

Window Pediments and Accessories



Elliptical Sunburst with Decorative Trim



Fabrication Code
HRSSM

Keystone
Next Page

KWM180M

Part Number	Width	Height	Projection
ESWDH76X23	75 ²⁹ / ₃₂ "	23"	3 ⁹ / ₁₆ "

Half Round Spoked Pediment



Fabrication Code
HRSSM

Keystone
Next Page

KWM180M

Part Number	Width	Height	Projection	Flat Trim	Decorative Trim
				Page 32	Pages 32-33
HRSP36X18	36"	18"	1 ³ / ₄ "	AR36X4F AR36X6F	AR36X4M AR36X6M AR36X10MC
HRSP48X24	48"	24"	1 ³ / ₄ "	AR48X4F AR48X6F	AR48X4M AR48X6M AR48X10MC
HRSP72X36	72"	36"	1 ³ / ₄ "	AR72X4F AR72X6F	AR72X4M AR72X6M

Half Round Sunburst



Fabrication Code
HRSSM

Accessories
Various Pages

Part Number	Sunburst Width	Overall Width	Overall Height	Overall Projection	Accessories
SWDH36X18-4FK with 4F Flat Trim & Keystone	36"	43"	22 ⁷ / ₁₆ "	2 ¹ / ₄ "	FLT152 Page 40

Half Round Sunburst



Fabrication Code
HRSSM

Keystone
Next Page

KWM180M

Part Number	Width	Height	Projection	Flat Trim	Decorative Trim
				Page 32	Pages 32-33
SWDH24X12	24"	12"	1 ³ / ₄ "	AR24X4F	—
SWDH28X14	28"	14"	1 ³ / ₄ "	AR28X4F	—
SWDH30X15	30"	15"	1 ³ / ₄ "	—	—
SWDH32X16	32"	16"	1 ³ / ₄ "	AR32X6F	—
SWDH33X17	33 ⁵ / ₈ "	16 ¹³ / ₁₆ "	1 ³ / ₄ "	AR33X4F	—
SWDH36X18	36"	18"	1 ³ / ₄ "	AR36X4F AR36X6F	AR36X4M AR36X6M AR36X10MC
SWDH37X19	37 ⁵ / ₈ "	18 ¹³ / ₁₆ "	1 ³ / ₄ "	AR37X4F	AR37X6M
SWDH40X20	40"	20"	1 ³ / ₄ "	—	AR40X6M DVP40 Page 27
SWDH42X21	42"	21"	1 ³ / ₄ "	—	—
SWDH44X22	44"	22"	1 ³ / ₄ "	—	—
SWDH48X24	48"	24"	1 ³ / ₄ "	AR48X4F AR48X6F	AR48X4M AR48X6M AR48X10MC
SWDH52X26	52"	26"	1 ³ / ₄ "	—	—
SWDH56X28	56"	28"	1 ³ / ₄ "	AR56X4F	—
SWDH60X30	60"	30"	1 ³ / ₄ "	AR60X6F	AR60X6M AR60X10MC
SWDH64X32	64"	32"	1 ³ / ₄ "	—	AR64X10MC
SWDH68X34	68"	34"	1 ³ / ₄ "	—	AR68X10MC
SWDH72X36	72"	36"	1 ³ / ₄ "	AR72X4F AR72X6F	AR72X4M AR72X6M
SWDH76X38	76"	38"	1 ³ / ₄ "	—	—
SWDH100X50	100"	50"	1 ³ / ₄ "	—	—

Window Pediments and Accessories



Peaked Sunburst

Fabrication Code
PSWD



Part Number	Width	Height	Pitch	Projection
PSWDH60X30	60"	30"	12/12	1 3/4"
PSWDH78X32	78"	32 1/2"	10/12	1 3/4"
PSWDH84X28	84"	28"	8/12	1 3/4"

Segment Sunburst

Fabrication Code
HRSSM



Part Number	Width	Height	Projection	Keystone <i>This Page</i>																	
SWDH36X9	36"	9"	1 3/4"		KWM180M																
SWDH40X10	40"	10"																			
SWDH46X13	46"	13"																			
SWDH48X13	48"	13"																			
SWDH54X13	54"	13"	<table border="1"> <thead> <tr> <th>Part Number</th> <th>Width</th> <th>Height</th> </tr> </thead> <tbody> <tr> <td>SWDH76X15</td> <td>76"</td> <td>15"</td> </tr> <tr> <td>SWDH78X16</td> <td>78"</td> <td>16"</td> </tr> <tr> <td>SWDH80X15</td> <td>80"</td> <td>15"</td> </tr> <tr> <td>SWDH96X17</td> <td>96"</td> <td>17"</td> </tr> <tr> <td>SWDH104X18</td> <td>104"</td> <td>18"</td> </tr> </tbody> </table>	Part Number	Width	Height	SWDH76X15	76"	15"	SWDH78X16	78"	16"	SWDH80X15	80"	15"	SWDH96X17	96"	17"	SWDH104X18	104"	18"
Part Number	Width	Height																			
SWDH76X15	76"	15"																			
SWDH78X16	78"	16"																			
SWDH80X15	80"	15"																			
SWDH96X17	96"	17"																			
SWDH104X18	104"	18"																			
SWDH60X13	60"	12 1/2"																			
SWDH64X13	64"	13"																			
SWDH68X14	68"	14"																			
SWDH72X14	72"	14"																			



Coped Keystone for Brick Mould

Part Number	Top Width	Bottom Width	Height	Projection
KWM180M Recessed	2 3/4"	2"	3 1/8"	2 7/16"



1 DVP40
Deluxe Victorian Pediment

2 PIL8X90P
Plain Pilaster

3 WCH72X6
6" Crosshead with Custom Keystone

4 LDCH58X18
Large Door Crosshead

5 A667
Acorn Pediment

6 PIL11X90DP
Double Panel Pilaster Set



Combination Pediments

Window & Door Trim



Combination Acorn Pediment

Fabrication Code
ACNPM



Acorn ships unattached in carton.

Part Number	Width	Overall Width	Overall Height	Projection	Pitch
CAP47E*	47"	50 1/8"	13 5/8"	2 1/8"	5/12
CAP50	50"	54 1/2"	21 1/8"	3 1/8"	6/12
CAP54	54"	58 1/2"	21 3/8"	3 1/8"	6/12
CAP58	58"	62 1/2"	21 3/4"	3 1/8"	6/12
CAP67	67 1/2"	72"	24 1/8"	3 1/8"	6/12
CAP75	75"	79 1/2"	25 1/8"	3 1/8"	6/12
CAP80	80"	84 7/16"	25 3/8"	3 1/8"	5 1/2/12
CAP85	85"	89 3/8"	28 3/8"	3 1/8"	5/12

*Economy style, does not have breastboard. Accessories cannot be added.

Combination Acorn Pediment with Bottom Trim

Fabrication Code
ACNPM



Acorn ships unattached in carton.

Part Number	Width	Overall Width	Overall Height	Projection	Pitch
CAP50BT	50"	54 1/2"	22 1/8"	3 1/8"	6 / 12
CAP54BT	54"	58 1/2"	22 3/8"	3 1/8"	6 / 12
CAP58BT	58"	62 1/2"	22 3/4"	3 1/8"	6 / 12
CAP67BT	67 1/2"	72"	25 1/8"	3 1/8"	6 / 12
CAP75BT	75"	79 1/2"	26 1/8"	3 1/8"	6 / 1 2
CAP80BT	80"	84 7/16"	26 3/8"	3 1/8"	5 1/2 / 12
CAP85BT	85"	89 3/8"	29 3/8"	3 1/8"	5 / 12

Combination Peaked Cap Pediment

Fabrication Code
CPCP



Part Number	Width	Overall Width	Height	Pitch	Projection	Breastboard Thickness
CPCP37	37 5/8"	41 13/16"	20 1/2"	6 1/2 / 12	4 1/2"	1 3/8"
CPCP48	47 1/2"	52"	19 1/2"	6 / 12	3 1/8"	1"
CPCP50	50"	54 1/2"	20 1/4"	6 / 12	3 1/8"	1"
CPCP54	54"	58 11/32"	21"	6 / 12	3"	1"
CPCP58	58"	62 3/8"	22"	6 / 12	3 1/8"	1"
CPCP67	67 1/2"	72"	24 1/2"	6 / 12	3 1/8"	1"
CPCP75	75"	79 9/16"	26 1/4"	6 / 12	3 1/8"	1"
CPCP80	80"	84 1/2"	27 5/8"	6 / 12	3 1/8"	1"
CPCP85	85"	89 1/2"	28 3/4"	6 / 12	3 1/8"	1"

Combination Peaked Cap Pediment with Bottom Trim

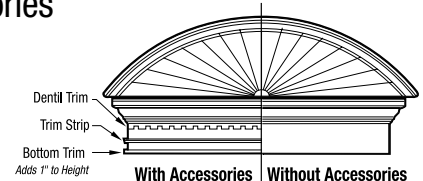
Fabrication Code
CPCP



Part Number	Width	Overall Width	Height	Pitch	Projection	Bottom Trim Projection
CPCP54BT	54"	58 3/8"	22"	6 / 12	3 1/8"	1 3/4"

Attached Accessories

Dentil Trim, Trim Strip and Bottom Trim accessories are available pre-attached to stock products as fabricated items. See page 7 for instructions on ordering Fabricated Products.



Combination Pediments

Window & Door Trim



Combination Rams Head Pediment

Fabrication Code
RHPDM



Um ships unattached in carton.

Part Number	Width	Overall Width	Overall Height	Projection	Breastboard Thickness
CRHP50	50"	54"	23 ¹³ / ₁₆ "	3 ¹ / ₈ "	1"
CRHP54	54"	58"	23 ³ / ₄ "	3 ¹ / ₈ "	1"
CRHP67	67 ¹ / ₂ "	71 ¹ / ₂ "	27"	3 ¹ / ₈ "	1"
CRHP75	75"	79"	29 ¹ / ₁₆ "	3 ¹ / ₈ "	1"
CRHP80	80"	84"	34 ¹¹ / ₁₆ "	3 ¹ / ₈ "	1"
CRHP85	85"	89"	33 ¹ / ₁₆ "	3 ¹ / ₈ "	1"

Combination Sunburst Pediment



Part Number	Width	Overall Width	Height	Projection	Breastboard Thickness
CSP50	50"	54 ¹ / ₂ "	20 ³ / ₄ "	3 ¹ / ₈ "	1"
CSP54	54"	58 ¹ / ₂ "	21 ³ / ₈ "	3 ¹ / ₈ "	1"
CSP75	75"	79 ⁵ / ₈ "	23 ³ / ₄ "	3 ¹ / ₈ "	1"
CSP80	80"	84 ⁵ / ₈ "	25 ¹ / ₂ "	3 ¹ / ₈ "	1"
CSP85	85"	89 ¹ / ₂ "	26 ³ / ₈ "	3 ¹ / ₈ "	1"

Combination Segment Arch Pediment



Part Number	Width	Overall Width	Height	Projection	Breastboard Thickness
CSAP36	36"	41 ¹ / ₂ "	20"	4 ¹ / ₂ "	1 ³ / ₈ "
CSAP38	38"	43 ¹ / ₂ "	20"	4 ¹ / ₂ "	1 ³ / ₈ "
CSAP48	48"	53 ¹ / ₂ "	22 ¹ / ₂ "	4 ¹ / ₂ "	1 ³ / ₈ "
CSAP65	65"	70 ¹ / ₂ "	28 ³ / ₈ "	4 ¹ / ₂ "	1 ³ / ₈ "
CSAP84	84"	89 ¹ / ₂ "	28"	4 ¹ / ₂ "	1 ³ / ₈ "

Combination Sunburst Pediment with Bottom Trim



Part Number	Width	Overall Width	Height	Projection	Bottom Trim Projection
CSP85BT	85"	89 ¹ / ₂ "	27 ³ / ₈ "	3 ¹ / ₈ "	1 ³ / ₄ "




Entrance Systems

Window & Door Trim



Acorn Pediment

Fabrication Code
ACNPM




Acorn ships unattached in carton

Part Number	Overall Width	Overall Height	Projection	Pitch	Crosshead Pages 10 & 27
AP56	56"	16 5/8"	4 1/2"	6 1/2 / 12	WCH50X9
AP61	61"	16 3/4"	4 1/2"	7 / 12	WCH54X9 WCH56X9
AP667	67"	23 1/4"	5 1/2"	12 / 12	LDCH58X18 LDCH62X18
AP86	86"	24"	4 1/2"	7 / 12	WCH81X9
AP91	91"	24 1/2"	4 1/2"	6 1/2 / 12	WCH86X9
AP98	98"	24 1/2"	4 1/2"	6 / 12	WCH90X9 WCH93X9

Rams Head Pediment

Fabrication Code
RHPDM



Um ships unattached in carton.

Part Number	Overall Width	Overall Height	Projection	Crosshead Pages 10 & 27
RHP56	60 7/8"	19 1/16"	4 1/2"	WCH50X9
RHP667	73 1/2"	21 7/16"	5 1/2"	LDCH58X18 LDCH62X18
RHP86	93 1/4"	28 13/16"	4 1/2"	WCH81X9
RHP6100	107 5/16"	29 3/8"	5 1/2"	LDCH90X18 LDCH94X18

Acorn Pediment *Adjustable*


Fabrication Code
ACNPM



Ships in 4 pieces.

Part Number	Overall Width	Overall Height	Projection	Pitch	Crosshead Page 10
AP115	Adjustable from 105" - 115"	25 5/8"	4 1/2"	6 / 12	9" WCH from 100" - 110"


Sunburst Pediment



Part Number	Overall Width	Height	Projection	Crosshead Match Pages 10 & 27
SP56	57"	16 5/16"	4 1/2"	WCH50X9
SP667	69 1/4"	20 7/8"	5 1/2"	LDCH58X18 LDCH62X18
SP86	87 3/16"	22 1/8"	4 1/2"	WCH81X9
SP91	92 1/2"	25 5/8"	4 5/16"	WCH86X9
SP98	100"	23 3/4"	4 3/8"	WCH90X9 WCH93X9

Peaked Cap Pediment

Fabrication Code
PCPD




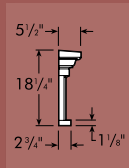
Part Number	Overall Width	Height	Projection	Pitch	Crosshead Pages 10 & 27
PCP56	55 1/2"	13 5/8"	4 1/2"	5 1/2 / 12	WCH50X9
PCP667	67"	23 5/8"	4 1/2"	8 / 12	LDCH58X18 LDCH62X18

Design Tip
Give a townhouse project a consistent look while differentiating each unit by combining large door crossheads (LDCH) with varying pediment styles.


Large Door Crosshead

Fabrication Code
CSHDM



Part Number	Width	Overall Width	Profile Dimensions	Pediment Page 26	Pilaster Pages 14 - 15
LDCH58X18	58"	67 1/2"		AP667 PCP667 RHP667 SP667	All 11" Pilasters
LDCH62X18	62"	71 1/2"		—	
LDCH87X18	87"	96 1/2"		—	
LDCH90X18	90 1/2"	100"		RHP6100	—
LDCH94X18	94 1/2"	104"		—	—


7" Panel Arch with Sunburst & Keystone



Moulded as one piece

Part Number	Inside Width	Inside Height	Projection	Radius	Keystone Projection	Pilaster Page 14
AR40X54PSK	40"	21 3/4"	2 1/2"	20"	2 5/8"	PIL7X90DP

10" Decorative Arch




Moulded as one piece.

Part Number	Sunburst Width	Overall Width	Overall Height	Projection	Keystone Projection	Pilaster Page 14
AR36X10SK	36"	56"	30 1/16"	2 3/4"	4"	PIL10X96A PIL10X192A



- 1** AP667
Acorn Pediment with Urn
(Urn sold separately, special order.)
- 2** LDCH58X18
Large Door Crosshead
- 3** PIL11X90
Fluted Pilaster Set

Deluxe Victorian Pediment



Moulded as one piece.

Part Number	Inside Width	Inside Height	Overall Width	Radius	Pitch	Pediment Page 22	Pilaster Page 15
DVP40	40"	24 1/2"	67 1/4"	20"	7/12	SWDH40X20	PIL8X90P PIL8X108P



Decorative Millwork

TIP: You may wish to paint, stain or faux finish your decorative millwork piece prior to installation. This can speed up installation and reduce errors.

INSTALLATION INSTRUCTIONS

MATERIALS NEEDED



1. MARK INSTALLATION AREA

Select the location for your Decorative Millwork. Hold the millwork in place and mark the location with a pencil.

2. APPLY ADHESIVE

Apply a 1/4" bead of PL Premium Adhesive to only the portion of the millwork surface that will touch the mounting surface.

3. FASTEN MILLWORK INTO PLACE

Press the millwork in place using the pencil marks as guides. Fasten securely with nails or screws. Countersink fasteners and fill holes with caulk or wood filler.

4. FILL GAPS

If desired, caulk around millwork, filling any gaps between millwork and mounting surfaces.

5. FINISH AS DESIRED

Sand or texture any filled holes and touch up with paint or other finishes, as desired.

Tape Measure

Hammer or
Pneumatic Nailer

Corrosion-resistant Nails

Nail Countersink

Caulk Gun

PL Premium Adhesive

Safety Glasses

Caulk or Wood Filler

Sandpaper

Pencil

Latex or Oil Base Paint

USING CORROSION-RESISTANT FASTENERS AND PL PREMIUM ADHESIVE

Always use corrosion-resistant mechanical fasteners (nails or screws) and PL Premium Adhesive when installing Fypon products. This combination provides a secure, long lasting bond. Countersink all fasteners about 1/8 inch and fill with exterior grade white spackle. If desired, sand any minor imperfections and topcoat with a quality exterior latex or oil base paint. Fypon exterior millwork installations should be finished using a quality, exterior grade silicone caulk to prevent water infiltration behind siding, windows and doors. Some exterior millwork installations, in particular new construction (before siding is applied) may require a J-channel and/or flashing to prevent water infiltration. Installers must determine which installation technique is best for the specific situation.

IMPORTANT:

Please read these installation guidelines thoroughly before beginning installation. Please note that these guidelines are provided only to assist with the installation of Fypon mouldings and millwork products. Modified procedures may be required in order to meet specific situations, unique applications and local building codes. The manufacturer does not under any circumstances warrant the installation of its products. Be sure to wear appropriate protective clothing, gloves and safety glasses when working with any tools. Installer should check for and relocate all electrical wiring within the proposed installation area, as needed (be sure to disconnect all electric power before working with any electrical wiring and follow all applicable local electrical codes and safety procedures).