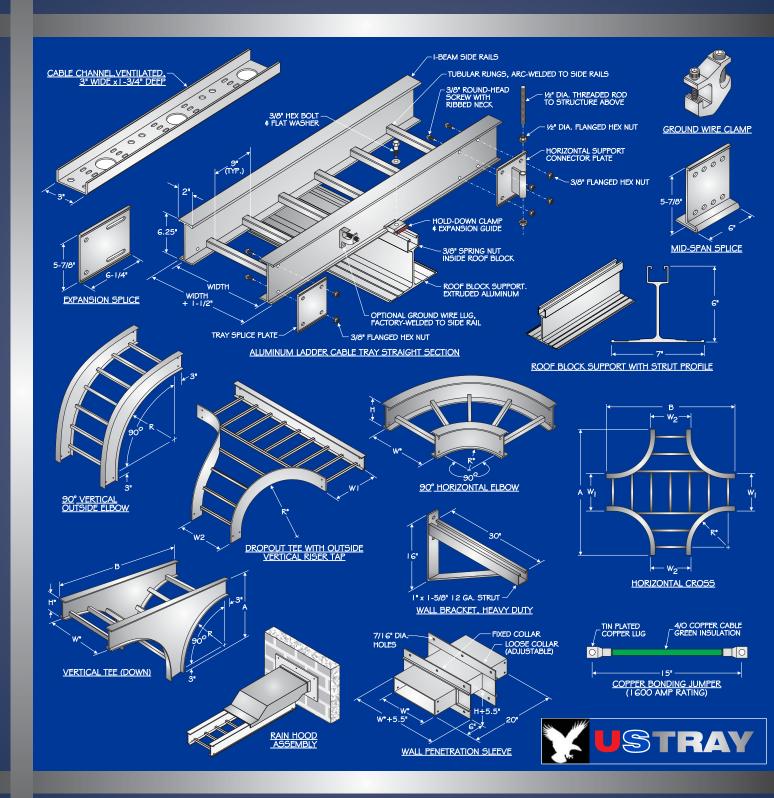
# UNITED STRUCTURAL PRODUCTS, LLC

# **ALUMINUM LADDER CABLE TRAY AND CABLE CHANNEL SYSTEMS** PRODUCT CATALOG





United Structural Products, LLC 560 Wharton Circle, Suite E Atlanta, GA 30336

Phone: 404-696-8585 Fax: 404-696-8599 ustray.com



**AREA** 

0.60 in<sup>2</sup>

0.60 in<sup>2</sup>

1.50 in<sup>2</sup>

1.50 in<sup>2</sup>

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2.00 in<sup>2</sup>

2.00 in<sup>2</sup>

2.00 in<sup>2</sup>

**AMP** 

**RATING** 

1000

1000

1600

1600

1200

1600

1600

1200

1200

1600

1600

2000

2000

2000

1200

2000

2000

2000

2000

**FITTINGS** 

STANDARD

TRAY



SIDE

**RAIL** 

**NEMA** 

LOAD

LOAD

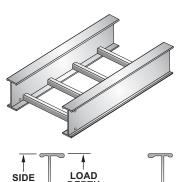
# **CABLE TRAY STRAIGHT SECTIONS - ALUMINUM**

**NEMA SAFE LOAD** 

**CSA** 

LOAD

**SYSTEM** 

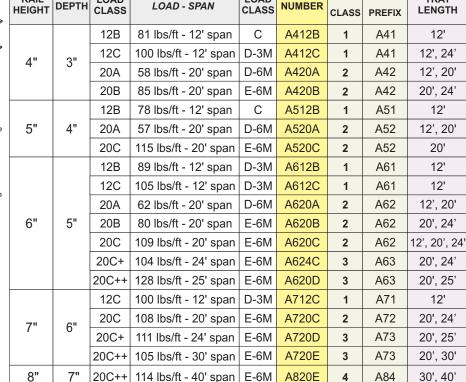


#### **Cable Tray Cross-Section**

DEPTH

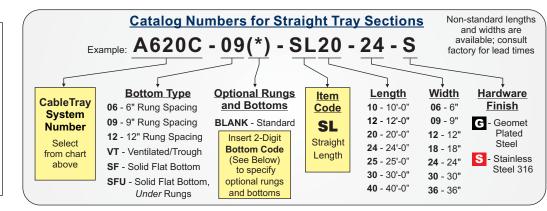
**HEIGHT** 

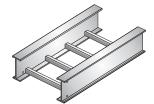
- Extruded aluminum alloy 6063-T6
- Side rails are I-Beam profiles
- Rungs are 1-1/8" square tubes with open slot facing down
- Arc-welded construction
- . U.L. Classified grounding
- U.L. Certified load capacities
- NEMA, CSA and NEC Compliant
- Necessary Splice Plates with hardware are included with all straight sections and fittings
- Made in the USA





All USTray aluminum cable trays are classified by Underwriters Laboratories as suitable for use as equipment grounding conductors per NEC 392 and are certified by UL to meet all requirements of CSA Std. C22.2 No. 126. All NEMA and CSA safe load data is based on destruction load tests that were witnessed and certified to be accurate by Underwriters Laboratories.

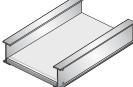




# Standard Ladders and Vented/Troughs

1-1/8" Square tubular rungs 6", 9", 12" Rung spacings 5" Rung spacing for troughs Rungs have large radius corners Optional rung designs available

BOTTOM TYPE	RUNG SPACING				
06	6" RUNG SPACING				
09	9" RUNG SPACING				
12	12" RUNG SPACING				
VT	5" RUNG SPACING				

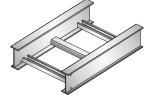


#### **Solid Bottoms**

Solid, 0.040" flat sheet on top of ladder rungs on 12" centers

Bottoms can be located under rungs
Bottoms can be located on top of
and under rungs (double bottom)
Heavier bottoms available

BOTTOM TYPE	BOTTOM LOCATION
SF	SOLID FLAT BOTTOM ON TOP OF RUNGS
SFU	SOLID FLAT BOTTOM UNDER RUNGS
SFD	BOTTOMS ON TOP AND UNDER RUNGS

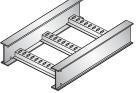


#### **Strut Rungs**

Strut profile accepts standard spring nuts with short springs for added cable clamping options

Heavy-duty for extreme loads Extra wide 1-5/8" cable support Standard rung for 8" high trays

BOTTOM CODE	RUNG ORIENTATION
SA	SLOTS ALTERNATE FACING UP/DOWN
SD	SLOTS FACE DOWN
SU	SLOTS FACE UP

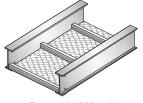


#### Marine Rungs (Slotted or Non-Slotted)

Hat-shaped rungs have 0.31" x 0.75" round slots on 1" centers Accommodates stainless steel banding in marine applications Extra Wide 1-3/4" cable support Can be provided without slots

BOTTOM CODE	RUNG DESIGN
MR	MARINE RUNG (WITH SLOTS)
HR	HAT RUNG (NO SLOTS)

Phone: 404-696-8585



#### Expanded Metal Bottoms

1/2-0.081" Expanded, flattened aluminum sheet under rungs 0.25" x 1" Bottom openings Blocks birds, rodents, vandals Maintains open-air, ladder rating

BOTTOM CODE	BOTTOM DESIGN				
EM	1/2-0.081" EXPANDED METAL UNDER LADDER RUNGS				





# **CABLE TRAY STRAIGHT SECTIONS - ALUMINUM**

SIDE		NEMA	CSA	0)/07511																
RAIL	LOAD DEPTH	LOAD	LOAD	SYSTEM NUMBER																
пеівні		CLASS	CLASS		6	8	10	12	14	16	18	20	22	24	25	26	28	30	35	40
		12B	С	A412B	324	182	117	81												
4"	3"	12C	D-3M	A412C	400	225	144	100												
4	3	20A	D-6M	A420A	644	363	232	161	118	90	72	58								
		20B	E-6M	A420B	649	531	340	236	173	132	105	85								
		12B	С	A512B	312	176	112	78												
5"	4"	20A	D-6M	A520A	633	356	228	158	116	89	70	57								
		20C	E-6M	A520C	649	649	460	319	234	179	142	115								
		12B	D-3M	A612B	356	200	128	89												
		12C	D-3M	A612C	420	236	151	105												
		20A	D-6M	A620A	649	387	248	172	126	96	77	62								
6"	5"	20B	E-6M	A620B	649	500	320	222	163	125	99	80								
		20C	E-6M	A620C	649	649	436	303	222	170	135	109								
		20C+	E-6M	A624C	649	649	600	416	306	234	185	150	124	104	96					
		20C++	E-6M	A620D	649	649	649	555	408	313	247	200	165	139	128					
		12C	D-3M	A712C	400	225	144	100												
711	0"	20C	E-6M	A720C	649	649	432	300	220	169	133	108								
7"	6"	20C+	E-6M	A720D	649	649	639	444	326	249	197	161	132	111						
		20C++	E-6M	A720E	649	649	649	649	482	369	291	236	195	164	151	139	120	105		
8"	7"	20C++	E-6M	A820E	800	800	800	800	800	712	562	456	376	316	292	269	232	203	149	114

#### **NEMA AND CSA SPAN/LOAD CLASSES**

<u>Span/Load Class Designations:</u> Commonly called the Load Class, this defines the load-carrying capability of the tray for a specific support span distance. The design and cost of the cable tray is greatly affected by this designation. In order to determine the most appropriate and economical system, a class should be selected that reflects the actual total working load and support span for each application.

<u>Concentrated Static Loads:</u> Some applications may require the cable tray to support the weight of a single, dead object in addition to the cable loads. Specifications typically require this to be applied at the midpoint of the span between the tray supports, which is the worst-case location.

To incorporate this in the tray design the following formula can be used to convert the concentrated static load in pounds to an equivalent uniform load (W<sub>o</sub>) in pounds per foot. That equivalent load can then be combined with the weight of cables, tray contents, and other loads that are also expressed in lbs/ft to determine the total Working Load.

 $W_e = \frac{2 x (concentrated static load, lbs)}{support span length, ft}$ 

**Note:** This calculation is based on the load being applied at the center of the tray in the middle of a rung or bottom. If the specification requires the concentrated static load to be applied on top of one side rail, then the equivalent uniform load will be 2 times the result of this calculation.

**Example:** A cable tray is to be supported on 20' spans. It shall contain 50 lbs/ft of cables and support 15 lbs/ft of snow load. It is also required to support a 250 pound concentrated static load applied in the center of the tray width.

Using the calculation above, the concentrated static load is converted to an equivalent uniform load as follows:  $2 \times 250 \, \text{lbs} / 20 \, \text{ft} = 25 \, \text{lbs/ft}$ 

The Total Working Load will be the combination of all 3 loads, expressed in lbs/ft:

 Cables
 40 lbs/ft

 Snow
 + 15 lbs/ft

 Concentrated Load
 + 25 lbs/ft

 Total Working Load:
 80 lbs/ft

Refer to the chart on the right. With a support span of 20' and a total working load of 80 lbs/ft, a NEMA Class 20B tray rated at 75 lbs/ft will not be adequate. A NEMA Class 20C tray, rated at 100 lbs/ft, will be required.

SPAN/LOAD CLASS D	DESIGNATIONS
Per NEMA STANDARD VE1	/ CSA C22.2 No. 126

WORKING	SUPPORT SPAN, Feet (Meters)									
LOAD	5 Ft.	8 Ft.	10 Ft.	12 Ft.	16 Ft.	20 Ft.				
Lbs/Ft (Kg/M)	(1.5 M)	(2.4 M)	(3.0 M)	(3.6 M)	(4.9 M)	(6.0 M)				
25 (37)	5AA	8AA	10AA	12AA		20AA				
45 (67)						D*				
50 (74)	5A	8A		12A	16A	20A				
65 (97)			С							
75 (112)		8B		12B	16B	E* or 20B				
100 (149)		8C		12C	16C	20C				
120 (179)			D*							
200 (299)			E*							

<sup>\*</sup> CSA Classes D and E are applicable to both 3.0 and 6.0 meter support spans. The appropriate support span should also be included when specifying these classes (example: D-3M).

Working Load: The total load supported by the cable tray, uniformly distributed. This will be the combined weight of all of the cables or tray contents, any environmental loads (snow, ice, dust) and any concentrated static loads.

**Support Span:** The maximum distance between the tray supports.

NEMA Load Classes: A number (support span in feet) combined with a letter (load capacity: A=50, B=75 and C=100 Lbs/Ft). Defined in the National Electrical Manufacturers Assoc. NEMA Standard VE1.

<u>CSA Load Classes:</u> A single letter (A,B,C,D,E) designates the support span and load capacity per Canadian Standards Association CSA Standard C22.2, No. 126.

Phone: 404-696-8585

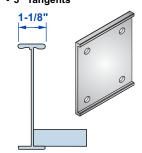




# **CABLE TRAY FITTINGS - ALUMINUM**

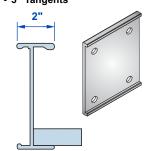
#### **CLASS 1 FITTINGS**

- NEMA Class 12B & 12C Trays
- 1-1/8" Wide Side Rail Flanges
- 4-Bolt Connector Plates
- 3" Tangents



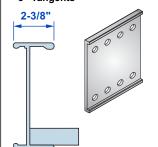
#### **CLASS 2 FITTINGS**

- NEMA Class 20A, 20B, 20C Trays
- 2" Wide Side Rail Flanges
- 4-Bolt Connector Plates
- 3" Tangents



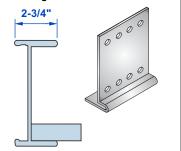
#### **CLASS 3 FITTINGS**

- NEMA Classes beyond 20C
- 2-3/8" Wide Side Rail Flanges
- 8-Bolt Connector Plates
- 3" Tangents



#### **CLASS 4 FITTINGS**

- 8" High Long-Span System A820E
- 2-3/4" Wide Side Rail Flanges
- 8-Bolt Wrap-Around Connectors
- 3" Tangents



Material: All fittings are aluminum with arc-welded construction.

<u>Side Rails:</u> Fitting side rails are I-beams with overall dimensions similar to straight tray sections.

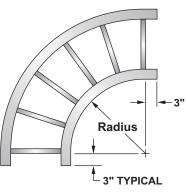
**Rungs and Bottoms:** Rung and Bottom designs are identical to similar straight cable tray sections.

<u>Tangents:</u> All fittings have 3" tangents (flats) at the end of all curved side rails to accommodate splice plate connectors.

**Radius:** Standard NEMA VE1 12", 24" and 36" available for all curved fittings. 48" radius and other custom designs are available, consult factory.

**Square Corners:** 90 Degree Horizontal Elbows, Horizontal Tees and Horizontal Crosses are available with square corners (0" Radius). The 6" through 18" square-corner fittings are designed to align with the centerline of 24" square panels of raised-floor systems.

**Splice Plates:** All elbows are supplied with one pair of standard splice plates with hardware at no charge. Wye fittings and tees include 2 pairs and crosses include 3 pairs with hardware at no charge.

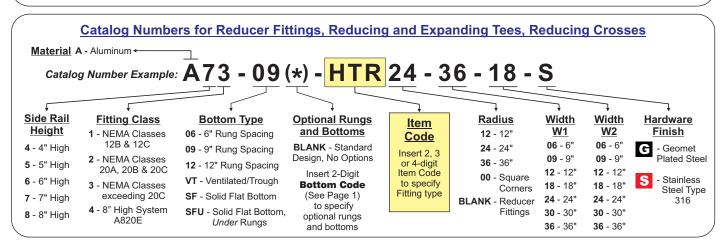




**Radius Fittings** 

**Square-Corner Fittings** 

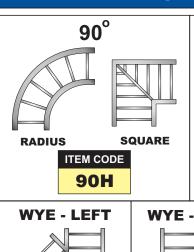
#### Catalog Numbers for Horizontal and Vertical Elbows, Standard Horizontal Tees and Crosses Material A - Aluminum -Catalog Number Example: Side Rail **Fitting Class Bottom Type Optional Rungs** Radius Width 1 **Hardware** <u>ltem</u> Height 06 - 6" Rung Spacing and Bottoms **Finish** 1 - NEMA Classes **12** - 12" 06 - 6" Code 12B & 12C 4 - 4" High **BLANK** - Standard **24** - 24" 09 - 9" - Geomet 09 - 9" Rung Spacing Insert 2 or 2 - NEMA Classes Design, No Options Plated Steel **12** - 12" 3-digit **36** - 36" 5 - 5" High 12 - 12" Rung Spacing 20A, 20B & 20C Item Code Insert 2-Digit **18** - 18" 00 - Square Stainless VT - Ventilated/Trough 6 - 6" High 3 - NEMA Classes **Bottom Code** to specify **24** - 24" Corners and Steel Type Fitting type (See Page 1) 7 - 7" High exceeding 20C SF - Solid Flat Bottom **30** - 30" 316 Adjustable to specify 4 - 8" High System SFU - Solid Flat Bottom, Elbows (HAE) 8 - 8" High **36** - 36" optional rungs A820F Under Rungs and bottoms





# **HORIZONTAL ELBOWS**

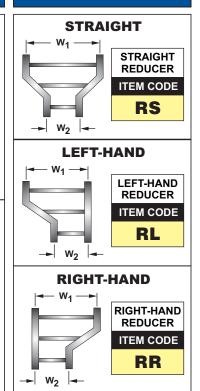
# **REDUCERS**















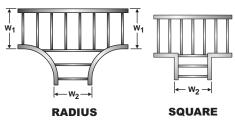




**ELBOW** 

# **TEES AND CROSSES**

#### **HORIZONTAL TEE**









#### **VERTICAL TEE DOWN**



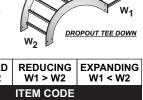






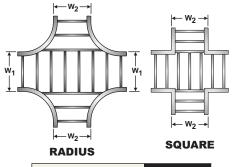
#### **DROPOUT TEE WITH VERTICAL RISER TAP**

- Horizontal Tee combined with vertical riser tap
- Ideal for tight spaces
- Dropout Tee Down (shown) Tap turns down vertical
- Dropout Tee Up (not shown) Tap turns up vertical
- Can be customized with special widths and radius



UP	DTU	DTUR	DTUE			
<b>DOWN</b>	DTD	DTDR	DTDE			
TYPE	ITEM CODE					
DROPOUT TEE	STANDARD W1 = W2	REDUCING W1 > W2	EXPANDING W1 < W2			

#### **HORIZONTAL CROSS**



IVADIOO		
CROSS	ITEM CODE	
STANDARD CROSS	W1 = W2	НС
REDUCING CROSS	W1 < W2	HCR

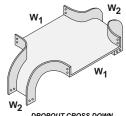
#### **VERTICAL CROSS**



VERTICAL CROSS							
ITEM CODE							
VC							

#### **DROPOUT CROSS WITH VERTICAL RISER TAPS**

- Horizontal Cross combined with two vertical riser taps
- · Ideal for tight spaces
- Dropout Cross Down (shown) Taps turns down vertical
- Dropout Cross Up (not shown) - Taps turns up vertical
- · Can be customized with special widths and radius

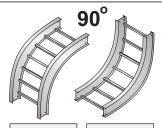


DROPOUT CROSS DOWN

UP	DCU	DCUR	DCUE
<b>DOWN</b>	DCD	DCDR	DCDE
TYPE		ITEM CODE	
DROPOUT CROSS	STANDARD W1 = W2	REDUCING W1 > W2	EXPANDING W1 < W2



# **VERTICAL ELBOWS**



**VERTICAL OUTSIDE ITEM CODE** 

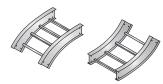
**90VO** 

VERTICAL **INSIDE ITEM CODE 90VI** 

60°

VERTICAL **OUTSIDE** ITEM CODE **60VO** 

VERTICAL **INSIDE ITEM CODE** 60VI



VERTICAL **OUTSIDE ITEM CODE** 

**ITEM CODE 45VO 45VI** 

VERTICAL

INSIDE

**30°** 



VERTICAL OUTSIDE **ITEM CODE 30VO** 

**VERTICAL INSIDE ITEM CODE** 

**30VI** 



**ITEM CODE CSE** 

## 90°CABLE SUPPORT ELBOW (VERTICAL OUTSIDE)

- Equivalent to standard 90° vertical outside elbow with additional bracing
- · Square outer corners
- · Angle brace on top with holes for 3/8" dia. fasteners
- · Attach eye bolts or hooks to support Kellums cable grips and relieve tension in long vertical cable drops
- · Also provides alternatives to support elbow from above

#### **EYE BOLT KIT**

- 3/8" Dia. x 5" Long Eye Bolt and (2) 3/8" Flanged Hex Nuts
- Stainless Steel
- Use in Cable Support Elbow to attach Kellums cable grips

CATALOG NO. EA. F-EB-38-5-S

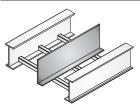
## 90° BOTTOM SUPPORT ELBOW (VERTICAL INSIDE)



- · Equivalent to standard vertical inside elbow with additional bracing
- · Square outer corners
- Provides alternatives to support the elbow from below

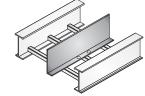
**ITEM CODE** BSE

# **DIVIDERS**



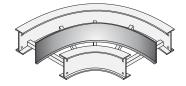
#### **STRAIGHT**

Supplied with (4) #10 selfdrilling, stainless steel screws



#### STRAIGHT - HEAVY DUTY

Includes holes for installation with U-Bolt Divider Clamps (ordered separately)



#### **HORIZONTAL FLEXIBLE**

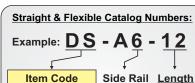
Supplied with (3) #10 selfdrilling, stainless steel screws



#### **VERTICAL ELBOW**

Standard: Supplied with (2) #10 self-drilling, stainless steel screws

Heavy-Duty: Includes holes for installation with U-Bolt Divider Clamps (ordered separately)

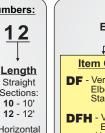


DS - Straight, Standard

DSH - Straight, Heavy Duty DH - Horizontal,

Flexible

Height Sections: 4 - 4" High 10 - 10' **5** - 5" High 12 - 12' 6 - 6" High Horizontal **7** - 7" High Flexible: 6 - 6' 8 - 8" High





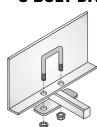




 Flexible PVC with internal metal clips Align and protect divider ends

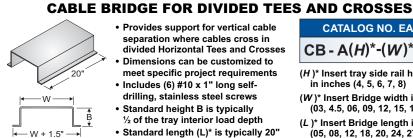
CATALOG NO.	LENGTH			
DVS-5	5"			
DVS-(L)*	L* = Inches			

#### **U-BOLT DIVIDER CLAMP KIT**



- · Heavy-duty for high winds
- Install on 36" 48" centers (Same as tek screws in standard configuration)
- Includes U-Bolt, alum. plate and (2) 1/4" flanged hex nuts
- Bolt and nuts are type 316 Stainless Steel

CATALOG NO. EA. DHC-A-S



#### · Provides support for vertical cable separation where cables cross in

- divided Horizontal Tees and Crosses Dimensions can be customized to
- meet specific project requirements Includes (6) #10 x 1" long self-
- drilling, stainless steel screws Standard height B is typically 1/2 of the tray interior load depth
- Standard length (L)\* is typically 20"

# CATALOG NO. EACH CB - A(*H*)\*-(*W*)\*-(*L*)\*

(H)\* Insert tray side rail height in inches (4, 5, 6, 7, 8)

(W)\* Insert Bridge width in inches (03, 4.5, 06, 09, 12, 15, 18, 24, 30)

(L)\* Insert Bridge length in inches (05, 08, 12, 18, 20, 24, 27, 30, 36)

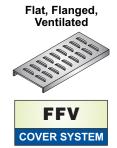


# **COVERS**

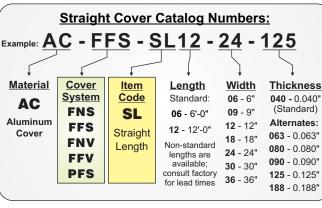


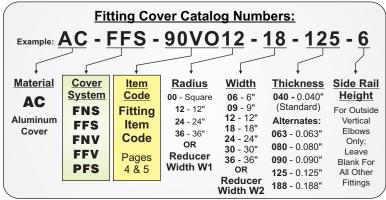




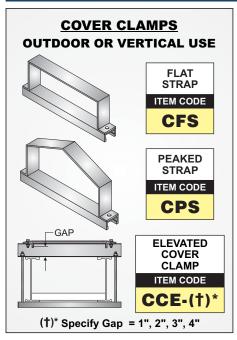


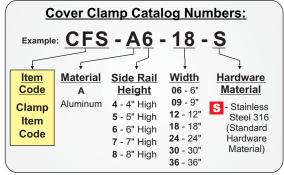






# **COVER CONNECTORS**

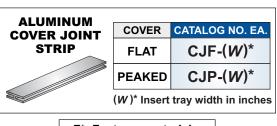




RECOMMENDED QUANTITY OF COVER CONNECTORS	QUANTITY		
COVER TYPE	STANDARD CLAMPS		
STRAIGHT SECTION 6'L	4 2		
STRAIGHT SECTION 12'L	6 3		
ELBOWS	4	2	
TEES	6	3	
CROSSES	8	4	



CS-A-(W)





#### **COVER CLIPS INDOOR AND HORIZONTAL USE**

#### **STANDARD COVER CLIP**





- Indoor Use Only
- 18-8 Stainless Steel Clip and Screw

CATALOG NO. EACH

CCS-S







- Indoor Use Only
- Aluminum Clip

• (T)" Specify Gap = 1",2",3",4"			
FITTING CLASS	CATALOG NO. EACH		
1	CCR-A(†)*-1-(F)*		
2 CCR-A(†)*-2-(F)*			
3 CCR-A(†)*-3-(F)*			
(F)* Insert Z or S			

inches



# **SPLICES AND CONNECTORS**

# **STANDARD**

# **ITEM CODE**

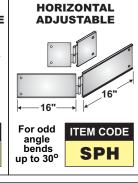
SPS

# **EXPANSION** S Only **ITEM CODE** SPE

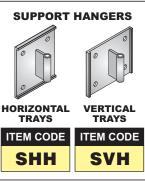








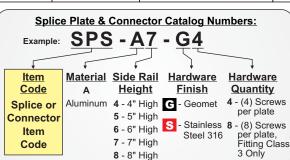


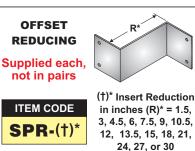


All Splice Plates (except reducing) are supplied in pairs. Geomet-plated steel hardware is supplied with all splices and connectors. Type 316 stainless steel hardware is optional.

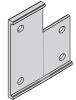
Standard Splice Plates are automatically included with all straight tray sections and fittings. Extras for field cuts or spares should be ordered separately.

Bonding Jumpers are required for use only with expansion connectors and at discontinuities in the tray system. Bonding jumpers are not required for use with vertical or horizontal adjustable connectors.









- · Transition between different side rail heights
- Step down from nominal side rail Height H<sub>1</sub> to H<sub>2</sub>  $(H)^* = 4",5",\bar{6}",7" \text{ or } 8"$

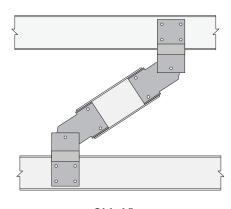
**ITEM CODE** SPD-(H<sub>4</sub>)\*(H<sub>2</sub>)\*

#### CONVERSION PLATE



- Holes on one side connect to USTray components
- No holes on opposite side for field modifications

ITEM CODE SPC



Side View

#### **BRANCH PIVOT CONNECTORS**

- · Transition between trays
- · Adjustable to any angle
- · Supplied in pairs with fasteners
- · One pair required for each tray-to-tray connection
- · Two pairs required to make transition shown in illustration

**ITEM CODE** SPP



- · Supports tray directly above floor
- Elevation (E)\* as required, 36" Max.
- · Tray connection hardware is included
- · Floor connection hardware not included
- · For applications with multiple tiers of trays stacked vertically, these brackets can be designed to stack on top of each other and share the same 9/16" dia. hole for the floor connection hardware
- · Heavy-Duty aluminum material



(H)\* Insert nominal tray side rail height (E)\* Insert required tray bottom elevation (F)\* Insert hardware material G or S



**CONDUIT CONNECTOR PLATE** 

- drilled holes in the side rails for conduit connector bushings
- Install up to 6 places anywhere in each side rail of a 20' long tray section and still maintain NEMA 20C load rating
- Load tests per NEMA VE1 witnessed and certified accurate by U.L.
- · The size of hole required for the conduit bushing shall be specified by customer (2.5" maximum diameter)
- This is a modified SPS splice plate connector that attaches with standard connector hardware



**CATALOG NO. (EACH)** CCP-A6-(D)\*-(F)\*4

(D)\* Insert required bushing hole diameter (F)\* Insert hardware material C or S



F\*



# **BONDING AND GROUNDING**

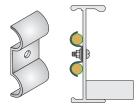
#### **BONDING JUMPERS**



- THHN Copper, Green Insulation, 16"Long
- 250 MCM is Black Welding Cable
- One-hole Lugs sized for 3/8" fasteners
- · Fasteners ordered separately
- . Consult factory for other sizes and lengths

CABLE SIZE	AMPERAGE NEC 250.122	CATALOG NO. EA.		
#1	600	GBJ-C-600		
1/0	800	GBJ-C-800		
2/0	1000	GBJ-C-1000		
3/O	1200	GBJ-C-1200		
4/0	1600	GBJ-C-1600		
250 2000		GBJ-C-2000		

#### **GROUND WIRE** SUPPORT CLAMP



- · For support only, does not bond
- · Clamp is 316 stainless steel
- 1/4" Screw & flanged nut included
- Insert fastener finish (F)\* = Z or S

WIRE SIZE	CATALOG NO. EA.
#1 thru 2/O	GWS-S-1-(F)*
3/O thru 250 MCM	GWS-S-2-(F)*
300 thru 500 MCM	GWS-S-3-(F)*

#### **GROUND WIRE** CLAMP



- UL Listed for bonding
- No field-drilling req'd.
- #6 thru 250 MCM wire
- Aluminum clamp
- Zinc plated screws

**CATALOG NO. EA. GWC-A1-Z** 

#### **GROUND WIRE LAY-IN LUG**



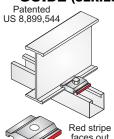
- UL Listed for bonding
- #6 thru 250 MCM wire
- Aluminum clamp
- Field-drilling is required
- · Can be factory-welded to side rails as needed
- UL Listed as welded assembly when welded

**CATALOG NO. EA.** 

**GWL-A-Z** 

# **HOLD DOWN CLAMPS**

#### **HOLD DOWN CLAMP & EXPANSION GUIDE** (SERIES 2, 3 & 4 TRAYS ONLY)



- faces out
- Hold Down Clamp



**CATALOG NO. EA.** 

HDH-A

. "Locks On" outside flange

of Tray side rails, preventing movement in all directions **Functions as Hold Down** Clamp and Expansion Guide · Colored stripes indicate use

 For use only with heavy-duty Trays - Series 2, 3 and 4

Hole sized for 3/8" fasteners,

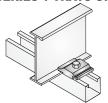
Hole sized for 1/2" fasteners

is optional, consult factory

ordered separately

Extruded Aluminum

#### **HOLD DOWN CLAMP** & EXPANSION GUIDE (SERIES 1 TRAYS ONLY)



- · Hole sized for 3/8" fasteners
- Hole sized for 1/4" fasteners is optional, consult factory
- Extruded Aluminum

**CATALOG NO. EA.** HDL-A

#### **HOLD DOWN CLAMP** & EXPANSION GUIDE, I-BEAM





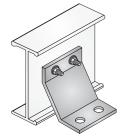


- Hold Down **Expansion Guide**
- . No drilling of I-beam support
- Cast Iron material per ASTM A220
- Hot-dip galv. after fab. per ASTM A-123
- 1/2" Dia. fasteners included

(F)* Insert C or S	CATALOG NO. EA.
Hold Down Clamp	HHB-H-( <i>F</i> )*
Expansion Guide	HEB-H-(F)*

#### **HOLD DOWN BRACKETS** 2 HOLES 4 HOLES



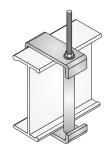


- Aluminum
- 3/8" tray attachment hardware included
- 1/2" support attachment hardware not included

	CATALOG NO. EA.
2 HOLES	HBT-A-( <i>F</i> )*
4 HOLES	HBF-A-( <i>F</i> )*

(F)\* Insert G or S

#### HANGER ROD CLAMP



- · Zinc plated steel
- Use with 1/2" threaded rod
- Order 1/2" threaded rod and hex nuts separately

**CATALOG NO. EACH**  $HRC-Z(H)^*-(C)^*$ 

(H)\* Insert tray height in inches (C)\* Insert Fitting Class = 1, 2 or 3

#### **CONDUIT ATTACHMENT BRACKET & CLAMP**





Bracket + Clamp

Aluminum Bracket

Phone: 404-696-8585

- \*Specify conduit type (D)\* = R for Rigid, E for EMT
- \*Specify conduit size in inches (†)\*= .5, .75, 1, 1.25, 1.5, 2, 2.5, 3, or 4
- \*Specify Tray Fitting Class (C)\* = 1, 2, 3 or 4

	CATALOG NO. EACH
Bracket Only	CAB-(C)*-(F)*
Clamp + Bracket	CAC-(D†)*-(C)*-(F)*

(F)\* Insert Z or S for clamp & fastener material





# **ACCESSORIES**

#### **RAIN HOOD FOR WALL PENETRATION SLEEVE**

- Cover attaches to Wall Penetration Sleeve
- . Top of outdoor tray attaches to bottom of sleeve to create downhill "Drip Loop" in cables and prevent water from seeping into building
- **Aluminum materials**
- Fasteners are stainless steel type 316
- · Rain Hood attaches independently of tray and sleeve assembly

#### **CATALOG NUMBER EACH**

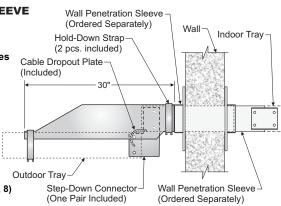
RHP-A(H)\*-(C)\*-(W)\*S

(H)\* Insert tray side rail height in inches (4, 5, 6, 7, 8)

(C)\* Insert tray fitting class 1, 2, 3 or 4

**WALL PENETRATION SLEEVE** 

(W)\* Insert tray width in inches (06, 09, 12, 18, 24, 30, 36)



Rain Hood Side View



- Steel; Mill-Galv. or Hot-Dip Galvanized
- 2 pairs of splice plates and 3/8" tray attachment hardware included

#### CATALOG NO. EACH

 $WPS-(M)^*(H)^*-(W)^*-(F)^*$ 

(M)\* Insert H or M (W)\* Insert tray width (H)\* Insert tray height (F)\* Insert G or S

#### Fixed collar is Loose collar slides welded to sleeve over sleeve after it is placed in wall Sleeve is a solid rectangular duct made of flat sheet metal, suitable for fire-stop materials Trays connect to both ends of sleeve with standard splice plates, type SPS (2 pairs included) 20"

Wall Sleeve Side View

#### **NEOPRENE**



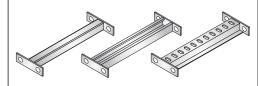
- 1/8" x 2"
- 25' Roll
- Good isolator
- Other sizes available

CATALOG NO. NR-18-2

**BOX CONNECTOR.** 

FRAME-TYPE

#### **REPLACEMENT RUNGS**



- · Replace damaged rungs in field
- · Add to support heavy point loads
- Installation hardware included

	CATALOG NO. EACH
Ladder	RRL-A-( <i>W</i> )*-( <i>F</i> )*
Strut Profile	RRS-A-(W)*-(F)*
Marine Slotted	RRM-A-(W)*-(F)*

(W)\* Insert tray width (F)\* Insert G or S

#### $(M)^* = Part materials$

- H Steel, Hot-Dip Galv. After Fab. (ASTM A123)
- M Steel, Mill-Galvanized (ASTM A653)
- Stainless Steel, Type 316

#### (F)\* = Fastener materials

- G Steel, Geomet Plated
- Z Steel, Zinc Plated
- Stainless Steel, Type 316

#### **NYLON PADS**



- 1/8" Thick Black Nylon
- . U.V. Rated for Outdoor Use

	CATALOG NO. (EA.)
3" x 6" Solid	NP-36
3" x 2" with	NP-32-12

#### LADDER CABLE DROPOUT



- 3" Radius
- Aluminum
- 1/4" Fasteners included

#### **CATALOG NO. EACH** LD-A-(C)\*-(W)\*-(F)

(C)\* Insert tray fitting class: 1, 2, 3 or 4

(W)\* Insert tray width

(F)\* Insert Z or S

#### **BLIND END PLATE**



• 3/8" tray attach. hardware included

	CATALOG NO. EACH
Blind End (Ladder)	BE-A( <i>H</i> )*-( <i>W</i> )*-( <i>F</i> )*
Blind End (Solid-Btm)	BE-A(H)*-(W)*-(F)*-SB
Box Conn.	BC-A(H)*-(W)*-(F)*

(H)\* Insert tray height (W)\* Insert tray width

(F)\* Insert G or S

#### **ROOF BLOCK SUPPORT**



Phone: 404-696-8585

- Solid aluminum
- 6" High support
- 7" Wide base
- · Heavy-duty

available

- · Strut profile on top
- · Cut to any length
- Neoprene and adhesive bases

CATALOG NO. EA.

 $RB-A-(W)^*$ width in inches



#### **HANGER CHANNELS**



 $HCS-(M)^*-(W)^*$ 





HANGER CHANNEL, HANGER CHANNEL, SINGLE STRUT **DOUBLE STRUT CATALOG NO. EA.** 

**CATALOG NO. EA.**  $HCD-(M)^*-(W)^*$  HANGER CHANNEL, **CENTER-HUNG** 

CATALOG NO. EA.  $HCC-H-(W)^*$ 

- All hanger channels made from 1-5/8" deep x 12 Ga. steel struts
- (M)\* Insert material: M = Mill Galvanized; H = Hot-Dip Galvanized
- (W)\* Insert channel width in inches: Single & double use nominal tray width + 12". For center-hung channel use tray width + 6"

#### **WALL BRACKETS**

Material: Steel, Hot-Dip Galvanized After Fabrication Per ASTM A-123







WALL BRACKET, **HEAVY DUTY** 

WBH-H-(*W*)<sup>2</sup>

**CATALOG NO. EA.** 

WALL BRACKET, SINGLE CHANNEL **CATALOG NO. EA.** 

WALL BRACKET, DOUBLE CHANNEL CATALOG NO. EA.  $WBD-H-(W)^*$ 

CATALOG NO FA

- Wall brackets, heavy duty made from 1" deep x 12 Ga. steel strut
- Wall brackets, single & double made from 1-5/8" deep x 12 Ga. steel struts

 $WBS-H-(W)^{2}$ 

• (W)\* Insert bracket width in inches: Use nominal tray width + 6"

SUPPORT HARDWARE KITS									
SUPPOR	RT TYPE	DUTY	CATALOG NO. EACH	Light-Duty Hold Down Clip	Heavy-Duty Hold Down Clamp	Hex Bolt 1-1/2" Long	Spring Nut	1-1/2" Square Washer	Flanged Hex Nut
	Trapeze	Light	SKTL-A-(Z or S)-(38 or 12)	2		2 (1/4")	2 (1/4")	4 (3/8" or 1/2")	4 (3/8" or 1/2")
	H	Heavy	SKTH-A-(Z or S)-(38 or 12)		2	2 (3/8")	2 (3/8")	4 (3/8" or 1/2")	4 (3/8" or 1/2")
	Center	Light	SKCL-A-(Z or S)-(38 or 12)	2		2 (1/4")	2 (1/4")	1 (3/8" or 1/2")	2 (3/8" or 1/2")
	Hung	Heavy	SKCH-A-(Z or S)-(38 or 12)		2	2 (3/8")	2 (3/8")	1 (3/8" or 1/2")	2 (3/8" or 1/2")
	Wall	Light	SKWL-A-(ZorS)	2		2 (1/4")	2 (1/4")		
	Bracket	Heavy	SKWH-A-(ZorS)		2	2 (3/8")	2 (3/8")		

38 = 3/8", 12 = 1/2" Hardware for use with 3/8" or 1/2" threaded rod Chart above shows quantities of each item included in kits, supplied in plastic bags.

USF

			<b>FASTENERS</b>	& HARDW	ARE
TYPE	SIZE	USE	CATALOG NO. EA.	TYPE	SIZ
Ribbed Neck Screw	3/8" x 3/4"	A,D,F,L	F-RNS-38-34-( <b>G</b> or <b>S</b> )	Threaded Rod	1/4" x 3/8" x 1/2" x
Screw	1/4"	B,E,G,J,M,N	F-FHN-14-(ZorS)		1/4" >
	3/8"	A,C,D,F,H,L	F-FHN-38-( <b>G</b> or <b>S</b> )		1/4" >
Flanged Hex Nut	1/2"	C,H	F-FHN-12-(ZorS)		1/4" >
Standard	3/8"	K	F-SHN-38-(Z or S)	Threaded Stud	1/4" >
Hex Nut	1/2"		F-SHN-12-(ZorS)		1/4
Locking	0.40#		5 1 1 1 1 2 2 5 5 5 5 5 5 5 5 5 5 5 5 5		3/8
Hex Nut	3/8"	D	F-LHN-38-S	Rod Coupler Nut	1/2
	1/4"	Е	F-RFW-14-(ZorS)		1/4
	3/8"	D	F-FRW-38-S		3/8
Flat Round Washer	1/2"		F-FRW-12-(Z or S)	Spring Nut	1/2
	1/4" x 1-1/2'	' G	F-HHB-14-15-(ZorS)		1/4
	3/8" x 1-1/2'	' Н	F-HHB-38-15-(ZorS)	Channel Nut	3/8
Hex Bolt	1/2" x 1-1/2'	H, L	F-HHB-12-15-(ZorS)	Without Spring	1/2
	1/4" x 1-1/2'	' E	F-SRS-14-15-(ZorS)		1/4" ⊢
	3/8" x 3/4"	D	F-PRS-38-34- S	1-1/2" Square	3/8" F
Slotted, Round- Head Screw	3/8" x 1-1/2'	' K	F-SRS-38-15-(ZorS)	1-1/2" Square Channel Washer	1/2" F
	1/4" x 3/4"	B,M	F-SNC-14-34-(ZorS)		1/4" F
	1/4" x 5"	N-4"High	F-SNC-14-5-Z	Beam Clamp	3/8" F
	1/4" x 6"	N-5"High	F-SNC-14-6-Z		1/2" F
Square-Neck Carriage	1/4" x 7"	N-6"High	F-SNC-14-7-Z	Self-D	rilling S
Bolt	1/4" x 8"	N-7"High	F-SNC-14-8- Z	Albadas #	10 x 1"

ITPE	SIZE	USE	CATALOG NO. EA.
	1/4" x 6'		F-THR-14-72-( <b>Z</b> or <b>S</b> )
	3/8" x 12'	С	F-THR-38-144-( <b>Z</b> or <b>S</b> )
Threaded Rod	1/2" x 12'		F-THR-12-144-( <b>Z</b> or <b>S</b> )
	1/4" x 6"	N-4"High	F-THS-14-6-(Z or S)
	1/4" x 7"	N-5"High	F-THS-14-7-(Z or S)
	1/4" x 8"	N-6"High	F-THS-14-8-(Z or S)
Threaded Stud	1/4" x 9"	N-7"High	F-THS-14-9-(Z or S)
	1/4"		F-RCN-14-( <b>Z</b> or <b>S</b> )
	3/8"	С	F-RCN-38-( <b>Z</b> or <b>S</b> )
Rod Coupler Nut	1/2"	7	F-RCN-12-( <b>Z</b> or <b>S</b> )
	1/4"	C,G	F-CNS-14-(Z or S)
	3/8"	C,H	F-CNS-38-(Z or S)
Spring Nut	1/2"	C,H	F-CNS-12-(Z or S)
	1/4"	G	F-CNW-14-(Z or S)
Oh annual Mark	3/8"	Н	F-CNW-38-(Z or S)
Channel Nut Without Spring	1/2"	Н	F-CNW-12-(Z or S)
(e)	1/4" Hole	С	F-SCW-14-(Z or S)
4 4 (0)1 0	3/8" Hole	С	F-SCW-38-(Z or S)
1-1/2" Square Channel Washer	1/2" Hole	С	F-SCW-12-(Z or S)
Beam Clamp	1/4" Rod	C-650 lbs	F-HBC-14-( <b>Z</b> or <b>S</b> )
	3/8" Rod	C-1100 lbs	F-HBC-38-( <b>Z</b> or <b>S</b> )
	1/2" Rod	C-1600 lbs	F-HBC-12-( <b>Z</b> or <b>S</b> )
Self-Drilling Screw		Р	F-SDS-10-1-S

#### Fastener materials

- G Steel, Geomet Plated
- Z Steel, Zinc Plated
- Stainless Steel, Type 316
- **Fastener Uses**
- (A) Splice plates & tray connectors
- (B) Flat & peaked strap cover clamps
- (C) Trapeze hangers & supports
- (D) Expansion connectors
- (E) Cable dropouts
- (F) Blind ends
- (G) Hold down clamp HDL
- (H) Hold down clamp HDH
- (K) Bonding jumpers
- (L) Hold down brackets
- (M) Conduit clamp brackets
- (N) Channel & elevated cover clamps
- (J) Ground wire support clamps (P) Dividers

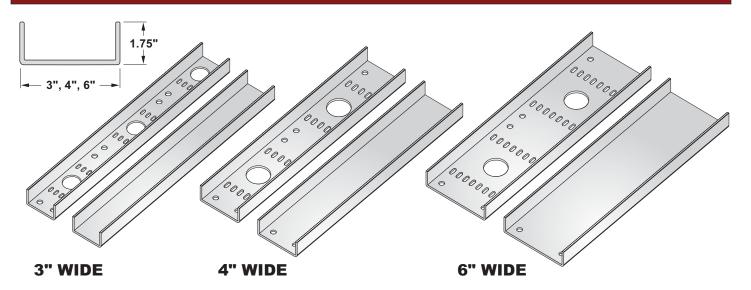
Phone: 404-696-8585



United Structural Products, LLC



# **CABLE CHANNEL STRAIGHT SECTIONS - ALUMINUM**

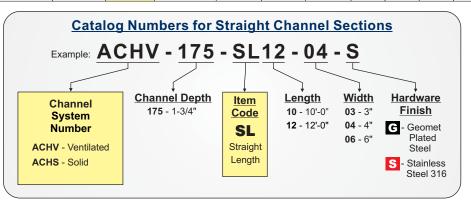


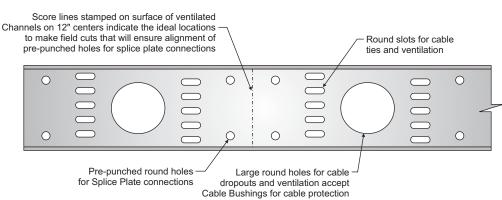
- Extruded aluminum alloy 6063-T6
- · Ventilated and Solid designs
- Ventilated have large holes for cable drops and slots for cable ties
- Ventilated have holes for splice plates that repeat on 12" centers to simplify field modifications
- · U.L. Classified grounding
- U.L. Certified load capacities
- NEMA, CSA and NEC Compliant
- Necessary Splice Plates with hardware are included with all straight sections and fittings

CABLE CHANNEL STRAIGHT SECTIONS							LOAD D		r)					
WIDTH	DEPTH	DESIGN	SYSTEM NUMBER	STANDARD LENGTH	U.L. AREA	AMP RATING	NEMA LOAD CLASS	SUP 6	PORT S	SPAN (f 10	eet) 12			
3"	011 4.7511	1 75"	1 4 75"	3" 1.75"	SOLID	ACHS	12'	0.40 in <sup>2</sup>	600	5A	40	22	14	10
3   1.75	VENTED	ACHV	12'	0.40 in <sup>2</sup>	600	5A	40	22	14	10				
4"	1.75"	SOLID	ACHS	12'	0.60 in <sup>2</sup>	1,000	8AA	48	27	17	12			
4   1.75	VENTED	ACHV	12'	0.40 in <sup>2</sup>	600	8AA	48	27	17	12				
6" 1.75	1.75"	SOLID	ACHS	12'	0.60 in <sup>2</sup>	1,000	8AA	48	27	17	12			
O	1.75	VENTED	ACHV	12'	0.60 in <sup>2</sup>	1,000	8AA	48	27	17	12			



All USTray aluminum channels are classified by Underwriters Laboratories as suitable for use as equipment grounding conductors per NEC 392 and are certified by UL to meet all requirements of CSA Std. C22.2 No. 126. All NEMA and CSA safe load data is based on destruction load tests that were witnessed and certified to be accurate by Underwriters Laboratories.





Channel Hole Pattern Details (Pattern Repeats on 12" Centers)



SB-P-1.25

SB-P-2

4" & 6"



# **CHANNEL FITTINGS**

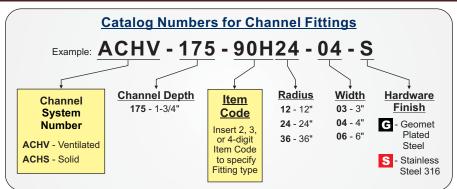
<u>Material:</u> All channel fittings are aluminum alloy 5052 with arc-welded construction.

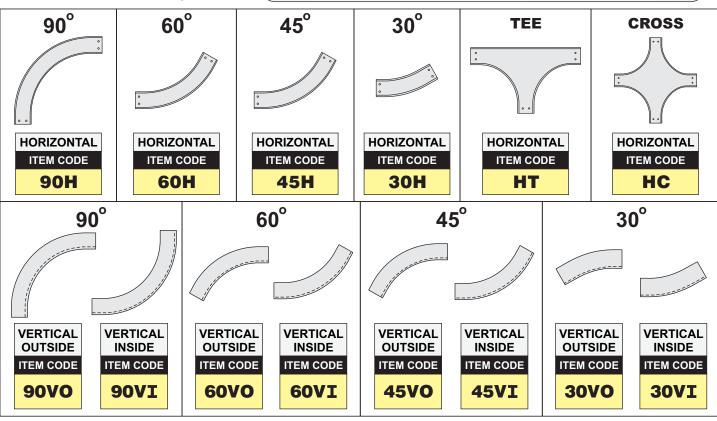
<u>Channel Bottoms:</u> Fittings are available in solid and ventilated designs.

<u>Tangents:</u> All fittings have 3" tangents (flats) at the end of all curved side rails to accommodate splice plate connectors.

**Radius:** Standard 12", 24" and 36" radius are available for all fittings. 48" radius and other custom designs are also available, consult factory.

**Splice Plates:** All elbows are supplied with one standard splice plate with hardware at no charge. Tee fittings include 2 and crosses include 3 connectors with hardware at no charge.



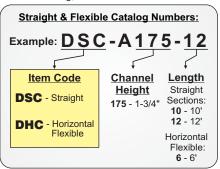


# **CHANNEL DIVIDERS**



#### SIRAIGHI

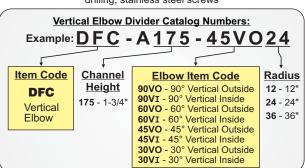
Supplied with (4) #10 selfdrilling, stainless steel screws





#### **HORIZONTAL FLEXIBLE**

Supplied with (3) #10 selfdrilling, stainless steel screws

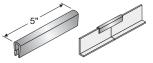




#### **VERTICAL ELBOW**

Supplied with (2) #10 self-drilling, stainless steel screws





Flexible PVC with internal metal clips
Align and protect divider ends

CATALOG NO. LENGTH
DVS-5 5"

DVS-(L)\*

L\* = Inches

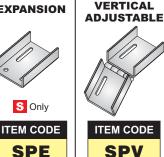


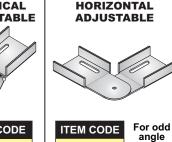
# **CHANNEL SPLICES AND CONNECTORS**



SPW

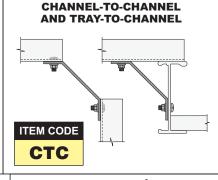






SPH

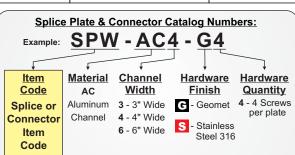




All Splice Plates for Channel are supplied in single units, not in pairs. Geomet-plated steel hardware is supplied with all splices and connectors. Type 316 stainless steel hardware is optional.

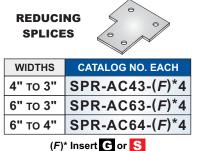
Standard Splice Plates are automatically included with all straight Channel sections and fittings. Extras for field cuts or spares should be ordered separately.

Bonding Jumpers are required for use only with expansion connectors and at discontinuities in the tray system. Bonding jumpers are not required for use with vertical or horizontal adjustable connectors.



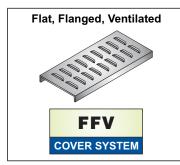
bends

up to 90°

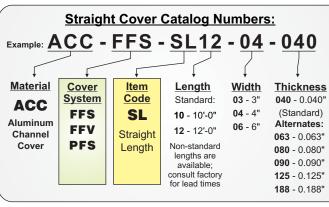


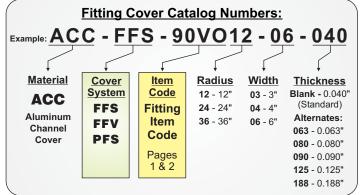
# **CHANNEL COVERS**











#### **COVER CLAMPS - FLAT COVERS**



WIDTH	CATALOG NO. EACH
3"	CFS-AC-03-S
4"	CFS-AC-04-S
6"	CFS-AC-06-S

- Aluminum with 1/4" Dia. Stainless Steel Fasteners
- . Suitable for Outdoor and Vertical Use

#### **COVER CLAMPS - PEAKED COVERS**



	WIDTH	CATALOG NO. EACH
	3"	CPS-AC-03-S
<b>&gt;</b>	4"	CPS-AC-04-S
-	6"	CPS-AC-06-S

- Aluminum with 1/4" Dia. Stainless Steel Fasteners
- . Suitable for Outdoor and Vertical Use

#### **COMBINATION COVER CLAMP & HOLD-DOWN**



CATALOG NO. EA. HDC-AC

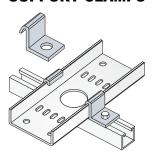
- •Hole sized for 1/2" fasteners Fasteners ordered separately
- \*Optional: For hole sized for 1/4" or 3/8" fasteners, insert catalog no. suffix "-14" or "-38".





# **CHANNEL ACCESSORIES**

#### **SUPPORT CLAMPS**



- •Hole sized for 1/2" fasteners
- •Fasteners ordered separately

CLAMP TYPE	CAT. NO. EACH
HOLD DOWN CLAMP	HDZ-AC
EXPANSION GUIDE CLAMP	HDE-AC

\*Optional: For hole sized for 1/4" or 3/8" fasteners, insert catalog number suffix "-14" or "-38".

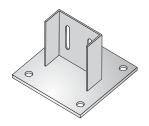
#### **MOUNTING BRACKET**



- Aluminum
- Fasteners Included

WIDTH	CATALOG NO. EACH
3"	CMB-AC3-(F)*
4"	CMB-AC4-(F)*
6"	CMB-AC6-(F)*

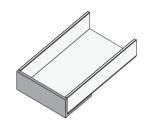
#### **FLOOR BASE PLATE**



- Aluminum
- Fasteners included for Channel attachment only

WIDTH	CATALOG NO. EACH
3"	CFB-AC3-( <i>F</i> )*
4"	CFB-AC4-(F)*
6"	CFB-AC6-(F)*

#### **BLIND END**

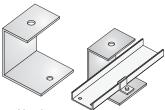


- Aluminum
- Fasteners Included

WIDTH	CATALOG NO. EACH
3"	BE-AC3-( <i>F</i> )*
4"	BE-AC4-( <i>F</i> )*
6"	BE-AC6-(F)*

(F)\* Insert Fastener Material: **G** Steel, Geomet Plated or **S** Stainless Steel, Type 316

# SINGLE HANGER AND WALL BRACKET



- Aluminum
- Hang from ½" Threaded Rod or Mount on Wall
- Fasteners, Clamps and Rods Not Included

CHANNEL WIDTH	CATALOG NO. (EACH)
3" & 4"	ACHS-A-03-04
6"	ACHS-A-06

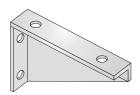
#### **STRUT BRACKET**



- Aluminum
- 8" Wide for 3" & 4" Channels
- 10" Wide for 6" Channels
- No Fasteners Included

CHANNEL WIDTH	CATALOG NO. (EACH)
3" & 4"	WBSC-A-08
6"	WBSC-A-10

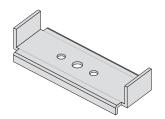
#### WALL BRACKET



- Aluminum
- 8" Wide for 3" & 4" Channels
- 10" Wide for 6" Channels
- No Fasteners Included

CHANNEL WIDTH	CATALOG NO. (EACH)
3" & 4"	WBC-A-08
6"	WBC-A-10

#### **DOUBLE HANGER**



- Aluminum
- Hang from  $\frac{1}{2}$ " Threaded Rod
- Fasteners, Clamps and Rods Not Included

WIDTH	CATALOG NO. EACH
3"	ACHD-A-03
4"	ACHD-A-04
6"	ACHD-A-06

# **LABELS AND SIGNS FOR TRAYS AND CHANNELS**

#### **HIGH VOLTAGE LABEL**



- Required by NEC 392.18.H on cable trays containing conductors rated over 600 volts
- 3-3/8" x 5-3/8, Rated for outdoor use
- 0.002" Polyester with adhesive backing

CATALOG NO. EACH
HVL-35

#### **PLASTIC WARNING SIGN**

# **WARNING!**

Do not use as a walkway, ladder or support for personnel. Use only as a mechanical support for cables, tubing, and raceways.

- Warning text per NEMA VE1/CSA C22.2 No. 126, Section 6.1.2.f
- 3-7/8" x 11-3/8" x 1/16" Rigid, engraved plastic, outdoor rated
- Heavy-duty adhesive backing (3M 468 MP/200MP Adhesive)
- For tray, channel straight sections; Factory-application available

PWS-411



The management system of United Structural Products, LLC is Certified to ISO 9001-2015.





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