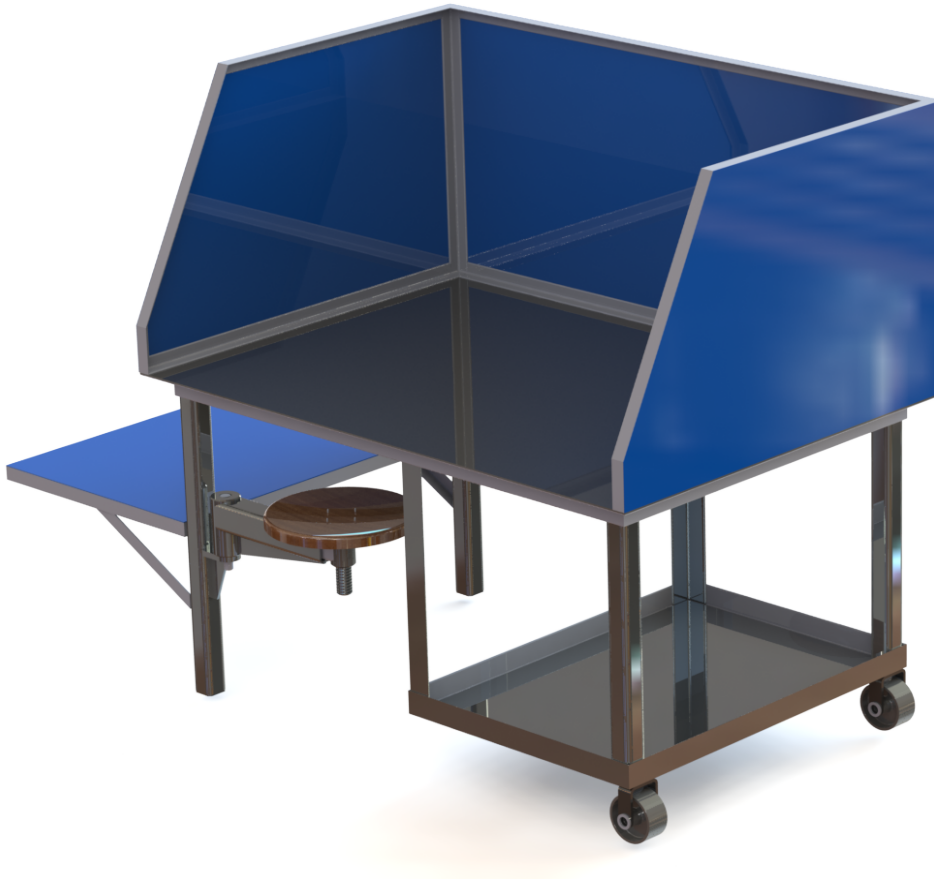


# Welding Table Plans

By WcWelding & Custom-Choppers-Guide.com



**Welding table**

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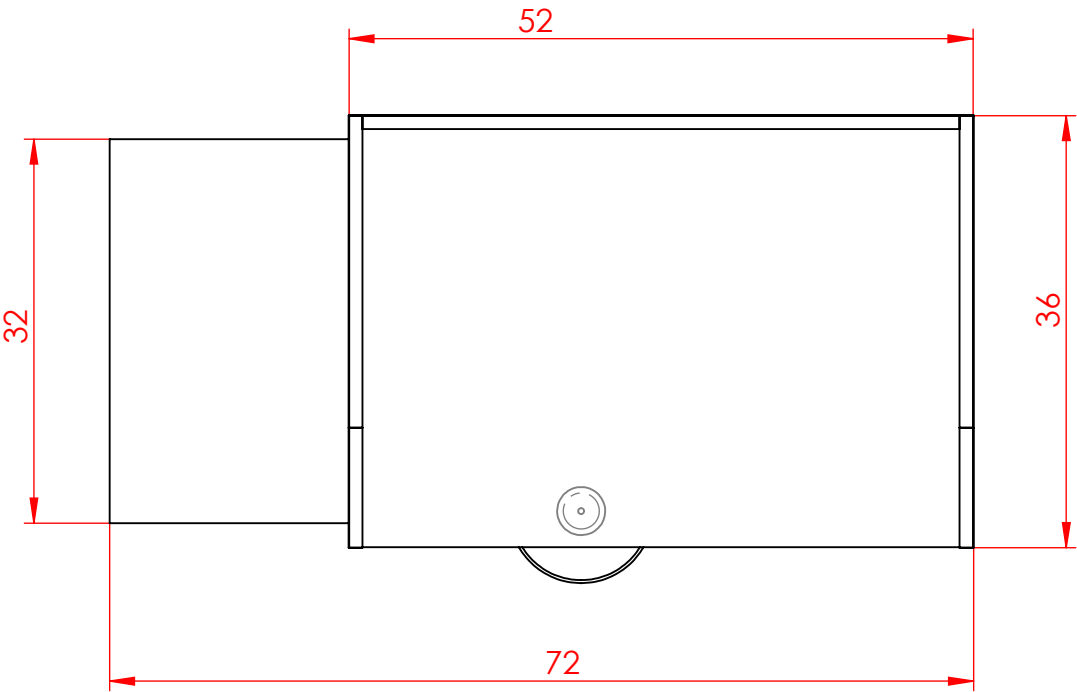
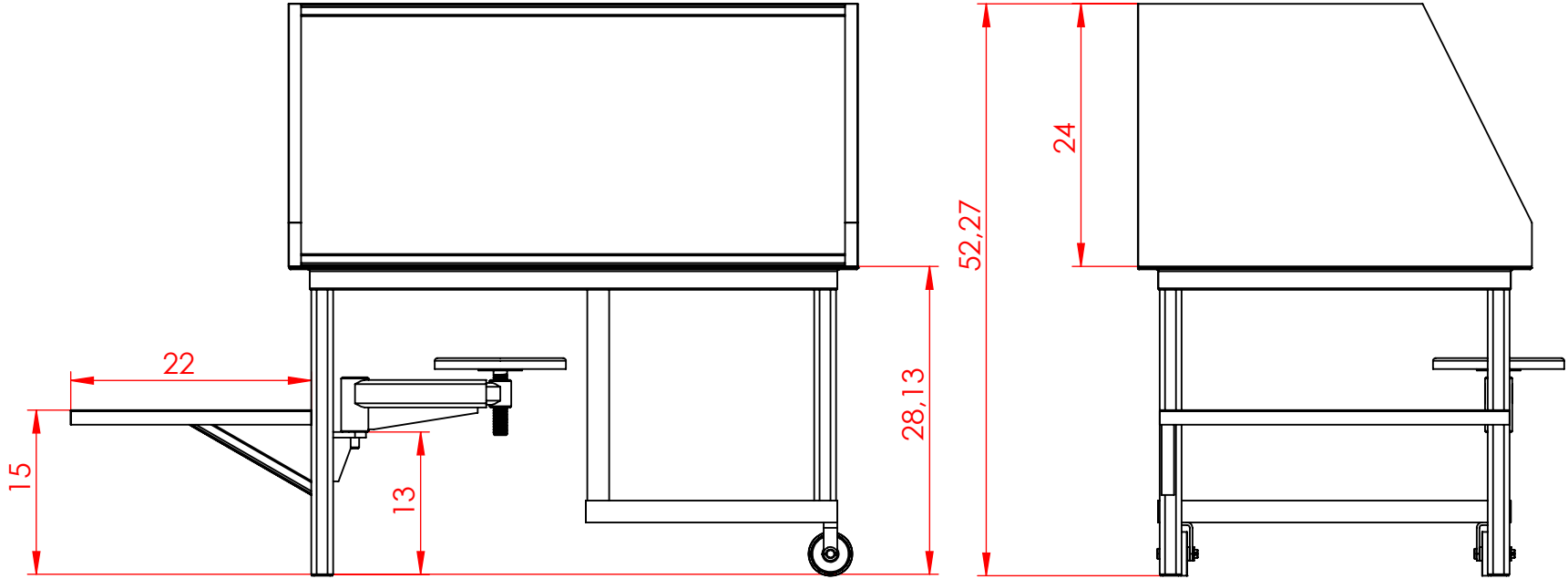
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D

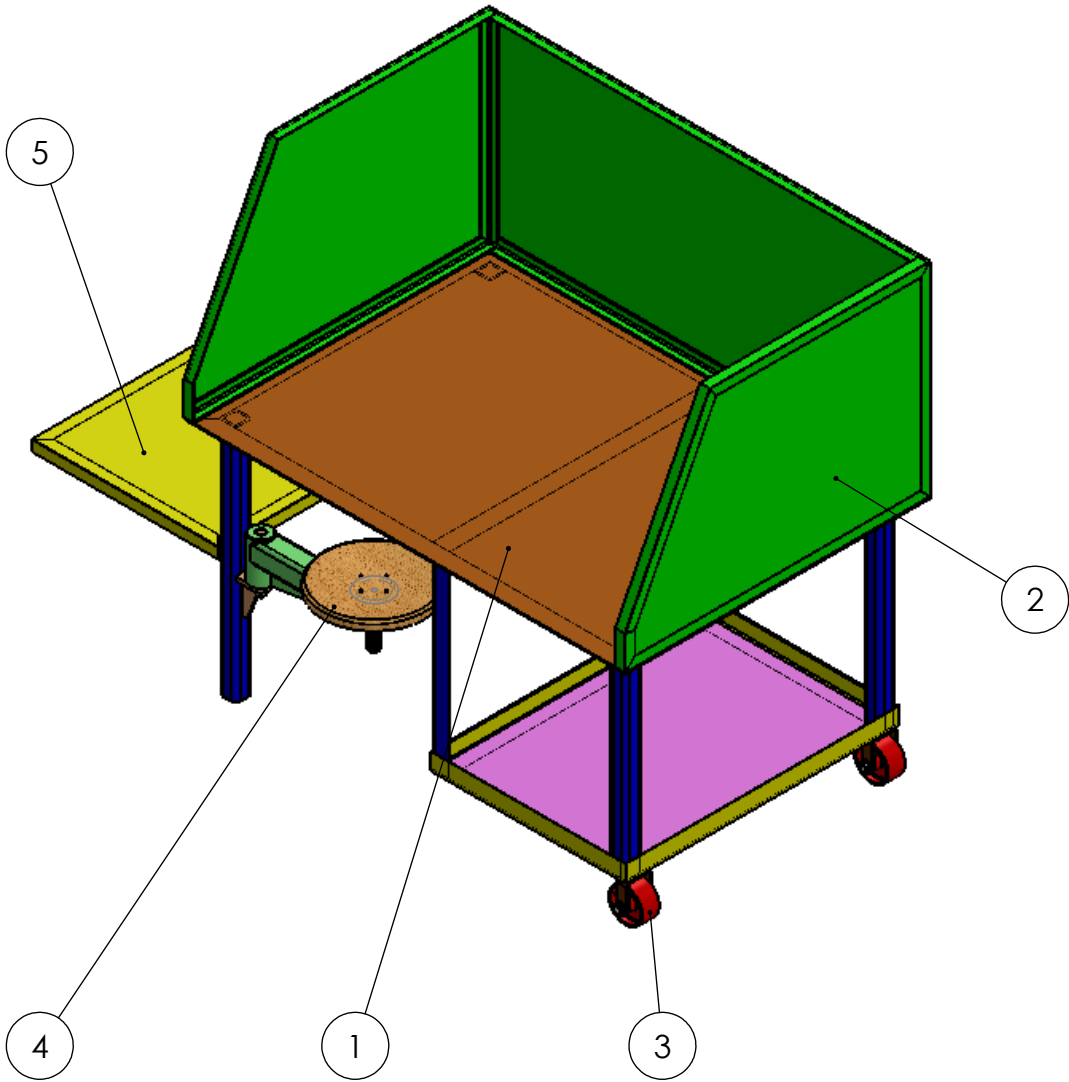
C

B


A

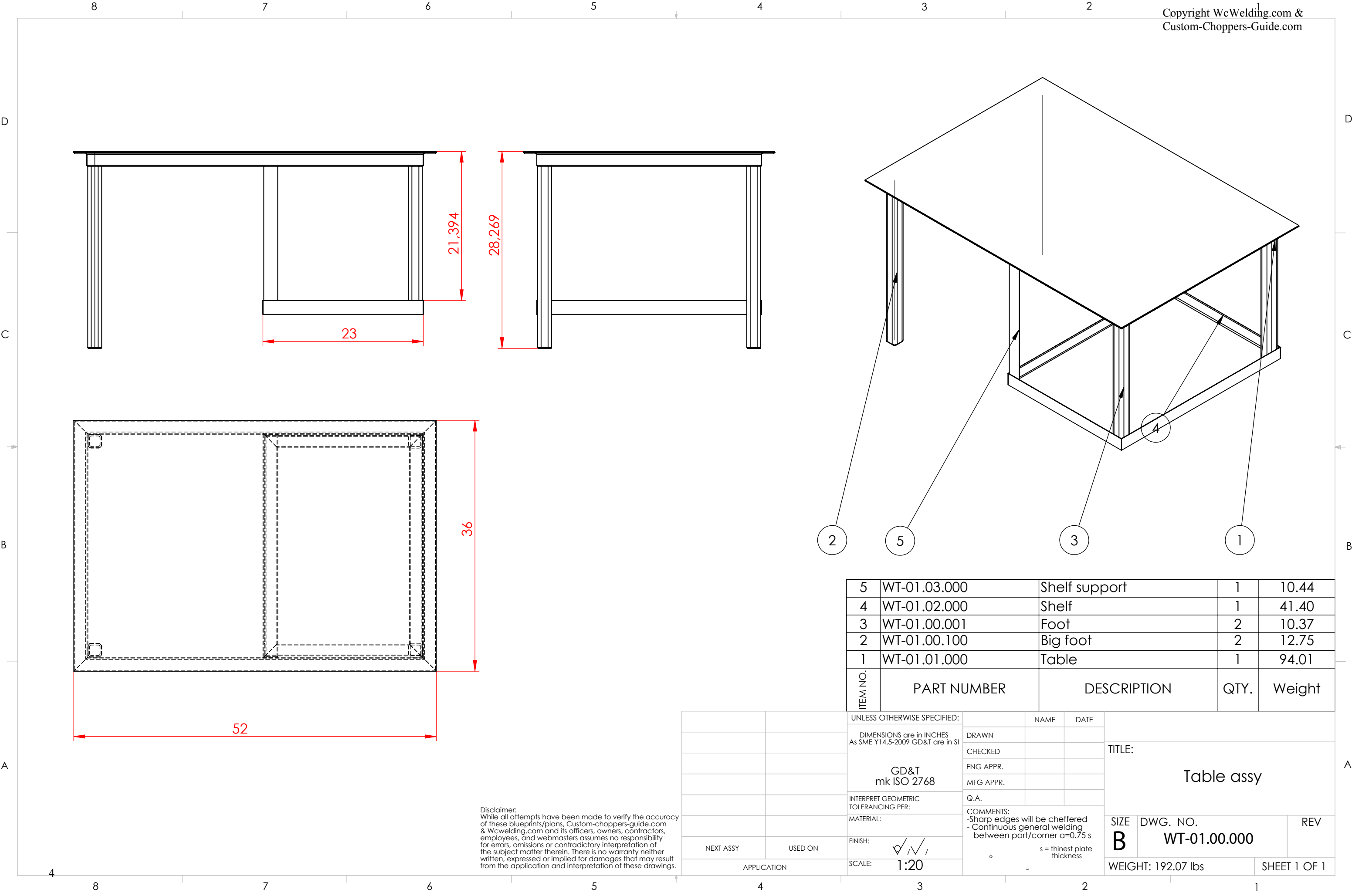


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5	WT-05.00.000	Support welding machine	1	28.69
4	WT-04.00.000	Seat assy	1	23.88
3	WT-03.00.000	Wheel assy	2	4.57
2	WT-02.00.000	Protection panel	1	57.05
1	WT-01.00.000	Table assy	1	192.07
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Weight

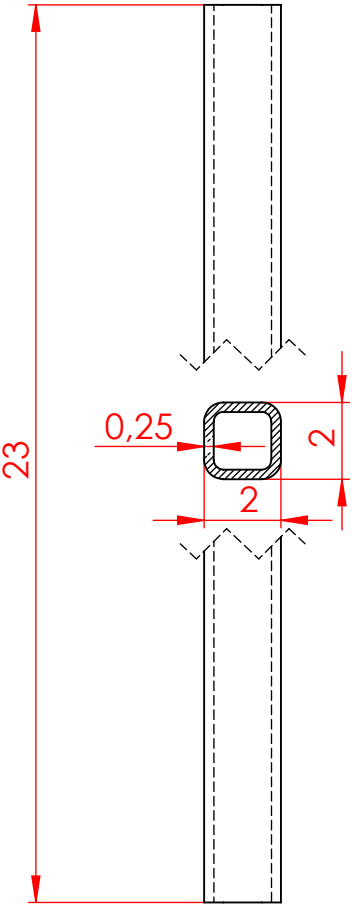
		UNLESS OTHERWISE SPECIFIED:	NAME	DATE	TITLE:  Welding table		
		DIMENSIONS are in INCHES As SME Y14.5-2009 GD&T are in SI	DRAWN				
		GD&T mk ISO 2768	CHECKED				
			ENG APPR.				
		INTERPRET GEOMETRIC TOLERANCING PER:	MFG APPR.		COMMENTS: -Sharp edges will be cheffered - Continuous general welding between part/corner $\alpha=0.75$ s  s = thinnest plate thickness		
		MATERIAL:	Q.A.				
		FINISH:					
NEXT ASSY	USED ON	SCALE:	1:16		SIZE B	DWG. NO. WT-00.00.000	REV
APPLICATION					WEIGHT: 310.84 lbs		SHEET 1 OF 1



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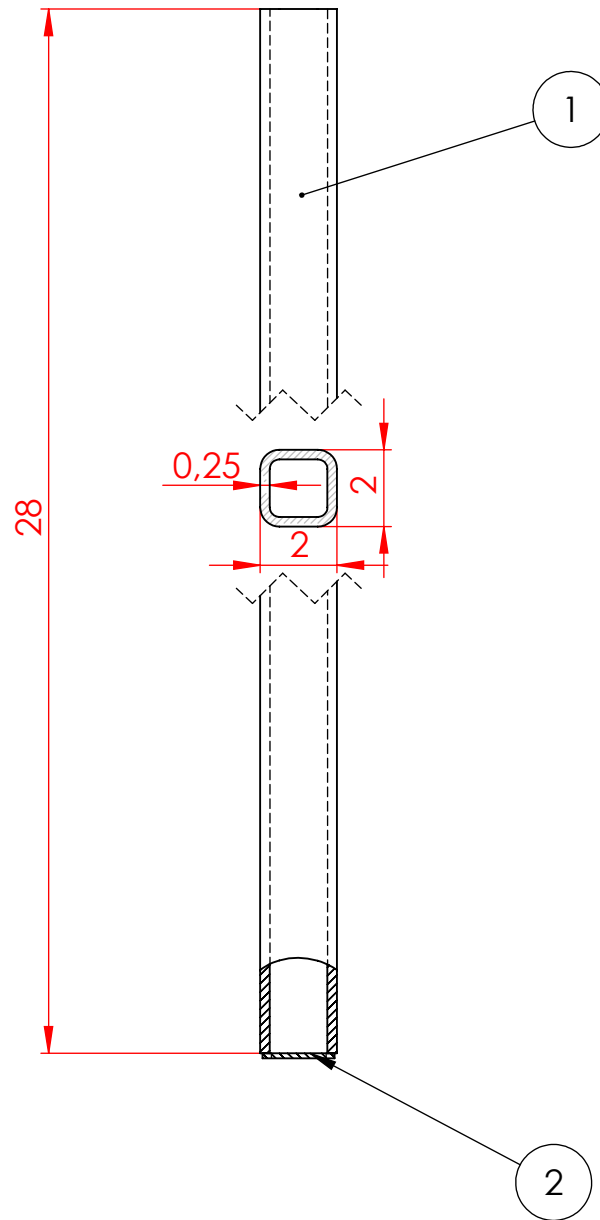
5	WT-01.03.000	Shelf support	1	10.44
4	WT-01.02.000	Shelf	1	41.40
3	WT-01.00.001	Foot	2	10.37
2	WT-01.00.100	Big foot	2	12.75
1	WT-01.01.000	Table	1	94.01
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Weight

		UNLESS OTHERWISE SPECIFIED:	NAME	DATE	TITLE:  Table assy	
		DIMENSIONS are in INCHES As SME Y14.5-2009 GD&T are in SI	DRAWN			
		GD&T mk ISO 2768	CHECKED			
			ENG APPR.			
		INTERPRET GEOMETRIC TOLERANCING PER:	MFG APPR.		SIZE B	
		MATERIAL:	Q.A.			
		FINISH:	COMMENTS: -Sharp edges will be cheffered - Continuous general welding between part/corner a=0.75 s  s = thinnest plate thickness			
NEXT ASSY	USED ON	SCALE: 1:20			DWG. NO. WT-01.00.000	REV
APPLICATION					WEIGHT: 192.07 lbs	SHEET 1 OF 1



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UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Foot				
As ASME Y14.5-2009 GD&T are in SI	DRAWN							
	CHECKED							
	ENG APPR.							
	MFG APPR.							
MATERIAL	Q.A.			WT-01.00.001				
A284	COMMENTS:							
FINISH	-Sharp edges will be cheffered							
	6.3/√/√/				SIZE		DWG. NO.	REV.
DO NOT SCALE DRAWING					A			
					SCALE:1:5		WEIGHT: 10.37 lbs	SHEET 1 OF 1

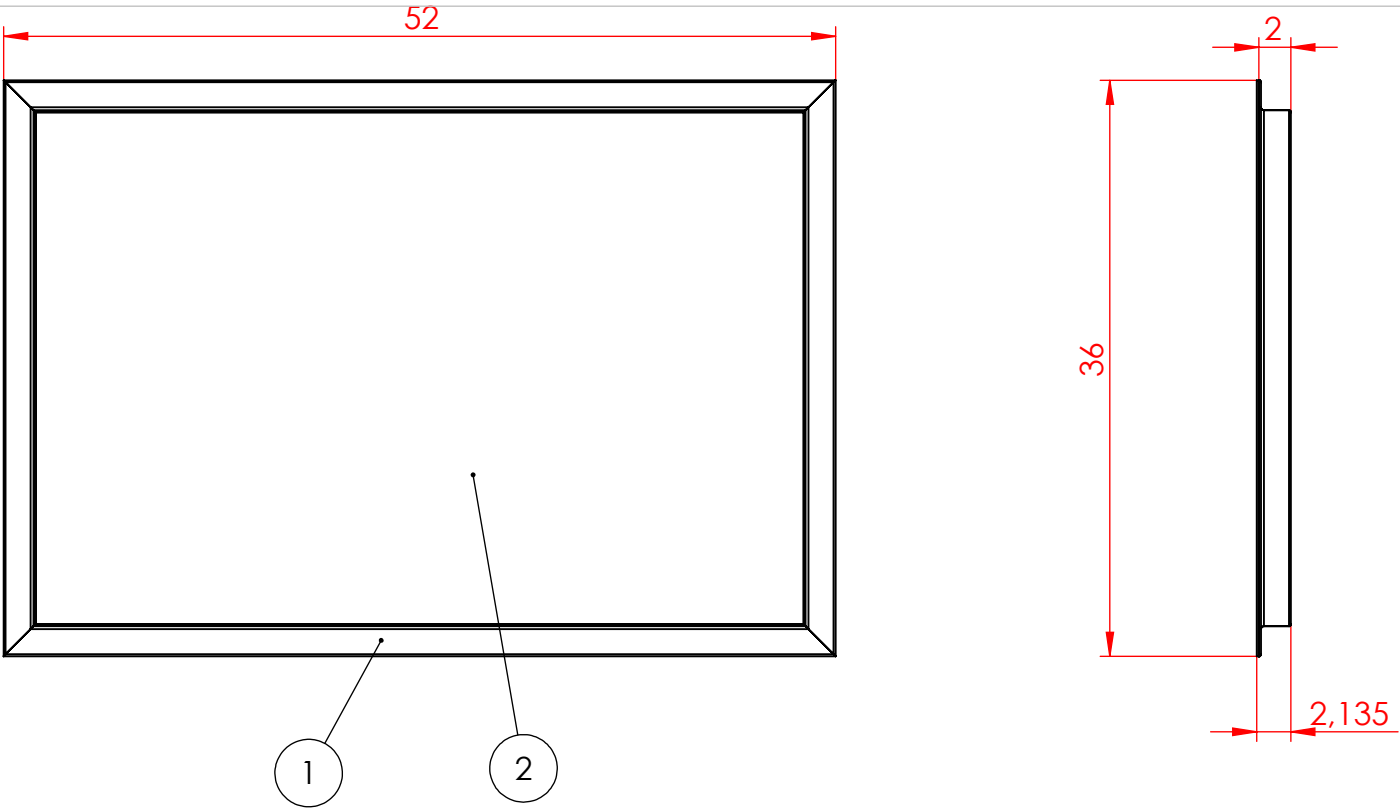


2	1	End cap 2,00x2,00x10ga	
1	1	TUBE, SQUARE 2,00 X 2,00 X 0,25	28
ITEM NO.	QTY.	DESCRIPTION	LENGTH

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UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Big foot		
As ASME Y14.5-2009 GD&T are in SI		DRAWN				
DG&T mk-ISO 2768		CHECKED				
MATERIAL A284		ENG APPR.				
FINISH 6.3/√/√		MFG APPR.				
DO NOT SCALE DRAWING		Q.A.		WT-01.00.100		
		COMMENTS: - Sharp edges will be cheffered - Continuous general welding between part/corner α=0.75 s				
		s = thinnest plate thickness		SCALE: 1:5	WIGHT: 12.75 lbs	
				SIZE A	REV.	

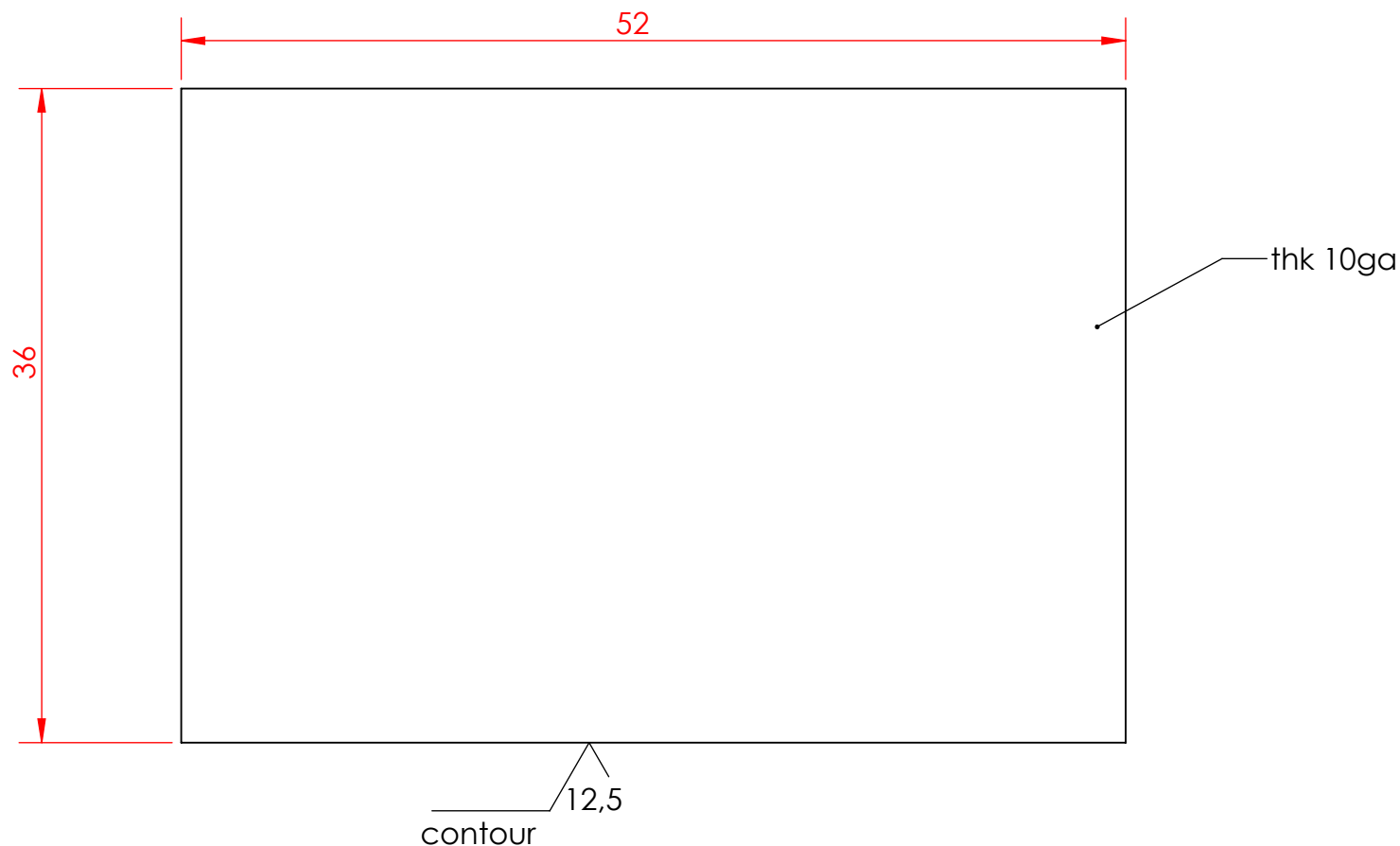




2	WT-01.01.002	Table top 52x36#10ga	1	71.41
1	WT-01.01.100	Frame	1	22.61
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Weight

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE:  Table	
DIMENSIONS are in INCHES As SME Y14.5-2009 GD&T are in SI		DRAWN			
DG&T mk-ISO 2768		CHECKED			
INTERPRET GEOMETRIC TOLERANCING PER:		ENG APPR.			
MATERIAL		MFG APPR.		SIZE <b>A</b>	
FINISH		Q.A.			
NEXT ASSY		COMMENTS: - Continuous general welding between part/corner $\alpha=0.75 s$ $s$ = thinnest plate thickness		DWG. NO. <b>WT-01.01.000</b>	
USED ON		DO NOT SCALE DRAWING		REV	
APPLICATION				SCALE: 1:10	WEIGHT: 94.01 lbs
				SHEET 1 OF 1	

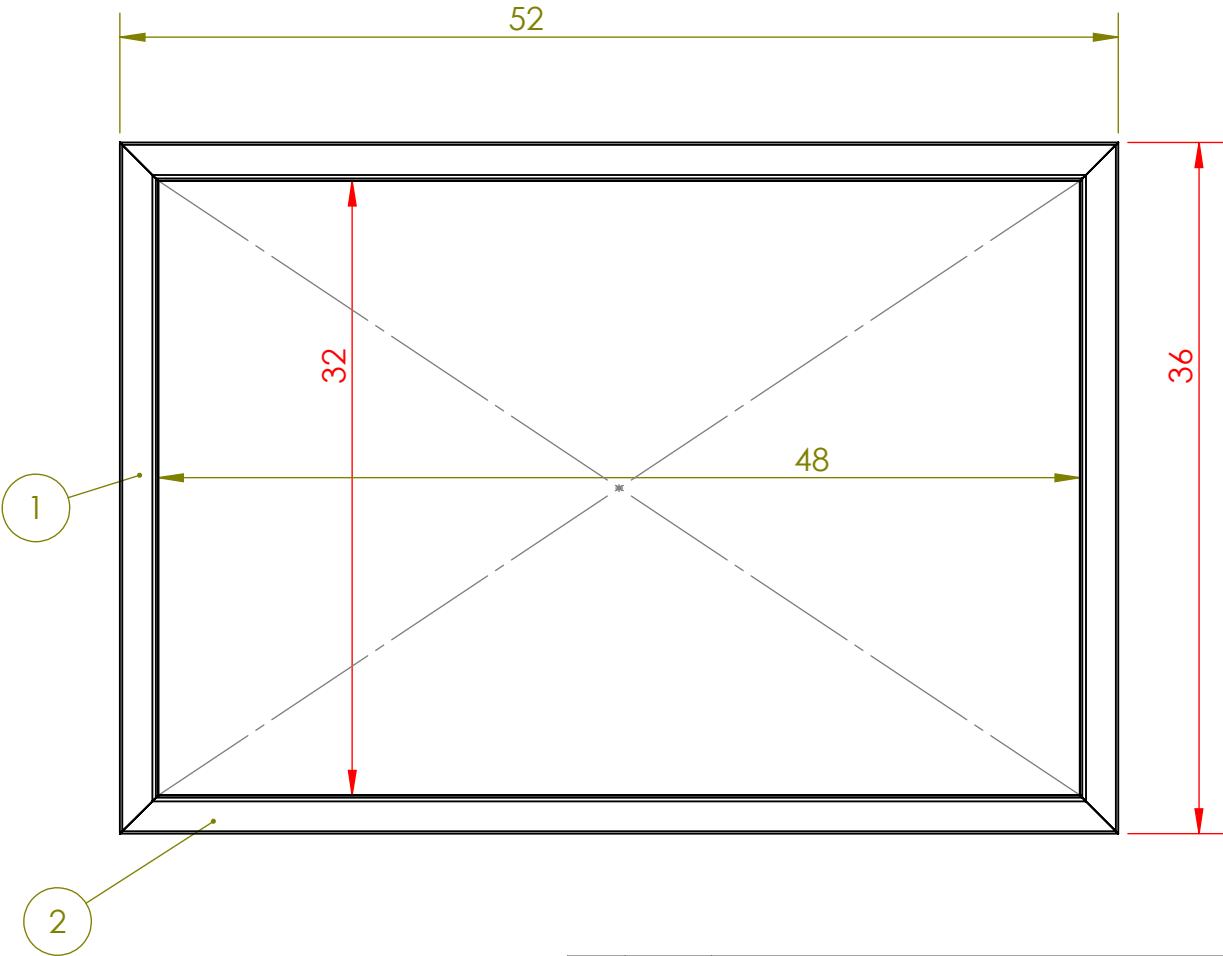
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE:  Table top 52x36# 10ga	
		As ASME Y14.5-2009 GD&T are in SI	DRAWN				
		DG&T mk-ISO 2768	CHECKED				
			ENG APPR.				
			MFG APPR.				
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			SIZE <b>A</b> DWG. NO. WT-01.01.002 WEIGHT: 71.41 lbs	
		MATERIAL: A284	COMMENTS: - Sharp edges will be chamfered				REV
NEXT ASSY		FINISH: ✓/✓/✓					
APPLICATION		SCALE: 1:10					SHEET 1 OF 1

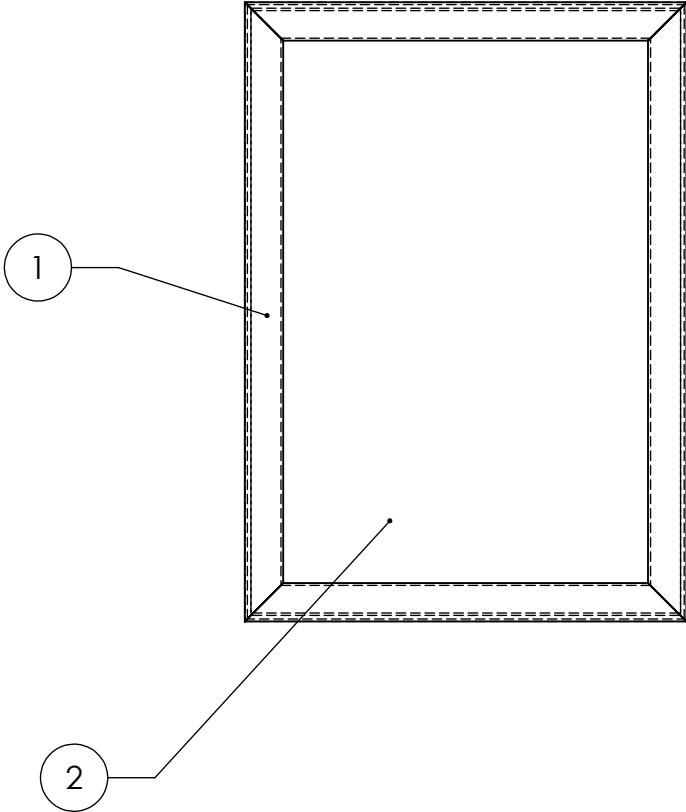







2	2	L2x2x0.125	52	45.00
1	2	L2x2x0.125	36	45.00
ITEM NO.	QTY.	DESCRIPTION	LENGTH	ANGLE1

UNLESS OTHERWISE SPECIFIED:		NAME		DATE		TITLE:  Frame					
DIMENSIONS are in INCHES As SME Y14.5-2009 GD&T are in SI  DG&T mk-ISO 2768		DRAWN									
		CHECKED									
		ENG APPR.									
		MFG APPR.									
INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.				SIZE  A					
MATERIAL  A284		COMMENTS:  - Continuous general welding between part/corner a=0.75 s  s = thinnest plate thickness									
FINISH						DWG. NO.  WT-01.01.100		REV			
DO NOT SCALE DRAWING						SCALE: 1:10		WEIGHT: 22.61 lbs		SHEET 1 OF 1	

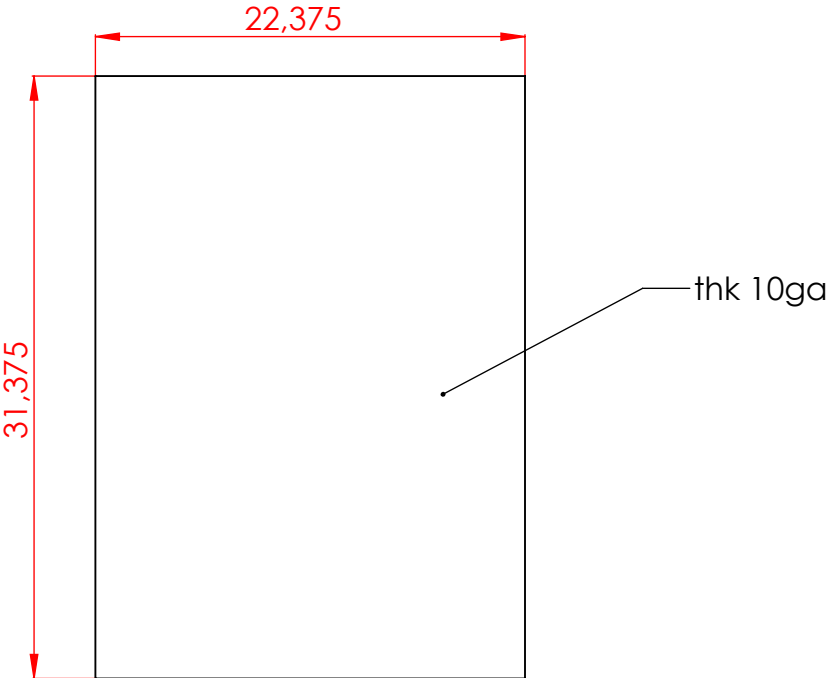
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2	WT-01.02.002	Top shelf	1	26.78
1	WT-01.02.100	Frame shelf	1	14.62
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Weight

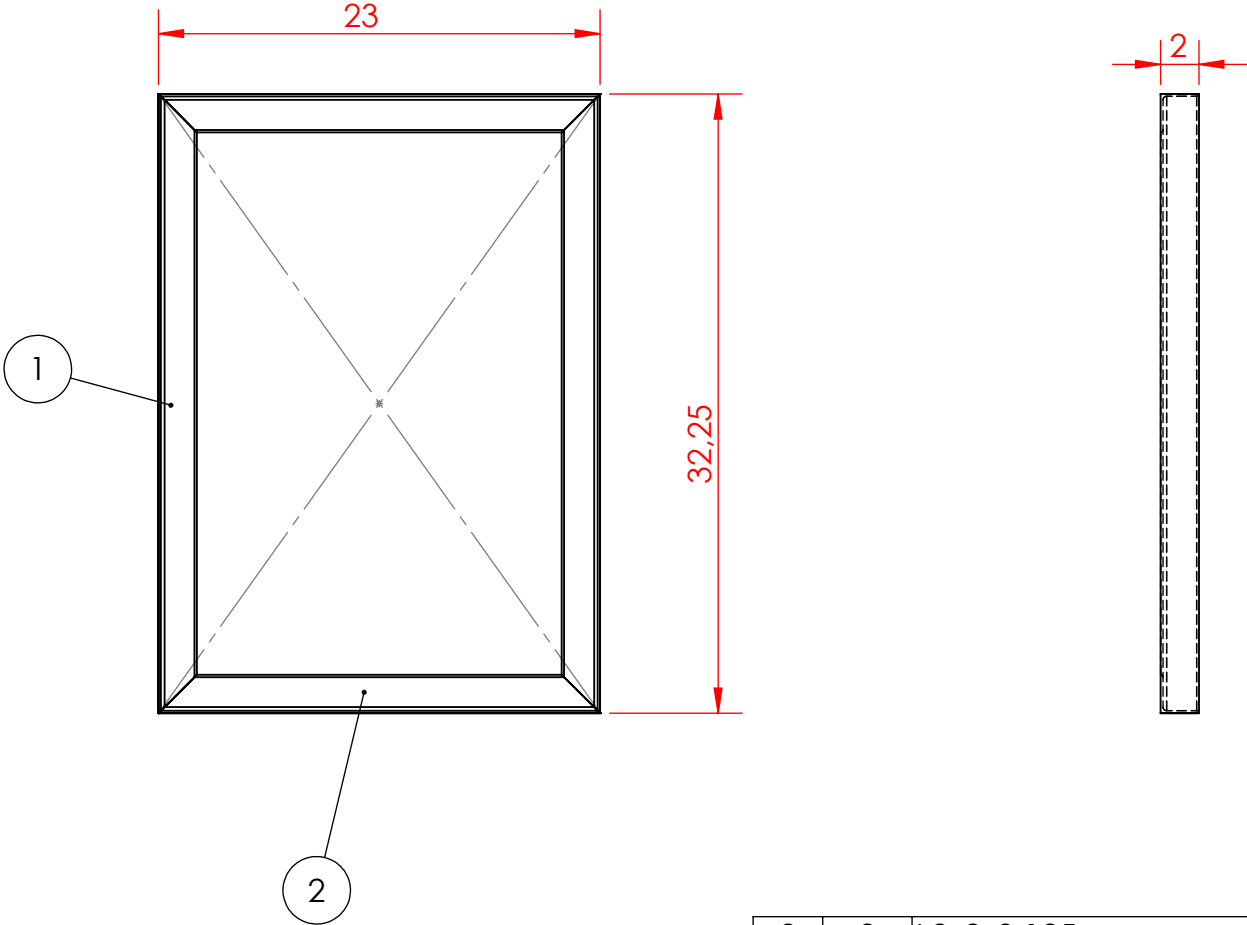
		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE:  Shelf		
		DIMENSIONS are in INCHES As SME Y14.5-2009 GD&T are in SI	DRAWN					
		DG&T mk-ISO 2768	CHECKED					
			ENG APPR.					
			MFG APPR.					
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			SIZE <b>A</b>		
		MATERIAL:	COMMENTS:  - Sharp edges will be chamfered - Continuous general welding   s = thinnest plate thickness					
		FINISH: 						
NEXT ASSY	USED ON	SCALE: 1:10				DWG. NO. WT-01.02.000		REV
APPLICATION						WEIGHT: 41.40 lbs		SHEET 1 OF 1

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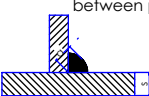
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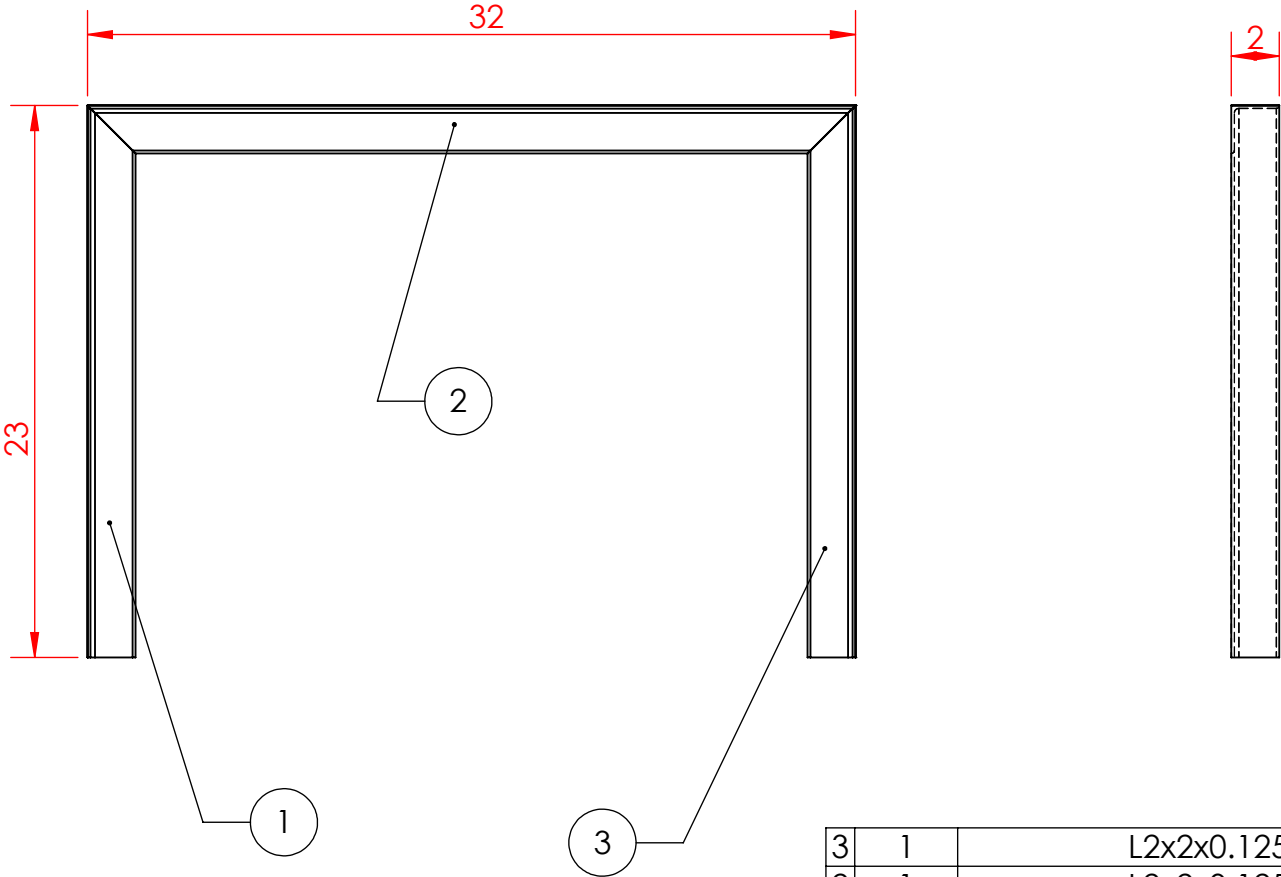
		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE:  Top shelf		
		DIMENSIONS are in INCHES As SME Y14.5-2009 GD&T are in SI	DRAWN					
		DG&T mk-ISO 2768	CHECKED					
			ENG APPR.					
			MFG APPR.					
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			SIZE  A		
		MATERIAL: A204 U 80x45	COMMENTS: - Sharp edges will be chamfered					
NEXT ASSY	USED ON	FINISH: 				DWG. NO.  WT-01.02.002		REV
APPLICATION		SCALE: 1:10				WEIGHT: 26.78 lbs		SHEET 1 OF 1



2	2	L2x2x0.125	23	45.00
1	2	L2x2x0.125	32.25	45.00
ITEM NO.	QTY.	DESCRIPTION	LENGTH	ANGLE1

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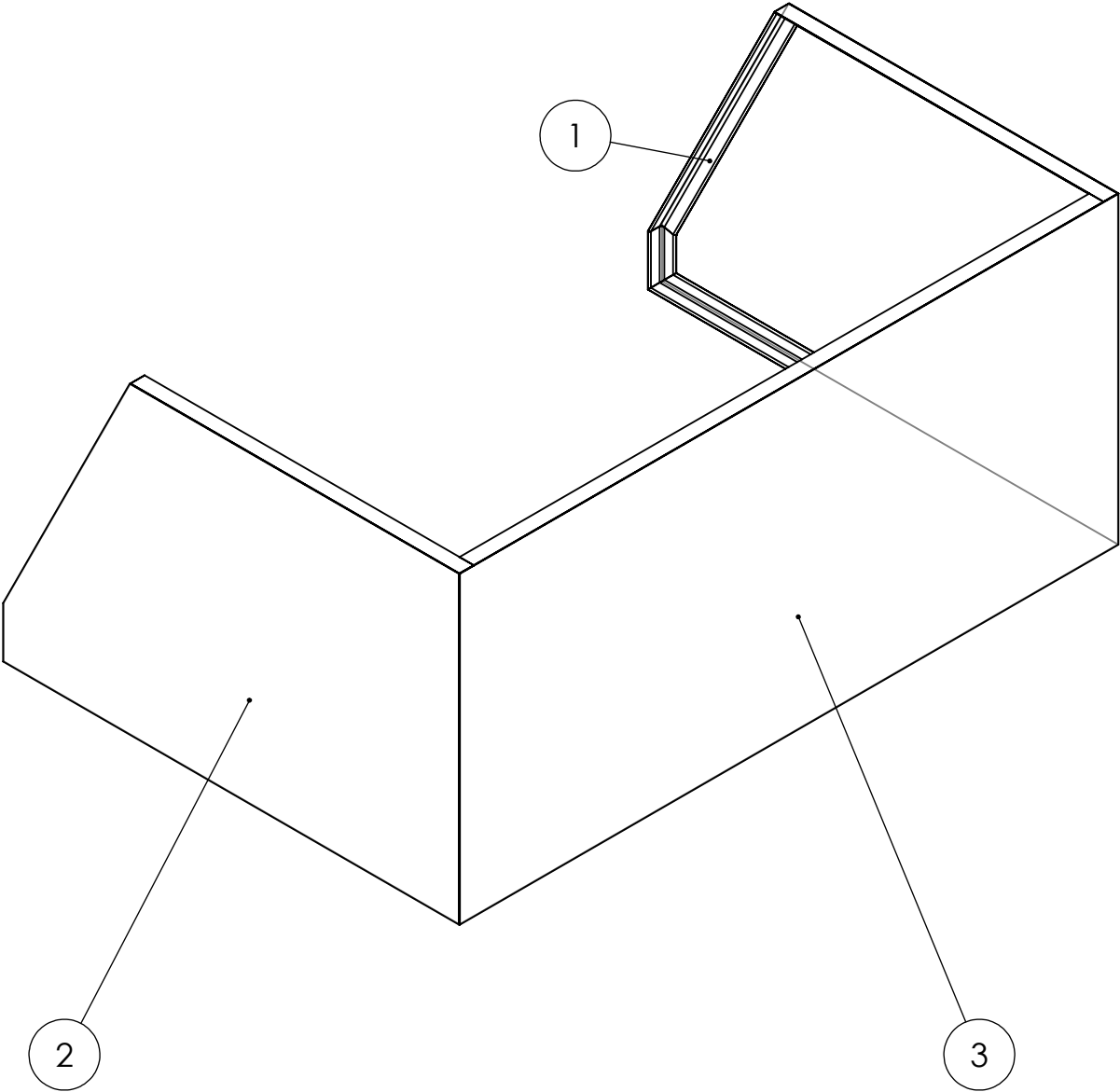
		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE:  Frame shelf			
		DIMENSIONS are in INCHES As SME Y14.5-2009 GD&T are in SI	DRAWN						
		DG&T mk-ISO 2768	CHECKED						
			ENG APPR.						
			MFG APPR.						
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.						
		MATERIAL A284	COMMENTS:			SIZE A	DWG. NO. WT-01.02.100	REV	
		FINISH	<div><div>- Continuous general welding between part/corner <math>\alpha=0.75\ s</math></div><div>s = thinnest plate thickness</div></div>						
NEXT ASSY	USED ON								
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:10	WEIGHT: 14.62 lbs	SHEET 1 OF 1	



ITEM NO.	3	1	L2x2x0.125	23	0.00	45.00
	2	1	L2x2x0.125	32	45.00	45.00
	1	1	L2x2x0.125	23	45.00	0.00
	QTY.	DESCRIPTION		LENGTH	ANGLE1	ANGLE2

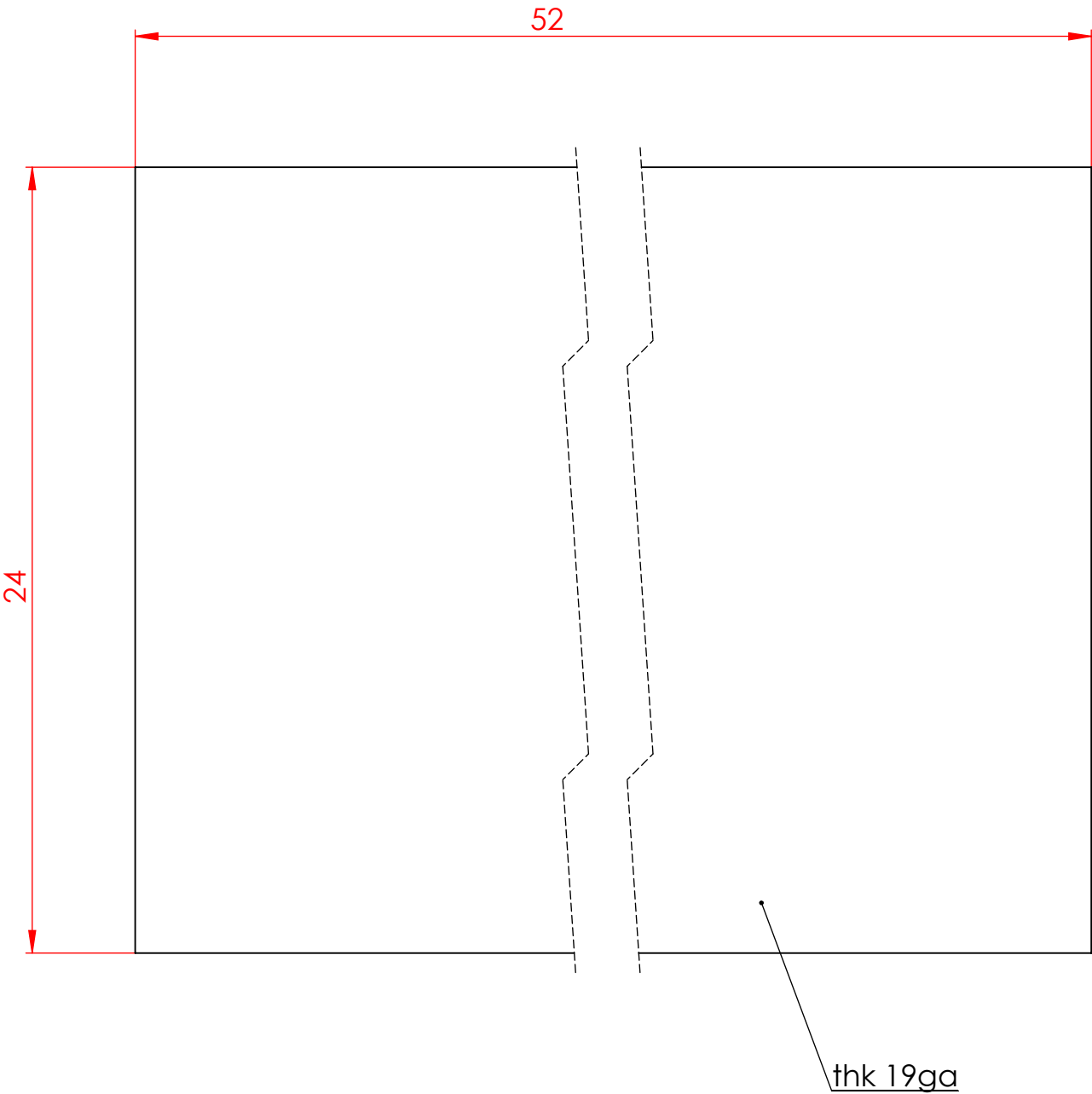
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE:  Shelf support	
		DIMENSIONS are in INCHES As SME Y14.5-2009 GD&T are in SI		DRAWN			
		DG&T mk-ISO 2768		CHECKED			
		INTERPRET GEOMETRIC TOLERANCING PER:		ENG APPR.			
		MATERIAL: A201 U 80x45		MFG APPR.		SIZE <b>A</b>	
		FINISH: ✓/✓/✓		Q.A.			
				COMMENTS: - Sharp edges will be chamfered - Continuous general welding s = thinnest plate thickness		DWG. NO. WT-01.03.000	
NEXT ASSY		USED ON				REV	
APPLICATION		SCALE: 1:20				WEIGHT: 10.44 lbs	
						SHEET 1 OF 1	



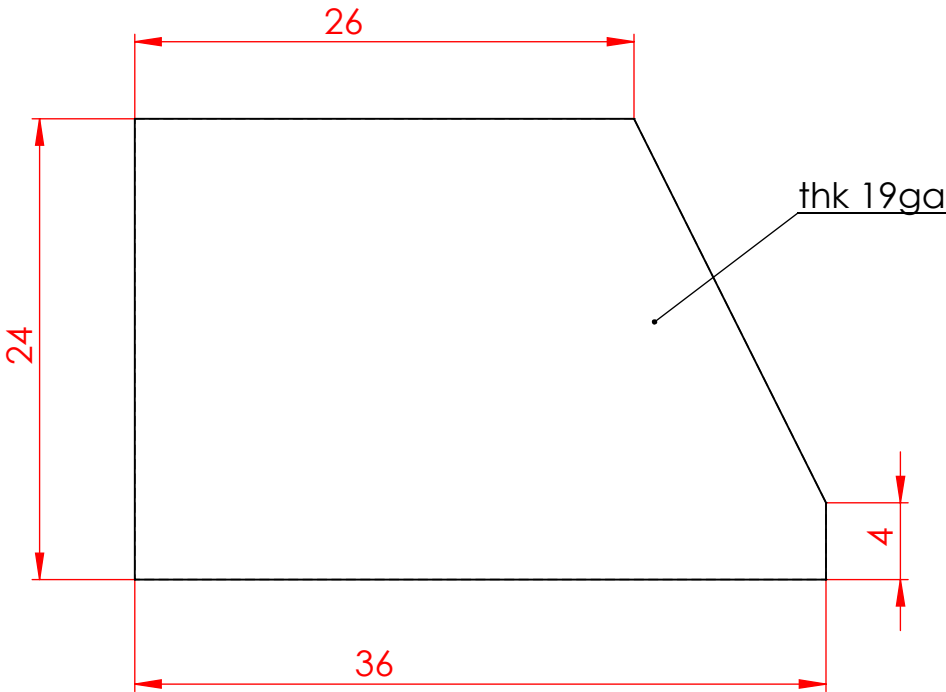
3	WT-02.00.001	Wall	1	14.79
2	WT-02.00.002	Sidewall	2	9.06
1	WT-02.00.100	Frame	1	24.14
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Weight
UNLESS OTHERWISE SPECIFIED:				
As ASME Y14.5-2009 GD&T are in SI		DRAWN		
		CHECKED		
		ENG APPR.		
		MFG APPR.		
MATERIAL		Q.A.		
FINISH		COMMENTS:		
6.3/√		- Sharp edges will be cheffered		
		- Continuous general welding		
		between part/corner $\alpha=0.75s$		
DO NOT SCALE DRAWING		s = thinnest plate thickness		
		SIZE	DWG. NO.	REV.
		A	WT-02.00.000	
		SCALE: 1:20	WEIGHT: 57.05 lbs	SHEET 1 OF 1

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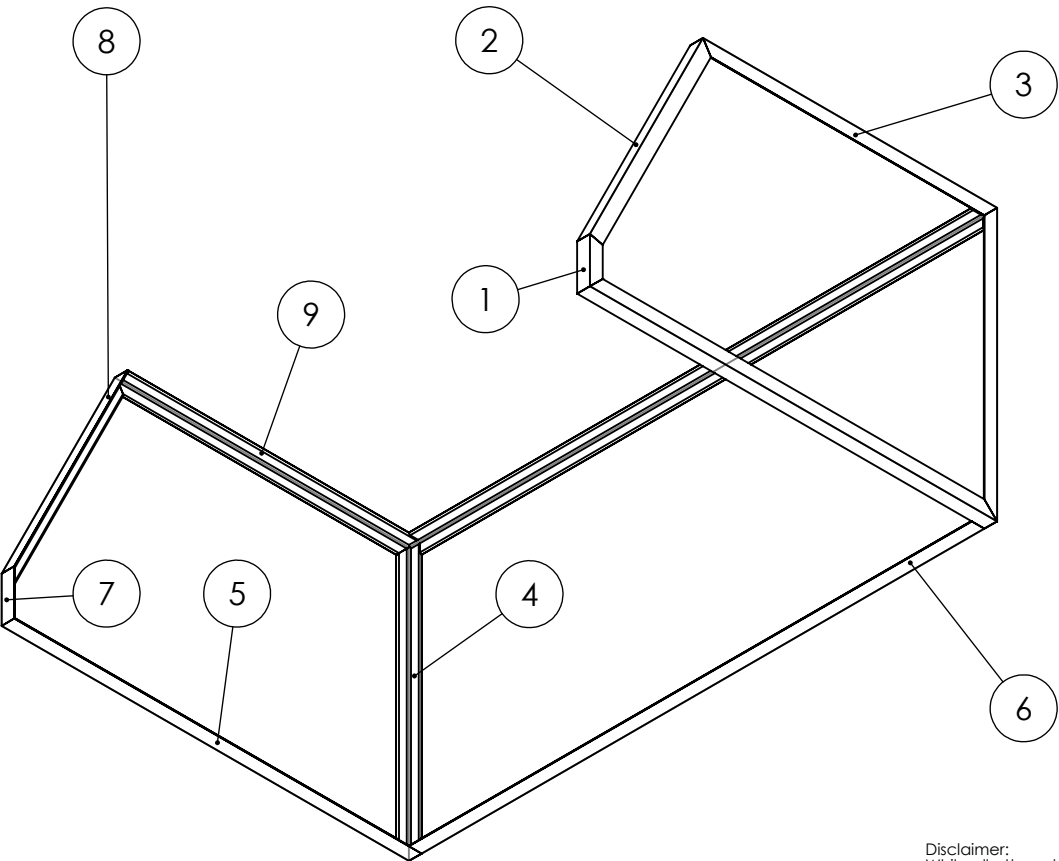
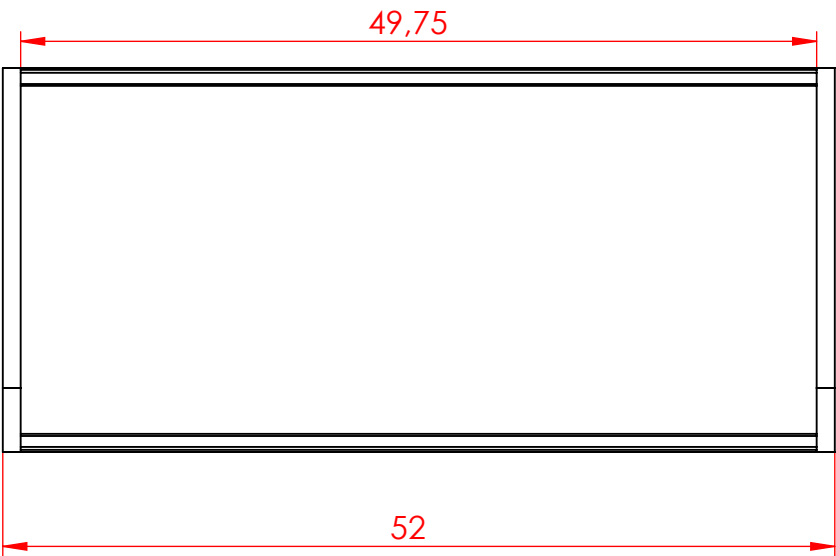
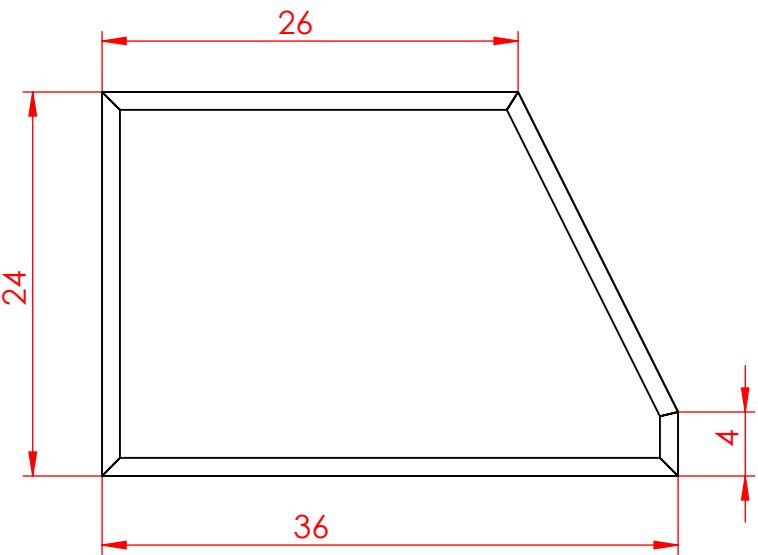
UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Wall		
As ASME Y14.5-2009 GD&T are in SI  DG&T mk-ISO 2768	DRAWN					
	CHECKED					
	ENG APPR.					
	MFG APPR.					
MATERIAL A284	Q.A.			COMMENTS: -Sharp edges will be cheffered		
FINISH 						
DO NOT SCALE DRAWING		SIZE A			DWG. NO. WT-02.00.001	REV.
		SCALE:1:20		WEIGHT: 14.79 lbs		SHEET 1 OF 1



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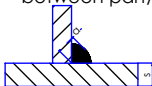

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Sidewall				
As ASME Y14.5-2009 GD&T are in SI  DG&T mk-ISO 2768	DRAWN							
	CHECKED							
	ENG APPR.							
	MFG APPR.							
MATERIAL A284	Q.A.			SIZE A      DWG. NO.      WT-02.00.002      REV.				
FINISH 6.3/√1/√1	COMMENTS: -Sharp edges will be cheffered		SCALE:1:10      WEIGHT: 9.06 lbs      SHEET 1 OF 1					
DO NOT SCALE DRAWING								

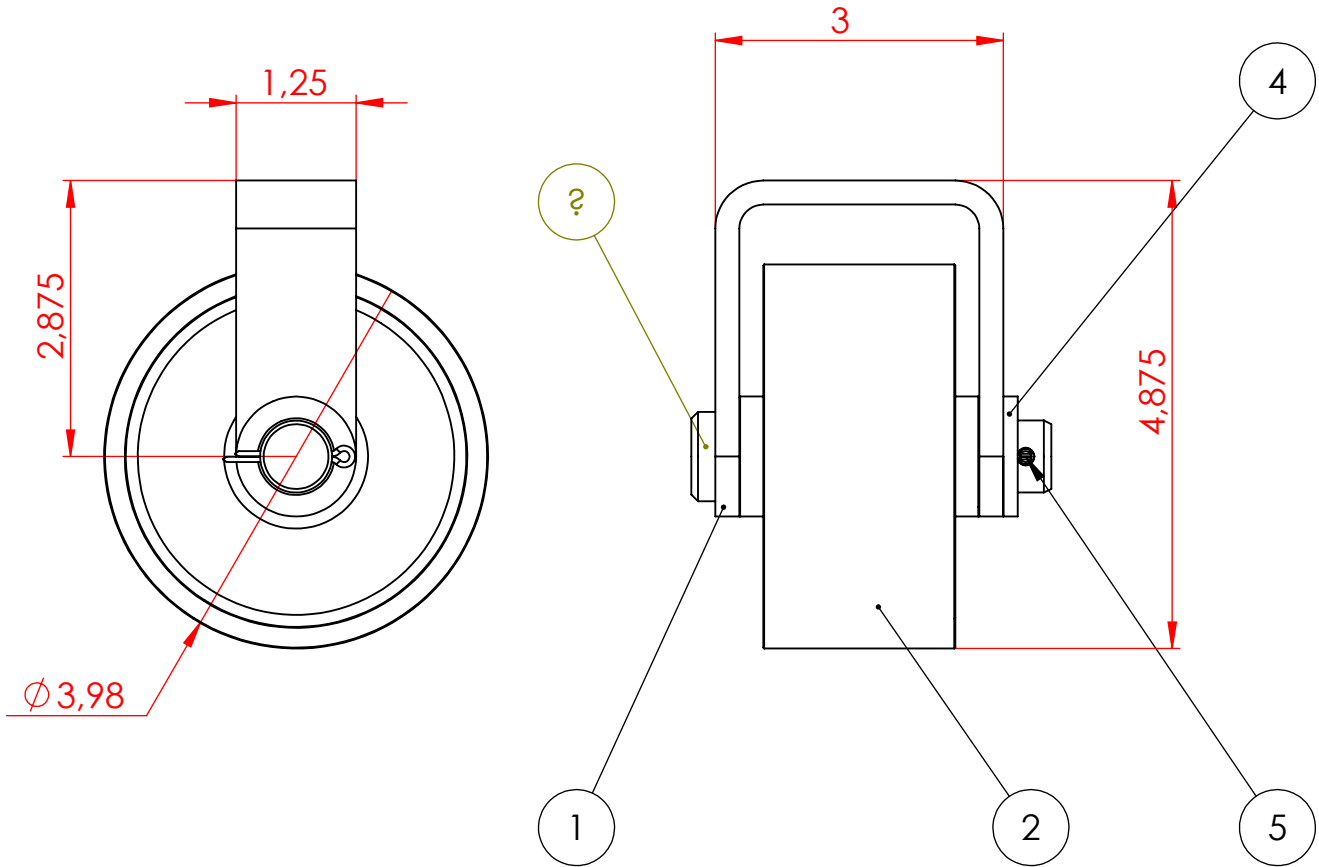




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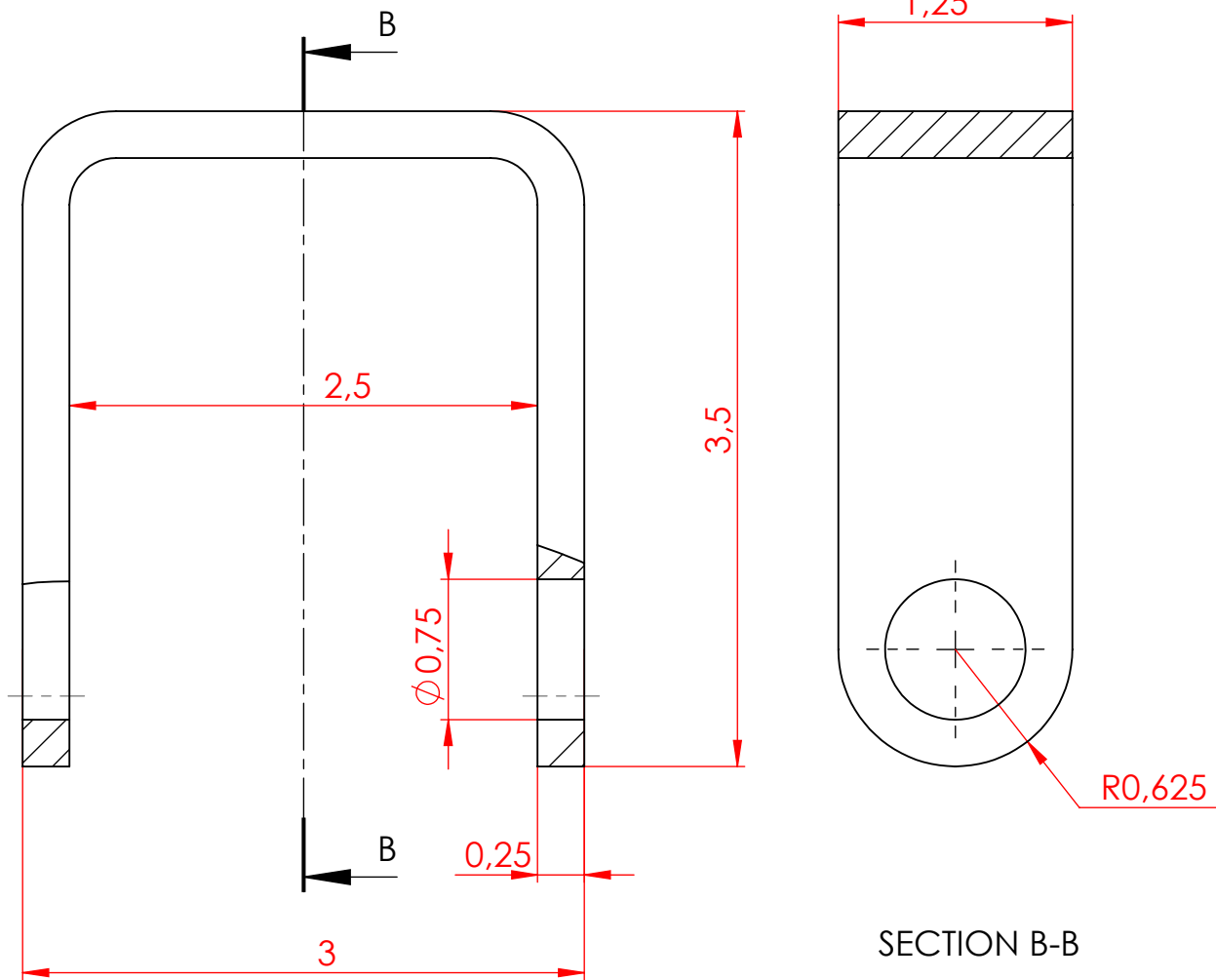
9	1	L1.125x1.125x0.125	26	45.00	31.72
8	1	L1.125x1.125x0.125	22.36	31.72	13.28
7	1	L1.125x1.125x0.125	4	13.28	45.00
6	2	L1.125x1.125x0.125	49.75	-	-
5	2	L1.125x1.125x0.125	36	45.00	45.00
4	2	L1.125x1.125x0.125	24	45.00	45.00
3	1	L1.125x1.125x0.125	26	45.00	31.72
2	1	L1.125x1.125x0.125	22.36	31.72	13.28
1	1	L1.125x1.125x0.125	4	13.28	45.00
ITEM NO.	QTY.	DESCRIPTION	LENGTH	ANGLE1	ANGLE2

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE:  Frame		
		DIMENSIONS are in INCHES As SME Y14.5-2009 GD&T are in SI	DRAWN					
		GD&T mk ISO 2768	CHECKED					
			ENG APPR.					
			MFG APPR.					
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.					
		MATERIAL: A284	COMMENTS: -Sharp edges will be cheffered - Continuous general welding between part/corner a=0.75 s			SIZE B	DWG. NO. WT-02.00.100	REV
NEXT ASSY	USED ON	FINISH: 	 s = thinnest plate thickness					
APPLICATION		SCALE: 1:12				WEIGHT: 24.14 lbs		SHEET 1 OF 1



5	DIN 94-3.2x20-C-St	Split pin 3.2x20	1	0.002
4	WT-03.00.004	Flat washer 0.75	1	0.031
3	WT-03.00.003	Clevis Pin 0.75	1	0.479
2	WT-03.00.002	Wheel	1	3.33
1	WT-03.00.001	Wheel fork	1	0.73
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Weight
UNLESS OTHERWISE SPECIFIED:				
As ASME Y14.5-2009 GD&T are in SI  DG&T mk-ISO 2768	DRAWN	NAME	DATE	Wheel assy
	CHECKED			
	ENG APPR.			
	MFG APPR.			
MATERIAL	Q.A.			
FINISH	COMMENTS:			
DO NOT SCALE DRAWING				
SIZE A		DWG. NO. WT-03.00.000		REV.
SCALE:1:2		WEIGHT: 4.57 lbs		SHEET 1 OF 1

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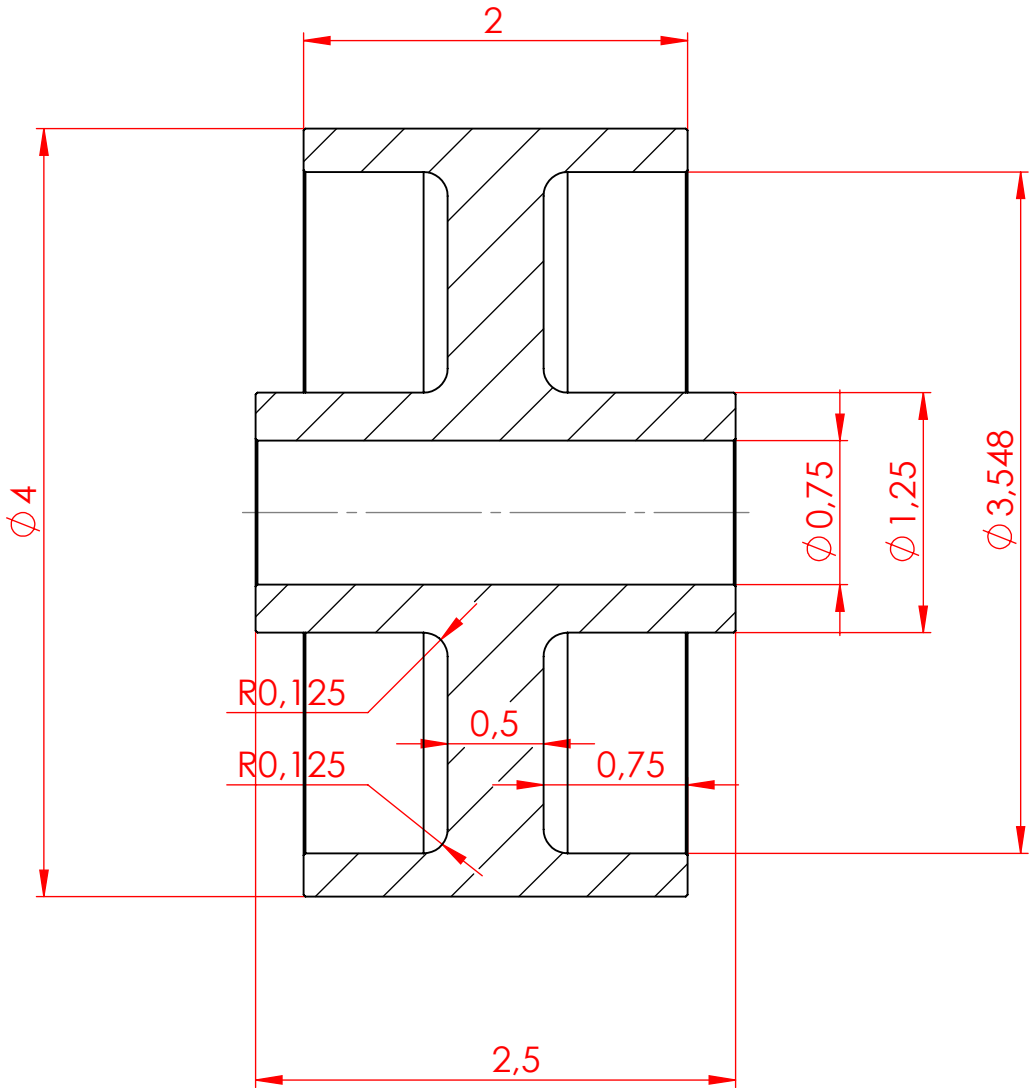


SECTION B-B


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UNLESS OTHERWISE SPECIFIED:		NAME	DATE
As ASME Y14.5-2009 GD&T are in SI  DG&T mk-ISO 2768	DRAWN		
	CHECKED		
	ENG APPR.		
	MFG APPR.		
	Q.A.		
MATERIAL A284	COMMENTS: -Sharp edges will be cheffered		
FINISH $\sqrt{6.3}/\sqrt{1}$			
DO NOT SCALE DRAWING			
		SIZE A	DWG. NO. WT-03.00.001
		SCALE: 1:1	WEIGHT: 0.73 lbs
		SHEET 1 OF 1	
		REV.	

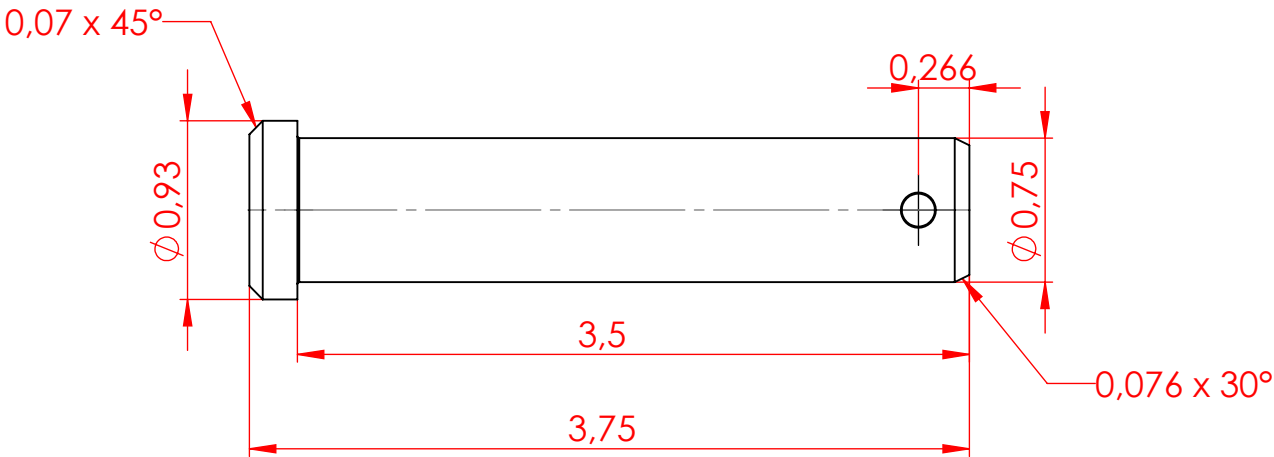
Wheel fork




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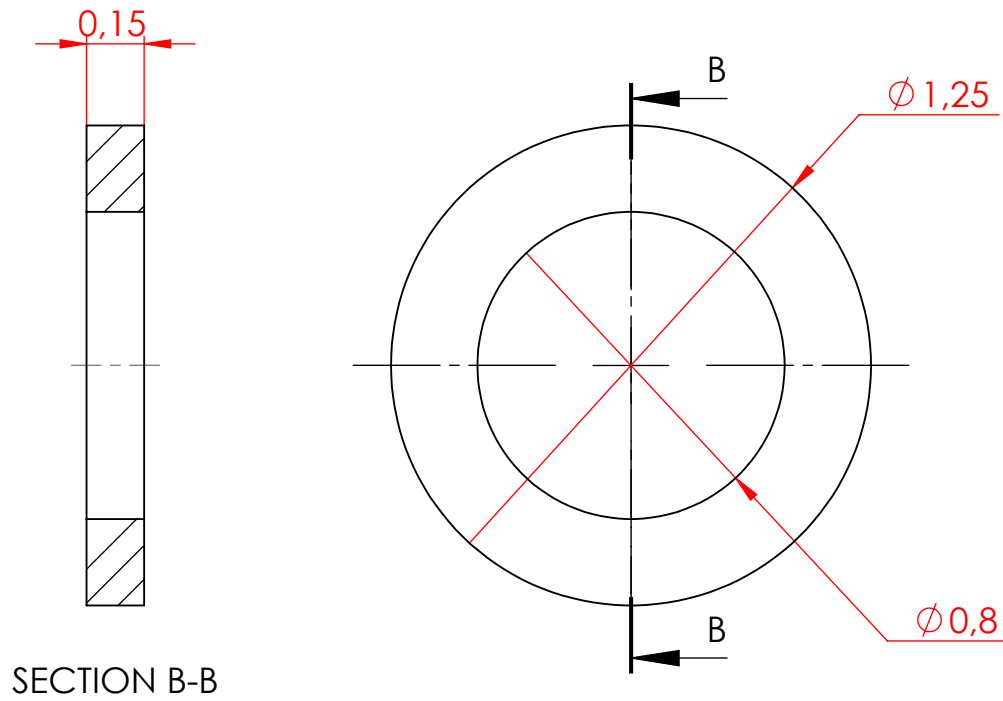
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	CHECKED		
	ENG APPR.		
	MFG APPR.		
	Q.A.		
MATERIAL A284	COMMENTS: -Sharp edges will be cheffered		
FINISH 			
DO NOT SCALE DRAWING			
SIZE A		DWG. NO. WT-03.00.002	REV.
SCALE:1:2		WEIGHT: 3.33 lbs	SHEET 1 OF 1

Whee



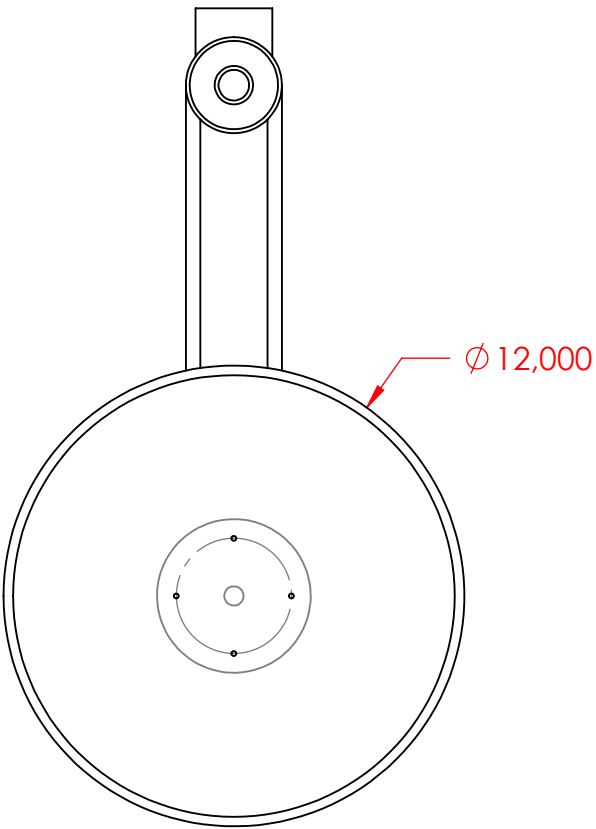
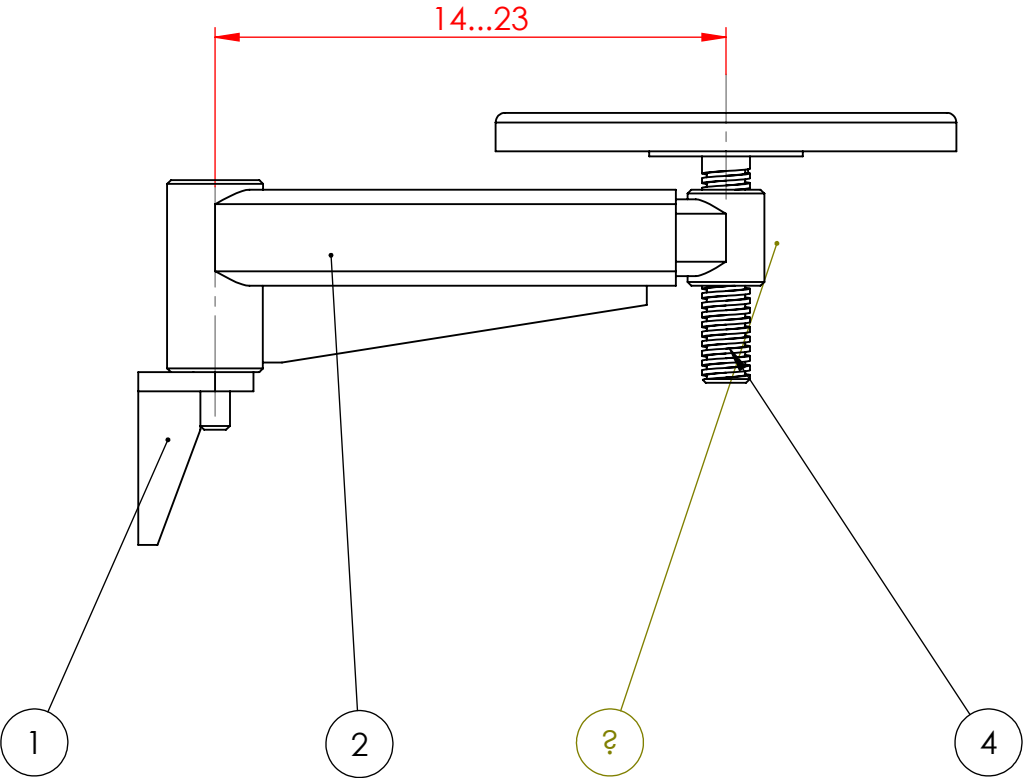
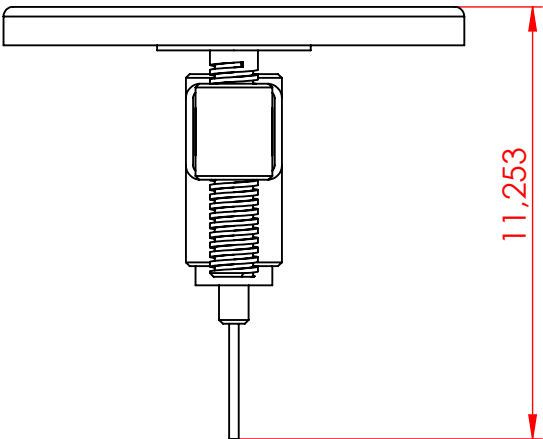
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UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Clevis Pin 0.75		
As ASME Y14.5-2009 GD&T are in SI  DG&T mk-ISO 2768	MATERIAL	A284				
	FINISH	6.3 				
	DO NOT SCALE DRAWING					
		DRAWN				
		CHECKED				
		ENG APPR.				
		MFG APPR.				
		Q.A.		COMMENTS: -Sharp edges will be cheffered		
				SIZE	DWG. NO.	REV.
				A	WT-03.00.003	
				SCALE: 1:2	WEIGHT: 0.479 lbs	SHEET 1 OF 1




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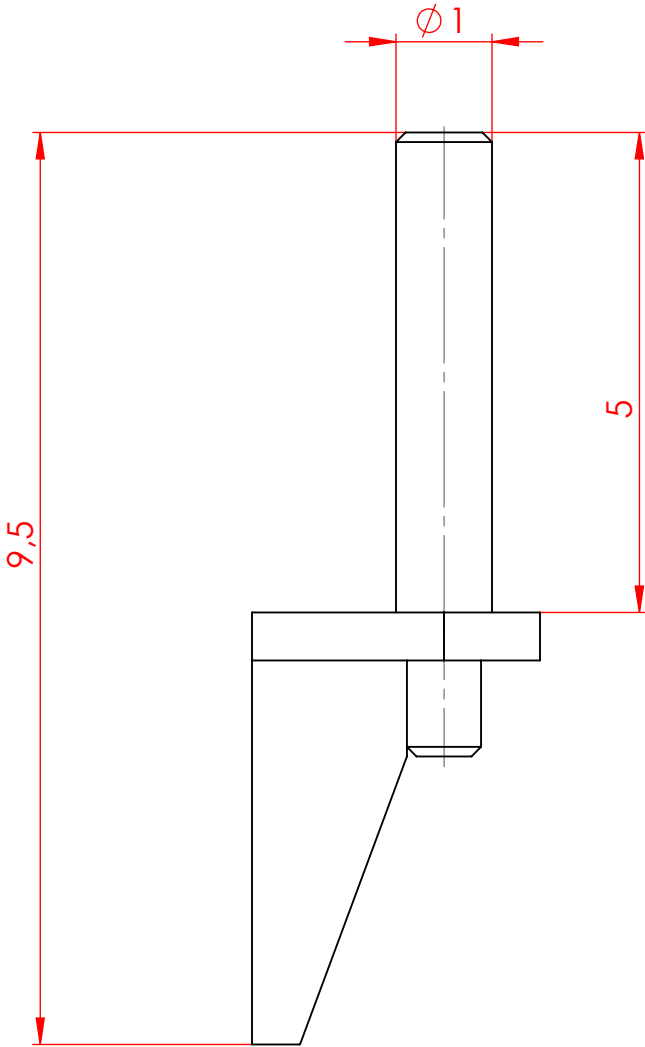
UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Flat washer 0.75	
As ASME Y14.5-2009 GD&T are in SI	DRAWN				
	CHECKED				
	ENG APPR.				
	MFG APPR.				
MATERIAL A284	Q.A.			<div>WT-03.00.004</div>	
FINISH 6.3 $\sqrt{N/I}$	COMMENTS:		-Sharp edges will be cheffered		
DO NOT SCALE DRAWING					
		SIZE A	DWG. NO.	WT-03.00.004	REV.
		SCALE:2:1	WEIGHT: 0.031 lbs	SHEET 1 OF 1	




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4	WT-04.01.000	Seat	1	3.92
3	WT-04.00.300	Arm seat	1	5.61
2	WT-04.00.200	Big arm	1	11.98
1	WT-04.00.100	Support	1	2.37
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Weight

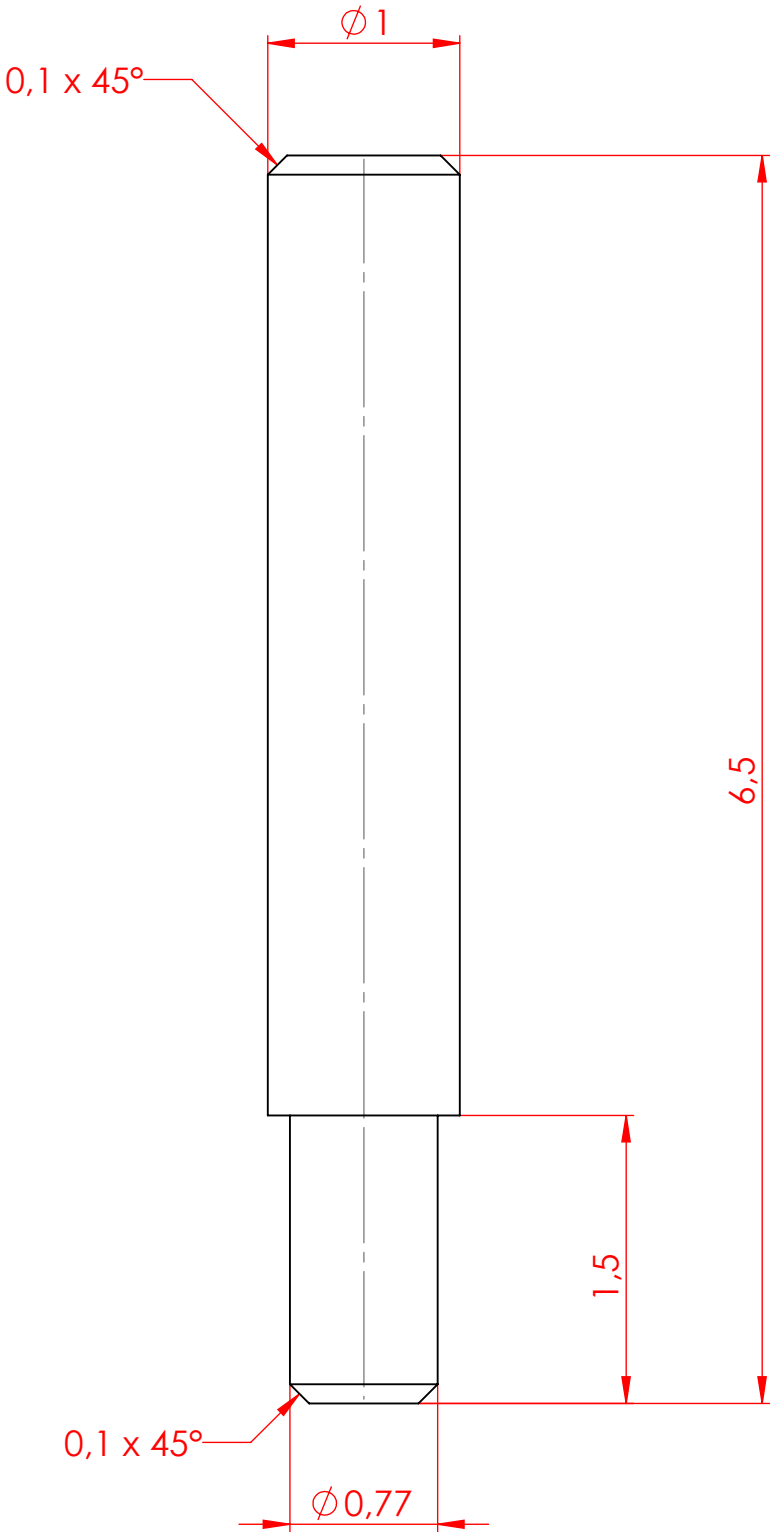
		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE:  Seat assy		
		DIMENSIONS are in INCHES As SME Y14.5-2009 GD&T are in SI	DRAWN					
		GD&T mk ISO 2768	CHECKED					
			ENG APPR.					
			MFG APPR.					
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			SIZE B		
		MATERIAL:	COMMENTS: -Sharp edges will be cheffered					DWG. NO. WT-04.00.000
NEXT ASSY	USED ON	FINISH: 						
APPLICATION		SCALE: 1:5					WEIGHT: 23.88 lbs	
							SHEET 1 OF 1	



3	WT-04.00.103	Gusset	1	0.34
2	WT-04.00.101	Axis	1	1.30
1	WT-04.00.102	Base plate	1	0.72
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Weight
UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Support
As ASME Y14.5-2009 GD&T are in SI		DRAWN		
		CHECKED		
		ENG APPR.		
		MFG APPR.		
DG&T mk-ISO 2768		Q.A.		
MATERIAL		COMMENTS: - Sharp edges will be cheffered - Continuous general welding between part/corner $\alpha=0.75 s$		
FINISH $6.3/\sqrt{1}$		s = thinnest plate thickness		
DO NOT SCALE DRAWING				
		SIZE A	DWG. NO. WT-04.00.100	REV.
		SCALE: 1:2	WEIGHT: 2.37 lbs	SHEET 1 OF 1

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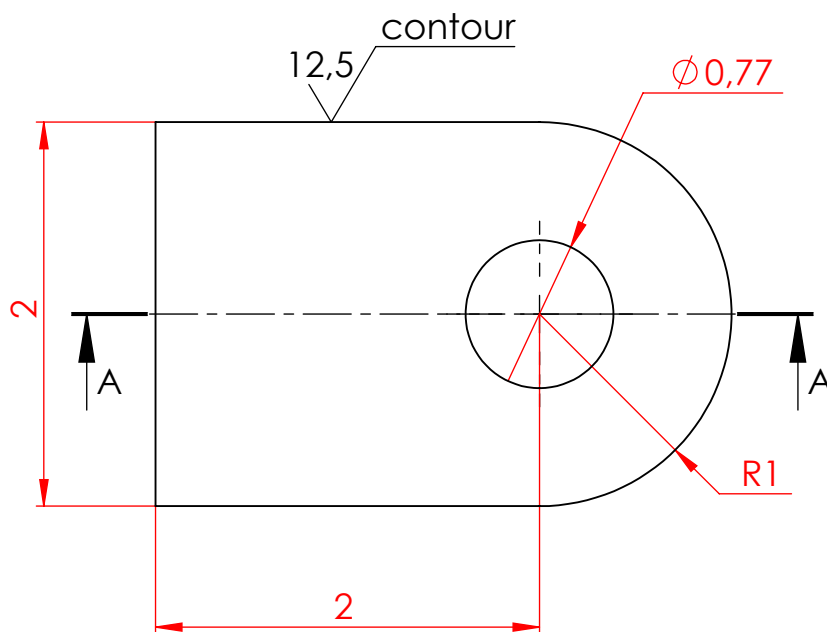
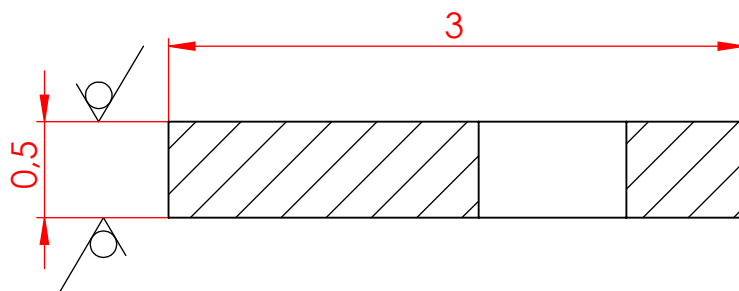




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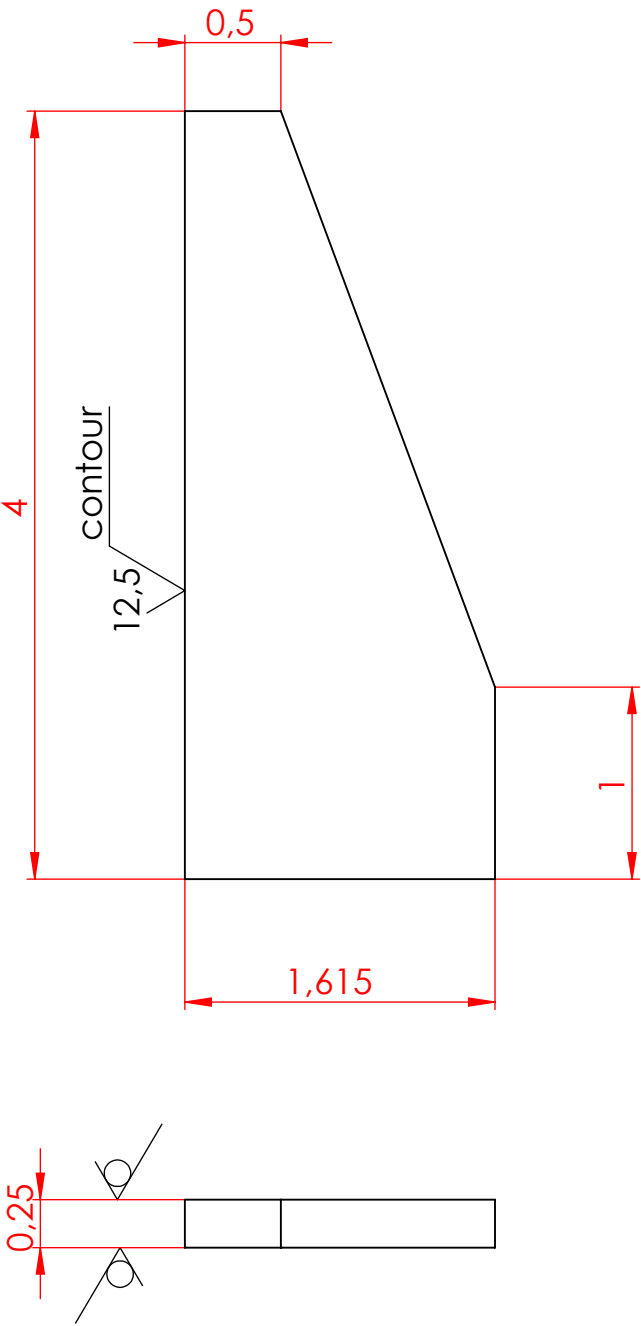
UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Axis			
As ASME Y14.5-2009 GD&T are in SI  DG&T mk-ISO 2768	DRAWN						
	CHECKED						
	ENG APPR.						
	MFG APPR.						
MATERIAL A284	Q.A.			WT-04.00.101			
FINISH 6.3/√1/1	COMMENTS: -Sharp edges will be cheffered		SIZE A			DWG. NO.	REV.
DO NOT SCALE DRAWING			SCALE:1:1			WEIGHT: 1.30 lbs	SHEET 1 OF 1

# SECTION A-A



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UNLESS OTHERWISE SPECIFIED:		NAME	DATE
As ASME Y14.5-2009 GD&T are in SI	DRAWN		
	CHECKED		
	ENG APPR.		
	MFG APPR.		
MATERIAL	A284	Q.A.	
FINISH	6.3/√1	COMMENTS: -Sharp edges will be cheffered	
DO NOT SCALE DRAWING			
		Base plate	
SIZE	DWG. NO.	WT-04.00.102	REV.
A			
SCALE: 1:2	WEIGHT: 0.72 lbs	SHEET 1 OF 1	

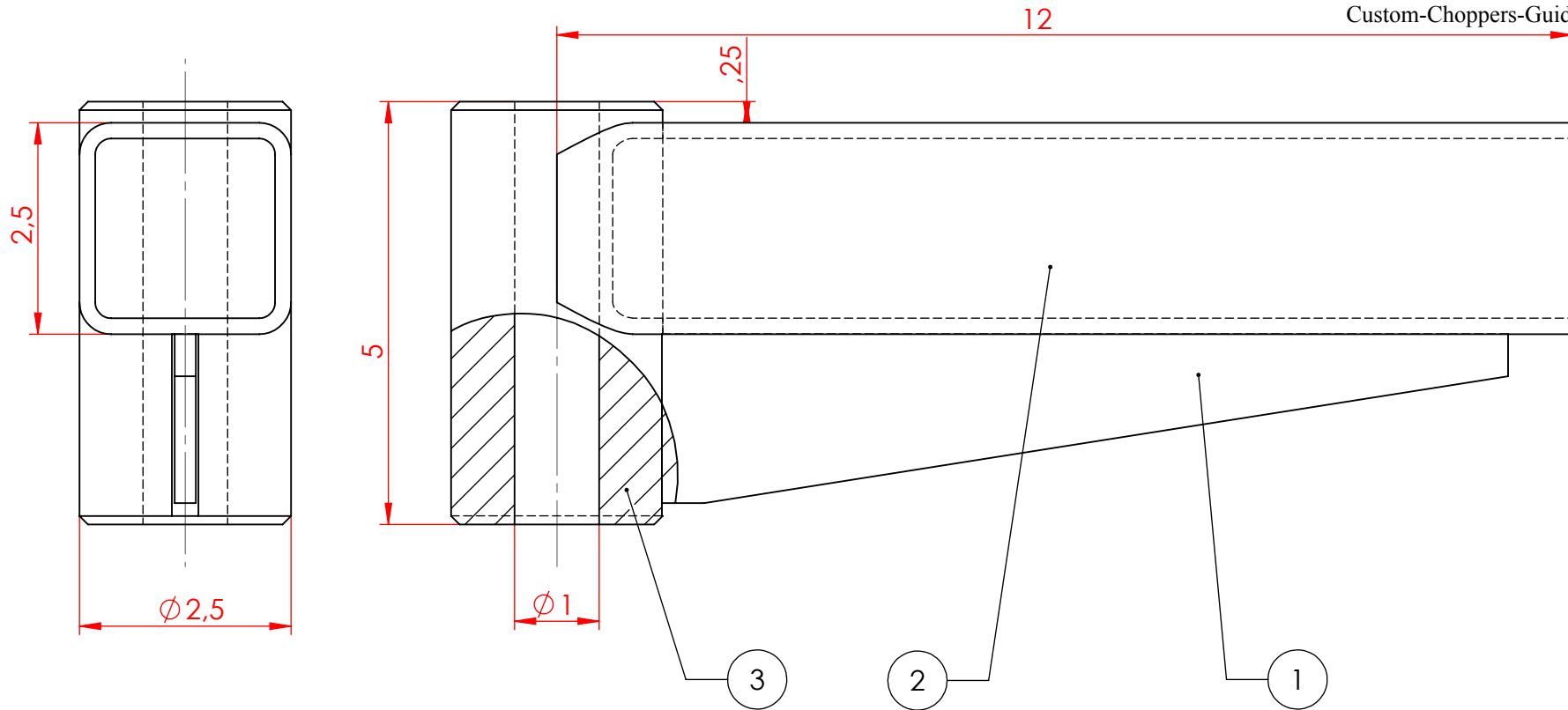


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27

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Gusset		
As ASME Y14.5-2009 GD&T are in SI  DG&T mk-ISO 2768	DRAWN					
	CHECKED					
	ENG APPR.					
	MFG APPR.					
MATERIAL A284	Q.A.			SIZE A		
FINISH 6.3/√/1	COMMENTS: -Sharp edges will be cheffered		DWG. NO. WT-04.00.103			
DO NOT SCALE DRAWING		REV.				
		SCALE:1:1		WEIGHT: 0.34 lbs		
				SHEET 1 OF 1		

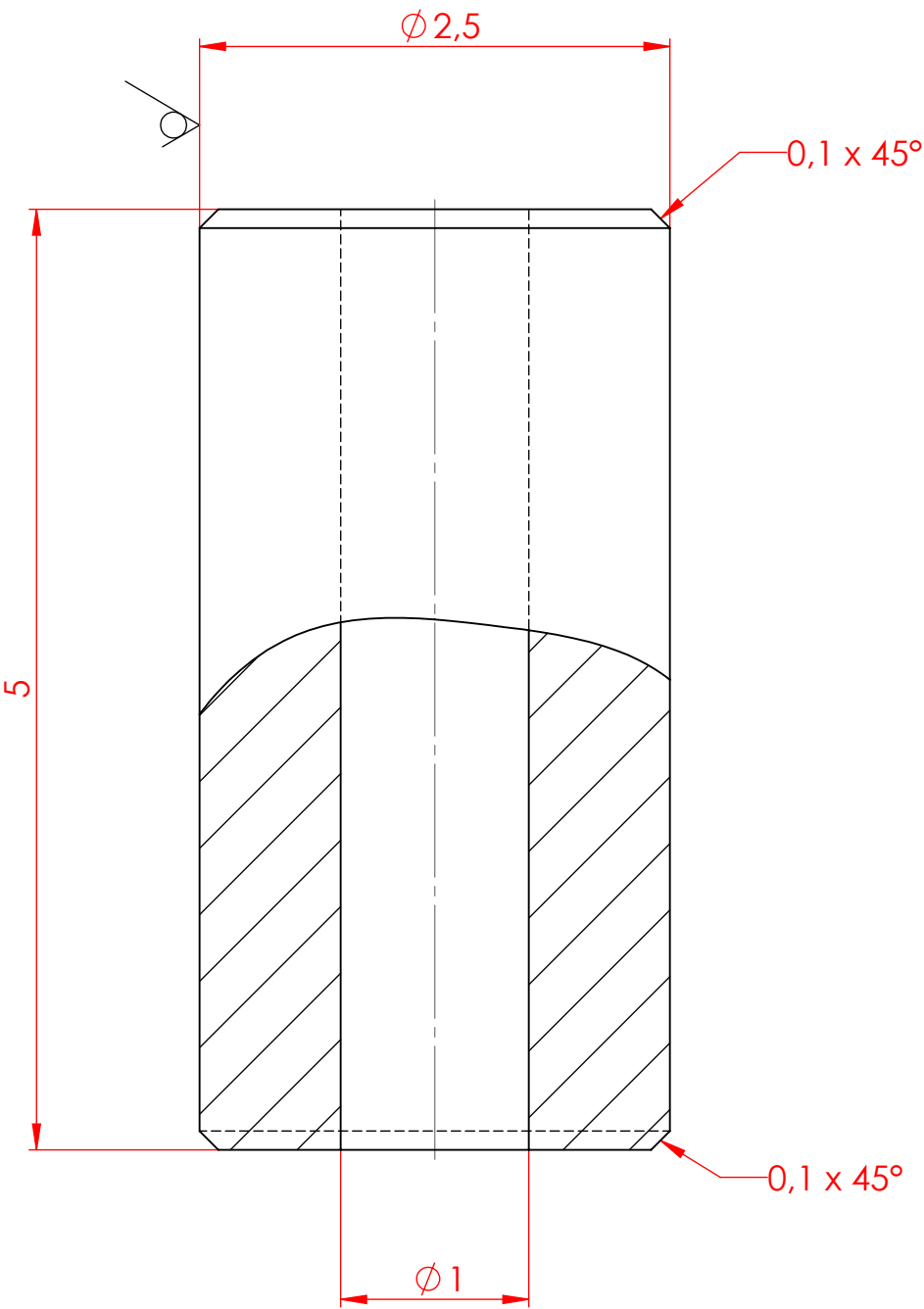
Gusset



3	WT-04.00.201	Bush	1	5.82
2	WT-04.00.202	Arm	1	5.24
1	WT-04.00.203	Gusset	1	0.91
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Weight

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE:  Big arm	
DIMENSIONS are in INCHES As SME Y14.5-2009 GD&T are in SI		DRAWN			
DG&T mk-ISO 2768		CHECKED			
INTERPRET GEOMETRIC TOLERANCING PER:		ENG APPR.			
MATERIAL:		MFG APPR.		SIZE <b>A</b>	
FINISH:		Q.A.			
NEXT ASSY		COMMENTS:		DWG. NO. WT-04.00.200	
USED ON		- Sharp edges will be chamfered - Continuous general welding s = thinnest plate thickness		REV	
APPLICATION		SCALE: 1:5		WEIGHT: 11.98 lbs	
				SHEET 1 OF 1	

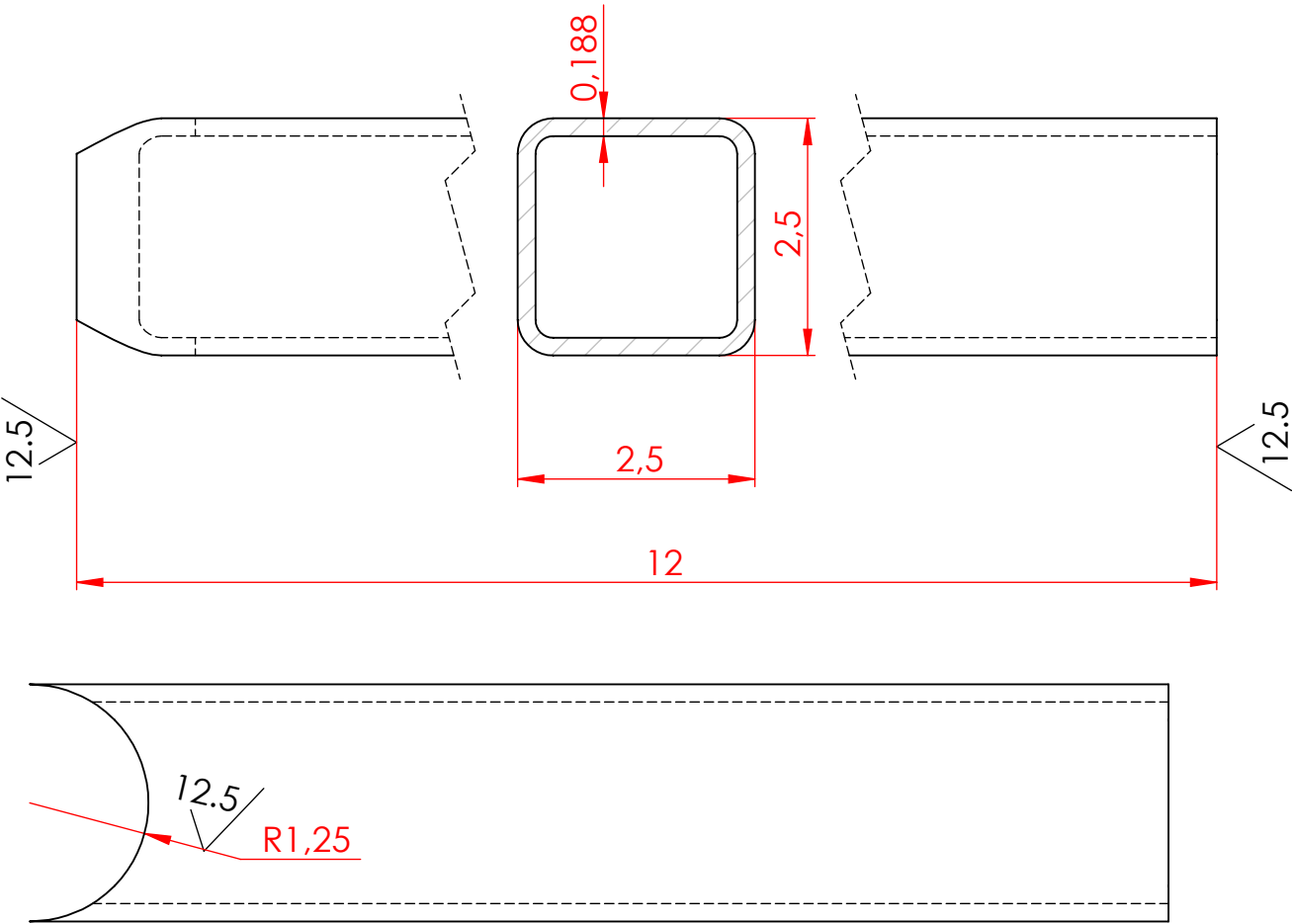
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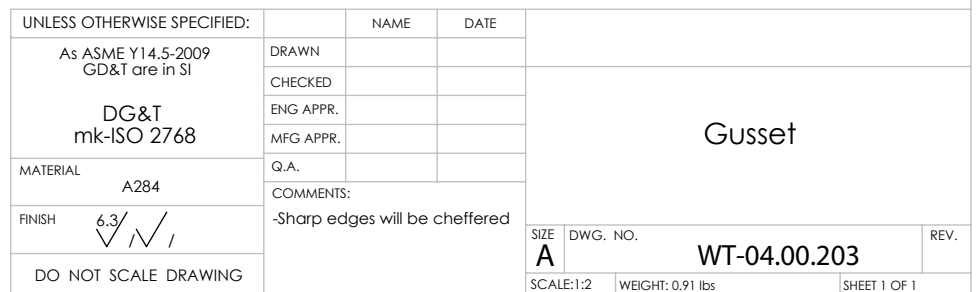
29

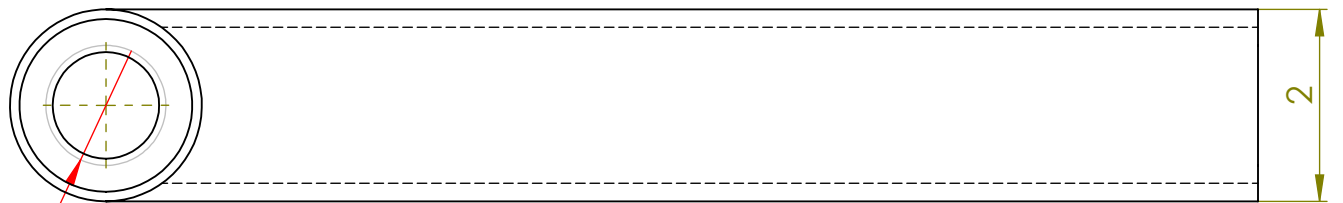
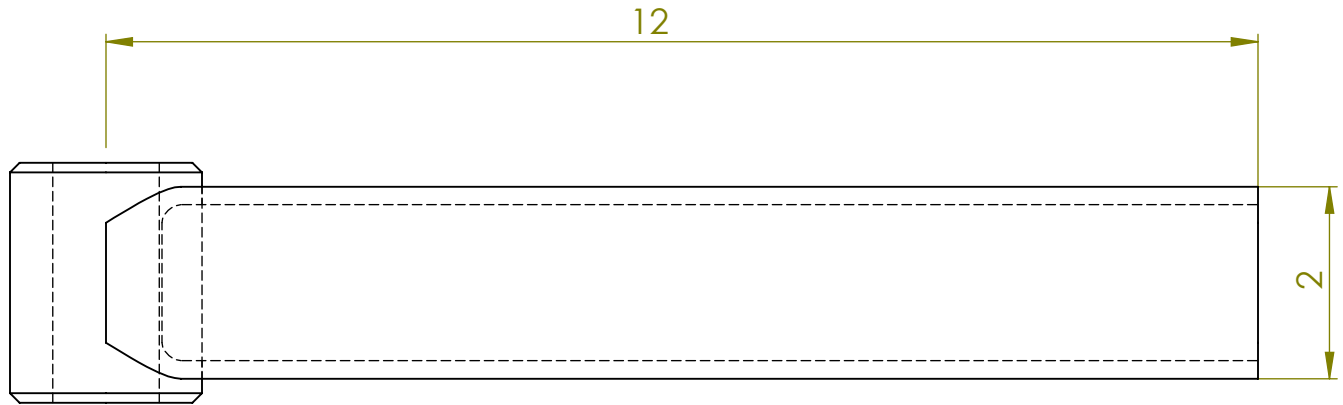
UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Bush	
As ASME Y14.5-2009 GD&T are in SI  DG&T mk-ISO 2768	MATERIAL	A284			
	FINISH	6.3 $\sqrt{1/1}$			
	DO NOT SCALE DRAWING				
		DRAWN		WT-04.00.201	
		CHECKED			
		ENG APPR.			
		MFG APPR.			
		Q.A.			
		COMMENTS: -Sharp edges will be cheffered		REV.	
				SCALE: 1:1 WEIGHT: 5.82 lbs SHEET 1 OF 1	



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UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Arm		
As ASME Y14.5-2009 GD&T are in SI  DG&T mk-ISO 2768	DRAWN					
	CHECKED					
	ENG APPR.					
	MFG APPR.					
MATERIAL A284	Q.A.			A DWG. NO. WT-04.00.202 REV.		
FINISH 	COMMENTS: -Sharp edges will be cheffered					
DO NOT SCALE DRAWING						
		SCALE: 1:2	WEIGHT: 5.24 lbs	SHEET 1 OF 1		



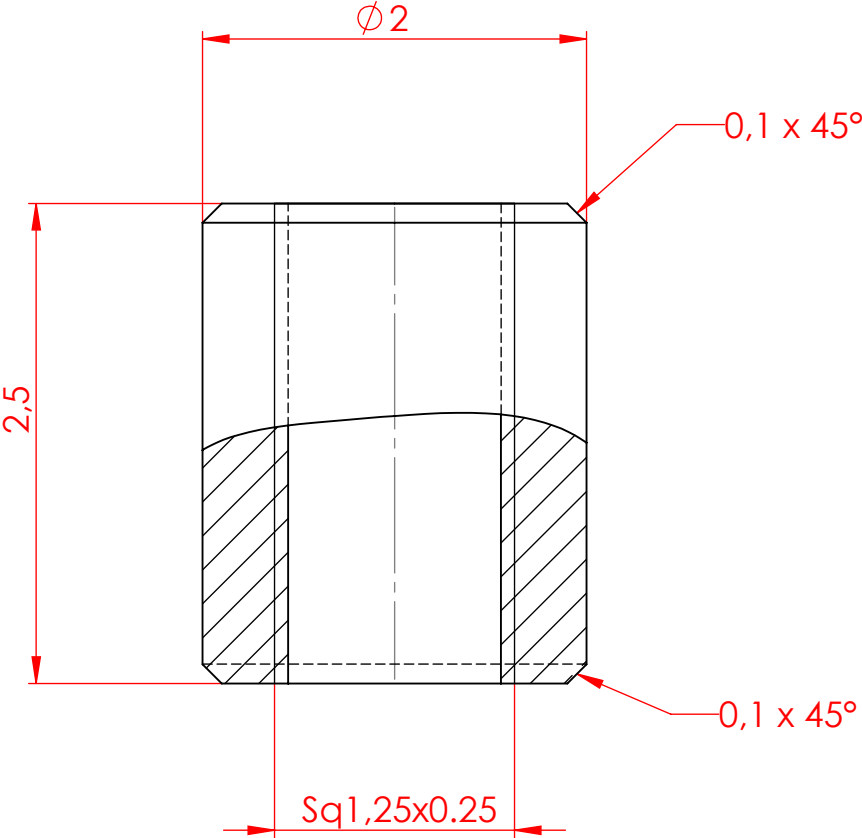


Sq1,25x0.25

2	WT-04.00.301	Thread bush Sq1.25x.25	1	1.52
1	WT-04.00.302	Seat arm	1	4.09
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Weight
UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Arm seat
As ASME Y14.5-2009 GD&T are in SI		DRAWN		
DG&T mk-ISO 2768		CHECKED		
MATERIAL		ENG APPR.		
FINISH		MFG APPR.		
DO NOT SCALE DRAWING		Q.A.		Arm seat
6.3/√/√/		COMMENTS: - Sharp edges will be cheffered - Continuous general welding between part/corner α=0.75 s		
		s = thinnest plate thickness		Arm seat
		SCALE: 1:5		
		DWG. NO.		REV.
		A		WT-04.00.300
		WEIGHT: 5.61 lbs		SHEET 1 OF 1

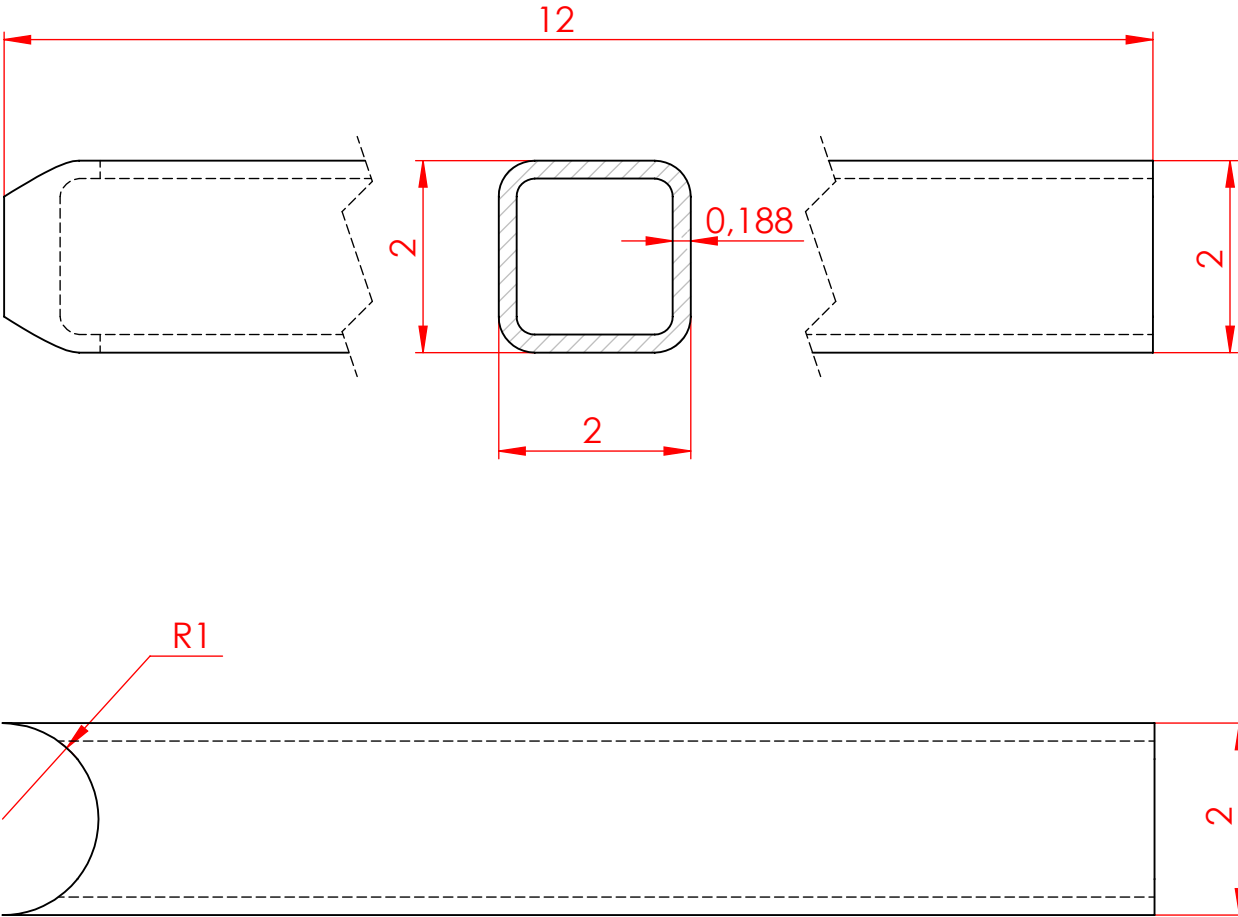
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


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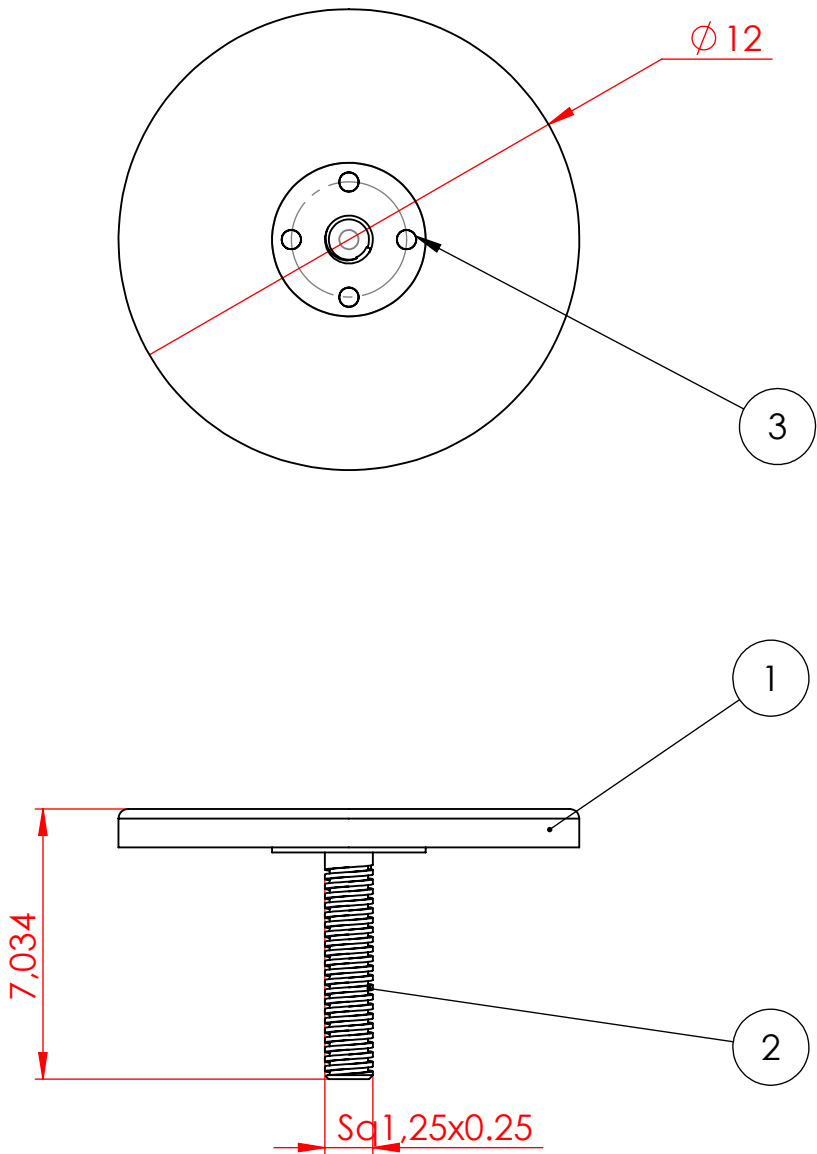
UNLESS OTHERWISE SPECIFIED:		NAME	DATE
As ASME Y14.5-2009 GD&T are in SI  DG&T mk-ISO 2768	DRAWN		
	CHECKED		
	ENG APPR.		
	MFG APPR.		
MATERIAL A284	Q.A.		
FINISH 6.3/√1/1	COMMENTS: -Sharp edges will be cheffered		
DO NOT SCALE DRAWING			
		Thread bush Sq1.25x.25	
		SIZE A	DWG. NO. WT-04.00.301
		SCALE:1:1	REV.
		WEIGHT: 1.52 lbs	
		SHEET 1 OF 1	



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UNLESS OTHERWISE SPECIFIED:		NAME	DATE
As ASME Y14.5-2009 GD&T are in SI  DG&T mk-ISO 2768	DRAWN		
	CHECKED		
	ENG APPR.		
	MFG APPR.		
MATERIAL A284	Q.A.		
FINISH 6.3/ 	COMMENTS: -Sharp edges will be cheffered		
DO NOT SCALE DRAWING			
SIZE A		DWG. NO. WT-04.00.302	
SCALE:1:2		WEIGHT: 4.09 lbs	
		REV.	
		SHEET 1 OF 1	

Seat arm

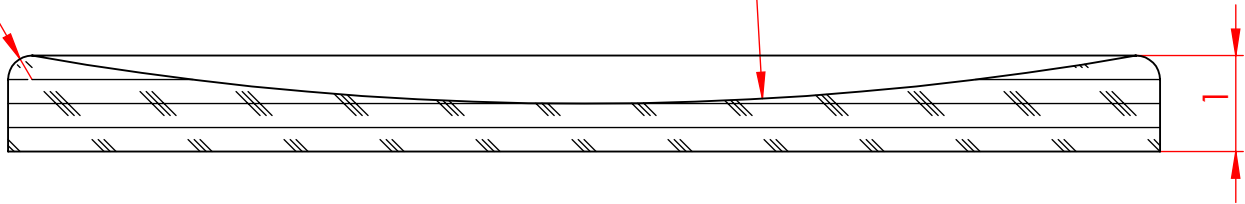


3-		self-tapping screw 0.125	4	0.00	
2	WT-04.01.100	Screw Sq1.25x0.25	1	2.17	
1	WT-04.01.001	Seat wooden	1	1.75	
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Weight	
UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Seat	
As ASME Y14.5-2009 GD&T are in SI	DRAWN				
	CHECKED				
	ENG APPR.				
	MFG APPR.				
MATERIAL	Q.A.				
FINISH	COMMENTS: -Sharp edges will be cheffered				
DO NOT SCALE DRAWING		SIZE A	DWG. NO. WT-04.01.000		REV.
		SCALE:1:5	WEIGHT: 3.92 lbs		SHEET 1 OF 1

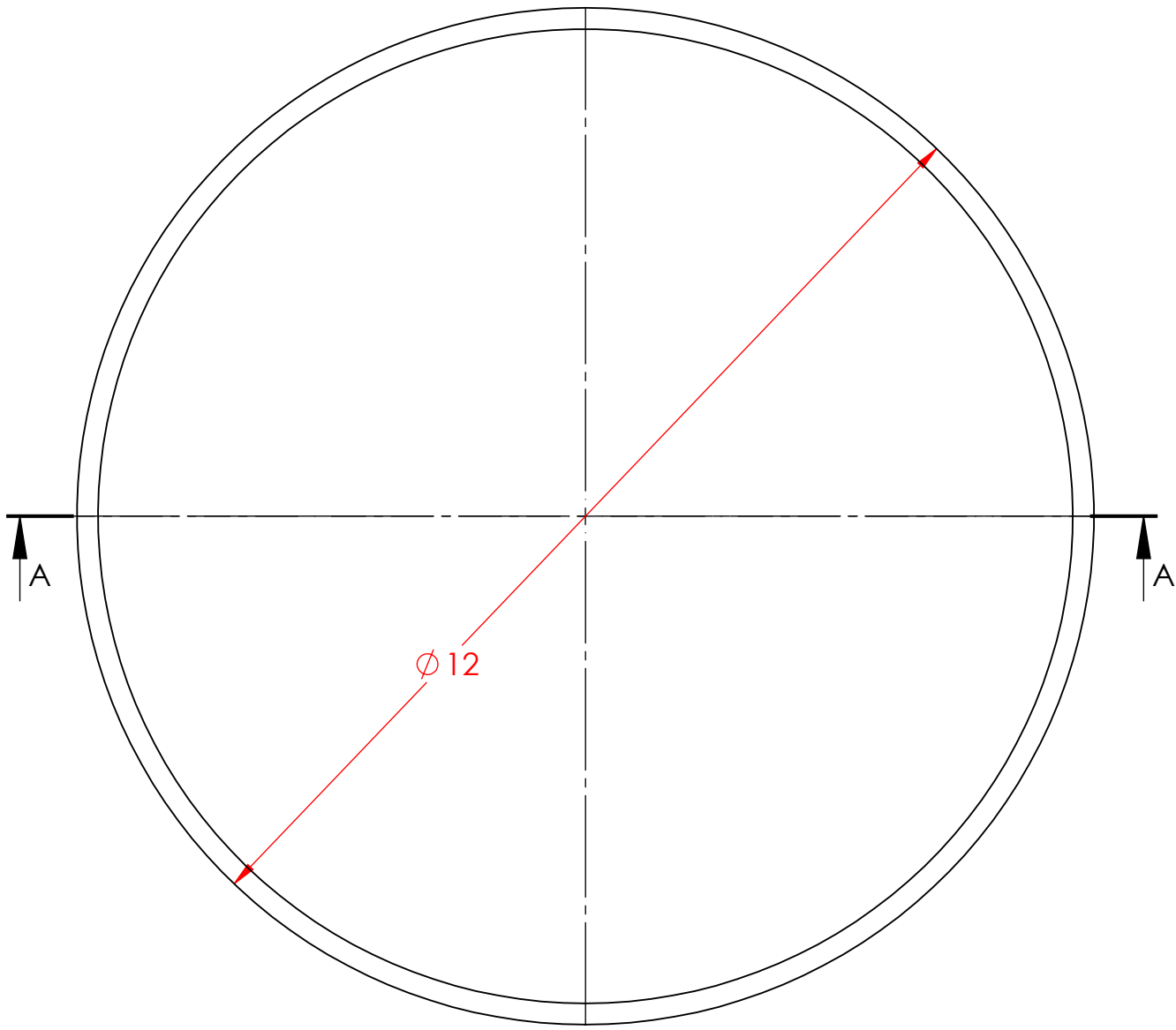
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R0,25

R33



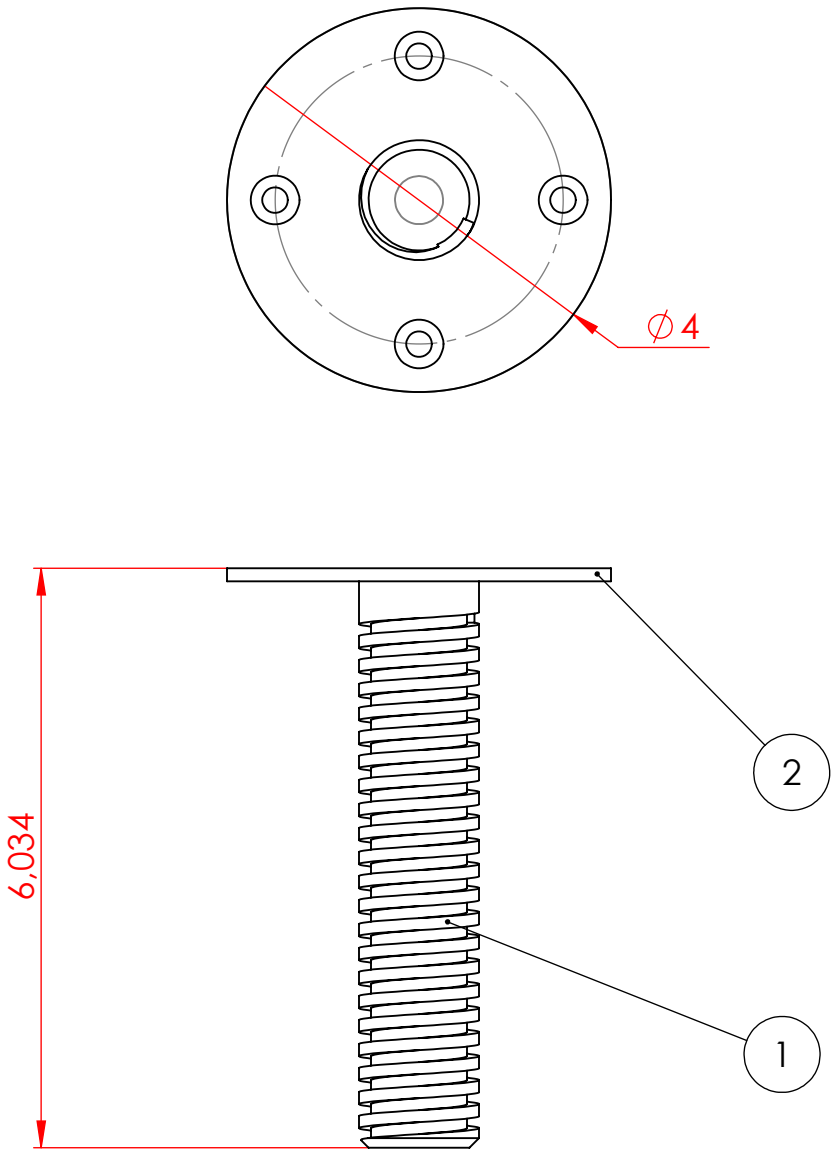
SECTION A-A



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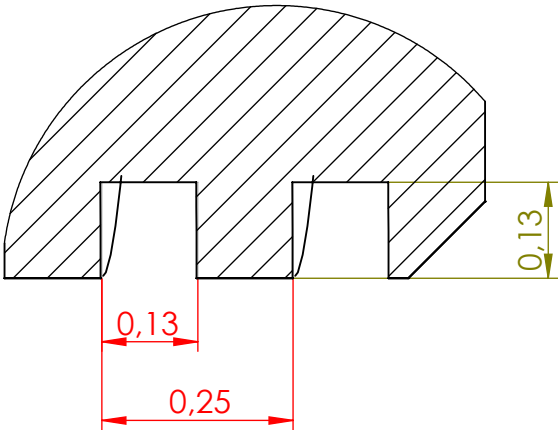
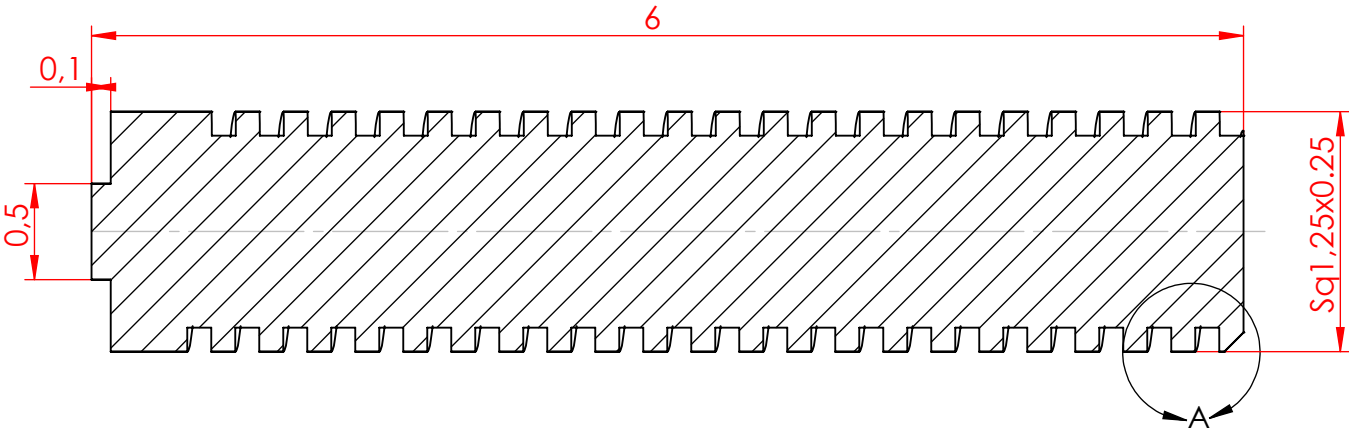
UNLESS OTHERWISE SPECIFIED:		NAME	DATE
As ASME Y14.5-2009 GD&T are in SI  DG&T mk-ISO 2768	DRAWN		
	CHECKED		
	ENG APPR.		
	MFG APPR.		
MATERIAL Oak	Q.A.		
FINISH 6.3/√/√/√	COMMENTS: -Sharp edges will be cheffered		
DO NOT SCALE DRAWING			
SIZE A		DWG. NO. WT-04.01.001	
SCALE:1:2		REV.	
WEIGHT: 1.75 lbs		SHEET 1 OF 1	

Seat wooden




2	WT-04.01.102	Screw plate	1	0.46
1	WT-04.01.101	Screw Sq 1.25x0.25	1	1.71
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Weight
UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Screw Sq1.25x0.25
As ASME Y14.5-2009 GD&T are in SI		DRAWN		
DG&T mk-ISO 2768		CHECKED		
MATERIAL Material <not specified>		ENG APPR.		
FINISH 6.3/√/√/√		MFG APPR.		
DO NOT SCALE DRAWING		Q.A.		Screw Sq1.25x0.25
		COMMENTS: - Sharp edges will be cheffered - Continuous general welding between part/corner α=0.75 s		
		s = thinnest plate thickness		WT-04.01.100
		SIZE A	DWG. NO.	
		SCALE:1:5	WEIGHT: 2.17 lbs	REV.
		SHEET 1 OF 1		

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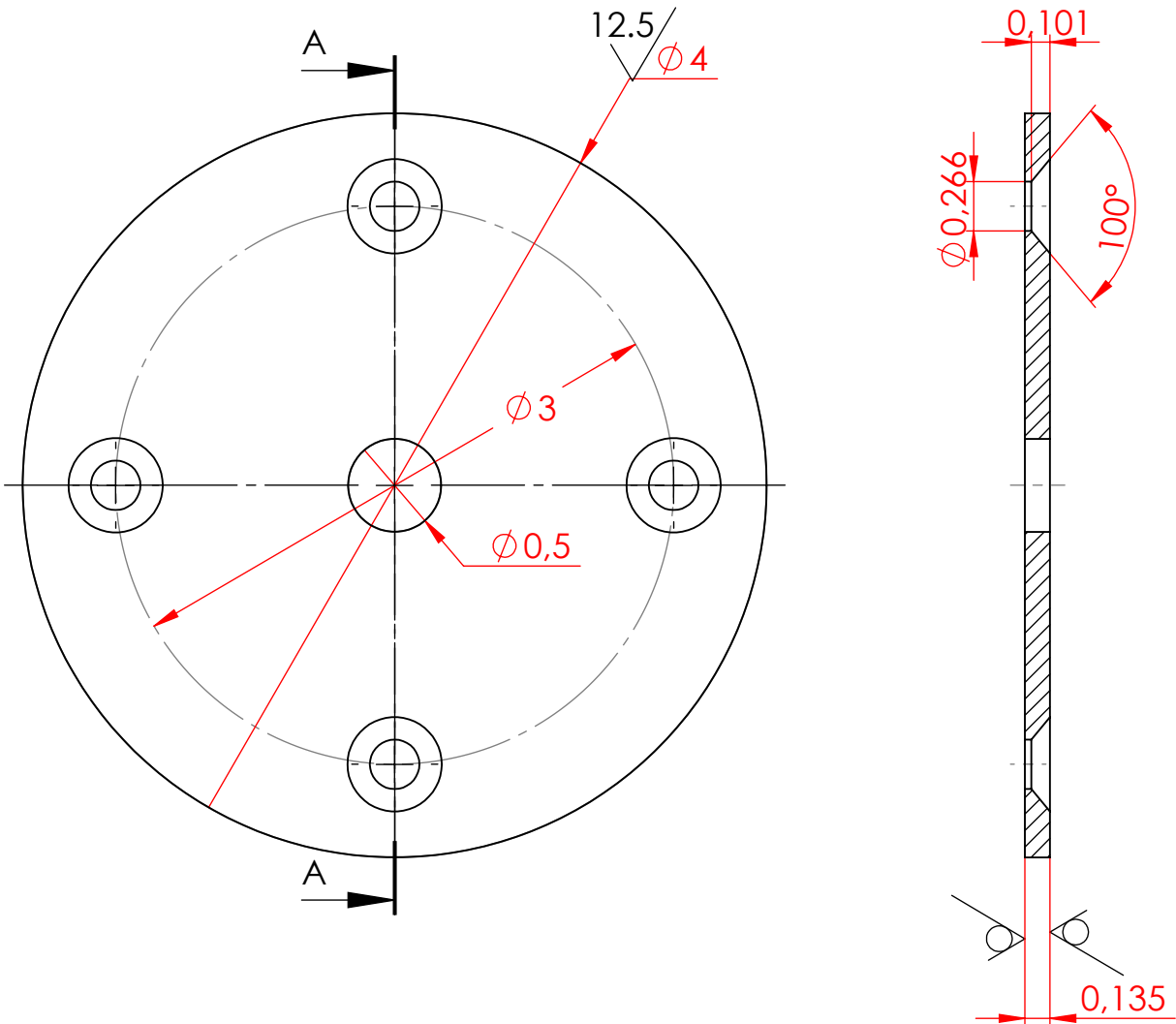


DETAIL A  
SCALE 4 : 1

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE:  Screw Sq 1.25x0.25		
		DIMENSIONS are in INCHES As SME Y14.5-2009 GD&T are in SI	DRAWN					
		DG&T mk-ISO 2768	CHECKED					
			ENG APPR.					
			MFG APPR.					
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			SIZE DWG. NO. REV		
		MATERIAL: A284 U 80x45	COMMENTS:  - Sharp edges will be chamfered					
NEXT ASSY	USED ON	FINISH: 				WT-04.01.101		
APPLICATION		SCALE: 1:2				WEIGHT: 1.71 lbs		SHEET 1 OF 1

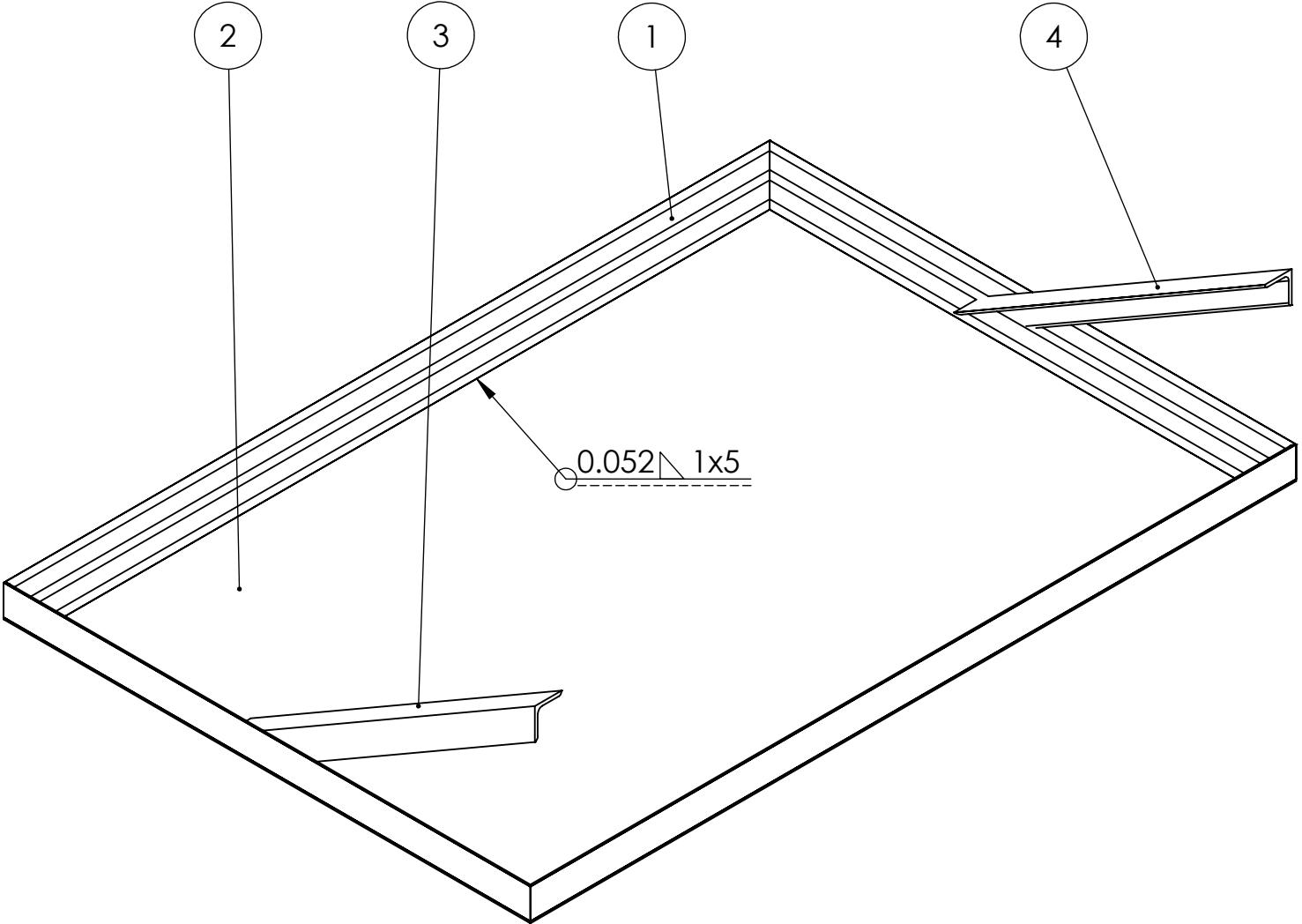
SECTION A-A



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UNLESS OTHERWISE SPECIFIED:		NAME	DATE
As ASME Y14.5-2009 GD&T are in SI  DG&T mk-ISO 2768	DRAWN		
	CHECKED		
	ENG APPR.		
	MFG APPR.		
MATERIAL A284	Q.A.		
FINISH 6.3/ √/√/√	COMMENTS: -Sharp edges will be cheffered		
DO NOT SCALE DRAWING			
SIZE A		DWG. NO. WT-04.01.102	
SCALE:1:1		REV.	
WEIGHT: 0.46 lbs		SHEET 1 OF 1	

Screw plate

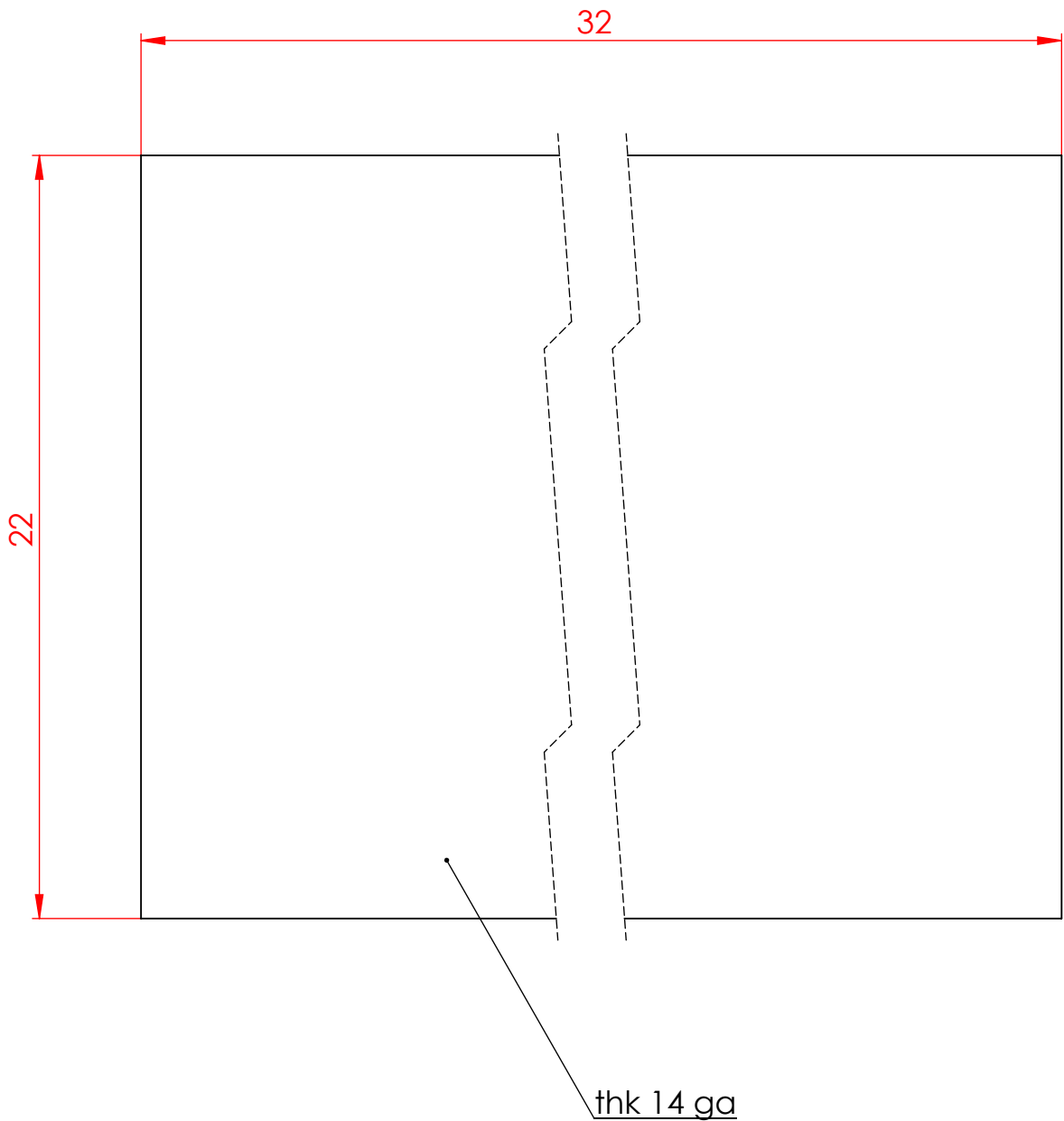


4	WT-05.00.003	Foot L	1	1.0785
3	WT-05.00.002	Foot R	1	1.0785
2	WT-05.00.001	Wall	1	14.91
1	WT-05.00.100	Frame	1	12.69
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Weight

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Support welding machine		
As ASME Y14.5-2009 GD&T are in SI		DRAWN				
		CHECKED				
		ENG APPR.				
		MFG APPR.				
MATERIAL		Q.A.		WT-05.00.000		
FINISH		COMMENTS:				
		- Sharp edges will be cheffered				
		- Continuous general welding between part/corner a=0.75 s				
DO NOT SCALE DRAWING		 s = thinnest plate thickness		SCALE: 1:5	WEIGHT: 29.77 lbs	SHEET 1 OF 1

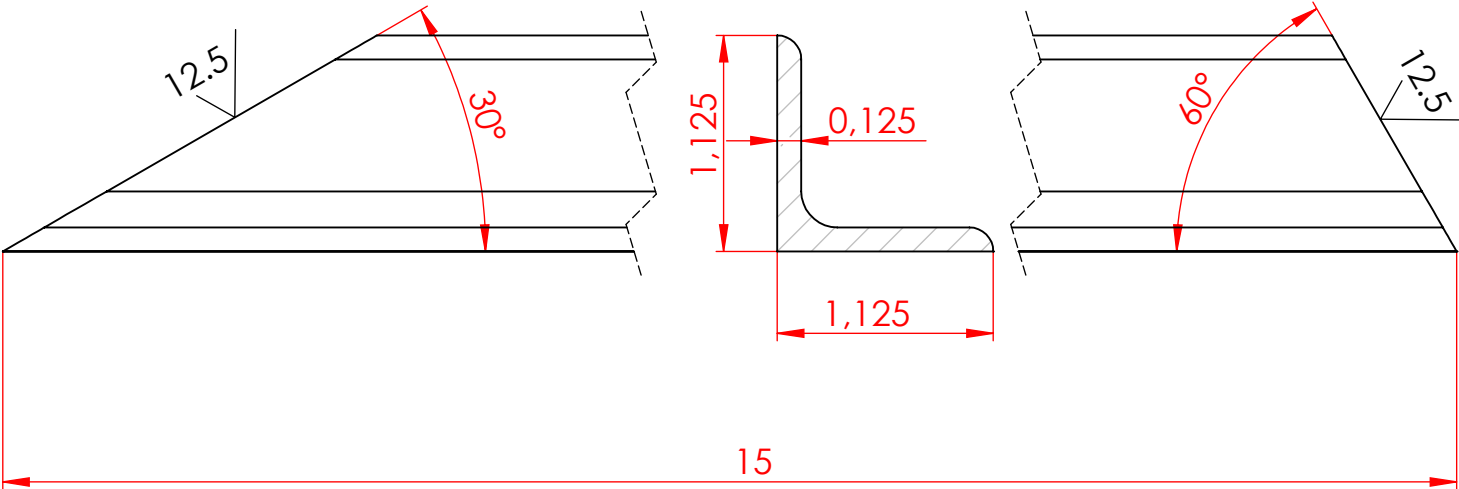
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


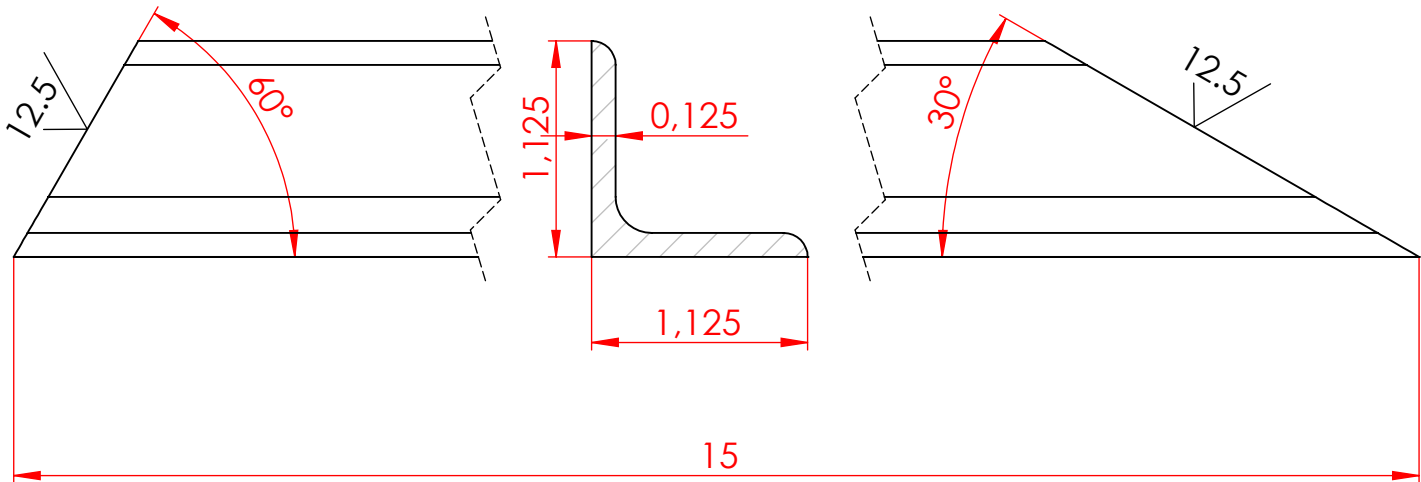
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UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Wall	
As ASME Y14.5-2009 GD&T are in SI	DRAWN				
	CHECKED				
	ENG APPR.				
	MFG APPR.				
MATERIAL A284	Q.A.			WT-05.00.001	
FINISH ✓/✓/✓	COMMENTS:		-Sharp edges will be cheffered	SIZE A	REV.
DO NOT SCALE DRAWING				DWG. NO.	
		SCALE: 1:5	WEIGHT: 14.91 lbs	SHEET 1 OF 1	




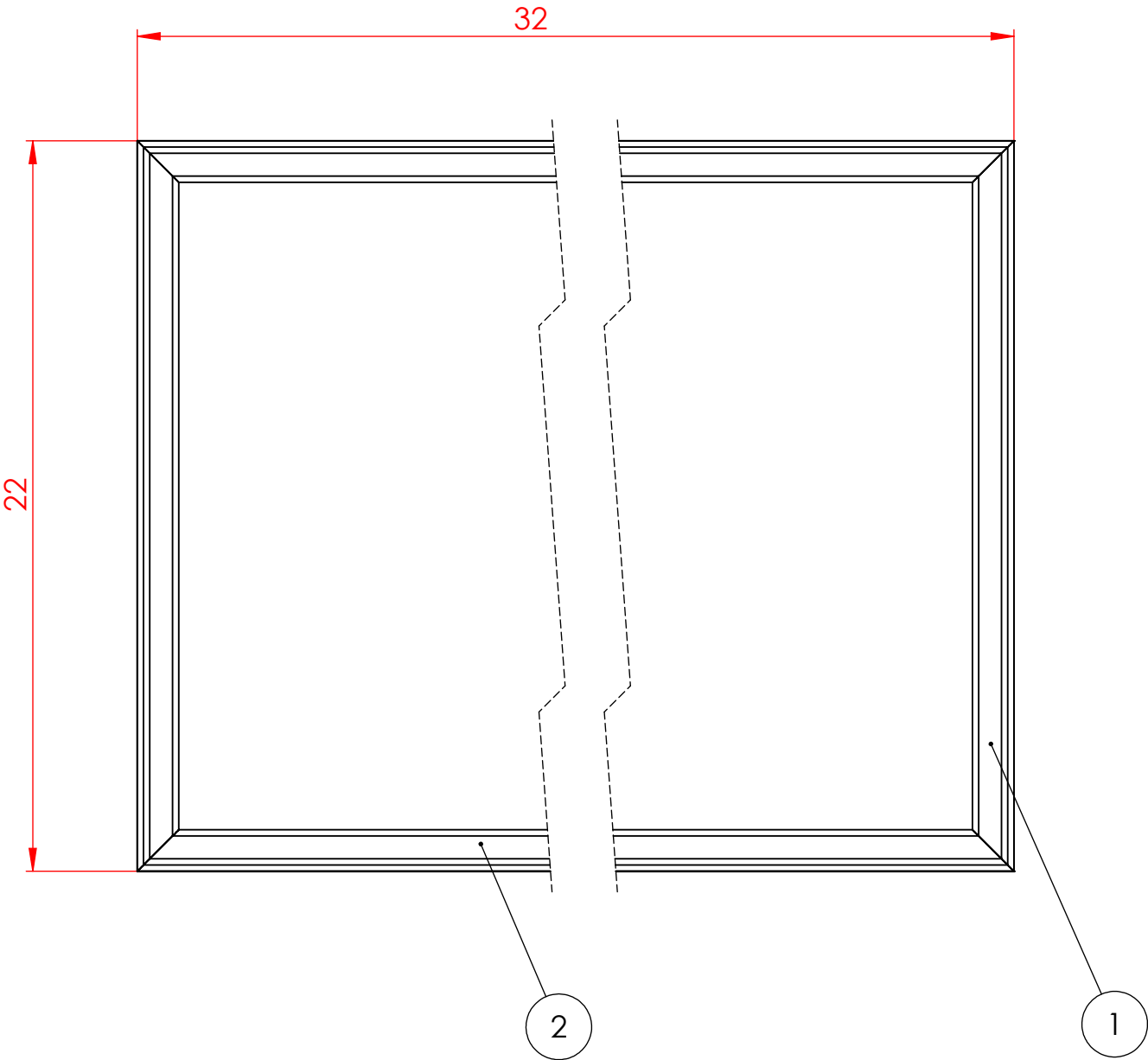
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UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Foot R				
As ASME Y14.5-2009 GD&T are in SI  DG&T mk-ISO 2768	DRAWN							
	CHECKED							
	ENG APPR.							
	MFG APPR.							
MATERIAL A284	Q.A.			WT-05.00.002				
FINISH 	COMMENTS:		SIZE A				DWG. NO.	REV.
DO NOT SCALE DRAWING	-Sharp edges will be cheffered		SCALE:1:1				WEIGHT: 1.0785 lbs	SHEET 1 OF 1



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UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Foot L			
As ASME Y14.5-2009 GD&T are in SI	DRAWN						
	CHECKED						
	ENG APPR.						
	MFG APPR.						
MATERIAL	Q.A.			WT-05.00.003			
A284	COMMENTS:						
FINISH	-Sharp edges will be cheffered						
					SIZE	DWG. NO.	REV.
DO NOT SCALE DRAWING					A		
					SCALE:1:1	WEIGHT: 1.0785 lbs	SHEET 1 OF 1



ITEM NO.	QTY.	DESCRIPTION	LENGTH	ANGLE1	ANGLE2
1	2	L1.25x1.25x0.1875	22	45.00	45.00
2	2	L1.25x1.25x0.1875	32	45.00	45.00
UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Frame	
As ASME Y14.5-2009 GD&T are in SI  DG&T mk-ISO 2768		DRAWN			
		CHECKED			
		ENG APPR.			
		MFG APPR.			
		Q.A.			
MATERIAL	A284	COMMENTS: - Sharp edges will be cheffered - Continuous general welding between part/corner $\alpha=0.75 s$		WT-05.00.100	
FINISH		 s = thinnest plate thickness			
DO NOT SCALE DRAWING					
		SIZE	DWG. NO.	REV.	
		SCALE: 1:5	WEIGHT: 12.69 lbs	SHEET 1 OF 1	

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## Welding table features

The welding table from this project is a simple metallic construction.

It is made out of steel profiles and sheetmetal.

The overall sizes are 72 inches long, 36 inches wide and 52 inches overall height.

The chair is optional, as well as the transporting wheels.

