

TUESDAY, JUNE 17TH

LATE MODEL INJECTION MOLDING & TOOLROOM MACHINERY

PUBLIC AUCTION

NEW
2004



500 Ton X 48 Oz. Toshiba Model ISGS500WV21-27 Horizontal Hydraulic Clamp Injection Molding Machine

NEW
2001



720 Ton X 162 Oz. Goldstar Model 720N Horizontal Hydraulic Clamp Injection Molding Machine

NEW
1999



440 Ton X 54 Oz. Cincinnati Milacron Model VT440-54 Horizontal Toggle Clamp Injection Molding Machine

NEW
1996



330 Ton X 24.3 Oz. Demag Model Ergotech 330-1450 Horizontal Toggle Clamp Injection Molding Machine

Featuring: (17) Injection Molding Machines To 700 Ton (New As 2004), Auxiliary Equipment, Plastic Granulators, Dehumidifying Dryers, Mold Temp & Zone Controllers, 2000 Charmilles Die Sinker EDM, 1998 Hurco CNC Vertical Machining Center, Surface Grinders, Milling Machine, Radial Drill, Engine Lathe, Tooling & Accessories, Material Handling Equipment, Lift Trucks To 10,000 LB, Late Model Shop, Support & Office Equipment

PLANT CLOSED

VICTOR PLASTICS

120 St. Charles Ave. – Flora, Mississippi 39071

30 Miles Northwest of Jackson, Mississippi

SALE DATE:

Tuesday,
June 17th

Starting at 9:00 AM

INSPECTION:

Monday, June 16th

10:00 AM to 4:00 PM
or morning of sale

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NEW
2000



2000 Charmilles Model Roboform 35 Four-Axis CNC Die Sinker EDM

SALE UNDER THE MANAGEMENT OF

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Jeffrey L. Luggen

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NEW
2001

720 Ton X 162 Oz. Goldstar Model 720N Horizontal Hydraulic Clamp Injection Molding Machine



NEW
1997

245 Ton X 17.5 Oz. Toyo Plastar Model TM-245H Horizontal Toggle Clamp Injection Molding Machine



NEW
1995

200 Ton X 18.5 Oz. Shinwa Seki Model S200CNI-PU20-60 Horizontal Hydraulic Clamp Injection Molding Machine



NEW
1994

(2) 120 Ton X 8 Oz. Shinwa Seki Model S120CNI-PU12-50 Horizontal Hydraulic Clamp Injection Molding Machines



NEW
2004

500 Ton X 48 Oz. Toshiba Model ISGS500WV21-27 Horizontal Hydraulic Clamp Injection Molding Machine

INJECTION MOLDING MACHINES

720 Ton X 162 Oz. Goldstar Model 720N Horizontal Hydraulic Clamp Injection Molding Machine; S/N NL1720N7866, Machine No. 34, Hi-Com 300 Control, 38.6" X 38.6" Distance Between Tie-Bars, 56" X 56" Platen Size, 17.7" Minimum Mold Height, 70.9" Maximum Daylight **(New 2001)** [SEE PHOTO](#)

500 Ton X 48 Oz. Toshiba Model ISGS500WV21-27 Horizontal Hydraulic Clamp Injection Molding Machine; S/N 490107, Machine No. 32, Toshiba V21 Control, 34.2" X 34.2" Distance Between Tie-Bars, 48" X 48" Platen Size, 13.8" Minimum Mold Height, 55" Maximum Daylight **(New 2004)** [SEE PHOTO](#)

440 Ton X 54 Oz. Cincinnati Milacron Model VT440-54 Horizontal Toggle Clamp Injection Molding Machine; S/N T39A0399016, Machine No. 33, CAMAC 486 Control, 28.9" X 28.9" Distance Between Tie-Bars, 39.4" X 39.4" Platen Size, 9.84" Minimum Mold Height, 53.15" Maximum Daylight, Has New Barrel & Screw **(New 1999)** [SEE PHOTO](#)

330 Ton X 24.3 Oz. Demag Model Ergotech 330-1450 Horizontal Toggle Clamp Injection Molding Machine; S/N 879-0127, Machine No. 21, NC4 Control, 28" X 24.8" Distance Between Tie-Bars, 41" X 37.5" Platen Size, 13" Minimum Mold Height, 54.5" Maximum Daylight **(New 1996)** [SEE PHOTO](#)

310 Ton X 19 Oz. Toshiba Model ISGS310V10-10B Horizontal Hydraulic Clamp Injection Molding Machine; S/N 941405, Machine No. 26, Toshiba V10 Control, 25.2" X 24" Distance Between Tie-Bars, 36.6" X 35.4" Platen Size, 11.8" Minimum Mold Height, 41.7" Maximum Daylight **(New 1999)** [SEE PHOTO](#)

280 Ton X 27 Oz. Shinwa Seki Model S280-CNII-PU28-65 Horizontal Hydraulic Clamp Injection Molding Machine; S/N 2818406, Machine No. 30, Datamem Control, 24.2" X 24.2" Distance Between Tie-Bars, 34.4" X 34.4" Platen Size, 9.84" Minimum Mold Height, 34" Maximum Daylight **(New 1992)** [SEE PHOTO](#)

245 Ton X 17.5 Oz. Toyo Plastar Model TM-245H Horizontal Toggle Clamp Injection Molding Machine; S/N 1226001, Machine No. 19, PLCS-9 Control, 24" X 24" Distance Between Tie-Bars, 32.3" X 32.3" Platen Size, 9.84" Minimum Mold Height, 46" Maximum Daylight **(New 1997)** [SEE PHOTO](#)

220 Ton X 5 Oz. Cincinnati Milacron Model VT220-5 Horizontal Toggle Clamp Injection Molding Machine; S/N 4037A81/93-15, Camac Vel Control, 21.3" X 19.3" Distance Between Tie-Bars, 30.9" X 30.1" Platen Size, 6" Minimum Mold Height, 38.7" Maximum Daylight **(New 1993)** [SEE PHOTO](#)



NEW
1999

310 Ton X 19 Oz. Toshiba Model ISGS310V10-10B Horizontal Hydraulic Clamp Injection Molding Machine



VICTOR PLASTICS



**NEW
1999**

440 Ton X 54 Oz. Cincinnati Milacron Model VT440-54 Horizontal Toggle Clamp Injection Molding Machine



**NEW
1996**

330 Ton X 24.3 Oz. Demag Model Ergotech 330-1450 Horizontal Toggle Clamp Injection Molding Machine

200 Ton X 18.5 Oz. Shinwa Seki Model S200CNI-PU20-60 Horizontal Hydraulic Clamp Injection Molding Machine; S/N 2065623, Machine No. 27, Datamem-IQ Control, 22.2" X 22.2" Distance Between Tie-Bars, 32.1" X 32.1" Platen Size, 9.45" Minimum Mold Height, 38.78" Maximum Daylight (New 1995) **SEE PHOTO**

190 Ton X 9.2 Oz. Toshiba Model ISG190NV10-7 Horizontal Hydraulic Clamp Injection Molding Machine; S/N 826809, Machine No. 22, Toshiba V10 Control, 22" X 20" Distance Between Tie-Bars, 31" X 29" Platen Size, Minimum Mold Height 9", 37.4" Maximum Daylight (New 1998) **SEE PHOTO**

120 Ton X 8 Oz. Shinwa Seki Model S120CNI-PU12-50 Horizontal Hydraulic Clamp Injection Molding Machine; S/N 12142527, Machine No. 28, Datamem Control, 18" X 18" Distance Between Tie-Bars, 26.4" X 26.4" Platen Size, 7.87" Minimum Mold Height, 27.36" Maximum Daylight (New 1994)

120 Ton X 8 Oz. Shinwa Seki Model S120CNI-PU12-45 Horizontal Hydraulic Clamp Injection Molding Machine; S/N 12115389, Machine No. 29, Datamem Control, 18" X 18" Distance Between Tie-Bars, 26.4" X 26.4" Platen Size, 7.87" Minimum Mold Height, 27.36" Maximum Daylight (New 1992)

90 Ton X 5 Oz. Toyo Model TI-90F2 Horizontal Toggle Clamp Injection Molding Machine; S/N 1021001, Machine No. 5, PLCS-6 Control, 13.9" X 14" Distance Between Tie-Bars, 19.7" X 21" Platen Size, 5.9" Minimum Mold Height, 25.6" Maximum Daylight (New 1987)

55 Ton X 3 Oz. Shinwa Seki Model S50CNI-PU05-32 Horizontal Hydraulic Clamp Injection Molding Machines; S/N 0570528, Machine No. 20, Datamem-IQ Control, 12.38" X 12.38" Distance Between Tie-Bars, 18.88" X 18.88" Platen Size, 5.9" Minimum Mold Height, 21.70" Maximum Daylight (New 1994)

(2) 55 Ton X 2.4 Oz. Shinwa Seki Model S50CNI-PU05-28 Horizontal Hydraulic Clamp Injection Molding Machines; S/N 0574547, 0571529, Datamem-IQ Control, 12.38" X 12.38" Distance Between Tie-Bars, 18.88" X 18.88" Platen Size, 5.9" Minimum Mold Height, 21.70" Maximum Daylight (New 1994)

55 Ton X 2.4 Oz. Shinwa Seki Model S50CN-PU05-A Horizontal Hydraulic Clamp Injection Molding Machine; S/N 0535307, Machine No. 11, DATAMEM Control, 12.38" X 12.38" Distance Between Tie-Bars, 18.88" X 18.88" Platen Size, 5.9" Minimum Mold Height, 21.70" Maximum Daylight (New 1991)



280 Ton X 27 Oz. Shinwa Seki Model S280-CNII-PU28-65 Horizontal Hydraulic Clamp Injection Molding Machine



**NEW
1998**

190 Ton X 9.2 Oz. Toshiba Model ISG190NV10-7 Horizontal Hydraulic Clamp Injection Molding Machine



**NEW
1993**

220 Ton X 5 Oz. Cincinnati Milacron Model VT220-5 Horizontal Toggle Clamp Injection Molding Machine



**NEW
1994**

(4) 55 Ton Shinwa Seki Model S50CN-PU Horizontal Hydraulic Clamp Injection Molding Machines



NEW 2001

9,800 LB Caterpillar Mitsubishi Model CG45KSW LP Gas Solid Tire Lift Truck



(12) Novatec Model MD-25 Machine Mount Combination Hopper Dryer Systems



Bank View International Road Tractor and GMC Box Truck



NEW 1995

(2) 4,700 LB Caterpillar Mitsubishi Model GC25HP LP Gas Solid Tire Lift Trucks

LIFT TRUCKS & RELATED

9,800 LB Caterpillar Mitsubishi Model CG45KSW LP Gas Solid Tire Lift Truck; S/N AT8701335, 3-Stage Mast, Sideshift Attachment (New 2001) SEE PHOTO

(2) 4,700 LB Caterpillar Mitsubishi Model GC25HP LP Gas Solid Tire Lift Trucks; S/N 4EM90669 & AF82B01757, 3-Stage Mast, Non Mark Tires (New 1995) SEE PHOTO

Up-Right Model SL-20 Self Traveling Electric Scissor Lift; S/N N/A, 650 LB, Capacity, 20' Max Lift, Built-In Charger SEE PHOTO

3,900 LB Extendable Fork Type Jib Attachment

DEHUMIDIFYING DRYERS

(12) Novatec Model MD-25 Machine Mount Combination Hopper/Dryer Systems (New Late 90's & 2000's) SEE PHOTO

Conair Model CS-150 Dehumidifying Dryer w/ Hopper; S/N 133157, Dryer Hopper SEE PHOTO

(2) Conair Model CD-100 Dehumidifying Dryers

Approx. 250 LB Conair Insulated Dryer Hopper w/ Stand SEE PHOTO

PLASTIC GRANULATORS

12" X 15" Nelmor FNSK-15SC Plastic Granulator; 25 HP Motor (New 1995) SEE PHOTO

(3) 10" X 12" Nelmor Model G10121P Plastic Granulators; 10 HP Drive Motors (New 1995)

(6) 10" X 13" Nissui FNSK-15SC Top Load Plastic Granulators (New 2000) SEE PHOTO

8" X 8" Nissui Top Load Plastic Granulator

MISC. PLASTIC AUXILLARY

(2) Conair Model TC-1 Thermolator Mold Temperature Controllers

(2) DME 12-Zone Hot Runner Controllers; w/ Transformer Bases & Cables

Gammaflux 8-Zone Hot Runner Controller

(2) Leibert Model DD-130A-C Chiller Systems; S/N P-19796 & N/A, Resivoir Tanks

Advantage Model Regal Oil-Therm Oil Chiller Unit; S/N 8160, 18KW

MATERIAL HANDLING

Signode Rotary Pallet Stretch Wrap Machine; 4' X 4' Rotary Pallet, Approx. 7' Max Wrap Height SEE PHOTO

(60) Sections 36" D X 96" W X 12' H Adjustable Beam Pallet Rack; Most Sections w/ (2) Uprights, Notch Style Hook Ups

5,000 LB Weightronix Digital Platform Scale System; 4' X 4' Floor Platform, 18" X 18" Bench Platform, Readout

3,000 Weightronix Model 8250 Digital Platform Scale

1 Ton X 10' Span Hercules Portable A-Frame Gantry Crane; 1 Ton Manual Chain Hoist

40" W X 18' L Aluminum Frame Motorized Belt Conveyor

(12) PPE 2' X 2' X 18" Portable Plastic Material Bins

Conair Pneumatic Power Gaylord Tilter

Genie Cable Type Die Lift

TRUCKS

International Single Axle Road Tractor

1990 GMC Top Kick Van Body Truck; Vin No. 1GDM7H1J9LJ605325, 165,989 Miles, Diesel Engine

1998 GMC Savanna 2500 Cargo Van; 1GTGG29R3V1100408, 171,168 Miles

SHOP EQUIPMENT

Late Model Clean Shop Equipment Consisting of; Pipe Wrenchs, Tapping Heads, Clamps, Belt Sanders, Shop Fans, Step Ladders, Fiber Glass/Alum, Digital Platform Scale, Bolt Cutters, Wrenches, Roll Around Tool Chests, Manual Pipe Threader, Dillard Size House Brooms, Maint Cabinets, Bench Vises, Lyon & Lista Cabinets, Tool Makers Benches, Die Lift Carts, Steel Work Benches, Welding Supplies & Accessories; Oxy-Acetylene Torch Outfit, Heavy Duty Steel Tables, Clamps, Tools, Misc. Machinery, (6) 4' X 8' Heavy Duty Steel Frame Mold Racks, Large Quantity Hand Tools; Misc. Wrenches of All Types, Bolt Cutters, Pipe Cutters, Levels, Fish Tapes, Power Tools & Related Items, (3) 30" Wide X 10' Long Heavy Duty Die Repair Tables, Equipto Wood Top Workbenches, Steel Storage Cabinets, Various Style Steel Carts, Steel, Shelving, Steel Racks, Lyon Portable Tooling Cabinets, Crank Type Mechanical Die Lift Tables, Toolmakers Work Benches, Bench Top Arbor Press, Large Quantity Mold Repair Hardare, Ejector Pins, Water Fittings, Bolts, Hold Downs, Manifolds, Water Line & Related Items

OFFICE EQUIPMENT

Office Furniture Consisting of; Executive Wood Desk Sets, Some U & L Shaped W/ Matching Accessories, File Cabinets of All Types & Sizes, Conference Room Set, Side Tables, Arm Chairs, Storage Cabinets, Printer Stands, PCs, Fax Machine, Office Supplies & Related Items

NEW LATE 0's & 2000's



(12) Novatec Model MD-25 Machine Mount Combination Hopper/Dryer Systems



Approx. 250 LB Conair Insulated Dryer Hopper w/ Stand



Conair Model CS-150 Dehumidifying Dryer w/ Hopper



NEW 1995

12" X 15" Nelmor FNSK-15SC Plastic Granulator



Signode Rotary Pallet Stretch Wrap Machine

NEW 2000



(6) 10" X 13" Nissui FNSK-15SC Top Load Plastic Granulators



DIE SINKER EDM

2000 Charmilles Model Roboform 35 Four-Axis CNC Die Sinker EDM; S/N 0-5521/640320, 15.75" X 19.69" T-Slotted Table, 32" X 22" X 14" Drop Tank, 13.8" X-Axis, 9.8" Y-Axis, 11.8" Z-Axis, C-Axis Tool Rotation, CNC Control, Dielectrical Fluid Tank, Hydraulic System (New 2000) SEE PHOTO

Mecatool Die Sinker EDM Machine Tooling

Westhoff Horizontal Carbon Drill

CNC VERTICAL MACHINING CENTER

1998 Hurco BMC-3017/BMC-30M Three-Axis CNC Vertical Machining Center; S/N B3M-92001088CC, 16" X 40" T-Slotted Table, 30" X-Axis, 17" Y-Axis, 24" Z-Axis, No. 40 Taper Spindle, 24-Station Automatic Tool Chamber, Ultimax CNC Control, Coolant (New 1998) SEE PHOTO

(30) No. Taper Toolholders of All Types

SURFACE & TOOL GRINDERS

6" X 18" Harig Bridgeport Ballway Hand Feed Surface Grinder; S/N B-10056W, Walker Electric Magnetic Chuck, Sony Two-Axis Digital Readout (New 1997) SEE PHOTO

> PG Technology Optidress E Form Wheel Dressers; Factor 2 Digital Readouts, 10X Scope, 12" Max Wheel Dia.

6" X 18" Harig Hand Feed Surface Grinder; S/N 8934-W, Walker Electric Magnetic Chuck, Sony Two-Axis Digital Readout (New 1994) SEE PHOTO

> PG Technology Optidress E Form Wheel Dressers; Factor 2 Digital Readouts, 10X Scope, 12" Max Wheel Dia.

GS Single Lip Tool Grinder; Diamond Wheel, Collets Darex Double End Pedestal Drill Sharpener

MILLING MACHINE

2HP Bridgeport Variable Speed Vertical Milling Machine; S/N 28133, 9" X 48" Power Table, Sony Millman DRO (New 1998) SEE PHOTO

ENGINE LATHE

14" X 60" Bridgeport Romi Tormax 13-5 Geared Head Engine Lathe; S/N 002-082639-301, Inch & Metric Threading, Acu-Rite Digital Readout, 3-Jaw & 4-Jaw Chucks, Tooling (New 1997) SEE PHOTO

RADIAL DRILL

5' Arm X 13.7" Col. Foradia Model GK50-1500 Radial Arm Drill; S/N 7053ID, 2" Max Drill & Tap Capacity, No. 4 MT Spindle, Spindle Speeds to 1,460 RPM, 21" X 28" T-Slotted Drill Box Table SEE PHOTO

BAND SAWS

24" Grob Model NS-24 Vertical Metal Cutting Band Saw; S/N 1687, w/ Blade Welder
9" X 16" Kalamazoo Model H9AW Horizontal Band Saw; S/N K20478, Coolant



2000 Charmilles Model Roboform 35 Four-Axis CNC Die Sinker EDM



1998 Hurco BMC-3017/BMC-30M Three-Axis CNC Vertical Machining Center

MACHINE ACCESSORIES

Machine Accessories Consisting of; (4) Kurt Machine Vises, Precise Fixed Centerline Spindle NG Grinding Spindle, (40) No. 40 Taper Toolholders, Precision Sine Table, 5C Collet Indexer, Precision Grinding Vise, Precision Angle Plates, V-Blocks, Grinding Wheels, Grinding Attachments, Aloris Quick Change Toolpost w/ Holders, Collets, 18" X 36" Drilled & Tapped Sub Table, Spring Collets, Hold Downs & Many Other Related Items

INSPECTION MACHINERY

Numerex Model 1312-10 Mini Coordinate Measuring Machine; S/N CMM002451187, Camera System w/ Monitor, PC System SEE PHOTO

20" S-T Industries Model 20-4600 Optical Comparator; S/N W96-4401, Quadra-Chek 2000 Two-Axis Dro SEE PHOTO

Inspection Tools Consisting of; (15) Surface Plates Including Crystal Pink & Black Granite, (2) Cadillac Type Height Gages, Misawa Seiki Hardness Tester, Digital & Vernier Height Gages, Demag Unit, Pin & Plug Gages, Angle Plates, V-Blocks, Dial Indicators w/ Stands, Gage Block Sets, OD Mic Sets, Including Multi Piece From 1"-12", Height Gages, Gage Blocks, Rockwell Hardness Tester, Dial Indicators, Micrometers, Inductor Stands & Many Other Related Items

MISC. MACHINERY

Parker Phastkrimp Hydraulic Hose Krimper; S/N 89CD207-3-005 Heavy Steel Base, Dies SEE PHOTO

Torit Cyclone Type Central Dust Collector; Approx. 10 HP, Misc. Duct Work

Rocklin Mold Mender Micro Welder Build Up Welder; Leads & Guns

Miller Dialarc HF Tig Welding Power Supply; Tig Leads & Foot Pedal

Miller Model 330A/BP Tig Welding Power Supply, Tig Leads & Foot Pedal

12" X 24" X 10" Blue Wave Stainless Steel Ultrasonic Cleaning Tank

15" Powermatic Floor Drill

Double End Pedestal & Bench Grinders

Milwaukee Magnetic Base Drill



14" X 60" Bridgeport Romi Tormax 13-5 Geared Head Engine Lathe



2HP Bridgeport Variable Speed Vertical Milling Machine



5' Arm X 13.7" Col. Foradia Model GK50-1500 Radial Arm Drill



Numerex Model 1312-10 Mini Coordinate Measuring Machine



20" S-T Industries Model 20-4600 Optical Comparator



Parker Phastkrimp Hydraulic Hose Krimper



6" X 18" Harig Hand Feed Surface Grinder



6" X 18" Harig Bridgeport Ballway Hand Feed Surface Grinder

PUBLIC AUCTION

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Flora, Mississippi 39071

30 Miles Northwest of Jackson, Mississippi

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500 Ton Toshiba P.I.M.M. (2004)



(17) Molding Machines To 700 Ton



CNC and Toolroom Machinery



Lift Trucks To 10,000 Lb.

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TUESDAY, JUNE 17TH

LATE MODEL INJECTION MOLDING & TOOLROOM MACHINERY

PUBLIC AUCTION

IF YOU CANNOT ATTEND

this sale in person, you can submit a proxy bid by mail or fax. In either case your bid must be accompanied by a check in an amount equal to 25% of your bid total. Also, you may submit bids over the internet. For complete details, visit our website: www.cia-auction.com. All bids placed whether on site, by proxy, or via On-Line are subject to the terms and conditions as outlined in our Terms of Sale.

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MAIL BIDS ACCEPTED WITH A 25% DEPOSIT

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AUCTIONEERS

Jeffrey L. Luggen
Mississippi License No. RP7066



TERMS OF SALE

All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a 25% deposit in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., is required on all purchases. Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. All balances are due at the conclusion of the sale. No merchandise may be removed while the sale is in progress. All bidders must comply with our Standard Terms of Sale, copies of which will be available at the sale site or can be obtained from our website.

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