



BANNER

PROVIDING AUTOMATION SOLUTIONS

AUTOMOTIVE
APPLIANCE
METAL FURNITURE
ELECTRICAL
HEAVY EQUIPMENT

WE OWN THE OUTCOME

STATE OF THE ART TECHNOLOGY



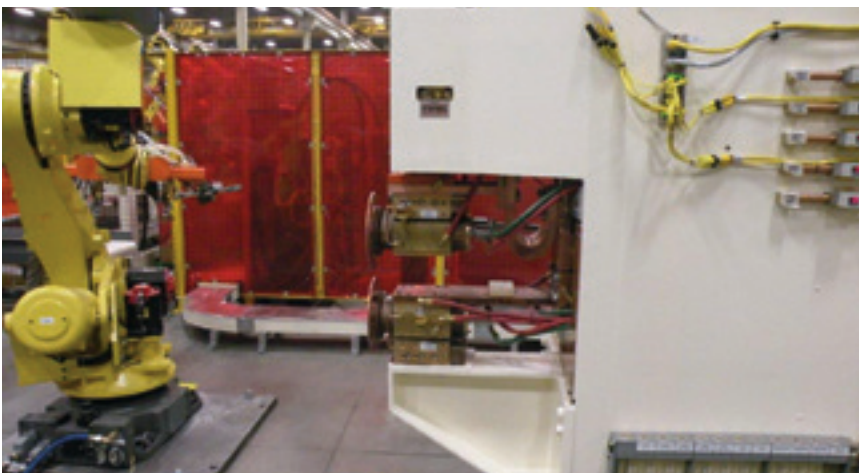
ROBOTIC SPOT WELDING CELL

BANNER IS A CUSTOMER-FOCUSED,
EMPLOYEE-OWNED COMPANY
WITH A GLOBAL PRESENCE.

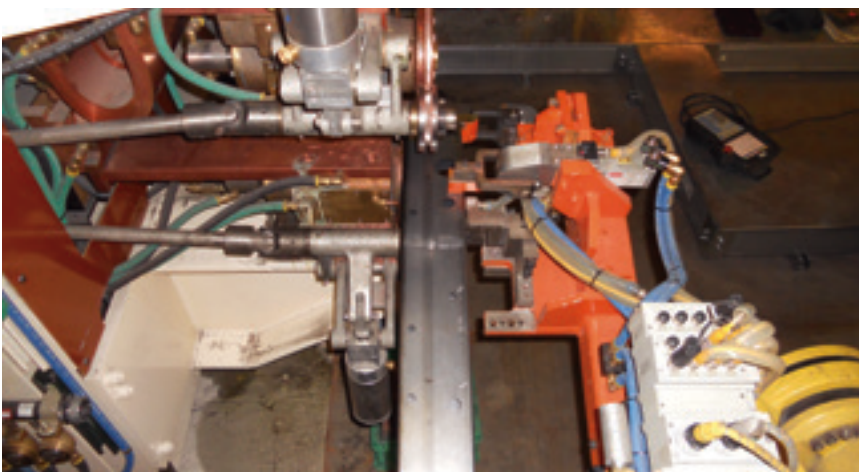
WWW.BANNERWELD.COM



Located in Germantown, Wisconsin, Banner Welding System is a 24/7 company serving the automotive and industrial customers. Our 62,000 square feet of manufacturing floor space is just minutes northwest of Milwaukee, an hour north of Chicago and just four hours from Minneapolis.



At Banner Welding Systems, we offer a wide range of production capabilities. Yes, we still build a \$15,000 nut welder. But we also build a \$6 million automotive line that integrates multiple robots and processes designed to lower assembly costs and increase your bottom line.



RESISTANCE SEAM WELDING BUMPER ASSEMBLIES

STANDARD MACHINES OR CUSTOMIZATION ARE BANNER'S SPECIALTIES.

- Robotic Welding Systems
- Tooling/Fixtures
- Standard spot/projection and seam welders to complex, integrated assembly systems that can weld, stamp, form and assemble a wide range of parts.
- Built-in testing, gauging electronic measurement, data collection, weld monitoring, and machine diagnostics, to ensure that quality standards are continuously met.

OVER 60 YEARS OF SUCCESS AND SATISFIED CUSTOMERS.

Our program management skills allow our customers to rest assured we are looking out for their best interest during the entire building process. Banner utilizes CNC machining centers along with fixed and portable CMM equipment to assure the details locating the required stampings are nominally verified both prior to and during run off. With up to 300-foot-long bays working 24/7, we deliver on time and to specifications quoted.

SYSTEM CAPABILITIES

- Mig, Tig, Plasma and sub arc welders
- Spot, projection, seam, AC/DC single and three-phase resistance welders
- Induction heat and braze welders, laser welders, and laser cutters
- Material Handling and Assembly Systems
- Vibratory feeding systems and/or magazine feeds
- Pick and place mechanisms, rotary indexing units, linear, overhead and walking beam transfer mechanisms

INTEGRATED FORMING CAPABILITIES

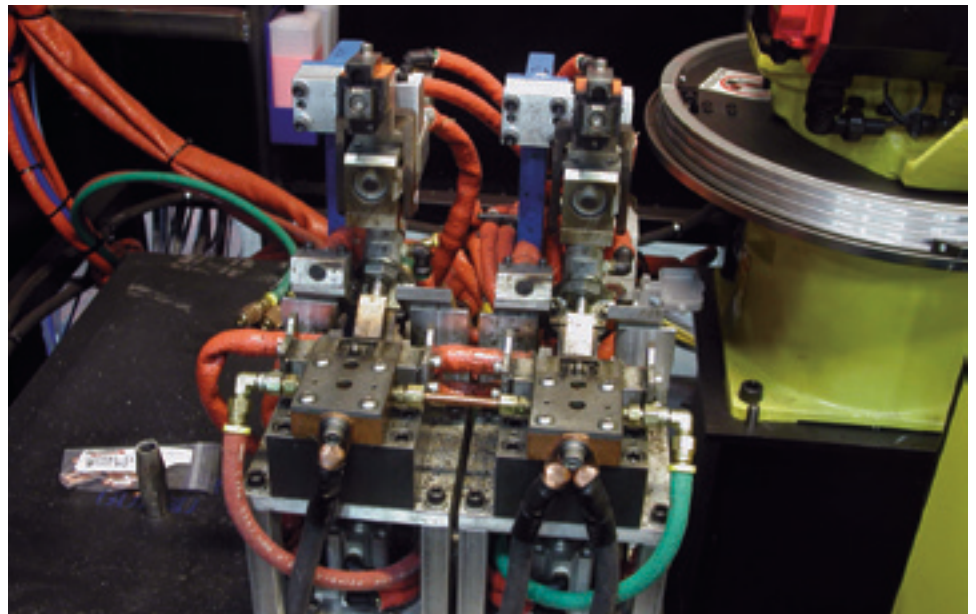
- Machining, drilling, tapping, deburring and grinding
- Roll and wing forming, tangent benders, magna forming, metal spinners, piercing, notching, crimping, staking, pressing, and expanding

PROGRAM MANAGEMENT SECOND TO NONE

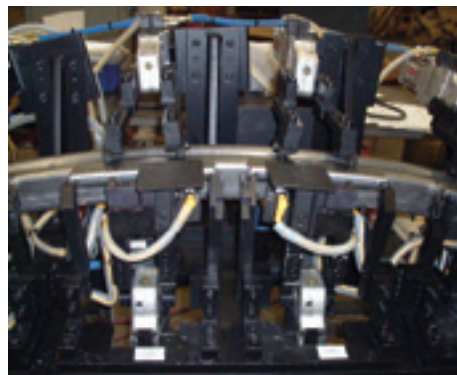
COMMITMENT. Our preference is to marry our team with yours, program after program, to achieve a high level of trust and commitment necessary to reach set goals.

CONTINUITY. By allowing our Applications Engineers to serve as Program Manager once an order is taken, there is continuity from the time the job is quoted to final production.

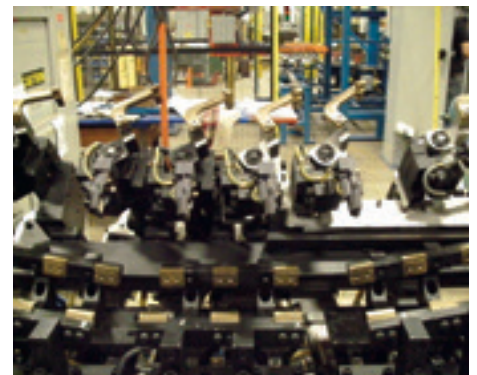
LONGEVITY. Banner employees are proud and loyal. This means that down the road, when you need a system retooled, you'll likely be working with the same engineer who designed it, and the same team that built it.



MIG TOOLING



WELDING TOOLING/FIXTURE

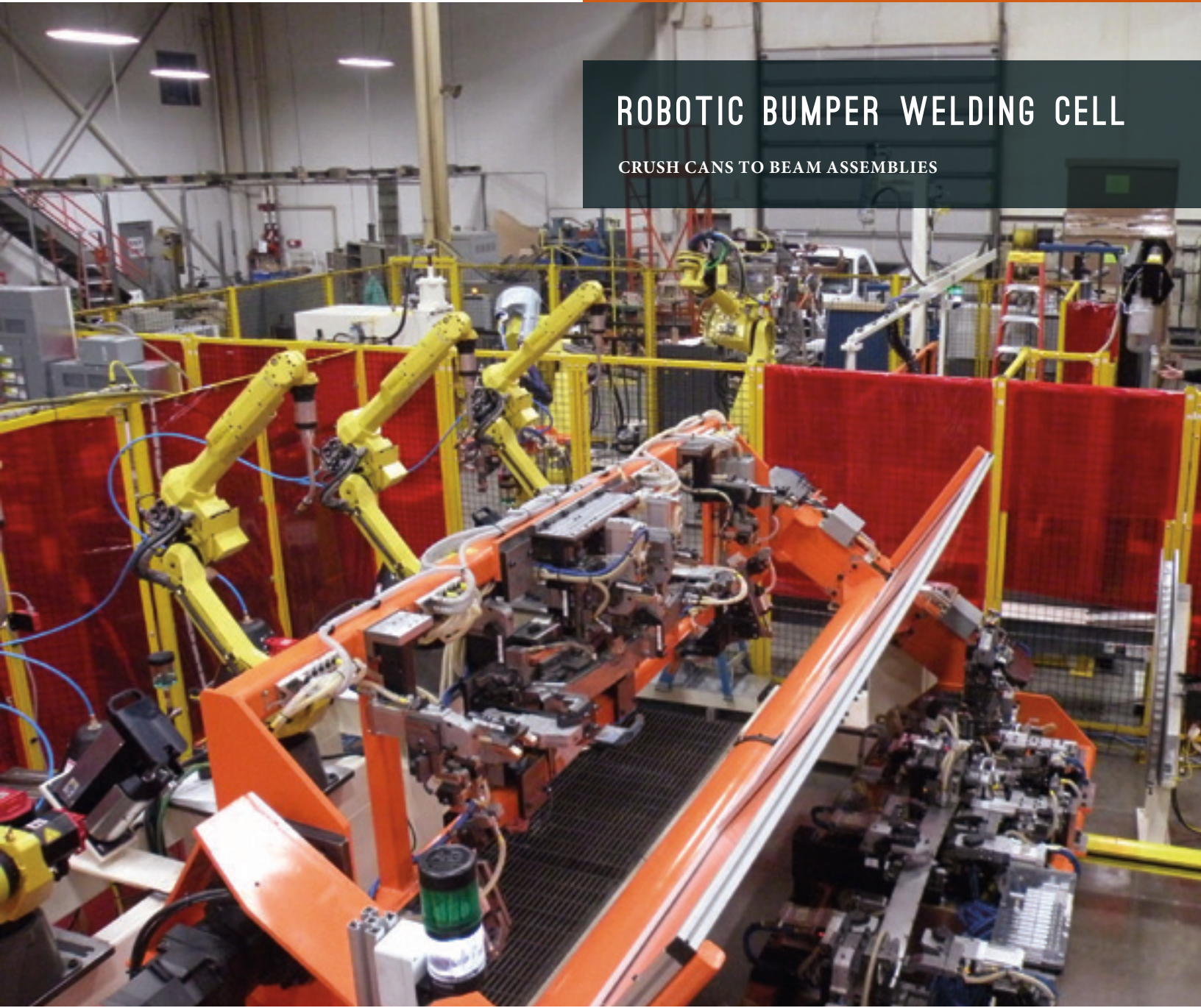


WELDING TOOLING/FIXTURE

AUTOMOTIVE

ROBOTIC BUMPER WELDING CELL

CRUSH CANS TO BEAM ASSEMBLIES



WE HAVE OUR CUSTOMERS' BACKS.
NO OTHER COMPANY LOOKS OUT FOR
THEIR CUSTOMERS AND THEIR CUSTOMERS'
ENGINEERING TEAMS LIKE BANNER DOES.

A REPUTATION FOR EXCELLENCE



ROBOTIC MIG WELDING CELL

TRUCK EMISSION SYSTEM
stainless steel tube/castings

OUR CUSTOMERS FIND A WAY TO DO
BUSINESS WITH US BECAUSE
THEY LIKE THE WAY WE DO BUSINESS.



ROBOTIC MIG CELL

EXCEEDING EXPECTATION THROUGH EXCEPTIONAL SERVICE

GOOD SERVICE doesn't come from being located close to your customer. It comes from how responsive you are to a customer's needs. We know what it takes to keep our customers profitable.

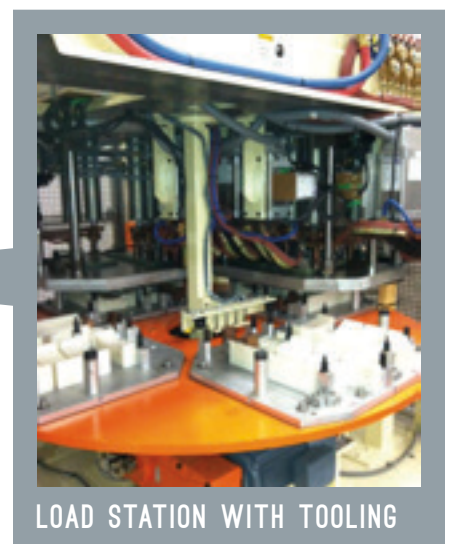


MULTI-GUN SPOT WELDING MACHINE

When quoting your project, we take to heart your goals and specification, and address in detail how we plan to achieve them. You'll find that we are competitive on price for companies our size, and given the opportunity, we can meet almost any budget and deliver a piece of equipment that meets or **EXCEEDS THE EXPECTATIONS** of your team.



ROTARY DIAL HOT UPSET MACHINE



LOAD STATION WITH TOOLING



STANDARD SPOT/PROJECTION WELDERS



BANNER

PROVIDING AUTOMATION SOLUTIONS

CORPORATE OFFICE
 N117 W18200 Fulton Drive
 Germantown, Wisconsin 53022

TELEPHONE (262) 253-2900
 FAX (262) 253-2919

WEBSITE bannerweld.com

PARTNERS:

