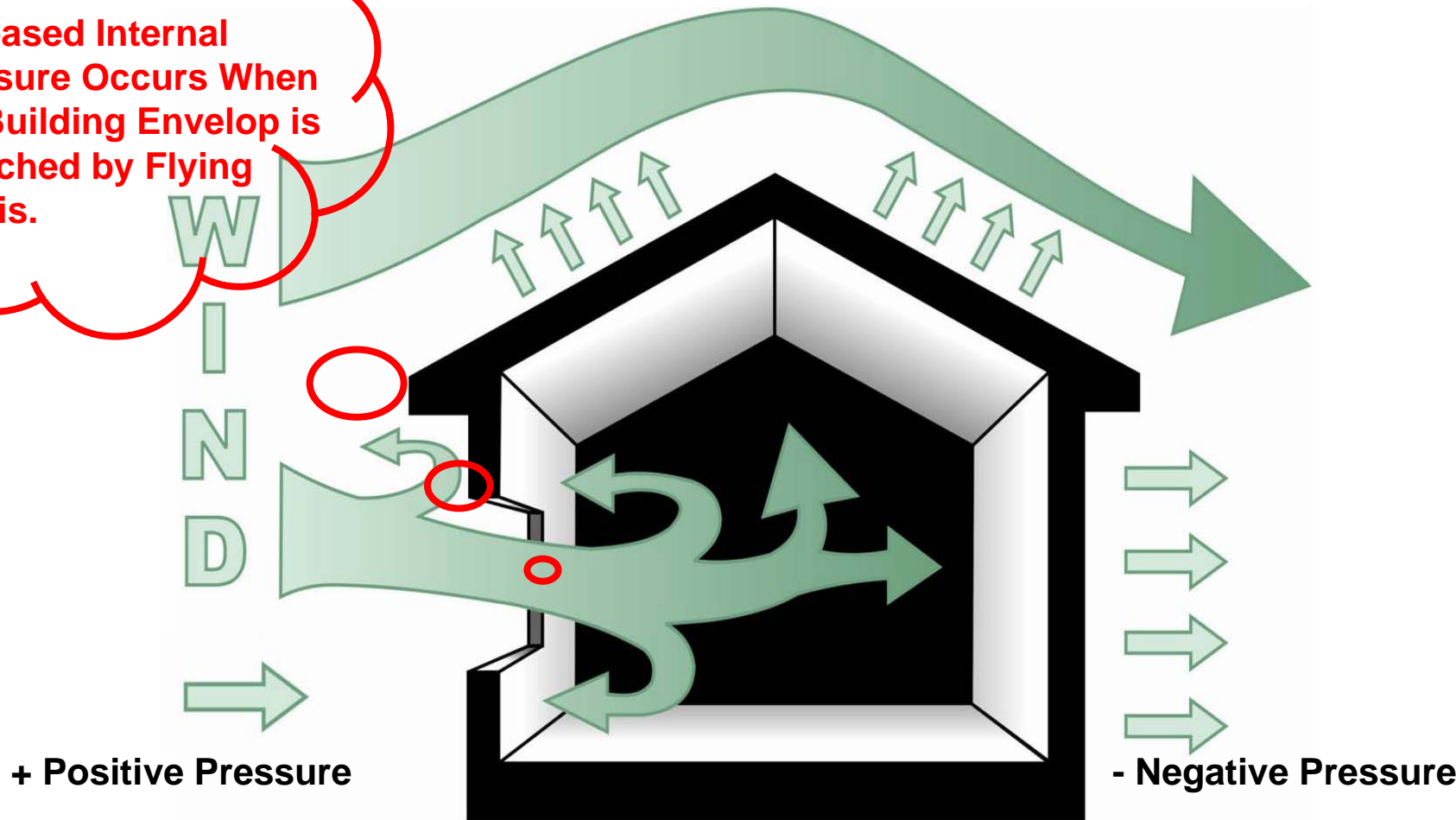
This graphic illustrates the effects of wind forces on a building. The arrows indicate positive forces pushing on the surface and negative pressures pulling on the opposing side of the building. The wind forces impact and vary on every surface of the building. In most cases the pulling (-) forces are the higher loads.





# Increased Internal Pressure

Increased Internal Pressure Occurs When the Building Envelop is Breached by Flying Debris.



This graphic represents the effects of internal pressure when windows and doors fail. Wind enters and creates additional pressure that can lead to catastrophic damage to a structure.



# Power of a Hurricane

Building Envelop Breached Due to Loss of Windows

Roof Failure Due to Increased Internal Pressure



# ASCE 7 Requirements

- Protection from flying debris may be accomplished with either a shutter system (plywood or steel) or a glazing system designed and tested to resist the impacts.
- Buildings more than 45' tall may **NOT** use wood shutters for protection from wind borne debris.



Plywood Shutters



Metal Shutters



Impact Resistant Glazing System



Will Plywood Provide  
Protection for Homes?



**Yes!**

**Protective  
Glazing System**



**Will Protective Glazing  
Systems Provide Protection  
for Buildings?**



New Protective Glazing System

Old Glazing System

Security

Danger



Flying Debris

Yes!



**Shutters Are Not Possible For  
Most Commercial Buildings.**

# Conventional Glazing & Protection

## Standard Annealed/Tempered



- ✘ No Protection from Harmful Ultraviolet Light
- ✘ Easily Broken by Flying Debris
- ✘ Offers No Protection

## Applying Mastic/Duct Tape to Standard Glazing



- ✘ False Sense of Security
- ✘ Easily Broken by Flying Debris
- ✘ Offers No Protection



# Conventional Protection

## Plywood Coverings



- ✘ Must be Stored or Purchased at Time of Need
- ✘ Must Be Installed as the Hurricane Approaches
- ✘ No Protection if Not Securely Anchored

## Storm Shutters



- ✘ Must be Taken Out of Storage
- ✘ Must Be Installed as the Hurricane Approaches
- ✘ No Protection if not Securely Anchored
- ✘ Leaves Holes at Anchor Locations

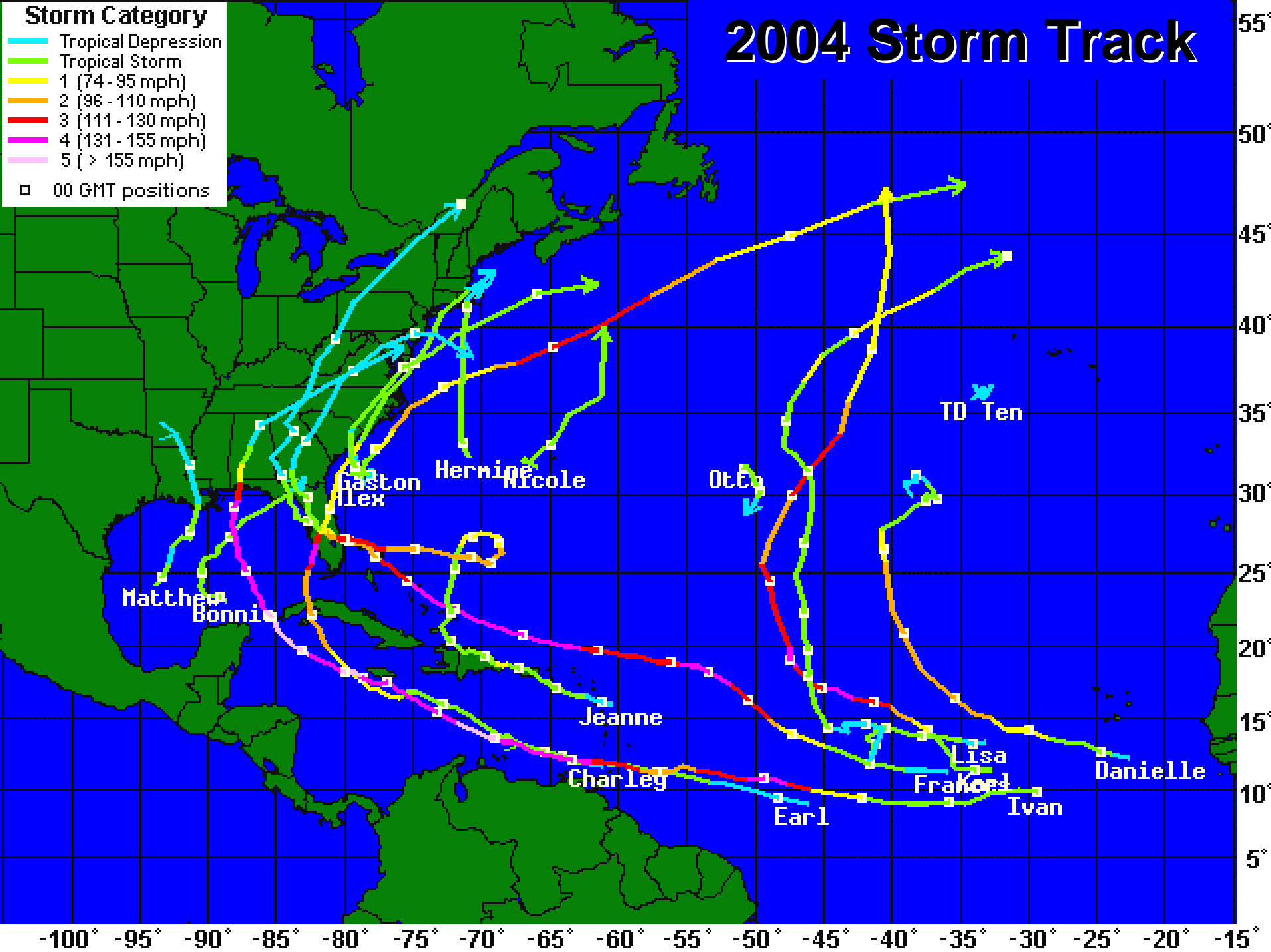
# Shutter Protection



# Shutter Protection



# 2004 Storm Track



# 2004 Hurricanes





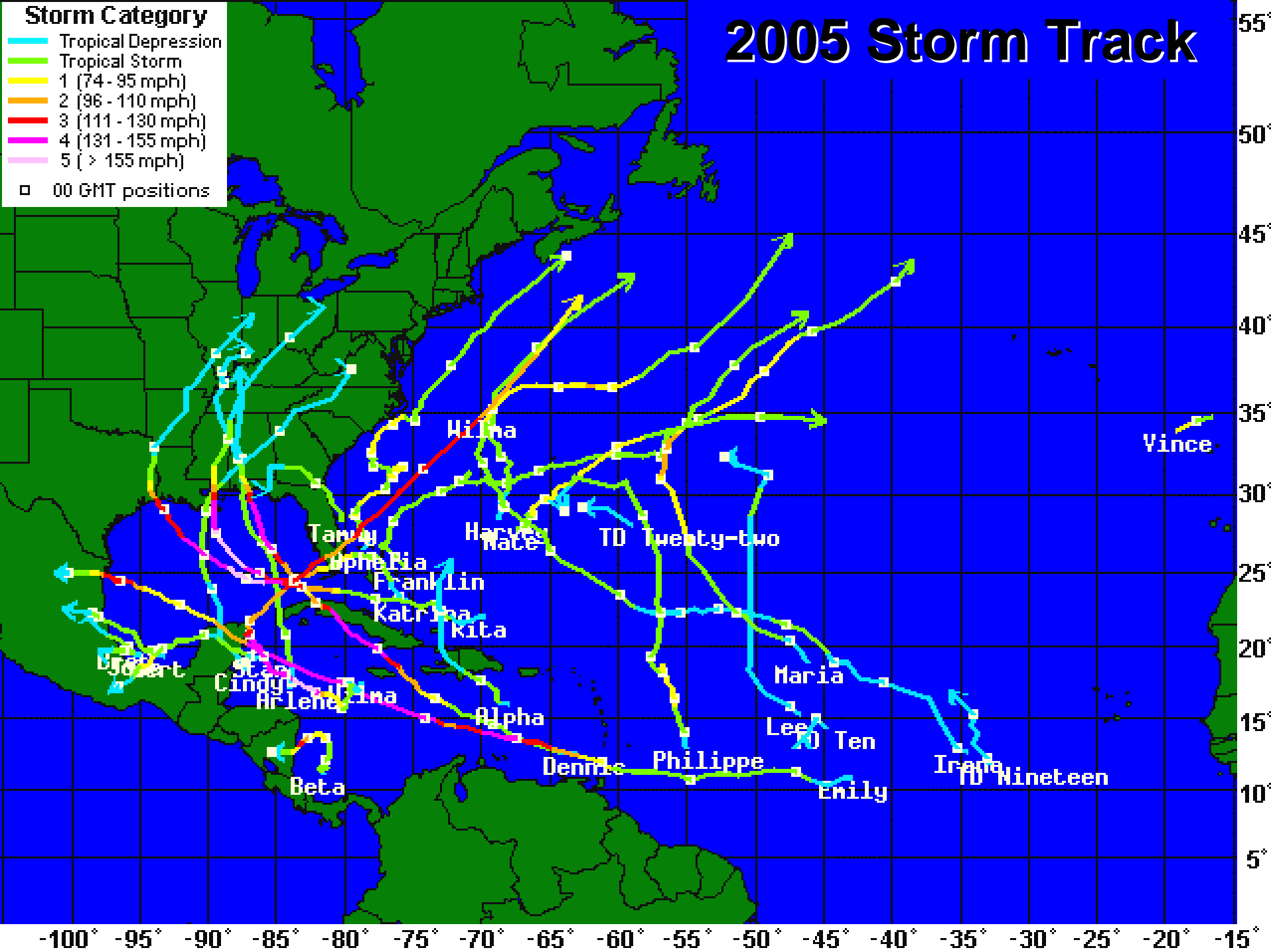




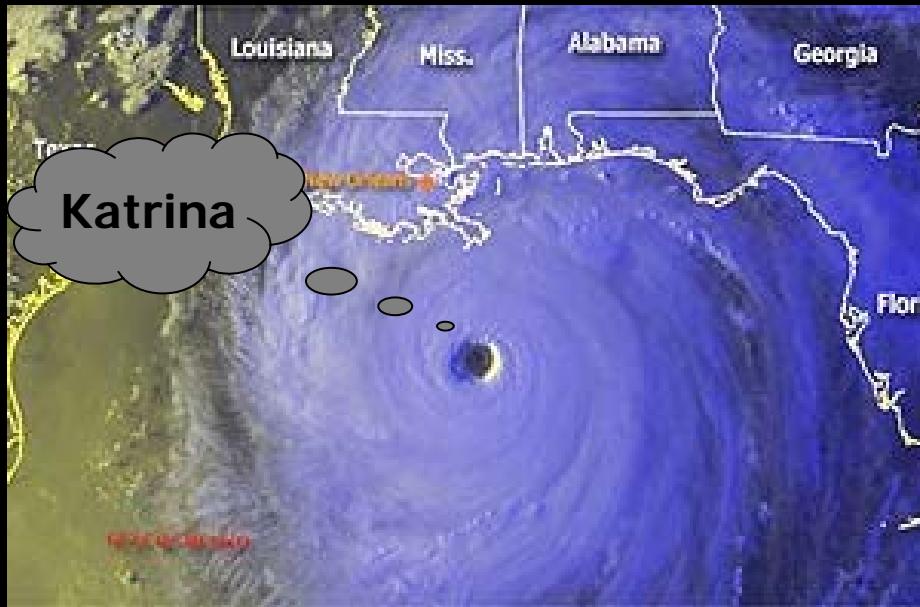




# 2005 Storm Track



# 2005 Hurricanes

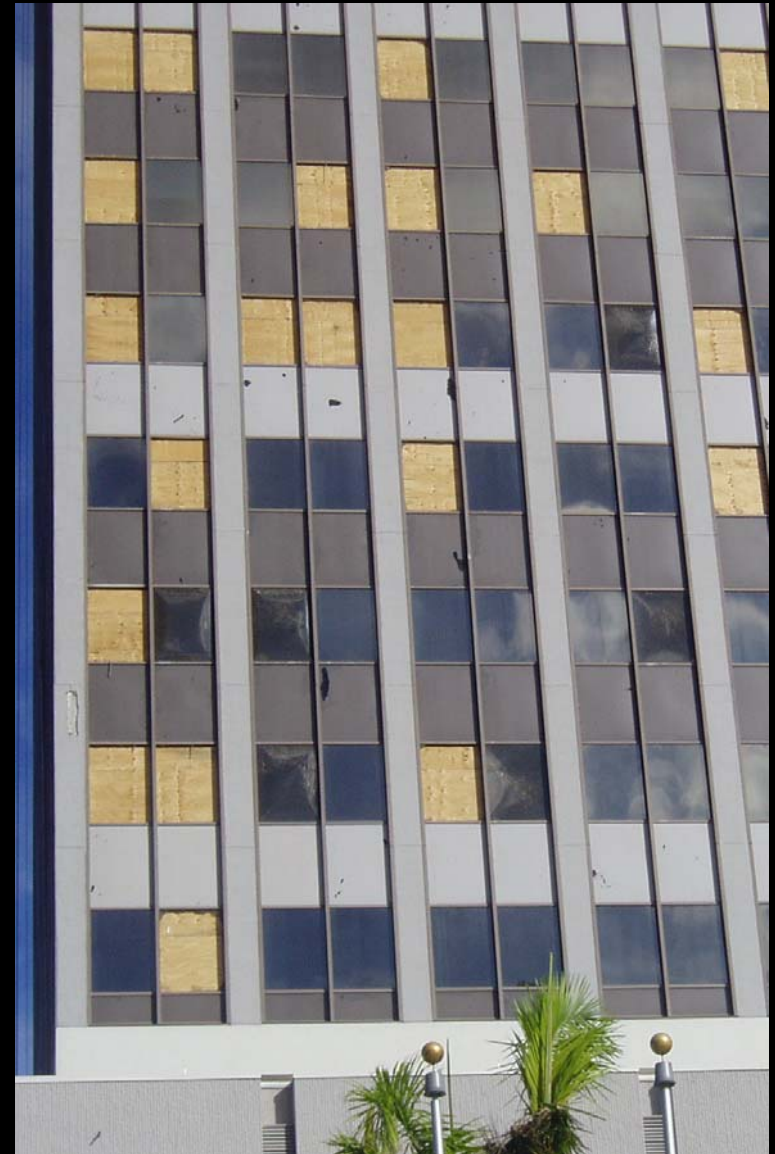




# Damage from Flying Debris



# Damage from Flying Debris



# Damage from Flying Debris



# Damage from Flying Debris





**Roofing  
Material Blown  
off by Storm!**



AP PHOTO

# Impact Resistant Framing Systems

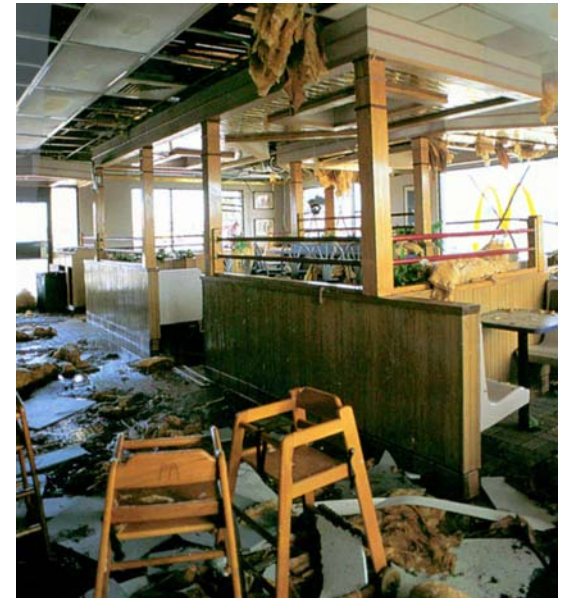
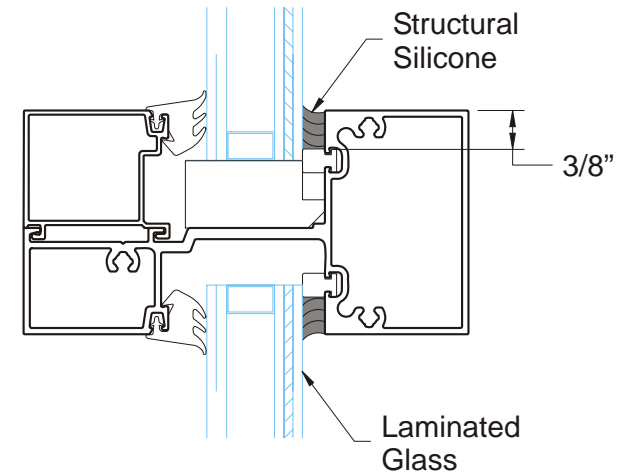
- The concept is to maintain the integrity of the building envelope by developing glazing systems that provide protection from wind borne debris without the use of shutters.
- Procedures have been established to test the ability of a glazing system to resist impacts from both large and small missiles and the strong buffeting winds associated with hurricanes.
- Test Labs have been licensed to conduct the test and to certify the results.



**Large Missile  
Impact Test**

# Test as a “Total System”:

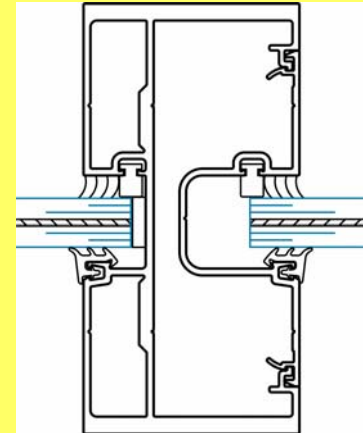
- The building codes require that the all of the components that make up a “protective glazing system” be tested together:
  - Framing System
  - Gaskets
  - Structural Silicone
  - Glass
  - Anchors
- “Total System” testing ensures that the glazing system will provide the desired level of protection.



# Glazing Systems

## ■ Storefronts and Entrances:

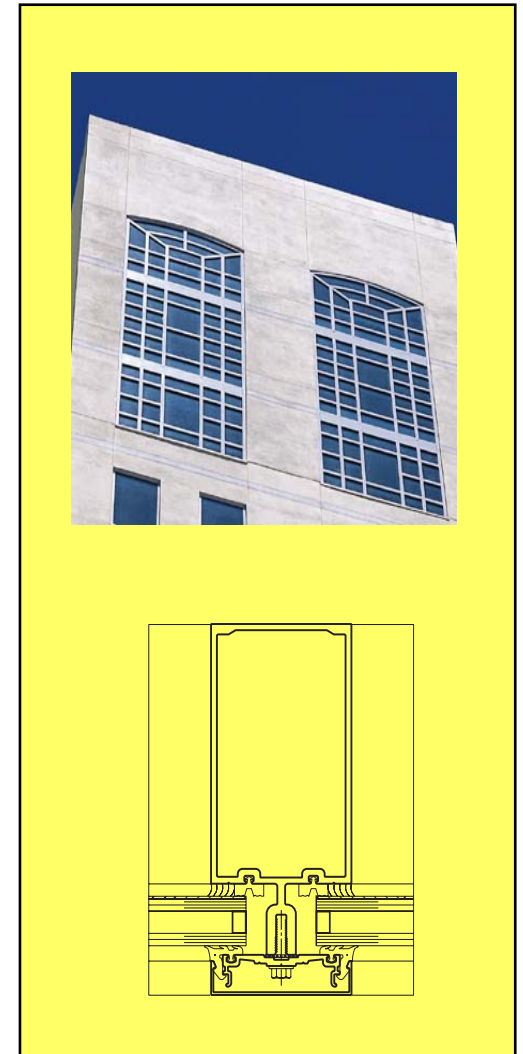
- Large Missile - Silicone Glazed
- Small Missile - Dry Glazed
- Monolithic & Insulated Glazing
- Thermally Broken Option
- Doors as Large as 8'-0" X 8'-0"
- Hardware:
  - MS Locks & Exit Devices
  - Check with System Manufacturer
- Design Pressures up to -90psf
- Optional Water Resistant Thresholds



# Glazing Systems

## ■ Curtain Walls:

- Large Missile - Silicone Glazed
- Small Missile - Dry Glazed
- Monolithic & Insulated Glazing
- Thermally Improved
- Glazed from Exterior or Interior
- 4-Side Capture or 2-Side Silicone Glazed
- Design Pressures up to -130psf



# Glazing Systems

## ■ Operable Windows:

- Large Missile - Silicone Glazed
- Small Missile - Dry Glaze
- Monolithic & Insulated Glazing
- Thermally Broken Options
- Configurations:
  - Fixed
  - Casement & Projected Vents
  - Sliding
  - Single & Double Hung
- Design Pressures up to -65psf



# Glazing Systems

## ■ Sliding Glass Doors:

- Large Missile - Silicone Glazed
- Small Missile - Dry Glaze
- Monolithic & Insulated Glazing
- Thermally Broken Option
- Panels up to 4'-0" X 10'-0"
- Configurations:
  - OX, OXO, OXXO
- Design Pressures up to -120psf
- Water Resistance up to 15 ~ 20psf



# Building Structure

- The building itself must also be designed to meet the higher design pressures required to mitigate the damage from hurricanes.
- The building structure that the window, storefront, or curtain wall are anchored to must be capable of carrying the higher loads that will be transferred through the glazing system anchors.





# The Best Option Is Impact Resistant Glazing

## Safety + Security



- ✓ Provides Protection from Flying Debris
- ✓ Large Missile Debris Does **NOT** Penetrate the Glass
- ✓ Building & Contents Protected from a Build up of Internal Pressure & Water Damage
- ✓ Always In Place (24/7 Protection)
- ✓ No Need to Allocate Valuable Space in the Building for Storage
- ✓ No Additional Labor Required to Install Shutters
- ✓ Not Possible to Shutter Large Openings
- ✓ Protects Household Furnishings from Damage and Fading Due to Ultraviolet Light
- ✓ Additional Security Against Burglary



**THANK YOU VERY MUCH.**  
**This concludes the AIA portion**  
**our our presentation today.**

**ARE THERE ANY**  
**QUESTIONS?**

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