

## JA NU S et C ie ${ }^{\circ}$

## TEXTILES

Welcome to the inviting Universe of Janus et die textiles. VIBRANT AND VARIED, THIS COMPREHENSIVE COLLECTION OF UPHOLSTERY, SHEER, DECORATIVE, AND MICROBE-RESISTANT FABRICS ELABORATES ON AN ARRAY OF PATTERNS, STRUCTURES, AND TEXTURES. THESE TEXTILES ARE ESSENTIAL TO THE CREATION OF RESIDENTIAL, CORPORATE, AND HOSPITALITY ENVIRONMENTS INDOORS AND OUT. THIS HANDBOOK EXPLORES JANUS ET GIE TEXTILES IN EXTENSIVE DETAIL, PROVIDING NECESSARY DATA ON MEASURING, ORDERING, PROPER CARE AND MAINTENANCE. IT CONTAINS A WEALTH OF IMAGES THAT EXPLORE THE COLLECTIONS RANGE OF COLOR, TEXTURE, AND APPLICATION. JANUS ET GIE textiles coordinate brilliantly with all janus et die FURNISHINGS, UMBRELLAS, FLOORCOVERINGS, AND ACCESSORIES. elegant, enchanting, and durable, Janus et Cig textiles are BEAUTIFUL DESIGN SOLUTIONS FOR EVERYDAY LIVING.



89-03 SANTO VERT


95-04 MELANGE EGGPLANT


97-01 ESTELLE NAVY


89-04 AQUILONE VERT


107-01 SANIBEL AQUA


96-03 NAUTICA NAVY


89-06 SIGNE VERT

36.04 ROMA CLOUD

48.02 SANIBEL ORANGE


89-05 BLOOM VERT


38-04 JAQUIE taupe


44-09 ESTELLE RUST


36-03 VERSAILLES
TAUPE

69.05 ROMA SMOKE

69.03 WINSTON GRANITE

## UPHOLSTERY

With stripes and coordinating solids, velvets and florals, crisp canvas and rich jacquards, nubby tweeds and sumptuous chenilles, our comprehensive collection of upholstery fabrics span a vast color spectrum. While this all-encompassing group has been curated and developed for exterior use, there are endless applications for interior spaces - from hotels and corporate environments to the most exclusive residences.


08-02 RAVELLA VELLUM


36-06 WEATHERSKIN TEXTM CORDOVAN • TAWNY


35-01 ATHENA FALCON

19.00 SCHOONER CHAMOIS


28-00 SKYLINE BAMBOO


71-05 ANNABEL SEAL


10-04 OXFORD KHAKI


17-00 SUMMER SARONG


33-01 SCHOONER NUTMEG


11-03 SEA FAN CLAY

16.00 WINTER THROW


15-00 DUNE NATURAL


04-01 WEATHERSKIN TEXTM CORDOVAN • RICE CAKE


36-05 RAVELLA FRIAR


15-02 MARILYN DARK CHAMPAGNE


36-00 RIVERWIND ECRU


55-04 PALOMA PLAID CARROT


54-08 BANDEAU PAPAYA


54-00 RIVERWIND VERMILION


95-13 CATALINA SANGRIA


54-06 REGISFORD BRICK


55-02 LA VALENCIA SUNRISE


51-00 WEATHERSKIN TEXTM CHINOOK•CINNABAR


44-08 MINOA
AMBER


95-11 PALM BEACH FUSCHIA


44-07 SAN TROPEZ SUNSET


48-03 ANNABEL PUMPKIN SPICE


55-06 PLUME RAMBUTAN


55-05 ZIP SUNBURST


45-01 LUXE TERRACOTTA


95-12 BARGELLO KEY WEST



39-00 SKYLINE BUCKWHEAT


72-01 SIMON BUCKWHEAT


94-08 CAPRI AlOE


88-06 PALOMA PLAID VERDANT

89.07 SAFARI APPLE


41-00 CONGA LINES ELEPHANT


77-02 LUXE LICHEN


88-05 PALOMA STRIPE VERDANT


86-00 WEATHERSKIN TEXTM CHINOOK•BOSC


40-00A ATHENA
LICHEN


37-04 WINTER COCO

72.03 MIRO

TAUPE


44-05 WEATHERSKIN TEXTM CHINOOK•ESPRESSO


94-04 DAPPER FERN


81-00 SANDUNES TIDAL POND


77-01 DUNE SAGE


84-00 RIVERWIND CELERY


91-00 VERANDA LEAF


104-03 RAVELLA RAIN


106-00 SANDUNES JAMAICA


105-01 SAFARI SKY


85-01 DIXON MOSS


88-07 ZIP GRASSHOPPER


105-00 SKYLINE AQUARIUS


74-01 FROSTED LEAF VERDIGRIS


103-02 HELENA TERRA

89.02 VAN GOGH KIWI


88-01A JARDIN 3.5" STRIPE - WHITE/APPLE

89-01 LA VALENCIA VERDE


88-01 JARDIN MAXISTRIPE • LIMELIGHT


107-02 BANDEAU AQUA


87-01 JARDIN MINI. StRIPE - LIMELIGHT


107-00 JARDIN SOLID TURQUOISE


107-03 CASINO $A Q \cup A$


54-09 BANDEAU CORAL

59.00 JARDIN MINISTRIPE • MULTI


100-02 BERMUDA SKY


95-08 REGINA MULBERRY


95-09 VERA
PLUM


60-00 JARDIN MAXISTRIPE • MULTI


95-00 JARDIN SOLID LILAC


96-07 ANTIQUE DENIM INDIGO


95-04A CAPRI PORT


95-10 SCHOONER SYRAH


102-00 JARDIN MAXISTRIPE • BLUE SEA


100-00 SANDUNES BLUESEA


96-02 LUXE MARINE


97-02 BANDEAU
MIDNIGHT


94-15 RAVELLA PLUM


103-00 JARDIN MINISTRIPE • BLUE SEA


97-00 JARDIN 2" STRIPE NAVY/NATURAL


96-04 SAFARI MARINE


96-01 CAPRI MIDNIGHT


95-06 REGISFORD
PLUM


68-03 PETITE DIXIE BLACK/WHITE


68-00 JARDIN 2" STRIPE BLACK/WHITE


69-01 DAPPER
EBONY


66-00 RIVERWIND OBSIDIAN


75-01 CASINO GRAY

65-02 CLARIDGE PEPPER


68-02 DIXIE BLACK/WHITE


72-06 FIELDSTRIPE SLATE


66-01 AMALIA BLACK/WHITE


3-00 JARDIN SOLID NATURAL

72-11 SAFARI STONE

2.03 ANNABEL PORCELAIN


69-02 PLUSH ONYX


66-03 CHLOE
CREAM/BLACK


68-01 JARDIN $3.5^{\prime \prime}$
STRIPE • BLACK/WHITE


72－08 CHARLESTON GRAVEL


72．07 CAPRI
GRANITE


74－00 JARDIN SOLID
GRAY


72－05 SURREY
SLATE

## SHEER TEXTILES

Woven in all－weather acrylic，our easy－to－maintain drapery sheers are as practical as they are beautiful．Because these fabrics are UV resistant，they offer durable décor for a vast array of interior and exterior applications．


## FURNITURE COVERS

Custom-made for any piece from our seating, dining, and lounge collections, our furniture covers are next to none and engineered of heavy gauge polyester to withstand extreme environments and protect furniture from the damaging or soiling effects of environmental impact.


FURNITURE COVER STANDARD TAN


FURNITURE COVER NAVY WEAVE*


FURNITURE COVER BLACK*


FURNITURE COVER AZTEC*


FURNITURE COVER ADMIRAL NAVY*


FURNITURE COVER LIGHT GREY*


FURNITURE COVER SCARLET*


FURNITURE COVER SAIL BLUE*


FURNITURE COVER FOREST*

The ultimate in distinctive, one-of-a-kind design for outdoor textiles, this palette encompasses sixteen exquisite patterns and twelve ground colors. Each special order option is hand silk-screened in any of seven proprietary pigments.


GINGKO
WHITEWASH/ANTIQUE GOLD


ACHIEA
WHITEWASH/BLACK


SEMIRAMIS
WHITEWASH/SILVER GOLD


OBADON
WHITEWASH/PERSIAN BLUE


CYRENE
tONAL BEIGE/ANTIQUE GOLD


OBADON
TONAL BEIGE/SILVER GOLD



OPIUM
TONAL BEIGE/BLACK


KASHAN
TONAL BEIGE/TRUE GOLD



JAVA
PEBBLE/WHITE


ACROPOLIS
BARK/TRUE GOLD



TUSCANY
PEBBLE/KHAKI VERT


GINGKO
BARK/SILVER GOLD


ARIES
BARK/ANTIQUE GOLD


KASHAN
PARCHMENT/BLACK


DAPHNE
PARCHMENT/WHITE



SEMIRAMIS
PARCHMENT/ANTIQUE GOLD


DA VINCI
PARCHMENT/SILVER GOLD



OPIUM
COPPER/TRUE GOLD


GINGKO
FUSCHIA/WHITE


OPHELIA
FUSCHIA/SILVER GOLD


MEDIAN
COPPER/SILVER GOLD


EPIGEUS
FUSCHIA/ANTIQUE GOLD


DA VINCI
FUSCHIA/TRUE GOLD


ACHIEA
PORT/WHITE


OPIUM
PORT/KHAKI VERT



ARIES
PORT/SILVER GOLD


KASHAN
PORT/ANTIQUE GOLD


ACROPOLIS
DARK MARINE/PERSIAN BLUE


EPIGEUS
DARK MARINE/TRUE GOLD


OBADON
AZURE/WHITE
$\square$


ARIES
DARK MARINE/KHAKI VERT


ACHIEA
AZURE/ANTIQUE GOLD



CYRENE
CACTUS/SILVER GOLD



SEMIRAMIS
CACTUS/PERSIAN BLUE


MEDIAN
CACTUS/KHAKI VERT


## STANDARD GRADE TEXTILES

Our selection of 34 standard textiles encompasses a palette of vibrant shades, neutrals, and earth tones. Woven of $100 \%$ solution-dyed acrylic, each of our standard fabrics provide unparalleled durability in both interior and exterior environments.

02.00A SPINNAKER WHITEWASH


8-01 SAMPAN DOESKIN


31-00 SPINNAKER SEPIA


20-00 SPINNAKER PARCHMENT


5-00 SINGLE FAILLE SLIPPER WHITE


35-00 SAMPAN BAMBOO


42-00 SPINNAKER SANDSTONE


24-00 SPINNAKER SOLEIL


6-00 SPINNAKER TONAL BEIGE


16-02 ASTI SHIITAKE


37-00 AUTUMN IKAT


25-00 SAMPAN SAFFRON


11-00 SPINNAKER BISCUIT


38-00 BROADBANDS stone


76-00 SPINNAKER PEbBLE


48-00 SPINNAKER COPPER


56-00 SPINNAKER CAYENNE


94-00 SPINNAKER MOSS


104-00 SPINNAKER cactus


99-00 SPINNAKER MOONSTONE

69.00 SPINNAKER

22
ZEBRA


55-00 SPINNAKER PERSIMMON


72-00 BEGAWAN PEACE


101-00 SPINNAKER SKY

96.00 SPINNAKER DARK MARINE


72-15 SPINNAKER HEATHER GREY


58-02 ASTI ROUGE


88-04 SPINNAKER
PARROT


100-01 ASTI AZURE

65.00 SPINNAKER

INK

89-00 SPINNAKER
WASABI
62-00 SPINNAKER
CABERNET


101-01 SPINNAKER PERIWINKLE


44-00 SPINNAKER BARK

## textiles for umbrellas

With stripes and coordinating solids, velvets and florals, crisp canvas and rich jacquards, nubby tweeds and sumptuous chenilles, our comprehensive collection of umbrella fabrics span a vast color spectrum. While this all-encompassing group has been curated and developed for exterior use, there are endless applications for interior spaces - from hotels and corporate environments to the most exclusive residences.


13-00 SCHOONER IVORY


15-02 MARILYN DARK CHAMPAGNE


44-08 MINOA AMBER

10.05 NORFOLK WHEAT


35-01 ATHENA FALCON


49-03 REGISFORD
MANGO


45-00 JARDIN SOLID TERRACOTTA


15-00 DUNE NATURAL


34-00 JARDIN SOLID SAND

50.03 REGISFORD PAPAYA


55-03 PALOMA STRIPE
CARROT

19.00 SCHOONER CHAMOIS


4-00 SCHOONER SHEETS

55.02 LA VALENCIA SUNRISE


58-00 JARDIN SOLID RED


54-06 REGISFORD BRICK


94-08 CAPRI AloE


88-01 JARDIN MAXISTRIPE • LIMELIGHT


87-01 JARDIN MINI. STRIPE • LIMELIGHT


24


44-07 SAN TROPEZ SUNSET


77-01 DUNE SAGE


88-05 PALOMA STRIPE VERDANT


107-00 JARDIN SOLID TURQUOISE


107-03 CASINO AQUA


33-01 SCHOONER NUTMEG


88-06 PALOMA PLAID VERDANT


89-01 LA VALENCIA VERDE


103-00 JARDIN MINIStripe - blue sea


97-00 JARDIN 2" STRIPE NAVY/NATURAL


12-01 SCHOONER WHEAT

40.00A ATHENA LICHEN


88-01A JARDIN 3.5" STRIPE - WHITE/APPLE


102-00 JARDIN MAXIStripe - blue sea


96-01 CAPRI MIDNIGHT

$95-00$ JARDIN SOLID
LILAC


75-00 JARDIN 3.5" STRIPE•GRAY/WHITE


11-01 STRATA GRIS


1-01 SCHOONER SNOW

68.01 JARDIN 3.5" STRIPE•BLACK/WHITE


60-00 JARDIN MAXISTRIPE • MULTI

72.07 CAPRI GRANITE


74-00 JARDIN SOLID GRAY

66.03 CHLOE

CREAM/BLACK


3-01 DUPIONI IVORY


59-00 JARDIN MINISTRIPE • MULTI

72.05 SURREY SLATE


75-01 CASINO GRAY

66.02 ANALOG

BLACK/WHITE

72.09 SAVANNAH FLANNEL STRIPE

95-11 PALM BEACH FUSCHIA


72-08 CHARLESTON GRAVEL


68-00 JARDIN 2" STRIPE BLACK/WHITE


3-00 JARDIN SOLID NATURAL


72-02 DUPIONI MOCHA


95-10 SCHOONER SYRAH

73.04 GUSTOV GRAVEL

95.06 REGISFORD PLUM


FURNITURE COVER STANDARD TAN

## STANDARD GRADE TEXTILES FOR UMBRELLAS

Our selection of 33 standard textiles for umbrellas encompasses a palette of vibrant shades, neutrals, and earth tones. Woven of $100 \%$ solution-dyed acrylic, each of our standard fabrics provide unparalleled durability in both interior and exterior environments.


02-00A SPINNAKER WHITEWASH


8-01 SAMPAN DOESKIN

$31-00$ SPINNAKER SEPIA


20-00 SPINNAKER PARCHMENT


5-00 SINGLE FAILLE SLIPPER WHITE


35-00 SAMPAN BAMBOO


42-00 SPINNAKER SANDSTONE


24-00 SPINNAKER SOLEIL


6-00 SPINNAKER TONAL BEIGE


16-02 ASTI SHIITAKE

37.00 AUTUMN IKAT


25-00 SAMPAN SAFFRON


11-00 SPINNAKER BISCUIT


38-00 BROADBANDS STONE

$76-00$ SPINNAKER PEBBLE
 COPPER

56.00 SPINNAKER CAYENNE


94-00 SPINNAKER MOSS

99.00 SPINNAKER MOONSTONE

96.00 SPINNAKER DARK MARINE


69-00 SPINNAKER
28 ZEBRA


55-00 SPINNAKER
PERSIMMON
58-02 ASTI ROUGE


89-00 SPINNAKER
WASABI


101-01 SPINNAKER PERIWINKLE


72-15 SPINNAKER HEATHER GREY


62-00 SPINNAKER CABERNET


104-00 SPINNAKER CACTUS


101-00 SPINNAKER SKY


44-00 SPINNAKER BARK


## FABRIC YARDAGE REQUIREMENTS

Stripes and patterns require additional yardage if they are to be matched. For stripes that need to be matched, add $10 \%$ to yardage requirement.

For wide stripes, irregular stripes or patterns that need to be matched, measure the repeat and use the following guidelines to determine yardage.

## FABRIC REPEATS

If the fabric pattern repeat is more than $2^{\prime \prime}$ you will need additional fabric to accommodate the pattern repeat. To determine a fabric's vertical repeat, find a dominant feature of the motif and mark it with a pin on two consecutive vertical motifs. Measure the distance between the pins. Determine the horizontal repeat in the same manner.

Once you have determined the vertical and horizontal pattern repeat sizes, take the larger of the two and use the chart below to determine the percentage increase.

|  |  | REPEAT | REPEAT | REPEAT | REPEAT |
| :---: | :---: | :---: | :---: | :---: | :---: |
| FABRIC | SOLID | $2-14 "$ | $15-19 "$ | $20-27 "$ | $28-38 "$ |
| WIDTH FABRIC | $(5-37 \mathrm{~cm})$ | $(38-49 \mathrm{~cm})$ | $(50-70 \mathrm{~cm})$ | $(71-96 \mathrm{~cm})$ |  |
| $54 "$ | Add $0 \%$ | $10 \%$ | $15 \%$ | $20 \%$ | $50 \%$ |
| $46 "$ | Add $25 \%$ | $35 \%$ | $40 \%$ | $45 \%$ | $50 \%$ |
| $60 "$ | Add $0 \%$ | $10 \%$ | $15 \%$ | $20 \%$ | $50 \%$ |

## CONTRAST WELT OR FLAT FLANGE

The yardage requirement for contrast welt, or flat flange, will vary depending upon the dimensions of the cushion, the width of the fabric, and whether the fabric is plain or striped. Our standard $1 / 4$ " ( 6 mm ) welts are normally seamless and not cut on the bias. When calculating seamless welts the fabric required may be 3 times greater than welts with seams. A typical yard of $544^{\prime \prime}(137 \mathrm{~cm})$ plain fabric will yield approximately 29 linear yards ( 26.5 m ) of finished $1 / 4^{\prime \prime}$ seamed welt/flange or 10 yards ( 9 m ) of seamless welt/flange.

Striped and patterned fabrics are typically cut on the bias, in which case a striped welt/flange will have a "candy cane" appearance.

Special effects such as vertical stripes are available on request.

The following formula is used to determine an approximate amount of pre-made fringe, braid, cord, seamless welt or flange on a standard pillow. Calculate the perimeter of a pillow or knife edge cushion by adding the measurements of all sides plus $20 \%$. A 24 " ( 61 cm ) square pillow perimeter totals $96^{\prime \prime}(244 \mathrm{~cm}) 24 " \times 4 "(61 \times 10 \mathrm{~cm})$ plus $20 \%$ totals 116" ( 295 cm ) divide by 36 " ( 91 cm ) which equals $31 / 4$ linear yards (3m). A box cushion requires double the amount of braid or 6 $1 / 2$ yards ( 6 m ).

For larger orders, there may be economies of scale.
Please request specific yardage requirements for your project.

# FABRIC YARDAGE ESTIMATE CHART YARDS (METERS) 

Yardage listed is for plain fabric, 54 " ( 137 cm ) in width

| CUSHIONS | YARDAGE |  |
| :--- | :--- | :--- |
| Lounge Chair Seat Cushion | $2^{1 ⁄ 2}(2.28 \mathrm{~m})$ |  |
| Lounge Chair Back Cushion | $2(1.83 \mathrm{~m})$ |  |
| Lounge Chair Ottoman | $2^{1 ⁄ 2}(2.28 \mathrm{~m})$ |  |
| 2 Seat Sofa Seat Cushions | $5(4.57 \mathrm{~m})$ | Back Cushions $4(3.66 \mathrm{~m})$ |
| 3 Seat Sofa Seat Cushions | $7^{1 ⁄ 2}(6.86 \mathrm{~m})$ | Back Cushions $6(5.49 \mathrm{~m})$ |
| Chaise Lounge Cushion | $7(6.40 \mathrm{~m})$ |  |
| Side Chair Seat Cushion | $1^{3} / 4(1.60 \mathrm{~m})$ |  |
| Arm Chair Seat Cushion | $1^{3} / 4(1.60 \mathrm{~m})$ |  |


| PILLOWS | YARDAGE |
| :--- | :---: |
| $16^{\prime \prime} \times 16^{\prime \prime}(41 \times 41 \mathrm{~cm})$ | $1 \quad(.92 \mathrm{~m})$ |
| $18^{\prime \prime} \times 12^{\prime \prime}(46 \times 30 \mathrm{~cm})$ | $1 \quad(.92 \mathrm{~m})$ |
| $20^{\prime \prime} \times 20^{\prime \prime}(51 \times 51 \mathrm{~cm})$ | $1^{1 ⁄ 2} 2(1.37 \mathrm{~m})$ |
| $24^{\prime \prime} \times 24^{\prime \prime}(61 \times 61 \mathrm{~cm})$ | $1^{1 ⁄ 2} 2(1.37 \mathrm{~m})$ |
| $24^{\prime \prime} \times 12^{\prime \prime}(61 \times 30 \mathrm{~cm})$ | $1^{1 ⁄ 2} 2(1.37 \mathrm{~m})$ |
| $30 " \times 30^{\prime \prime}(76 \times 76 \mathrm{~cm})$ | $2^{1 ⁄ 2}(2.06 \mathrm{~m})$ |

For larger orders, there may be economies of scale.
Please request specific yardage requirements for your project.

## FABRIC YARDAGE ESTIMATE CHART YARDS (METERS)

Yardage listed is for 54 " ( 137 cm ) wide plain fabric.

|  |  | STANDARD |
| :---: | :---: | :---: |
| FULLY UPHOLSTERED | NO SKIRT | KICK PLEAT |
| Round Ottoman to 33" ${ }^{\prime \prime} 84 \mathrm{~cm}$ ) diameter | $11 / 4$ ( 1.14 m$)$ | $2^{1 / 2}(2.28 \mathrm{~m})$ |
| Standard Ottoman to 23"x23" (58x58cm) | $1^{3 / 4}(1.60 \mathrm{~m})$ | $2^{3 / 4}(2.51 \mathrm{~m})$ |
| Large Ottoman to 27"x27" (69x69cm) | $3 / 4$ ( . 68 m ) | $3^{3 / 4}(3.43 \mathrm{~m})$ |
| Dining Room Chair with Drop Seat | $2^{3 / 4}(2.51 \mathrm{~m})$ |  |
| Armless Boudoir Chair | 6 ( 5.48m) | $7^{1 / 2}(6.85 m)$ |
| Barrelback Chair | 8 ( 7.31m) | 9 ( 8.23m) |
| Fully Upholstered Armchair/Tight Back | 8 ( 7.31 m ) | 9 ( 8.23m) |
| Armchair/Removable Back Cushion | 11 (10.05m) | 12 (10.97m) |
| Wing Chair/Removable Deck Cushion | 11 (10.05m) | $12 \quad(10.97 \mathrm{~m})$ |
| Chaise Lounge/Tight Seat \& One Arm | 15 (13.71m) | 17 (15.54m) |
| Chaise Lounge/Removable Deck Cushion | 14 (12.80m) | $15^{1 / 2}(14.17 \mathrm{~m})$ |
| 2-Cushion Love Seat to 72" (183cm) wide | 14 (12.80m) | 16 (14.63m) |
| 2-Cushion Sofa/Tight Back to 91" (231cm) wide | 17 (15.54m) | $19 \quad(17.37 \mathrm{~m})$ |
| 1-Cushion Camelback Sofa to 86" (218cm) wide | 14 (12.80m) | 16 (14.63m) |
| 3-Cushion Sofa to 86" (218cm) | 17 (15.54m) | 19 (17.37m) |
| 2-Cushion Sofa/3 Back Cushions | 21 (19.20m) | 24 (21.94m) |
| 3-Cushion Sofa/3 Back Cushions | 21 (19.20m) | 24 (21.94m) |

For larger orders, there may be economies of scale.
Please request specific yardage requirements for your project.

## FABRIC CUTTING INSTRUCTIONS

We use our best judgment concerning application of fabric, unless specific instructions are provided. When using our fabrics or COM please consider the following:

- If the fabric is a stripe, specify which direction you want the stripe to appear. Please refer to the railroading section of this book. (p.106)
- All stripes will be vertical on cushions unless otherwise noted.
- If your fabric is not "railroaded," seaming will be required on long, bench-type cushions. We will position these seams at our discretion unless we are advised otherwise.
- If your fabric is a floral or geometric, please specify the direction of your fabric as it should appear on your furniture.
- If there could be any question concerning which side of your fabric is the face side, attach a properly marked cutting to your order. We will assume that the face side is rolled on the inside of the bolt unless we are advised otherwise.
- If your fabric has a nap, we will apply the nap facing down vertically, unless we are advised otherwise.
- Awning weight fabrics used for upholstery may produce creases due to the fabric stiffness.
- Any special handling instructions should be noted in writing with your order.

| ROUND |  | SQUAR |  |  |
| :---: | :---: | :---: | :---: | :---: |
| $6 \mathrm{ft} .(185 \mathrm{~cm})$ | 6 yards | 6 ft . | ( 185 cm ) | 6 yards |
| 8.2 ft . $(250 \mathrm{~cm})$ | 7 yards | 8.2 ft . | $(250 \mathrm{~cm})$ | 10 yards |
| $9.8 \mathrm{ft} .(300 \mathrm{~cm})$ | 10 yards | 9.8 ft . | $(300 \mathrm{~cm})$ | 14 yards |
| $11.5 \mathrm{ft} . \quad(350 \mathrm{~cm})$ | 12 yards | 11.5 ft . | (350cm) | 17 yards |

Above yardages for $54^{\prime \prime}(137 \mathrm{~cm})$ wide, plain fabric. For striped fabrics, please contact us for required yardage.

## RAILROADING

Most upholstery fabric is used vertically as it comes off the loom. Printed fabrics are used vertically most of the time due to their specific direction or motif. Some upholstery fabrics are selected so
 that they can be RAILROADED (e.g. if you turn the bolt on end of a weft stripe and roll out the fabric from left to right across the back of a sofa, the stripe would be applied vertically).

|  |  | Woven |  |
| :---: | :---: | :---: | :---: |
| Woven | Wortically | Woven |  |
| Vertically | Horizontally | Shown | Horizontally |
| (Warp Stripe) | (Weft Stripe) | (Railroaded) | (Railroaded) |

## LEATHER

A QUICK GUIDE FOR MEASURING AND CALCULATING LEATHER FOOTAGE.

Leather is measured in square feet. Leather hides come in irregular, natural shapes. Each yard of 54 " ( 137 cm ) fabric is equal to approximately 18 square feet $\left(1.67 \mathrm{~m}^{2}\right)$ of leather.


Cow Hide
The full grain
natural hide of a mature bovine animal.


Calf
The hide of a young bovine, characterized by its fine grain and soft hand.
distinctive grain.


## FURNITURE COVERS

Made of solution-dyed polyester fabric that is lightweight, flexible, and resistant to mildew and UV light, JANUS et Cie furniture covers are built to protect your furniture from extreme environment elements. Our covers are tailored to fit loosely over the furniture with a drawstring to secure them to the piece. An identifying label is sewn into the seam to assist in matching covers to frames. Covers are offered in Tan, Black, Light Grey, and Admiral Navy.

We offer two styles: non-fitted covers which fit loosely on a single piece of furniture, and semi-fitted covers which follow the shape of the furniture but are not tailored as a slip cover. We stock common sizes of our non-fitted covers in Tan for immediate delivery. Our expert staff is pleased to discuss custom capabilities for uniquely shaped and sized furniture.

Standard cover styles
ADDITIONAL STYLES AVAILABLE


ARMCHAIR / LOUNGECHAIR W $32^{\prime \prime}(81 \mathrm{~cm}) \times$ D $30^{\prime \prime}(76 \mathrm{~cm}) \times \mathrm{H} 28^{\prime \prime}(71 \mathrm{~cm})$


W $68^{\prime \prime}(173 \mathrm{~cm}) \times$ D $377^{\prime \prime}(94 \mathrm{~cm}) \times \mathrm{H} 28^{\prime \prime}(71 \mathrm{~cm})$


SOFA-3S W 84 " 214 cm$) \times$ D 37 " $(94 \mathrm{~cm}) \times \mathrm{H} 28^{\prime \prime}(71 \mathrm{~cm})$


W 89 " $(226 \mathrm{~cm}) \times$ D 34 " $(87 \mathrm{~cm}) \times \mathrm{H} 12^{\prime \prime}(31 \mathrm{~cm})$



## CUSHION FILL OPTIONS

When choosing a cushion fill, please consider your climate, how you intend to care for the cushions and the "look and feel" you want to achieve.

## STANDARD

High resiliency foam provides a firm yet forgiving sit and provides a crown effect toward the center of the cushion. This foam meets CA Technical Bulletin 117 and is suitable for outdoor use in most climates with proper care and maintenance. In high humidity areas, we recommend reticulated fill.

Standard cushions for the Azimuth and Amalfi II collections are constructed with two densities of high resiliency foam, each being wedged cut and adhered together to provide the core structure. The foam structure is then wrapped in a muslin inner cover making it suitable for exterior use with proper care and maintenance.


## RETICULATED

A $100 \%$ reticulated foam insert allows water to drain quickly through the cushions. Our reticulated cushion insert is wrapped in Dacron that secures the fit of the insert to its cushion casing and provides a crown effect toward the center of the cushion. Reticulated is ideal for furniture placed in areas prone to precepitation. This foam meets CA Technical Bulletin 117.

DOWN/FEATHER - COVERED EXTERIOR USE
A combination of $25 \%$ down and $75 \%$ feather is sewn into a channeled envelope along with a High Resiliency foam core that provides structure to the cushion. The contents are inserted into the cushion cover producing a voluminous and luxurious cushion. Normally used indoors; however, with proper care, these cushions may be used outdoors in covered areas with low humidity.

## JANUS PREMIUM

Clustered fiber balls are sewn into a polyester muslin, channeled casing. A high resiliency foam core is then placed inside the casing to create a cushion insert that is unsurpassed in luxury and comfort. These are non-reversible cushions with false bottoms. Premium is suited for both interior and exterior use with proper maintenance. This foam meets CA Technical Bulletin 117.

## JANUS RETICULATED PREMIUM

Clustered fiber balls are sewn into a polyester muslin, channeled casing. A reticulated foam core is then placed inside the casing. These are non-reversible cushions with false bottoms. Reticulated Premium is suitable for exterior use. This foam meets CA Technical Bulletin 117.

## FIRE RESIST

Fire resistant, polyurethane foam is engineered to be combustion inhibitive while still offering comfort and durability. The fire resistant properties are introduced at the foam formulation stage making the foam ideal for use in upholstered furniture. Fire resist is available for any installation that requires the ultimate in public safety without compromising quality and luxury. Fire resist is suitable for indoor use. Fire retardant barrier cloths are available by special order.
Check with local codes for compliance.

## TOSS PILLOWS

Loose or ultra fine polyester fibers fill a muslin casing to provide your choice of a tailored or down-like pillow. Toss pillows are suited for both interior and exterior use with proper maintenance. This fill meets CA Technical Bulletin 117.

## CARE AND CLEANING OF JANUS TEXTILES

Acrylic, as with all fabrics, should be cleaned regularly before things such as dirt or food particles are allowed to accumulate and embed in the fibers. This practice will reduce the need for more frequent, vigorous cleaning. Additionally, by keeping your outdoor spaces clean and free of debris you will reduce the prevalence of bacteria that promotes mildew on the cushions themselves.

Bring your cushions indoors if you know of inclement weather approaching. Cushions used on natural un-seasoned teak and natural woods should be removed after each use until the wood has seasoned to its new environment.

The finest weather resistant materials have been used to make our cushions; however, they are not impervious to extreme weather or lack of maintenance.

If cushions become saturated with water, squeeze any excess water out of the cushions then set them on their side to air dry in a well ventilated, clean, dry area.

We recommend the use of JANUS et Cie furniture covers to protect your investment while reducing the required frequency of cleaning (see p.88).

## general or light cleaning

- Vacuum cushions to remove all loose soil.
- Prepare a cleaning solution of 2 ounces ( 59 ml ) dishwashing liquid or JANUS $1 \cdot 2 \cdot 3^{\text {m" }}$ per gallon (3.8L) of lukewarm water (less than $100^{\circ} \mathrm{F} / 38^{\circ} \mathrm{C}$ ).
- Use a sponge to clean. Blot, do not scrub.
- Allow cleaning solution to soak into fabric.
- Rinse thoroughly with clean water.
- Allow fabric to air dry.


## SPOT CLEANING

- Apply a light mist of dishwashing liquid or JANUS $1 \cdot 2 \cdot 3^{\text {m" }}$ and water mixture using a spray bottle.
- Work the solution into the stain by lightly scrubbing the area with a sponge.
- Rinse thoroughly with clean water.
- Blot excess moisture with a clean, soft white towel or sponge.
- Use a wet vac, if available, to remove excess moisture.
- Repeat these steps until stain is removed.

Heavy Cleaning for stubborn stains and mildew Acrylic fabrics do not promote mildew growth, however, mildew may grow on soil, food and other organic substances that are not removed from the fabric.

To clean mildew or other stubborn stains from acrylic fabrics:

- Prepare a solution of 8 ounces ( 237 mL ) of bleach and 2 ounces ( 59 ML ) of dishwashing liquid per gallon (3.8L) of clean water.
- Spray on entire area and allow to soak into the fabric.
- Scrub vigorously with a soft bristle brush, sponge, or clean towel.
- Rinse thoroughly with clean water.
- Allow fabric to air dry in a well ventilated, clean, dry area.

If stain and/or mildew persist, bleach quantities may be increased.
In some cases, long standing stains may not be completely removable.
See Stain Removal Solutions (p. 114-115) for removal of specific stains.

## CARE AND CLEANING OF JANUS FURNITURE COVERS

JANUS et Cie furniture covers are designed to be easily maintained. They can be washed in cool water, air dried, or brushed off and rinsed. Proper care and cleaning is important to the life of all fabrics.

For normal care and cleaning:

- Prepare a solution of 2 ounces ( 59 ML ) of mild soap per 1 gallon (3.8L) of clean warm water.
- Scrub vigorously with a soft bristle brush.
- Rinse thoroughly with clean, cold water.
- Allow fabric to air dry in a well ventilated, clean, dry area.


## CLEANING OF WEATHERSKIN TEXTM FABRIC

This product is designed with a built-in, stain resistant finish that will not wash or wear off and does not require a topically applied spray.

For water soluble stains, use a clean cloth or soft sponge to dab the stain with mild soap and water. Remove the soap solution by wiping the area with a cloth and clean water. Dry with a soft, lint-free cloth or towel.

For oil-based or non-water soluble stains, first test in the least visible area. Lightly wipe the stain with a clean cloth moistened with a mild, volatile solvent (acetone or paint thinner). Blot the area with a dry cloth and allow to air dry.

For ink and magic marker, dab lightly with a cloth moistened with a solution of one part dishwashing liquid and one part rubbing alcohol. DO NOT RUB. As the ink loosens, blot the area with a dry cloth. Repeat if necessary. Rinse with a cloth dampened in clean water and dry with a soft cloth.

Note: In commercial installations use mild soap and water for general cleaning. Avoid using cleaners containing abrasives or bleach. Disinfectants can be used provided they are evaluated beforehand. Technical bulletins outlining specific cleaning and disinfecting procedures for these products used in health care applications are available on request.

# STAIN REMOVAL SOLUTION-DYED ACRYLIC 

RECOMMENDED CLEANING SOLUTION

BEER/ALE $2 \mathrm{oz}(59 \mathrm{~mL})$ mild liquid soap or 3 oz . ( 89 mL ) white vinegar with 1 gal (3.8L) water
BERRIES
BIRD DROPPINGS
$2 \mathrm{oz}(59 \mathrm{ML})$ mild liquid soap or 4-8 oz (118-236ML) ammonia with 1 gal (3.8L) water $2 \mathrm{oz}(59 \mathrm{ML})$ mild liquid soap with 1 gallon $(3.8 \mathrm{~mL})$ water

BLOOD (DRIED)
BUTTER
$2 \mathrm{oz}(59 \mathrm{ML})$ mild liquid soap or $4-8 \mathrm{oz}(118-236 \mathrm{ML})$ ammonia with 1 gal (3.8L) water Volatile solvent (acetone-100\%)

CHARCOAL/PENCIL
Vacuum, 2 oz ( 59 mL ) mild liquid soap with 1 gallon ( 3.8 mL ) water
CHEWING GUM
CHOCOLATE

COFFEE
Volatile solvent (acetone-100\%)
$2 \mathrm{oz}(59 \mathrm{~mL})$ mild liquid soap or $4 \mathrm{oz}(118 \mathrm{~mL})$ ammonia with 1 gal (3.8L) water
$2 \mathrm{oz}(59 \mathrm{~mL})$ mild liquid soap or 3 oz . ( 89 mL ) white vinegar with 1 gal (3.8L) water or volatile solvent (acetone-100\%)

COLA $2 \mathrm{oz}(59 \mathrm{~mL})$ mild liquid soap with 1 gallon (3.8 mL) water
CRAYON Paint remover ( $100 \%$ ) or oil/grease remover (use as directed)
GRAPE JUICE
GREASE (AUTO)
$2 \mathrm{oz}(59 \mathrm{ML})$ mild liquid soap with 1 gallon ( 3.8 mL ) water
Volatile solvent (acetone-100\%)
INK (PERMANENT) Paint remover (100\%) or volatile solvent (acetone-100\%)
INK (NON-PERMANENT) $2 \mathrm{oz}\left(59_{\mathrm{ML}}\right)$ mild liquid soap with 1 gallon (3.8 ML) water
IRON RUST Juice from a lemon or lemon concentrate
KETCHUP OR MUSTARD $2 \mathrm{oz}(59 \mathrm{~mL})$ mild liquid soap with 1 gallon (3.8 mL) water
LIPSTICK Paint remover ( $100 \%$ ) or oil/grease remover (use as directed)
MILDEW $\quad$ Bleach ( 1 cup) with $2 \mathrm{oz}(59 \mathrm{~mL})$ mild liquid soap with 1 gallon (3.8 mL) water or special cleaners

Use various recommended solvents with care in well ventilated areas and keep away from heat.

## STAIN REMOVAL SOLUTION-DYED ACRYLIC

STAIN

MILK
NAIL POLISH
OIL
ORGANIC SOLUTIONS

PAINT (LATEX) WET
$2 \mathrm{oz}(59 \mathrm{~mL})$ mild liquid soap with 1 gallon ( 3.8 mL ) water
PAINT (LATEX) DRIED Paint remover ( $100 \%$ ) or oil /grease remover (use as directed)
PAINT (OIL OR Paint remover ( $100 \%$ ) or oil /grease remover (use as directed)

SILLY PUTTY Rubbing alcohol

SUNTAN LOTION Pine oil detergent / water (use as directed) or commercial spot remover
TEA 2 oz (59mL) mild liquid soap with 1 gallon (3.8 мL) water
TOMATO JUICE 2 oz (59mL) mild liquid soap with 1 gallon (3.8 mL) water
TREE SAP 2 oz (59ml) mild liquid soap or turpentine ( $100 \%$ )
with 1 gallon ( 3.8 mL ) water
WATER COLOR 2 oz ( 59 mL ) mild liquid soap or 3 oz . ( 89 mL ) white vinegar with 1 gal (3.8L) water

WINE
2 oz ( 59 mL ) mild liquid soap or 3 oz . ( 89 mL ) white vinegar or $4-8 \mathrm{oz}$ (118-236mL) ammonia with 1 gallon ( 3.8 mL ) water

Use various recommended solvents with care in well ventilated areas and keep away from heat.

Fabrics are almost always chosen for aesthetics, however it is equally important that they be selected for their application as well as expected performance. All fabrics need routine maintenance; however, in installations where fabric will be exposed to high traffic, selections should be carefully considered. Many fabrics offer flammability code compliance, and many others can be specially treated to do so.

In order to breed consistency and a universal vernacular, the ASTM (American Society for Testing and Materials) and the AATCC (American Association of Textile Chemists and Colorists) developed the testing protocols and ratings guidelines, with the most critical focusing on flammability, colorfastness to light, and wear abrasion.

## FLAMMABILITY

There are two basic flammability ratings for our industry as outlined below. All of the fabrics in our collection meet California Technical Bulletin \#117. of Home Furnishings and Thermal Insulation. It is a $45^{\circ}$ flame test
measuring the ease of ignition and the burning rate when a small open flame hits the surface of the test fabric for 1 second.

A Class 1 (Pass) rating is assigned if:

1. A $5.0 "$ section of the fabric is consumed in 3.5 or more seconds (less than 3.5 seconds is a failure). For raised surface fabric, the minimum burn time is increased to 4.0 seconds.
2. The fabric does not ignite.

UFAC CLASS 1
The Upholstered Furniture Action Council was founded in 1978 to make upholstered furniture more resistant to ignition from smoldering cigarettes, which are the leading cause of upholstery fires.

This test method is intended as the means of establishing the performance level of upholstery cover fabrics in contact with polyurethane foam, with respect to cigarette ignition resistance. Fabrics which meet the requirements of this test method may be labeled as UFAC Class I, and may be used directly over conventional polyurethane in the horizontal seating surfaces of upholstered furniture bearing the UFAC hangtag. All other fabrics are UFAC Class II and require an approved barrier between the cover fabric and conventional polyurethane foam in the horizontal seating surfaces.

There is a third flammability rating, California Technical Bulletin 133 (TB or CA 133), that can be required in some commercial installations.

CALIFORNIA TECHNICAL BULLETIN 133 (TB OR CA 133)
CA 133 is not a fabric test. It is a comprehensive flammability test designed to evaluate a total seating unit (i.e., frame, fabric, foam and barrier cloth as an assembly). The foam or stuffing in upholstered furniture may be highly flammable. The codes that require this test are to promote furniture that has flame resistant foam, or barrier cloth, that will prevent any fire from penetrating fabric coverings. The test is the most comprehensive flammability evaluation in our industry and attempts to simulate the conditions typical of a real fire.

Check with local authorities for codes required for your installation.

## COLORFASTNESS

Colorfastness is a fabric's resistance to fading. Perspiration, atmospheric gases or washing can remove or destroy the color of a fabric. The test that measures colorfastness to light is AATCC 169-2003 Method 1990, which quantifies how much a fabric fades when it is subjected to a xenon lamp which simulates sunlight.

## WEAR ABRASION

WYZenbeek and martindale Tests
The Wyzenbeek and the Martindale are the two most frequently used tests intended to offer quantitative measures of a particular fabric's resistance to abrasion. Each test requires samples of the test fabric to be stretched on a machine that mechanically rubs a different material (the abradant) against the face of the test fabric. The Wyzenbeek method utilizes either a wire mesh or cotton duck as the abradant, while the Martindale test uses worsted wool. The Wyzenbeek rubs back and forth against the test sample so each cycle is called a double rub, while the motion of the Martindale machine is a figure eight cycle.

## SLING FABRICS

Not all outdoor fabrics can be used for sling frames. Fabrics may be too fragile to bear weight or too thick to maintain frame integrity. The tensile strength, construction and weight of our Jardin fabric is the most suitable for opaque sling applications. We also utilize polyvinyl mesh for many of our sling applications.

## TABLE SEATING CAPACITY



SCALE: $1 / 8^{\prime \prime}(3.1 \mathrm{~mm})=12^{\prime \prime}(30.5 \mathrm{~cm})$

## STANDARD U.S. TO METRIC CONVERSIONS

CONVERSIONS FROM:
STANDARD/U.S.
CUSTOMARY UNITS TO: METRIC UNIT
WHEN YOU KNOW MULTIPLY BY TO FIND

| LENGTH |  |  |  |
| :--- | :--- | :--- | :--- |
| in | inches | 25.4 | millimeters $(\mathrm{mm})$ |
| in | inches | 2.54 | centimeters $(\mathrm{cm})$ |
| ft | feet | 0.305 | meters $(\mathrm{m})$ |
| yd | yards | 0.914 | meters $(\mathrm{m})$ |
| mi | miles | 1.61 | kilometers $(\mathrm{km})$ |


| AREA |  |  |  |
| :---: | :---: | :---: | :---: |
| in ${ }^{2}$ | square inches | 645.2 | square millimeters ( $\mathrm{mm}^{2}$ ) |
| $\mathrm{ft}^{2}$ | square feet | 0.093 | square meters (m²) |
| $y d^{2}$ | square yard | 0.836 | square meters (m²) |
| ac | acres | 0.405 | hectares (ha) |
| $\mathrm{mi}^{2}$ | square miles | 2.59 | square kilometers (km²) |
| VOLUME |  |  |  |
| fl oz | fluid ounces | 29.57 | milliliters (mL) |
| gal | gallons | 3.785 | liters (L) |
| in ${ }^{3}$ | cubic inches | 0.0000164 | cubic meters (m3) |
| $\mathrm{ft}^{3}$ | cubic feet | 0.028 | cubic meters (m3) |
| $y d^{3}$ | cubic yard | 0.765 | cubic meters (m ${ }^{3}$ ) |
| TEMPERATURE |  |  |  |
| OF | Fahrenheit | F-32 / 1.8 | Celsius ( ${ }^{\circ} \mathrm{C}$ ) |

ILLUMINATION

| fc | foot-candles | 10.76 | lux (lx) |
| :--- | :--- | :--- | :--- |
| fl | foot-Lamberts | 3.426 | candela $/ \mathrm{m}^{2}\left(\mathrm{~cd} / \mathrm{m}^{2}\right)$ |

## METRIC TO STANDARD U.S. CONVERSIONS

CONVERSIONS FROM:
METRIC UNIT

TO: STANDARD/
U.S. CUSTOMARY UNITS

WHEN YOU KNOW:
MULTIPLY BY TO FIND
LENGTH

| mm | millimeters | 0.0394 | inches (in) |
| :--- | :--- | :--- | :--- |
| cm | centimeters | 0.394 | inches (in) |
| m | meters | 3.28 | feet ( ft) |
| m | meters | 1.09 | yards (yd) |
| km | kilometers | 0.621 | miles (mi) |

AREA

| $\mathrm{mm}^{2}$ | square millimeters | 0.0016 | square inches $\left(\mathrm{in}^{2}\right)$ |
| :--- | :--- | :--- | :--- |
| $\mathrm{m}^{2}$ | square meters | 10.764 | square feet $\left(\mathrm{ft}^{2}\right)$ |
| $\mathrm{m}^{2}$ | square meters | 1.195 | square yards $\left(\mathrm{yd}^{2}\right)$ |
| ha | hectares | 2.47 | acres $(\mathrm{ac})$ |
| $\mathrm{km}^{2}$ | square kilometers | 0.386 | square miles $\left(\mathrm{mi}^{2}\right)$ |


| VOLUME |  |  |  |
| :--- | :--- | :--- | :--- |
| mL | milliliters | 0.034 | fluid ounces (fl oz) |

L
m
liters
0.264 gallons (gal)
m
m

TEMPERATURE
$\begin{array}{llll}{ }^{\circ} \mathrm{C} & \text { Celsius } & 1.8 \mathrm{C}+32 & \text { Fahrenheit }{ }^{\circ} \mathrm{F} \text { ) }\end{array}$

ILLUMINATION

| lx | lux | 0.0929 | foot-candles (fc) |
| :--- | :--- | :--- | :--- |
| $\mathrm{cd} / \mathrm{m}^{2}$ | candela $/ \mathrm{m}^{2}$ | 0.2919 | foot-Lamberts (fl) |

## GLOSSARY OF TEXTILE TERMS

Acrylic - A synthetic fiber from a special group of vinyl compounds, primarily acrylonitrile. Acrylic is the most sun resistant of all fabrics. Acrylic Backing - Fabrics that have acrylic backing are actually double weave fabrics. Acrylic backing provides vertical and horizontal stability to fabrics.

Brocade - Brocade is a type of jacquard weave characterized by a compact warp-effect background with one or more fillings used in the construction to make the motif or figure.

Canvas - Strong, coarse cloth of cotton, flax, hemp, or other fibers, characterized by its plain weave. Canvas is frequently used as sailcloth. Chintz - A brightly printed, glazed cotton fabric often used for bedcovers and draperies.

Colorfast - Resistance to fading when a fabric is exposed to light, perspiration, atmospheric gases or washing. The test that measures colorfastness to light is AATCC 169-2003 Method 1990, which measures the amount of fading that takes place when a fabric is exposed to a xenon lamp to simulate sunlight.

Coir - Made from the fibrous mass between the outer shell and the nut of the coconut.

COL - Customer's Own Leather.

COM - Customer's Own Material.
Cushion - A soft casing material, stuffed with polyester, synthetics, down, feathers, foam or other special materials.

## GLOSSARY OF TEXTILE TERMS

Damask - A pattern formed by the weaving.
Denier - A unit of measure for the linear, mass density thickness of fibers.
Flange - A flat cordless detail used in place of a welt.
Jute - Made from the fiber of the Corchorus plant. Grown mostly in Asia.
Linen - A baste fiber made from the Flax plant.
Overlock Stitching - A type of stitch in which the thread encompasses the cut edge of the fabric.

Ply - A strand or layer of material, such as yarn or rope.
Polyester - A manufactured fiber made from long-chain, synthetic polymers. Railroading - See description and diagram on page 106.

Rayon - A generic term for man-made fibers composed of regenerated cellulose.

Satin - A weave that is characterized by a smooth, lustrous face surface and a dull back.

Seam Slippage - A defect which occurs when yarns pull away from the seam. Seam slippage often occurs on fabrics constructed of continuous filament yarns that are smooth with a slick surface. It can also occur on loosely constructed fabrics.

Seat Pad - A thinner version of a seat cushion.
Sling - Upholstery fabric used with furniture frames that span a given distance, as with director's chairs.

## GLOSSARY OF TEXTILE TERMS

Slingable - A sling fabric that is appropriate to be used for furniture frames with a span. Fabrics that are not slingable are either too weak and will tear after use, or are too strong and will result in splitting the furniture frame.

Selvedge - The narrow edge of woven fabric that runs parallel to the warp. It is made with stronger yarns, in a tighter construction than the body of the fabric, to prevent unraveling.

Silk - A fine and lustrous, natural fiber which is the product of the silkworm.

Sisal - A leaf fiber made from the leaves of the Agave family.
Solution Dyed - Solution-dyed yarns have the color pigment added to the acrylic solution before the fibers are spun. The color of the fiber is the same on the inside as on the outside.

Suitable Use - Describes the various applications for a particular fabric including outdoor and indoor upholstery, drapery, sling, umbrellas and pillows.

Tensile Strength - The strength shown by a specimen subjected to tension from torsion.

Ultrasuede - A durable and colorfast, non-woven fabric composed of textile fibers and bonded together to form a suede look and feel.

Volatile Solvent - A non-aqueous liquid with solvent properties which can be used to remove non-water-soluble substances.

## GLOSSARY OF TEXTILE TERMS

Warp - The set of yarns in all woven fabrics that run lengthwise and parallel to the selvedge.

Weatherskin Tex ${ }^{\text {TM }}$ - Weatherskin Tex is a durable, high-tech, high performance fabric with the elegant appearance and touch of fine, soft glove leather that is also weather resistant.

Weft - The set of yarns in all woven fabrics that run across the width of the fabric from selvage to selvage at right angles to the warp.

Weight - The weight of a given fabric is based on the ounces per square yard, or the grams per square meter.

Wool - A fiber derived from the hair of sheep, goats and alpaca.
Yarn - A continuous strand of textile fibers which have been twisted together. Yarns are utilized in making fabric, and they may be composed of staple or filament length fibers. A yarn is characterized by its composition, thickness, number of strands or plies, as well as amount and direction of twist.

THIS TEXTILE BOOK, AS SO MUCH OF MY LIFE, IS DEDICATED tO MY MOTHER, LEA, WHOSE UNWAVERING LOVE, GUIDANCE, AND SUPPORT I HAVE HAD SINCE I CAN REMEMBER.
HER INNATE PASSION FOR QUALITY, STYLE, AND detall inspires me every day of my life. she TAUGHT ME HOW TO "BE" IN A PERFECT ORGANZA PINAFOREATAGETWO. SHESEWED US MATCHING DRESSES FROM BEAUTIFULLY PRINTED SUPER-FINE SWISS POLISHED COTTON WHEN I WAS SEVEN. SHE LET ME PAINT AND REPAINT MY ROOM UNTIL I GOt the COLOR RIGHT When I WAS Nine. She INTRODUCED ME TO the Pleasure Of Wearing beautiful hats and gloves at age twelve. My MOther taught me to live a life well LIVED. SHE filled the World With memorable MOMENTS OF BEAUTY, IMAGINATION, LAUGHTER, AND LOVE. I HOPE THIS BOOK AND ALL THE JANUS ET CIE COLLECTIONS INSPIRE YOU AS MY Precious mother inspired me.
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