



Brake Parts,
Steering
Clutch Discs,
Winch Parts

SECTION F

BRAKE PARTS, STEERING CLUTCH PARTS, & WINCH PARTS

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STEERING CLUTCH DISCS

Part No.	Description		Notes	Qty.	Wt.
JOHN DEERE					
M3293T	Steering Clutch Disc	Fiber	420, 440, 1010	16	0.4
M872T	Steering Clutch Disc	Steel	420, 440, 1010	14	0.6
T20790	Steering Clutch Disc	Fiber	350, 350B	16	0.5
T21315T	Steering Clutch Disc	Steel	350, 350B, 350C, 350D, 400G	14	0.7
AT117553	Steering Clutch Disc	Metallic	350, 350B, 350C, 350D, 400G	14	1.3
T14340	Steering Clutch Disc	Fiber	2010	16	0.5
T14339	Steering Clutch Disc	Steel	2010	14	1.2
T20716	Steering Clutch Disc	Fiber	450, 450B	16-18	0.7
T44129	Steering Clutch Disc	Metallic	450C, 450D, 455D, 550, 555	16	1.9
T31732	Steering Clutch Disc	Steel	450, 450B, 450C, 450D, 455D, 550, 555	14-16	1.3
T82355	Steering Clutch Disc	Metallic	450E, 455E, 550B, 555B, 450G, 455G, 550G, 555G, 650G	16	1.3
T82356	Steering Clutch Disc	Steel	450E, 455E, 550B, 555B, 450G, 455G, 550G, 555G, 650G	14	1.4
ALLIS CHALMERS					
71010964	Steering Clutch Disc	Metallic	HD3, HD4, 653, 655	16	1.8
233886	Steering Clutch Disc	Steel	HD3, HD4, 653, 655	12	1.6
624561	Steering Clutch Disc	Metallic	HD5, HD6, HD7G, HD11, HD12	24	2
047631	Steering Clutch Disc	Fiber	HD7	24	0.7
DRESSER					
675848R2	Steering Clutch Disc	Fiber	500	14	0.5
635384R2	Steering Clutch Disc	Steel	500	12	1
676834R2	Steering Clutch Disc	Fiber	500C, 500E	14	0.5
676833R1	Steering Clutch Disc	Steel	500C, 500E	12	1.2
46826D	Steering Clutch Disc	Steel	TD9	10	1.9
40883D	Steering Clutch Disc	Fiber	TD14, TD18, TD20	18	0.9
40882D	Steering Clutch Disc	Steel	TD14, TD18, TD20	16	1.9
CAT					
5H8530	Steering Clutch Disc	Metallic	D2, 933	24	1.6
4B3532	Steering Clutch Disc	Steel	D2, 933	24	0.7
2B3532	Steering Clutch Disc	Steel	D4 6U & 7U to s/n 26502	24	1.4
2H6936	Steering Clutch Disc	Steel	D4, D3, 955, 951, 941	20	1.2
6S3183	Steering Clutch Disc	Fiber	D3	14	0.7
2F8621	Steering Clutch Disc	Metallic	D6, D5, 977	24	2.6
1A3987	Steering Clutch Disc	Steel	D6, D5, 977	22	1.8

PRESSURE PLATES & CLUTCHES

Part No.	Description	Notes	Qty.	Wt.
JOHN DEERE Steering Clutch Pressure Plates				
AT142096R	Pressure Plate	420, 440, 1010	2	7
AT18886	Pressure Plate	350, 350B	2	7
AT18416R	Pressure Plate	450, 450B	2	20
DRESSER & ALLIS CHALMERS Steering Clutch Pressure Plates				
676827R91R	Pressure Plate	500C, 500E	R&R Only	2 16
252548R	Pressure Plate	HD3, HD4, 655	R&R Only	2 15
JOHN DEERE Master Clutch & Pressure Plate				
AM3791T	Master Clutch	420, 440, Fiber 10" x 1 3/8" (10 spline)	1	2.7
AM2576TR	Pressure Plate	420, 440, 1010, 10"	1	10
AT52891	Master Clutch	350, 350B 11" x 1 1/4" (10 Spline)	1	5
AT141683	Master Clutch	450, 11" x 1 1/4" (10 Spline)	1	6
AT25817R	Pressure Plate	350, 350B, 450, 11"	1	17
AT160477	Master Clutch	450B, 450C, 450D, 450E, 455D, 455E 11" x 1 1/4" (10 spline)	1	8
AT43120	Pressure Plate	450B, 450C, 450D, 450E, 455D, 455E, 11"	1	17
AT160474	Master Clutch	450B, 450C, 450D, 450E, 455D, 455E 12" x 1 1/4" (10 spline)	1	8.1
AT142064	Master Clutch	440, 540, 640 Skidder, 12" x 1 1/4" (19 spline)	1	14
AT104326	Pressure Plate	For Both Clutches, 12"	1	14
AT21605	Master Clutch	450 - Standard Shift, 12"	1	8
AT29610R	Pressure Plate	450 - Standard Shift, 12"	1	22
T27706R	Pressure Plate	300, 301, 302, 400, 401A, 401B, 10"	1	15
CASE 430, 530, 480, 580 Master Clutch & Pressure Plate				
110813A1	Master Clutch	430, 530 11" x 1 1/8" (17 Spline)	1	7
A37568	Master Clutch	480, 580 11" x 1 3/8" (21 Spline)	1	5.7
A37566	Pressure Plate	480, 580 11" x 1 7/8" (29 Spline)	1	20
A38636R	Pressure Plate	480, 580 without PTO hub	1	20
CASE 480B, 480C, 580B, 580C Master Clutch & Pressure Plate				
1997844C1	Master Clutch	11" x 1 3/8" (21 Spline)	1	5.7
A39213R	Pressure Plate	11" without Hub	R&R Only	1 20
CASE 310 Master Clutch & Pressure Plate				
G11002R	Pressure Plate	9 1/4" x 1 1/8" (24 Spline)	1	10
G45791	Clutch	10" x 1 1/8" (10 Spline)	1	6
G36962	Clutch	11" x 1 1/8" (10 Spline)	1	6
G45790	Pressure Plate	10"	1	15
INTERNATIONAL HARVESTER				
PV136R	Pressure Plate	TD340, 10 1/2"	1	9
ALLIS CHALMERS				
PV138R	Pressure Plate	HD3, HD4, 9"	1	13

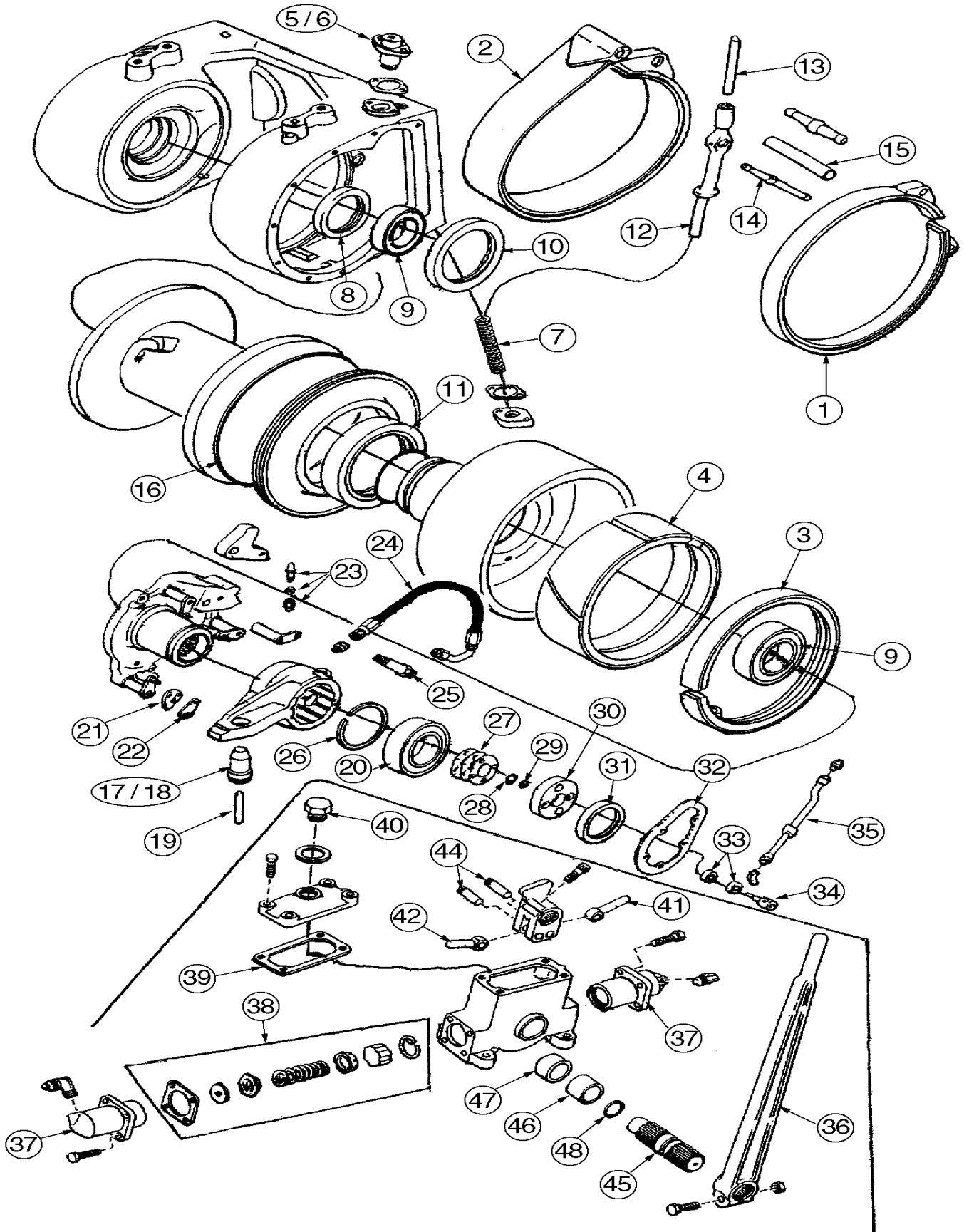
BRAKE PARTS**CASE & JOHN DEERE**

Part No.	Description	Notes	Qty.	Wt.
CASE 450, 450B, 455B, 550, 650, 850, 850B, 850C, 855C				
211-1028	Ball		10	0.1
31481	Master Cylinder	450 to Trans s/n 2644199, 750	2	4
241141A1	Master Cylinder	450 after Trans s/n 2644200, 450B, 455B, 850, 850B, 850C, 855C	2	4
G109413	Slave Cylinder	450, 450B, 455B, 850	2	1.2
A51976	Slave Cylinder	850B, 850C, 855C, 850D, 855D	2	1.2
1348800C1	Slave Cylinder	450C, 455C, 550, 650	2	1.2
These slave cylinders will work with transmission fluid or brake fluid				
CASE 580K, 580L, 580M				
D141779	Master Cylinder	7/8" bore, 580K to s/n JIG0020000	2	2.2
182445A1	Master Cylinder	1" Bore, 580K after s/n JIG0020000 580SK, 580L, 580SL, 580M, 580SM 570L, 570M, 590SL, 590SM	2	2.8
CASE 480, 480B, 480C, 580, 580B, 580C, 580D W/OUT TURBO				
249019A1	Brake Pad	Lining to reline disc & brake drum, with rivets	2	1
249018A3	Brake Band Set	Top & bottom pcs.	2	2
249022A3	Brake Assembly	Brake band, links, balls, springs, pins, disc, drum	2	14
A51976	Slave Cylinder		2	1.2
L25419	Master Cylinder	*will not fit any 580D	2	4.4
A157705	Spring	Brake band return, not included in brake assembly	4	0.1
A47524	Spring	Disc return, included in brake assembly	2	0.1
211-1032	Ball		8	0.1
CASE BRAKE PARTS				
A182740	Brake Pad	580E, 580K	2	1
1342285C1	Brake Disc, Metallic	580E, 580K	10	1.5
A52252	Brake Disc, Steel	580E, 580K	8	1.3
G101711	Brake Disc, Steel	1150B, 1150C, 1150D, 1450, 1450B		0.8
G102369	Brake Disc, Metallic	1150B, 1150C, 1150D, 1450, 1450B		1
G103117	Brake Disc, Metallic	450C, 455C, 550, 650, 850C, 850D, 855C, 855D		1
G103118	Brake Disc, Steel	450C, 455C, 550, 650, 850C, 850D, 855C, 855D		0.7
CASE W14-18-20-24, 680, 780 ETC.				
S301464	Brake Pad		8	1
JOHN DEERE BRAKE PADS				
R26765	Brake Pad			1
R35181	Brake Pad			1
JOHN DEERE 210C, 300, 310-ABC, 400, 410-BCD, 510B-CD				
AT63106	Brake Disc			4
JOHN DEERE WHEEL LOADER & SKIDDER BRAKE DISC				
R78430	Brake Disc			9

BRAKE BANDS

Part No.	Description	Notes		Qty.	Wt.
GEARMATIC MODEL 19 WINCH BANDS					
PV151R	Brake Band	Secondary brake, wide	R&R Only	1	12
PV152R	Brake Band	Primary brake, narrow	R&R Only	1	6
PV153R	Clutch Band	Secondary clutch, wide	R&R Only	1	17
PV154R	Clutch Band	Primary clutch, narrow	R&R Only	1	6
SEE PAGE F6 FOR NEW MODEL 19 WINCH BANDS					
GEARMATIC MODEL 9 WINCH BANDS					
PV156R	Brake Band	Secondary brake, wide	R&R Only	1	5
PV157R	Brake Band	Primary brake, narrow	R&R Only	1	3
PV158R	Clutch Band	Secondary clutch, wide	R&R Only	1	7
PV159R	Clutch Band	Primary clutch, narrow	R&R Only	1	4
CASE					
R29904	Brake Band	310, 350, 350B		2	3
JOHN DEERE					
AT129803R	Brake Band	420, 440	R&R Only	2	4
AT17490R	Brake Band	1010	use AT129805		
AT129805	Brake Band	350, 350B		2	3.5
AT142174	Brake Band	350C, 350D, 400G		2	6
AT129808-809R	Brake Band Set	2010, upper & lower band	R&R Only	2	4
AT129806-807	Brake Band Set	450, 450B, upper & lower band		2	6
AT142175	Brake Band	450C, 450D, 450E, 450G, 455D, 455E, 455G, 550, 550A, 550B, 550G, 555, 555A, 555B, 555G, 650G		2	9
AT108008	Winch Brake Band	Model 3315, 3325, 3305		1	9
AT16844	Winch clutch disk, fiber	Model 3315, 3325, 3305		3	1.4
T19615	Winch clutch disk, steel	Model 3315, 3325, 3305		3	1.6
DRESSER TD7, TD7C, TD7E, TD7G, TD8, TD8C, TD8E, TD8G, 100C, 100E, 125C, 125G					
621037C1	Brake Shoe	Solid, 1244903H91		4	11
621021C91	Brake Shoe	Tube, 1244967H91		4	17
675708R91	Bearing	Not included with brake shoe		8	0.6
621070C91	Brake Disc	Clutch, inner		2	11
621073C91	Brake Disc	Brake, outer		2	15
DRESSER					
676915R92	Brake Band	500C, 500E		2	5
PV147R	Brake Band Set	TD9, 3 pc. band		2	6
ALLIS CHALMERS HD3, HD4, 653, 655					
PV161	Brake Band	1 pc. band		2	4

"R" FOLLOWING A PART NUMBER INDICATES A REBUILT PART. NON-REBUILDABLE CORES SUBJECT TO LOSS OF VALUE.



WINCH PARTS

CARGO 28 GEARMATIC MODEL 19

Ref.	Part No.	Description	Notes	Qty.	Wt.
1	411867	Brake Band	Primary brake, narrow	1	6
2	411868	Brake Band	Secondary brake, wide	1	12
3	406279	Clutch Band	Primary clutch, narrow	1	6
4	407888	Clutch Band	Secondary clutch, wide	1	17
	1422900	Vent		1	0.1
5	403337	Brake Cylinder		1	1.7
6	404908	Brake Cylinder Repair Kit		1	0.2
7	410655	Spring, Brake		1	0.7
8	106185	Seal		1	0.3
9	403499	Bearing		1	4.9
10	403478	Seal, Oil		1	1
11	403496	Seal, Oil		1	0.8
12	403507	Block, Lever		1	0.6
13	3761101	Rod		1	0.3
14	403505	Lever, Brake		1	0.4
15	403503	Pin		1	1.1
16	403494	O' Ring		1	0.1
17	403524	Clutch Cylinder		1	0.6
18	404907	Clutch Cylinder Repair Kit		1	0.2
19	3761100	Pin		1	0.1
20	403519	Bearing		1	3.2
21	406281	Cam, Adjusting		1	0.1
22	3441100	Plate, Lock		1	0.1
23	407485	Rod		1	0.3
24	406090	Hose		1	0.4
25	406091	Fitting, Hydraulic		1	0.1
26	403518	Snap Ring		1	0.1
27	403520	Shim Set		1	0.2
28	104613	O' Ring		1	0.1
29	400684	U-Seal		2	0.1
30	411520	Cap, Gland		1	3
31	403482	Seal, Oil		1	0.1
32	403484	Gasket		1	0.1
33	403485	Bearing		2	0.1
34	411519	Tube, Hydraulic		1	0.1
35	403486	Tube, Assy.		1	0.1
Master Control Valve Parts					
36	235643	Handle		1	0.9
37	400736	Cylinder Assembly		2	1.7
38	404906	Cylinder Repair Kit		2	0.2
39	400751	Gasket		1	0.1
40	400752	Filler Cap		1	0.1
41	405517	Long Push Rod		1	0.1
42	405516	Short Push Rod		1	0.1
44	400749	Push Pin Rod		1	0.1
45	400742	Shaft		1	0.9
46	400778	Bushing		1	0.1
47	405351	Bushing		1	0.1
48	100739	O' Ring		1	0.1