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FORA

ENGINEERED, DESIGNED & MANUFACTURED IN THE USA



TOM HOUGHTON, SR. (1942–2014) – A FATHER, AN INNOVATOR

PASSION. INNOVATION. HARD WORK.

These words describe Tom Houghton's life. It is no surprise that these attributes and a love for shooting led him to found H-S Precision in 1978. Customers always seek out quality, and that's exactly what the small rifle barrel company founded itself on – quality. Precision ammunition test barrels were the company's first step towards becoming an OEM supplier to the shooting sports industry. With the company on solid ground, Tom turned his attention back to shooting, and optimized accuracy.

Building an accurate rifle barrel is only half the battle in making an extremely accurate rifle. Tom's background as a research chemist and his knowledge of composites technology helped him create H-S Precision's Pro-Series[®] line of composite rifle stocks. The integral aluminum bedding block built into the stock has been one of the biggest factors in improving accuracy in rifles – and it was Tom Houghton's innovation and creativity that made it happen.

Our company and the Houghton family are proud to celebrate all that Tom meant as a visionary in the shooting industry, as a leader, a husband, and a father. We will miss him, but his values and his dreams live on in every H-S Precision Pro-Series[®] product we build.

-Dedicated to Tom Houghton, Sr.



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PRECISION DEFINED

> EVERY H-S PRECISION RIFLE IS A SUM OF ITS **PERFECT PARTS.** In combination, these features yield a strong, reliable, and accurate shooting platform worthy of the H-S Precision name. Every rifle carries our 1/2 M.O.A. accuracy guarantee for 30 caliber or smaller and our 1 M.O.A. accuracy guarantee for anything over 30 caliber.

SPL, 6.5X284 NORMA, 26" FLUTED, 13 1/2 LOP, SAND, 7.5 LBS



Three position safety for fire, safe, and bolt lock. Red dot provides visual



BOLT RELEASE Located on the tang for convenience. Allows bolt removal without having to pull the trigger.



TRIGGER Fully adjustable from 2 1/2 – 5 lbs. We engineered our trigger to be free from creep or drag.



MAG LATCH

Skeletonized design for positive engagement and easy removal, even with gloves on.



BEDDING BLOCK

The foundation of the barreled action, CNC machined to the exact dimensions of the action.

> H-S RIFLE SPECIFICATIONS

- > PRO-SERIES® STAINLESS STEEL ACTION, LONG OR SHORT, RH OR LH
- SCOPE BASE MOUNTING HOLES TAPPED FOR 8-40
- > PRO-SERIES® FLOOR METAL WITH DETACHABLE MAGAZINE
- ▶ MAGAZINE CAPACITY BASED ON CALIBER
- > PRO-SERIES® MATCH GRADE STAINLESS STEEL CUT-RIFLED BARREL
- > CHOICE OF BARREL LENGTH, FLUTED OR NON-FLUTED
- > OPTIONAL MUZZLE BRAKE ON CERTAIN CALIBERS
- ▶ PRO-SERIES® STOCK WITH ALUMINUM BEDDING BLOCK SYSTEM



BOLT FACE Semi-cone design featuring oversized internal claw extractor.

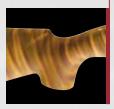


CROWN

11-Degree recessed for uniform protection and improved accuracy.



BARREL **Stainless Steel** cut-rifled barrel.



STOCK

Hand-laminated synthetic, featuring Kevlar[®], Fiberglass, Carbon Fiber, and a full-length aluminum bedding block.

- > CHOICE OF STOCK DEPENDANT ON RIFLE MODEL
- > CHOICE OF STANDARD COLORS
- > OPTIONAL NON-STANDARD COLORS AND CAMO
- ▶ BLACK TEFLON® AND MULTIPLE CERAKOTE[™] COLORS
- > AVAILABLE IN ALMOST ANY CALIBER
- > TEST TARGET AND LOAD DATA PROVIDED
- MILLIONS OF POSSIBLE CONFIGURATIONS...

HUNTING RIFLES



CLASSIC STYLING

Each classic-styled SPR[™] rifle is as unique as its owner. To tame the harshest hunting conditions, the stainless steel barrel and action are Teflon® coated. To further enhance accuracy in any weather, the Pro-Series® stock with an integral aluminum bedding block provides a solid mating surface for the barreled action.





Removing weight to produce a lightweight rifle shouldn't reduce accuracy. H-S Precision® has reduced the weight of the SPL[™] without compromising the performance you expect. Long and short action options are available, as well as recoil suppression, a feature not offered by most competitors.

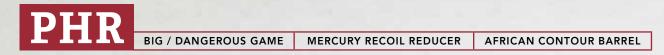


We engineer, design, and manufacture every component of our hunting rifles. Tell us what you want for your next "once in a lifetime" hunt and we will build it specifically for you.

Shown: PLR[™] 300 WIN MAG

TEFLON®-COATED STAINLESS ALL-WEATHER





The PHR[™] is the ideal rifle for hunting large and dangerous game. This rifle features extras like a built-in mercury recoil reducer and cheek piece that help minimize even the heaviest recoiling calibers like the 458 Lott. The use of 8-40 scope base screws improves optic stability. The detachable magazine allows for quicker reloading. For larger head size cartridges, the magazine extends slightly below the stock line to allow the shooter 3+1 capacity. Enhanced with an aluminum bedding block, weather extremes have a minimal effect on accuracy. For close-quarters hunting, the rifle is available with iron sights on the stainless steel, cut-rifled barrel.

375 H&H, 24" FLUTED + BRAKE, 13 ¾" LOP, GRANITE, 8.9 LBS



LONG-RANGE HUNTING	VERTICAL-GRIP STOCK	MAGNUM BARREL CONTOUR

The PLR[™] incorporates the tested design of the H-S Precision Pro Series[®] stainless steel action and cut-rifled match grade stainless steel barrel. The stock is specifically configured for prone-position shooting including a vertical grip and ambidextrous palm swell. The magnum contoured barrel is the perfect contour to provide stability on long range targets, yet light enough to carry in the steepest terrain. It's the perfect long range hunting rifle.

338 LAPUA, 26" FLUTED + BRAKE, 13 1/2" LOP, GREY/BLACK, 8.2 LBS





The PHL[™] is designed to deliver maximum performance for the serious hunter in the most rugged conditions. While lightweight, every component that makes our full line of rifles capable of the highest accuracy has been retained. This includes our composite stock with an aluminum bedding block, adjustable trigger, and our cut-rifled stainless steel barrel. Other manufacturers may build a lighter weight rifle, but the ½" MOA accuracy guarantee of the PHL[™] is unmatched. With the magnum power available in today's short action cartridges, this rifle is a hunter's dream. (Available in short action calibers only.)





EIGHT HUNTING RIFLE	COMPACT DESIGN	5.7–5.9 LBS

6.5 CREEDMOOR, 22" FLUTED, 13 1/2" LOP, BLACK/TAN CAMO, 5.9 LBS



VAR	5.0 A 1 44		
	VARMINT RIFLE	FLUTED HEAVY BARREL	BEAVER-TAIL STOCK

The VAR[™] is the ultimate rifle for hunting small game, yet it boasts outstanding versatility as an all-purpose hunting rifle. Every stainless steel barrel is cut-rifled to industry minimum dimensions and the customer's requested twist rate. This provides the maximum barrel life and greatest accuracy of any varmint rifle on the market. Every barrel is fluted to reduce harmonic vibrations, promote surface cooling, reduce weight, and enhance balance. For hunters that like to shoot from the prone position, we offer a side-port muzzle-brake (H-brake) that significantly decreases recoil and minimizes the dust signature.

6MM CREEDMORE, 24" FLUTED + BRAKE, 13 1/2" LOP, DESERT CAMO, 8.6 LBS





Pistols started the Pro-Series® line of rifles. The Varmint Pistol features a 15" stainless steel barrel and center-grip stock. Our proprietary trigger mechanism is linked to the sear with a 6061-T6 anodized aluminum linkage. The VP features our single-shot stainless steel pistol action that accepts Remington Model 7 mounts. The VP adds a new challenge to varmint hunting.

7MM-08, 15" FLUTED, WOODLAND CAMO, 5.5 LBS





H-S Precision[®] proudly and excitedly returns to its roots with the introduction of the BCR[™]. This rifle is ready for competition right out of the box. It features a single-shot action, competition trigger, and an aluminum trigger guard. Additionally, this unique rifle is ideal for a long day at the bench shooting varmints.



COMPETITION PROVEN SING	LE-SHOT ACTION
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6MM BR, 26" FLUTED + H-BRAKE, GREEN CERAKOTE, 13" LOP, GREEN/TAN CAMO





TAKE-DOWN RIFLES

A perfect companion for the traveling hunter, our Take-Down series is designed to be disassembled and reassembled while still maintaining accuracy and reliability.

U.S. Patent number 5,020,260. The H-S Precision's Take-Down rifle system is the most technicallyadvanced shooting system we have ever created. The key to accuracy and repeatability is our patented interrupted thread design. With the same guaranteed accuracy as our legendary fixed rifles and a repeatability of 1 MOA or better after being taken apart and reassembled, the Take-Down rifle can be personalized to fit any shooter's needs and is a perfect option for the traveling hunter. The Take-Down rifle is a complete shooting system, available in calibers from .204 Ruger up to .458 Lott, all on one action. Disassembled, the rifle will fit into a suitcase-sized hard case. On your next hunting trip, carry a Take-Down in your favorite caliber and leave your worries behind.

THE SYSTEM TAKE-DOWN / READY-TO-FIRE IN UNDER 10 SECONDS

Our Take-Down rifle is the most versatile and accurate system on the market. Now there is no need to carry multiple rifles for hunting plains game and dangerous game. The ability to change barrels extremely quickly in the field without any tools makes this a must-have system for the traveling sportsman. The rifle can be packed with multiple barrels inside a hard case that looks similar to a photographers travel case.



The two barrel set shown in the Take-Down travel case. (300 Win Mag and 375 H&H)



The ultimate Take-Down rifle from H-S Precision[®] utilizes our Pro-Series[®] stainless steel action in your choice of long or short action calibers. Repeatable accuracy comes from the perfect combination of our patented interrupted thread design, Pro-Series[®] match-grade fluted stainless steel magnum contoured barrel, and Pro-Series[®] synthetic stock with full-length bedding block.



10



PRO-HUNTER TAKE-DOWN RIFLE MATTE BLACK TEFLON®-COATED STAINLESS STEEL

416 RIGBY, 24" FLUTED, 13 1/2" LOP, GRASSLAND CAMO, 9.4 LBS



VARMINT TAKE-DOWN RIFLE MATTE BLACK TEFLON[®]-COATED STAINLESS STEEL

Similar to our PTD[™], the VTD[™] is the ultimate Take-Down rifle configured for varmint hunting. It utilizes our Pro-Series® stainless steel action in your choice of long or short action calibers. Repeatable accuracy comes from the perfect combination of our patented interrupted thread design, Pro-Series® match-grade stainless steel fluted barrel, and Pro-Series® stock.

7MM STW, 26" FLUTED + BRAKE, 13 1/2" LOP, BLACK, 9.7 LBS



Most tactical situations happen in close quarters. The TTD provides a unique solution for any tactical situation with the ability to assemble the rifle in seconds, it can be put into action anywhere.

308 WIN, 24" FLUTED + BRAKE, ADJ LOP, BLACK, 12.1 LBS



> TAKE-DOWN RIFLE SPECIFICATIONS

- ▶ PRO-SERIES® STAINLESS STEEL ACTION, LONG OR SHORT
- > PRO-SERIES® FLOOR METAL WITH DETACHABLE MAGAZINE
- MAGAZINE CAPACITY BASED ON CALIBER
- > PRO-SERIES® MATCH-GRADE STAINLESS STEEL CUT-RIFLED BARREL
- > CHOICE OF BARREL LENGTH, FLUTED OR NON-FLUTED
- > OPTIONAL MUZZLE BRAKE ON CERTAIN CALIBERS
- ▶ PATENTED LOCKUP / ADJUSTMENT SYSTEM ALLOWS INTERCHANGING BARRELS ▶ TEST TARGET AND LOAD DATA PROVIDED
- > MULTIPLE CALIBERS AVAILABLE IN ADDITIONAL BARRELS

- > SOME CALIBERS MAY REQUIRE NEW BOLTS
- ▶ PRO-SERIES® SYNTHETIC STOCK W/ ALUMINUM BEDDING BLOCK
- CHOICE OF STANDARD COLORS
- > NON-STANDARD COLORS AND CAMO ARE OPTIONAL
- METAL FINISH BLACK TEFLON®
- > AVAILABLE IN ALMOST ANY CALIBER
- ▶ RIFLE WEIGHTS MAY VARY DUE TO BARREL LENGTH, CALIBER AND ACCESSORIES











DUSTIN BOMLEY INTEGRITY HUNTING CONSULTANTS PLR 6.5X284 NORMA

> YOUR SUCCESS IS OUR GOAL

As hunters and shooters ourselves, we enjoy nothing more than sharing in the success with our customers. The memories made afield will truly last a lifetime.











HEAVY TACTICAL RIFLE

The flagship rifle of our tactical line utilizes the best features of any tactical rifle on the market. It has also beaten serious competition to win some of the most coveted contracts over the past ten years. The HTR[™] is a precision instrument in the hands of a tactical marksman, capable of pinpoint accuracy with law enforcement factory ammunition. It is used by the FBI, BATF and IDF as their precision long-range weapon of choice. It is the best tactical rifle on the market today — and H-S Precision® has the contracts to prove it.





H-S Precision rifles are built one at a time, to your exacting specifications. The result is a perfect, tailor-made tactical rifle platform capable of delivering the perfect shot when it matters most.

Shown: HTR® 308 WIN

ADJUSTABLE LENGTH OF PULL & CHEEK-PIECE

308 WIN, 24" FLUTED, ADJ LOP, OLIVE/BLACK CAMO, 11.0 LBS

308 WIN, 20" FLUTED, ADJ LOP, FOLDING STOCK, TACTICAL BOLT HANDLE, BLACK 12.0 LBS

338 LAPUA, 26" FLUTED + H-BRAKE, ADJ LOP, URBAN CAMO, 12.1 LBS





COMPACT DESIGN SHORT ACTION

The STR[™] offers tactical shooters a compact package with high maneuverability. It is available in short action only, featuring a 20" barrel and fully adjustable stock. The second-generation detachable magazine system provides users with quick reloading and the secure lock of front and rear magazine catches. The recessed 11° target crown provides superior protection against muzzle damage, while the cut-rifled barrel provides extended life versus button rifled or hammer forged barrels.

308 WIN, 20" FLUTED, ADJ LOP & CHEEK PIECE, WINTER CAMO, 8.9 LBS



RDR			
	RAPID DEPLOYMENT RIFLE	LIGHTWEIGHT & COMPACT	FIXED STOCK CONFIGURATION

The RDR[™] is quick to respond to any tactical situation. The rifle features a short fore-end stock designed specifically for the 20" length varmint contoured barrel. Every part in the rifle is engineered for minimal maintenance with either a rust-proof or dry-film lubricated surface.

6.5X 47 LAPUA, 20" FLUTED, 13 1/2" LOP, OLIVE/BLACK, 8.1 LBS



The RDT[™] (right-hand only) gives shooters a fully-adjustable thumb-hole stock with the option of a 20" or 24" barrel. Whichever model you choose, these rifles perform in every situation.

223 REM, 20" FLUTED, ADJ LOP, BLACK, 9.8 LBS



> TACTICAL RIFLE SPECIFICATIONS

- > PRO-SERIES® STAINLESS STEEL ACTION, LONG OR SHORT, RH OR LH
- SCOPE BASE MOUNTING HOLES TAPPED FOR 8-40
- > PRO-SERIES® FLOOR METAL WITH DETACHABLE MAGAZINE
- ▶ MAGAZINE CAPACITY BASED ON CALIBER
- > PRO-SERIES® MATCH-GRADE STAINLESS STEEL CUT-RIFLED BARREL
- > CHOICE OF BARREL LENGTH, FLUTED OR NON-FLUTED
- > OPTIONAL MUZZLE BRAKE
- ▶ PRO-SERIES® SYNTHETIC STOCK WITH FULL LENGTH ALUMINUM BEDDING

TEFLON® IS A REGISTERED TRADEMARK OF E.I. DUPONT DE NEMOURS AND COMPANY



- > BLOCK.
- CHOICE OF STANDARD COLORS
- > NON-STANDARD COLORS AND CAMO ARE OPTIONAL
- ▶ METAL FINISH MATTE BLACK TEFLON®
- ► AVAILABLE IN ANY ALMOST ANY CALIBER
- > TEST TARGET AND LOAD DATA PROVIDED
- RIFLE WEIGHTS MAY VARY DUE TO BARREL LENGTH, CALIBER AND ACCESSORIES

H-S PRECISION

STOCKS

> READY OUT-OF-THE-BOX with a perfect fit and ultra-stiff interface to your rifle's action. Fuel your trigger confidence with the astounding precision and strength of H-S Precision[®] stocks.





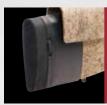
FULL-LENGTH BLOCK Full-length aluminum bedding

block is CNC machined to the exact dimensions of the action it will be used with, ensuring a perfect drop-in fit every time.

> H-S PRECISION STOCK SPECIFICATIONS

- ► WOVEN KEVLAR® CLOTH
- WOVEN FIBERGLASS CLOTH
- UNIDIRECTIONAL CARBON FIBER
- > EPOXY-BASED GEL COAT AND LAMINATING RESIN
- REACTION INJECTION MOLDED (MACHINE MIXED) POLYURETHANE FOAM
- PROPRIETARY SLING SWIVEL STUDS
- ▶ NON-REFLECTIVE, NON-SLIP FINISH
- ULTRA-MAG RECOIL PAD INCLUDED (OTHER OPTIONS AVAILABLE)
- CHOICE OF STANDARD COLORS
- > CAMOUFLAGE OR SPECIALTY COLORS AVAILABLE FOR AN ADDITIONAL CHARGE

ALL H-S PRECISION® PRO-SERIES® STOCKS ARE COVERED BY A LIMITED LIFETIME WARRANTY TO THE ORIGINAL PURCHASER. A COPY OF THIS WARRANTY IS INCLUDED WITH EACH STOCK.



ADJUSTABLE LOP

Available length of pull adjustment allows microadjustable LOP for perfect shooter-rifle fit.



ADJUSTABLE CHEEK-PIECE

Available adjustable cheek-piece allows positive cheek weld to stock and perfect alignment of scope to shooter's eye.

PISTOL GRIP REINFORCEMENT

The aluminum shaft adds stiffness and strength to an area that is notoriously weak on traditional rifle stocks.



FIBERGLASS, KEVLAR® & CARBON FIBER

Used in combination, these materials yield a strong, rigid stock, for a perfect fit and allow us to offer a lifetime warranty on every stock.



▶ PROPRIETARY CNC MACHINED ALUMINUM BEDDING BLOCK, DESIGNED BY H-S PRECISION®

> WEIGHT - 2.25 POUNDS, SPORTER AND VARMINT STYLES; 3.5 - 5 POUNDS, TACTICAL STYLE





CARBON FIBER, FIBERGLASS, KEVLAR®



BLACK / GREY

PSS001, PSS003, PSS009, PSS010, PSS016 PSS059, PSS071, PSS072, PSS073, PSS076 PSS103, PSS104, PSS108









PSS050

PSS021, PSS092



CARBON FIBER, FIBERGLASS, KEVLAR HAND-FINISHED

> **TRI-COLOR DESERT CAMO** PSV002, PSV069, PSV004

> > **BLACK / OLIVE**

(SHOWN WITH OPTIONAL STUD)

GREEN CAMO PSV102, PSV106, PSV118 PSV119, PSV121

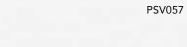
URBAN CAMO

PSV029









SPRUCE / BLACK PSV126







NEW **GREEN / TAN CAMO** PSV140

> **PINK CAMO** PSV042

BLACK / TAN CAMO

PSV060

BLACK / RED PSV128, PSS131, PSS132

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PSV063, PSV091

GREY / BLACK

PSV070, PSV091





TACTICAL



TRI-COLOR DESERT CAMO PSV079, PSV080

BLACK / SPRUCE PSV096, PSV107

CARBON FIBER, FIBERGLASS, KEVLAR

HAND-FINISHED

BLACK / GREY

PST007, PST013, PST093

BLACK PST008, PST012, PST014, PST087

BLACK / TAN

25

PST025, PST026, PST038, PST052 PST054, PST095, PST133, PST136, PST137



BLACK / TAN PST035, PST036











WINTER CAMO PST084

SAND PST062, PST064, PST067

1 31002, 1 31004, 1 3100

BLACK / OLIVE

PST081, PST086

PINK CAMO

PST082





BLACK PST006, PST011, PST024

E.

BLACK PST117, PST122, PST124

GREEN / TAN CAMO PST083

OLIVE / BLACK PST053, PST055

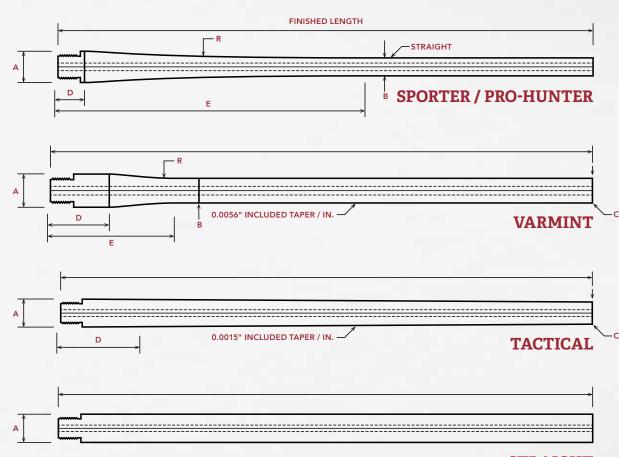
URBAN CAMO PST101, PST114, PST129



CARBON FIBER, FIBERGLASS, KEVLAR HAND-FINISHED

BARREL BLANKS

as fluted or non-fluted blanks.



ТҮРЕ	CONTOUR	Α	В	С	D	E	R	LENGTHS
(SA) LIGHT SPORTER	1	1.215	0.675	-	1.124	11.59	70.875	20 TO 26
(LA) HEAVY SPORTER	2	1.215	0.675	-	1.698	17.291	70.875	20 TO 26
PRO HUNTER	3	1.215	0.750	_	1.001	18.822	70.875	20 TO 28
VARMINT	4	1.215	0.940	0.831 @ 24″	2.293	4.678	8.0	20 TO 28
TACTICAL	5	1.215	-	0.900 @ 24"	3.12	_	_	20 TO 30
STRAIGHT	6	1.200	-	-		-	-	20 TO 30

BLACK / WHITE PSC027 **GRASSLAND CAMO** PSC023 **BLACK/RED** PSC043 SAND PSC028



CUSTOM PRECISION BARRELS

Our barrels feature our proprietary cut-rifling to optimize accuracy and longevity. We offer various bore diameters, contours, and twist rates as well

STRAIGHT

PRO-SERIES® FLOOR METAL & MAGAZINES



More than simply a convenient way to carry ammunition, a quality magazine is an integral part of the function of any precision rifle. H-S Precision[®] magazines, provide superior protection for projectiles and allow for flawless feeding of cartridges. They are designed to be a direct drop-in replacement for any Remington 700 hinged floor plate.

MAGAZINE CAPACITY IS BASED ON CALIBER

- ► Low Capacity (3–4 rounds)
- ► Medium Capacity (4–5 rounds)
- High Capacity (6–10 rounds)



PRO-SERIES® FLOOR METAL SHORT ACTION



AP302 / AP307 ASSEMBLY SHORT ACTION, HIGH CAPACITY







AP303 / AP308 ASSEMBLY LONG ACTION, LOW CAPACITY



AP300 / AP305 ASSEMBLY SHORT ACTION, LOW CAPACITY





PRO-SERIES® FLOOR METAL LONG ACTION



AP304 / AP309 ASSEMBLY LONG ACTION, HIGH CAPACITY



AP301 / AP306 ASSEMBLY SHORT ACTION, MED CAPACITY

AP303 / AP308 ASSEMBLY LONG ACTION, LOW CAPACITY



AP300 / AP305 ASSEMBLY SHORT ACTION, LOW CAPACITY



AP300 / AP305 ASSEMBLY SHORT ACTION, LOW CAPACITY

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THE MAKING OF

ACCURACY

ACCURACY is the most important aspect of any rifle. Building accuracy into every rifle is a form of art and craftsmanship that we take very seriously. So serious that we engineer, design, and manufacture every single component of our Pro-Series[®] rifles. Most companies piece rifles together using components from other manufacturers, then label it as their own. At H-S Precision®, we start with the raw materials and machine every component ourselves. The result of this approach is unmatched in the industry and we never have to rely on someone to supply us with a part that might not meet our precision standards.



Our stocks are bedded, not using epoxy and wood, but using a proprietary CNC machined aluminum bedding block and fiberglass composite. This ensures a perfect match up with the rifle's action and stable repeatable accuracy.

BARREL

Our barrels are machined from one solid piece of 416R stainless steel. Our proprietary cutrifling process creates the most accurate barrels on the market.

PLR, 338 LAPUA, 26" FLUTED+BRAKE, 13 1/2" LOP, GREY/BLACK, 8.2 LBS



STOCK

H-S Precision[®] stocks are manufactured using molds we machine in house to our exact specifications.



ACTION

Our actions are machined in from solid blocks of steel. Every component of the action is made right here in our factory in South Dakota, ensuring that we will have perfect fit and interface from bolt, to action, to barrel.



BEDDING



BARREL CROWN

The crown of a rifle barrel allows a clean exit from the bore. H-S Precision[®] barrels are precision crowned on a CNC lathe with an 11° target recess to protect the barrel and enhance accuracy.

