

DUGARD Machine Tools

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Amazing Ex-Demo Deals at Dugard

Dugard Lunan 500MF Multi-Function CNC Lathe



- 500mm swing
- 1400mm turned length
- 80mm spindle bore
- 4 way auto turret

£20,000 (Fanuc and Siemens 828D Shopturn)

Dugard SS1263L High Speed VMC



- 1200mm X travel
- 630mm Y travel
- Fanuc 0iMF package A
- 12,000rpm direct drive
- 30 ATC
- Refrigerated ballscrews

£85,000

Dugard 42TT CNC Lathe



- 42mm bar capacity
- Y axis
- Twin turret
- Twin spindle
- Barfeed
- Swarf conveyor

£75,000

Dugard X5 5 Axis VMC



- 350mm diameter Nikken table
- 10,000rpm direct drive
- Through spindle coolant
- 32 ATC
- Swarf conveyor

£110,000 (Heidenhain 530i control)

Dugard 65 TTSY CNC Lathe



- Twin turret
- Y axis
- Double spindle
- Barfeed
- 2 x 16 station BMT turrets
- 70mm bar capacity

£125,000

Dugard RM250RT 4+1 Axis High Speed VMC



- 250mm diameter table prepped for hydraulic clamping
- 24 ATC
- 1 second tool change
- Through spindle coolant
- Swarf conveyor

£75,000

Dugard DBM 2150 Heavy Duty 5 Axis Bed Mill



- Through spindle coolant
- BT50
- 10,000rpm
- 1200 x 1200mm table
- Swarf conveyor
- 2000kg table load

£330,000 (Heidenhain 530i control)

Dugard V20/5 4+1 Axis VMC



- 320mm diameter table
- 32 ATC
- Through spindle coolant
- Swarf conveyor

£75,000 (Siemens 828D control)



Search for "Dugard Machine Tools"



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Andrzej Bodziachowski



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**CNC Bending Center
SALVAGNINI
PERFORMER**
Year of production: 2007
CNC Control
Max sheet thickness: 2 mm
Max dimensions of sheet metal: 2 000 x 1 524 mm



**CNC Press Brake
MVD B135
x 3100**
4 axis
Year of production: 2014
CNC DELEM DA 52
Thrust: 135 t
Bending length: 3 100 mm



**Heavy Duty Bending Rolls
SERTOM
EMO 3015**
3-rolls
Year of production: 2000
PLC SERTOM
Bending length: 3 000 mm
Max sheet thickness: 15 mm

~~50 000 EUR~~ **49 000 EUR**



**CNC Shear
AFM FABTEK
MK 13-31**
Year of production: 2000
Cutting thickness: 13 mm
Cutting length: 3 100 mm



**Cell with Welding Robot
MOROMAN
YR SK6**
2-pallet
Year of production: 1998
Axis range: S: +/-340°
L: +/-240°
U: +/-270°
R: +/-360°
B: +/-270°
T: +/-400°

~~19 500 EUR~~ **16 500 EUR**



**Cell with Welding Robot
MOTOMAN
YR-UP6-A00**
Year of production: 2004/2005
Number of robots in cell: 2 pcs.
Axis range: S: +/-170°
L: +155 -90°
U: +190 -170°
R: +/-180°
B: +225° -45°
T: +/-360°



**CNC Punching Press
LVD DELTA
1250 LB**
Year of production: 1999
Max. capacity: 20 T
Diameter: 88,9 mm
Sheet metal size: 2500 x 1250 mm
Power: 18,7 kW



**CNC Bending Machine
BLM
DYNAMO-E**
Year of production: 2005
Max pipe diameter: 20 x 1,5 mm

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BMC 800**
Year of production: 2001
CNC TOSNUC 888
Working travel X/Y/Z:
1600/1250/1000 mm
Pallet size: 800 x 800 mm
Max. pallet load: 2000 kg
Automatic Tool Changer:
90 pcs



**5
AXIS**

**CNC 5 axis
Machining Center
MIKRON
UCP 600**
Year of production: 2005
HEIDENHAIN iTNC 530
X: 530 mm
Y: 450 mm
Z: 450 mm
B: -115° +30°
C: 360°

Special price: 66 000 EUR



**5
AXIS**

**CNC Horizontal
Machining Center
AB MARWIN
AUTOMAX II**
2-pallet, 5-axis
Year of production: 2001
FANUC 150iM
X: 3 400 mm
Y: 1 350 mm
Z: 760 mm
A,B: +/- 45°

Special price: 99 000 EUR



**CNC Vertical Machining
HARTFORD
VMC 3060 SG**
vertical, index head
Year of production: 2002
CNC FANUC 18 MC
X: 3 060 mm
Y: 800 mm
Z: 620 mm

69 000 EUR 54 000 EUR



**CNC Vertical
Machining Center
COLCHESTER
VMC 1020 S**
4 axis, index head
Year of production: 2008
FANUC 0i-MC
X: 1 020 mm
Y: 510 mm
Z: 560 mm



**CNC Lathe
DOOSAN i330**
FANUC 18 iT
Turning diameter over
bed: 400 mm
Max turning diameter:
330 mm
Turning length: 250 mm

2 MACHINES IN SET



**CNC Lathe
COLCHESTER
TORNADO T8**
Year of production: 2005
FANUC 21i-TB
Turning diameter: 260 mm



**CNC Lathe
OKUMA
LVT 300 M**
vertical, driven tools,
workpiece pick-up
feeder
OKUMA OSP P200L
Year of production:
2007
Max turning
diameter: 280 mm
Turning length:
150 mm

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More than 27,000 visitors expected at MetalTech 2016

 MetalTech, Malaysia's premier exhibition for the metalworking and machine tool industries, is set to stage its 22nd edition on 25-28 May at the Putra World Trade Centre in Kuala Lumpur. The show will feature over 400 exhibitors from 38 countries worldwide within 35,000 sq m of space. Over 27,000 local and international visitors are expected across the four-day event.


Aside from a brand new 'business matching' service, MetalTech 2016 will continue to operate a calendar of networking events that bring together suppliers, buyers and influential government officials, and will also prove to be the site for various new product launches. Furthermore, the show will see the debut of targeted



industrial talks led by experts in numerous metalworking sub-fields. MTI will have a prominent presence at the event, where extra


printed copies of its show issue will be distributed to exhibition visitors. For further information www.metaltch.com.my

Fanuc UK plans relocation

 Industrial automation and robotics specialist, Fanuc UK, will be moving its UK headquarters to a new-build property at Ansty Park, Coventry. The 107,000 sq ft building will be developed by Highbridge Properties in partnership with HCA on a seven acre

landscaped site, and will be due for completion early next year. The building will comprise a 56,000 sq ft design, manufacturing and training facility, 43,000 sq ft of offices and an 8,000 sq ft showroom area. For further information www.fanuc.eu

XYZ sells 23 machines at MACH

 XYZ Machine Tools reports another highly successful MACH exhibition with orders booked for 23 machines at the show and more to follow as a result of a high level of enquiries during the week-long event.

"The response to our attendance at MACH was superb and the order and enquiry levels can be classed as a roaring success," says Martin Burton, the company's UK sales manager. "Particularly pleasing was that five of the confirmed orders were from customers that we have not dealt with before. The popularity of the XYZ range is that we have machines available which suit anyone cutting metal. This



was highlighted by the fact that enquiries came from all sectors of industry and from companies of all sizes. A trend that did surprise us was the number of enquiries from start-up businesses, as well

as companies that had returned to manufacturing, with some quoting bad experiences with overseas component suppliers." For further information www.xyzmachinetools.com

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MACH order

 The need to further improve competitiveness with the advantage of shorter machining cycles on smaller and often high accuracy turn-milled parts, drew HPC Services once again to the Citizen Machinery stand at the recent MACH exhibition to conclude an order for its 11th Citizen Cincom CNC sliding head machine. Says managing director Paul Cobb: "We have excellent opportunities to produce smaller parts and the Citizen L12-VII gives us the best combination of speed, accuracy, flexibility and access for fast changeovers. Also, with the ability to quickly switch from guide bush for long slender work to non-guide bush, the new machine will create even greater savings on shorter work."

For further information
www.citizenmachinery.co.uk

Faro opens service centre

 Faro Technologies has opened its new service and calibration centre in Rugby, Warwickshire. The company says its move to the facility was prompted by increasing sales, the recent introduction of several products and a determination to deliver ever-higher levels of customer care. The equipment installed at Faro UK's service and calibration centre means that procedures such as the repair and calibration of Faro equipment that was previously undertaken at the company's facilities in Germany, will now take place in the UK.

For further information
www.faro.com

JJ Hardy strikes TaeguTec deal

 At the recent MACH exhibition in Birmingham, JJ Hardy, a subcontract manufacturer from Hartlepool signed a two-year contract with TaeguTec to supply the company's cutting tools. Working in conjunction with TaeguTec distributor Alliance Tooling, a programme of continuous improvement will be undertaken to drive down tooling and production costs while improving cycle times. In fact, the first tool applied by Alliance Tooling at JJ Hardy is saving over £10,000 per year on a single job on just one machine.

Commenting upon the new agreement, JJ Hardy managing director Andrew Pailor says: "After using our existing tooling supplier for over 24 years, we felt the progression of tooling




developments had stagnated and we needed to up the ante to maximise our productivity. The package offered by TaeguTec and

Alliance Tooling is certainly going to drive us forward."

For further information
www.taegutec.com

Pietro Camaghi names UK agent

 The Engineering Technology Group has announced an addition to its partner portfolio having reached agreement to represent the UK sales and service support operations for Italy-based Pietro Carnaghi. Founded in 1922, Pietro Carnaghi is a producer of large vertical lathes and gantry-type milling machines, supplying not just the machine tools but the machining technologies and automation necessary to optimise the machines in customer manufacturing plants. Today, third and fourth generation Carnaghi family members remain active in the management of the company, which is based at Villa Cortese near Milan.

For further information www.engtechgroup.com

Vero enhances sales team

 Vero Software has appointed David Rogers as its UK sales manager. He joins the company after gaining over 20 years' experience in sales leadership roles, both within the UK and international markets. "Although my main priority is achieving sales goals, I believe the key to this is providing excellent customer focused support and services," he says, "and I'll be working hard to achieve the highest quality in this area." Initially his role will oversee the Edgcam, PartXplore, VISI and WorkNC teams in the UK. Rogers' multi-disciplined background includes experience in operations, sales and marketing, as well as turning around under-performing organisations.

For further information www.verosoftware.com



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KURAKI KBM 11X-P Twin Pallet 5 Axis Horizontal Boring & Milling Machine with Fanuc 16i-MB Control. Year 2003. Spindle dia. 110mm. Spindle speeds 5 – 3000 rpm. Spindle taper SK50. X/Y/Z/W 1500mm/1000mm/700 mm/350mm. Full B Axis indexing to 0.001°. Rapids X/Y/Z 12m/min. Rapids W 6m/min. 60 ATC. Table loading 2,200kgs. Main spindle drive (AC) 18kW. Fully enclosed photo-electronic interlocking guarding. Swarf conveyor. Filtermist unit. High pressure coolant. Through spindle coolant. Spindle cooling unit. Twin Pallet Shuttle System.



WOHLENBERG B800P Heavy Duty Deep Hole Borer & Trepanning Machine. This machine is a "P" Version. The "P" version is suitable for boring heavy, asymmetrical or awkwardly shaped workpieces, which cannot rotate. Workpieces of this type are clamped to a T slotted indexing work table which has the capability of indexing 360 degrees in 4 x 90 degree graduations. The tool headstock drives the boring tool. Boring feed is produced by the boring carriage. Spindle drive 100 HP. Spindle speeds 85-1120 rpm. Table size 60" x 60" (1524mm x 1524mm).



WALDRICH Roll Grinder. Swing 1,220mm x 6,500mm Between Centres with Cambering and DRO. Swing over bed 1,220mm. Distance between centres 6,500mm. Wheel dia. 711mm x 304mm & 355mm bore. 2off Steadies 88mm – 355mm dia. (with extensions) 2 off Steadies 355mm – 610mm. Cambering system. Coolant/Magnetic filtration unit. Total weight 30,000kgs approx.



WEBSTER & BENNETT Series S Elevating Rail Ram Type CNC Vertical Borer with Philips 3000 Control. Table dia. 1000mm. Maximum swing 1750mm. Height under cross rail 1600mm. Maximum height under ram 1854mm. Ram section 203mm x 203mm. Vertical travel of ram 1219mm. Speeds 12 – 324 rpm (inf.var). Table loading 10 Tons. Elevating Rail. Ram type. Auto tool changer. Chuck jaws. Philips 3000 Control. Main motor 75 HP. Year 1981. Total weight 17,400kgs.



WEBSTER & BENNETT Series S Elevating Rail Ram Type CNC Vertical Borer. Fanuc 18i-T Control. Year 1981. Table dia. 1270mm. Maximum swing 1750mm. Height under cross rail 1600mm. Maximum height under ram 1854mm. Ram section 203mm x 203mm. Vertical travel of ram 1219mm. Speeds 12 – 324 rpm (inf.var). Table loading 10 Tons. Elevating Rail. Ram type. Auto tool changer. Chuck jaws. Fanuc 18i-T Control. Main motor 75 HP. Total weight 17,400kgs.



KEARNS RICHARDS SF125 Table Type Horizontal Boring Machine. Year 1978. Spindle dia. 125mm. Spindle taper 50 ISO. Spindle travel 600mm. Spindle speeds 22-1120 rpm. Facing head dia. 800mm. Facing head speeds 4.5 – 224 rpm. Table size 1800mm x 1800mm. Spindle motor 20 HP. X axis 2100mm. Y axis 1500mm. Z axis 1800mm. Mitutoyo KA Counter 3 axis Digital Readout. Table outrigger supports. Please note by request the suppliers product has been sanitised on the photographs.



WMW Union BFT110 Table Type Horizontal Borer with Heidenhain TNC155. Year 1988. Spindle dia. 110mm. Spindle taper 50 ISO. Spindle travel 800mm. Spindle speeds 5.6 – 1120 rpm. Facing head dia. 800mm. Facing head speeds 4.5 – 224 rpm. Table size 1600mm x 1400mm. Spindle motor 40 kW. X axis 1950mm. Y axis 1600mm. Z axis 2000mm. Heidenhain TNC155 Control. Table outrigger supports. Please note by request the suppliers product has been sanitised on the photographs.



ASQUITH BUTLER 8,000mm Elgamill with Heidenhain TNC415 CNC Control. Year 1991. High Pressure flood coolant. 1,000mm x 1,000mm rotary table. Swarf conveyor. Bed length 8,000mm. Bed width 1030mm. X axis 6200mm. Y axis 1750mm. Z axis 1050mm. Spindle speeds to 2000rpm (inf.var). 5 position auto indexing head. 40 station automatic tool changer. Please note by request the suppliers product has been sanitised on the photographs.



ASQUITH BUTLER 8,000mm Elgamill with Heidenhain TNC426 CNC Control. Year 1997. High Pressure flood coolant. 1,000mm x 1,000mm rotary table. Swarf conveyor. Bed length 8,000mm. Bed width 1030mm. X axis 6200mm. Y axis 1620mm. Z axis 1050mm. Spindle speeds to 2000rpm (inf.var). Auto indexing head. 40 station automatic tool changer. Spindle power 30 kW. AVAILABLE JULY, 2016 Please note by request the suppliers product has been sanitised on the photographs.

AUCTION SPOTLIGHT

● Asset Sales is holding a two-day auction of equipment used formerly by Joy Global, Ohio, US. Lots include: 17 Giddings & Lewis CNC horizontal boring mills of various bed sizes; a Vanguard CNC horizontal boring mill; a G&L Sheffield CMM; a Pfauter P400G CNC gear profile grinder; a Mazak QT30M CNC turning centre; an Okuma LB-35II-MX2000 CNC turning centre; a Warner & Swasey SC-28 CNC turning centre; and a Nihon Kikai NDH-1200 universal gear hobber. Auction takes place on 11-12 May, beginning at 09:00 EDT. **+1 888 800 4442 www.asset-sales.com**

● Peaker Pattinson is conducting an online auction of machines used previously by Boston Engineering, Boston, UK. Lots include: an Adira QHA100-30 upstroking hydraulic press brake; a Haco TS3006 hydraulic guillotine; a Kingsland 70XS hydraulic steelworker; Reliant 6' bending rolls; turret mills by Tos Kurim and King Rich; Colchester Triumph and Mascot gap bed centre lathes; and various factory and plant equipment. Viewing is on 10 May by appointment. Auction date is 12 May. **+44 (0)1778 590111 www.ppauctions.com**

● 1st Machinery is staging an online auction of machines from various UK sites. Lots include: a Haas VF-0E VMC; an LVD Laser Helius 2513 CNC laser cutter; a Harrison Alpha 330T; a Rambaudi Versamill; a Fanuc Robocut 0C; a large Stanko slotting machine; an Agiecut D100 EDM;

an Eaton Leonard CNC tube bender; a Progress drill; a Brierley tool and cutter grinder; and CMMs by ITP and CE Johansson. Viewing is by appointment only. Auction date is 12 May at 15:00. **+44 (0)2476 992205 www.1stmachineryauctions.com**

● Cottrill & Co is hosting an online auction of machinery used previously by M&B Precision. Lots include: a Mazak Nexus VCN 510C CNC VMC; a Mori Seiki NV 5000A/40 CNC VMC; a Mori Seiki NV 5000 CNC VMC; a Haas TM1 CNC vertical mini mill; a Haas CNC vertical Mini Mill; a Jones & Shipman 524 Easy CNC surface grinder; a Snow HR400 horizontal rotary surface grinder; a Harrison M400 centre lathe; and a Johnford TC-10 platen-type lathe. Viewing is by appointment. Bidding ends on 12 May at 15:00. **+44 (0)121 328 2424 www.cottandco.com**

● Maynards is facilitating an online auction of equipment used previously by Reiner Brach GmbH, Bremen, Germany. Lots include: a Mazak Super Quick Turn 250 CNC lathe; Heidenreich & Harbeck SS & CS lathes; a Heckert FSS400 milling machine; an Oerlikon M10V mill; an Abene VF270 milling machine; a Wanderer KfV211 mill; a Behringer HBP 413/313N bandsaw; a Beka-Mak PMSY bandsaw; and a Klager & Muller HBS320/HBS325 bandsaw. Lots close on 8 June. **+49 174 321 0116 www.maynards.com**

UPCOMING FEATURES

16 May
Cleaning and degreasing



23 May
Metrology

30 May
CNC lathes and turning centres

6 June
CNC and CAM



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Manufacturer: Trumpf
Type: Trumatic L5060, 6kW
Year: 2008
Control: Siemens Sinumerik 840 D



Manufacturer: Trumpf
Type: TruLaser L5030 classic, 5kW
Year: 2007
Control: Siemens Sinumerik 840 D



Manufacturer: Trumpf
Type: TruLaser L5030, 6kW
Year: 2008
Control: Siemens Sinumerik 840 D



Manufacturer: Trumpf
Type: Trumatic L4050, 6kW
Year: 2004
Control: Siemens Sinumerik 840 D



Manufacturer: Trumpf
Type: Trumatic L6050, 6kW
Year: 2006
Control: Siemens Sinumerik 840 D



Manufacturer: Trumpf
Type: Trumatic L4030, 2,7kW
Year: 2003
Control: Siemens Sinumerik 840 D



Manufacturer: Trumpf
Type: Trumatic 500FMC-1300
Year: 2000
Control: Bosch CC 220S



Manufacturer: Trumpf
Type: TrumaBend V 320
Year: 2000
Press force: 320 to



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EDWARDS PEARSON RT4 330 x 4100 CNC press brake, Cybelec DNC 90 Colour 3D CNC, tooling, light guards, 265mm stroke, 3750mm between frames, 330tons x 4100mm capacity **£poa**



BYSTRONIC BYSHEAR VR6.5/4100 CNC guillotine, New 2008, Cybelec CNC, rear sheet support, squaring arm, supports, rear light guards, 4100 x 6.5mm capacity **£poa**



LVD MVS-TS 31/6 CNC Guillotine, New 2005, LVD CNC touch screen, sheet support system, blade gap, vari rake, light guards, 3100 x 6.5mm capacity **£poa**



ELGA HYDRASHEAR 612 Hydraulic guillotine, Squaring arm, front supports, blade gap adj, power back gauge, finger guards, Hydraulic, 2050 x 13mm capacity **£poa**



MG EH216C CNC 4 roll bending rolls, New 2002, CNC controlled, cone rolling, hydraulic drop end, top roll dia 270mm, double pinch, pre bend 14mm, 2050 x 16mm capacity **£poa**



SERTOM 3002 4R hydraulic bending rolls, 4 roll double pinch, mobile control with 2 LED read outs, 250mm dia top and bottom rolls, 3050 x 8mm capacity **£poa**



HARDINGE BRIDGEPORT GX 600 vertical machining centre, New 2011, 4th axis, handwheel, speeds to 10000rpm, Siemens 828D, BT40, 750 x 540mm table, X=600 Y=540 Z=430mm **£poa**



XYZ SLX355 CNC Lathe, New 2012, 360mm swing over bed, 1000mm between centres, 52mm spindle bore, Prototrak SLX CNC, speeds to 4000rpm, 100 hours use **£poa**



SIMERON FGH630 hydraulic guillotine, New 1997, Digital back gauge, sq arm, supports, rear guard, adj blade gap, adj rake, foot control, hydraulic, 3100 x 6.5mm cap **£poa**



SAFAN VS 310-6 hydraulic guillotine, Digital backgauge, squaring arm, support arms, blade adj, foot control, 3100 x 6mm capacity **£poa**



BYSTRONIC AFM EP 100/3100 CNC press brake, New 2005, well tooled, Cybelec DNC 880, front supports CNC crowning, Lazer guards, 200mm stroke, 100ton x 3150mm capacity **£poa**



GEKA MINICROP universal steelworker, Selection of punches and dies, four work stations, foot control, 27mm dia x 13mm max punch, 300 x 10mm shearing **£poa**



EVERISING S4633 SA Semi Automatic Horizontal Bandsawing Machine, New 2007, Bidirectional angle adj -60° ~ 0° ~ +45° Bi- Direction, coolant, hydraulic flow down feed control, 330mm max dia saw **£poa**



DMG MORI SEIKI CTX 510 ECOLINE CNC lathe, New 2012 C axis, live milling, 315mm power chuck, swarf conveyor, well tooled, speeds to 3250rpm, 465 x 1050mm capacity, 800 hours **£poa**



MIKRON UMC900 5 axis universal CNC milling machine, Heidenhain 426, hori / vertical spindles, probe, 5 axis, 630mm diameter table, 8000 cutting hours, ISO 40, speeds to 6300rpm, X=630 Y=900 Z=500mm **£poa**



DECKEL FP5CC/T Universal CNC milling machine, 630mm dia table with C axis, Dialog 11, SK40, vertical and horizontal spindles, speeds to 6300rpm, X=800 Y=600 Z=550mm **£poa**

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DHK opts for Haco Kingsland Pressmaster

 Based near Charleroi, Belgium, a specialist in the cutting, punching, bending and finishing of steel and aluminium sheet metal parts is leveraging the benefits of the latest Pressmaster press brake from Haco Kingsland.

DHK, where core business is the supply of commodity sheet metal parts, recently decided to invest in a full CNC press brake that would meet all of its demands and introduce extra speed into the company's production process.

"Because of our successful collaboration with Haco Kingsland, which extends over more than 10 years, we decided to work with them once more," says Philippe Dubois, general manager. "We already have five machines from Haco Kingsland and we are really pleased with their quality, as well as the support service provided."

DHK plans to equip its new Pressmaster press brake with a robot, a move that will complete a fully automated production line.

"In past few years we have acquired a lot of know-how on CNC bending and discovered some limits of our current machines," says Dubois. "That's why we've decided to invest in this new Pressmaster, where the CNC bending technology is key."


The Pressmaster is a multi-axis CNC press brake with electronically controlled beam parallelism and depth-stop setting. It features a combination of 2D/3D graphic CNC control with automatic generation of the

bending program, along with a back-gauge system and increased daylight opening. The machine also offers SyncView (pictured), which allows operators to watch both the control screen and the workpiece simultaneously during the bending process.

"The machine will allow us to take on jobs which were previously much harder or impossible for us to do," concludes Dubois.

For further information www.kingsland.com

Easier bending with BendingStudio 3.0

 Aicon 3D Systems has launched a new version of its BendingStudio software platform. BendingStudio 3.0 connects all data and processes surrounding the production of bent parts: from process planning to manufacturing and quality control.

Featuring a revised control concept, the software is said to be even more clearly structured and easier to handle. Importantly, the set-up of inspection plans is separated from the measurements, so the user only sees information relevant to the task.

A new CAD wizard enables the

user to create bending elements for a bending machine from a component's CAD data in IGES or STEP format. Even complex data files can now be processed, says Aicon, and bending data is easily and reliably extracted.

BendingStudio 3.0 also offers extended measurement options. The connected measuring device, such as Aicon's Tubelnspect or MoveInspect, provides the measurement data, while BendingStudio carries out the analysis of the measured pipe. A wizard guides the user through the single steps of the bending



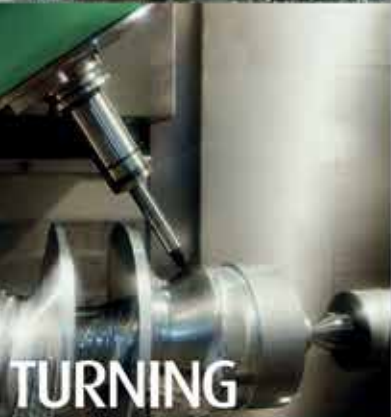
point model. Usually, the analysis is automated, however, the user can step in when needed. Manual intervention is more transparent and graphically supported.

BendingStudio also offers new options for very long and complex pipes with many bending points,

such as brake pipes. They can be measured with Tubelnspect by overlapping repositioning, section by section, after which the partial measurements are combined. The user can either delete measurements or change the parameters of the analysis afterwards. If the overall measurement is not successful, new single measurements are added, defective measurements deleted or single measurements re-evaluated with changed parameters.

For further information www.aicon3d.com

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Sertec presses ahead with £10m+ investment

 One of the UK's fastest growing automotive suppliers has signed its largest ever press investment. The Sertec Group has turned to Bruderer UK to identify and purchase 12 machines fitted with coil lines and servo feeds to help the company meet growing volume demands from many of the world's largest car makers.

The first tier supplier has committed more than £10m to

the three-year modernisation programme that has seen it start to install a host of Zani Motion Master presses (with ram velocity slow-down kinematics), ranging from 250 to 800 tonnes. It marks the continuation of a long-term relationship between the company and Bruderer UK, and will give it the speed, quality and capacity to develop structural stampings – in both steel and aluminium – for all of

the new Jaguar Land Rover models.

"We have been the exclusive sales, spare parts and service provider for Zani for more than two years in the UK and this is without doubt the biggest deal we've ever agreed," says Adrian Haller, managing director of Bruderer UK.

Dave Steggles, managing director of Sertec Group, adds: "We expect to grow our £197m turnover significantly in 2016 and the key

to continuing this momentum is to ensure we are investing in our technology and our capability. This project is unprecedented in terms of size and has quickly escalated from six presses to 12. It's a learning curve, but one we'll complete and one that will deliver greater quality, manufacturing performance and capacity to our customers."

For further information
www.bruderer.co.uk

Gasparini unveils X-Press Easy

 The new Gasparini X-Press Easy press brake is available in three configurations: 80 tonnes/2 m; 115 tonnes/3 m; and 165 tonnes/3 m. The frame of machine is dimensioned using FEA, while the valve blocks, main pump and proportional valves are Bosch-Rexroth, and the optical linear encoders are Heidenhain (1 µm resolution). In addition, the X-Press Easy is equipped with linear guides by Bosch, racks and pinions by Gudel, and brushless motors and servo-drives by Panasonic.

The machines offer a ram

speed as high as 200 mm/s across a basic four-axis configuration (Y1-Y2-X-R), with an optional six-axis version available by adding Z1-Z2. Tool clamps can be either manually or pneumatically operated on both punches and dies, while the control options are either a Delem DA-58T or Cybele ModEva Pac CNC. Offline software is also available.

Further options include Gasparini ACSG1 active crowning technology that measures and compensates ram bowing in real time. In addition, for eco-friendly



fabrication shops, several energy-saving systems can be added.

According to Gasparini, the only wireless pedal available on the market allows the user to initiate moves without cables on the floor. Additionally, for those requiring maximum production flexibility, there is the LaserLine for conical bends or for bends made without using the back-gauge. Priority after-sales service and TeleLink remote assistance are also available.

For further information
www.gasparini.it



Lathe - cycle controlled

WEILER E 35 x 950
 No. **13752** new in: 1998
 turning diameter 410 mm
 turning length 950 mm



Vertical Turret Lathe - Single Column

TOS-HULIN SKIQ 12 CNC B
 No. **09492** new in: 1995/06/11
 faceplate diame 1250 mm
 swing diameter 1500 mm
 turning height 1785 mm



Cylindrical Grinding Machine

JUNKER BUAJ 30 CNC
 No. **12764** new in: 1996
 grinding diameter 300 mm
 grinding length 630 mm
 centre height 150 mm



Gear Hobbing Machine - Vertical

GLEASON-PFAU P 2001 - 3000 CNC
 No. **12370** new in: 1984/2006
 max. wheel diam 3000 mm
 gear width 1200 mm



Thread-Worm-Grinding-Machine

REISHAUER US 500 E
 No. **14103** new in: 1984
 thread dia. 250 mm
 grinding length 500 mm
 thread pitch - mm



Bevel Gear Generator - Straight

MODUL ZFTK 500 x 10/I
 No. **13503** new in: 1978/2015
 workpiece diame 500 mm
 tooth width 71 mm



Gear Grinding Machine

REISHAUER RZ 301 S
 No. **07753** new in: 1990
 max. wheel diam 330 mm
 gear width 180 mm



Gear Hobbing Machine - Vertical

PFAUTER P 2500 B
 No. **11748** new in: 1974
 max. wheel diam 1250/2500 mm
 gear width 1050 mm



Cold Rolling Machine

GROB ZRM 12
 No. **07674** new in: 1983/96/05
 rolling capacity 0 t
 workpiece diame 340 mm
 workpiece length 1000 mm



Thread Milling- and Hobbing Machine

HECKERT ZFWVG 250 / 3Wx200
 No. **13330** new in: 1990
 workpiece dia. 500 mm
 hobbing length 2000 mm



Gear Hobbing Machine - Horizontal

GLEASON-PFAU P 400 H x 4000 CNC
 No. **11178** new in: 2013
 max. wheel diam 440 mm
 gear width 4000 mm



Gear Shaping Machine

CUGIR MD 631
 No. **10722** new in: 1991/12
 max. wheel diam 630 mm
 gear width 200 mm



Vertical Turret Lathe - Double Column

QIQIHAR Heavy C5225 x 16/10 CNC
 No. **13594** new in: 2010
 faceplate diame 2250 mm
 swing diameter 2500 mm
 turning height 1600 mm



Rotor Milling Machine

HOLROYD 5 AC
 No. **14010** new in: 1989
 rotor dia 630 mm
 hobbing length 1700 mm
 clamping length 1740 mm



Gear Hobbing Machine - Horizontal

STANKO-KOLOM 5 B 370 x 3000
 No. **08332** new in: 1985/2010
 max. wheel diam 500 mm
 gear width 3000 mm




Gear Shaping Machine

LORENZ LS 400
 No. **12204** new in: 1979
 max. wheel diam 400 mm
 gear width 70 mm



Cleaning trolley maker benefits from tube bender

 A new, all-electric tube and profile bending machine from Unison is helping Crisp Clean Services – a manufacturer of mobile cleaning stations – to boost productivity and make its manufacturing process leaner. The 30 mm bender incorporates features such as a built-in hole piercing system that eliminates a separate processing stage, multi-stack tooling for quick changeovers between tube sizes, and roll-form bending.

Langport, Somerset-based Crisp Clean makes a variety of mobile trolley systems for commercial janitorial applications, with ergonomically positioned buckets and mouldings to carry a flat mop wringer, as well as other compartments for cleaning materials and waste. All of the trolleys are built around stainless steel frames.

One of the first applications for the new Unison bender illustrates the productivity gains


being achieved by Crisp Clean. The machine is used to crush-form a frame which provides the structure for a custom trolley system. This bending process uses special tooling – provided as part of the package by Unison – to deliberately collapse part of the tubing as it bends.

The technique provides structural strength that serves to make Crisp Clean's trolleys robust. A key piece of this particular frame is a rectangular

shape, made from a single square profile tube with four 90° bends, plus 12 holes on all four sides for subsequent assembly. Crisp Clean previously made this part using two separate machines (bender and piercer) in seven separate bending and piercing stages. The new tube bender now makes the same part in a single automatic cycle, almost tripling the speed of production.

For further information
www.unisonltd.com

Aluminium hot forming with HFQ

 AP&T says it has delivered the world's first production line for hot forming of aluminium with a new method – HFQ. The technology enables parts to be manufactured that have low weight, high strength, complex shapes and high dimensional stability in one single step. CIPCO, a subsidiary of Impression Technologies Ltd (ITL), is the purchaser.

The new method, comprising heat treatment, forming and in-die quenching (HFQ), was developed at Imperial College London (ICL) and Birmingham University in the

UK, and is now being industrialised in LoCoLite, an EU FP7 project.

AP&T collaborates in the project together with several stakeholders from European industry and academia to produce solutions that can help car manufacturers reduce vehicle weight, energy consumption and environmental impact.

The new process allows high strength aluminium alloys to be formed into complex geometries through the increased formability, with sharper bend radii and almost total elimination of spring-back,



thus offering significant advantages compared with traditional stamping processes. The production line will be used by CIPCO to manufacture lightweight parts for several British car manufacturers, as well as for continued development work of

the HFQ process. Production is expected to be underway during the second quarter of 2016.

"In just a short amount of time we have taken a new and promising technology from concept to functioning production solution," says Peter Karlsson at AP&T, who is responsible for the company's contacts with LoCoLite. "Co-operation with ITL on HFQ began in 2012. LoCoLite was launched the year after, and we have now delivered the first order."

For further information
www.aptgroup.com



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SCHAUDT CNC-Cylindrical Grinder **PF 7 UB 4000**
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Moseley Bros makes £0.5m press investment

 Tapping into the expertise and capabilities of a specialist press supplier has helped a Dudley-based manufacturer secure a string of new automotive wins. Moseley Brothers, a press tooling and production specialist, has invested more than £500,000 in the purchase of two large Chin Fong presses that will help it increase its capacity, speed and ability to take on orders for more complex components.

The company purchased the

machines from Worcester Presses, which was able to specially configure them with bespoke guards, a large press bed and seamless integration into the existing Tomac coil handling line.

Moseley Brothers is already producing various pressed components for several leading car manufacturers and it is anticipated that more than £1m of orders can be fulfilled every year on the 500 and 400 tonne presses.

John Hickman, managing

director of Moseley Brothers, says: "We moved to our new site in Dudley last year as part of a £2.5m investment and recognised the need to update our press capability. Our relationship with Worcester goes back more than a decade, so we invited their technical team in to discuss our requirements and then present the best possible solution to meet those needs.

"The answer was two Chin Fong presses, one a GTX-500 tonne and the other, a GTX-400,"

he continues. "Both are straight-side, double-crank presses, which have given us a significant increase in shut height (to 1000 mm) and bed width (3200 mm). This has already reaped dividends with new contracts secured to supply larger automotive components. With our pipeline of presswork orders set to grow by 20% in the next 12 months, the increased speed and capacity we now boast is essential."

For further information www.worcesterpresses.co.uk

V&F performs bends on punch press

 Radan, a CAD/CAM software solution for sheet metal applications, is lighting the way for an engineering subcontractor to carry out small bends as part of the cutting process on its punch press. Fareham-based V&F Sheetmetal manufactures millions of components every year – a number of which involve small bends that can be handled with multi-bend tooling installed on a Trumpf 3000R and programmed with Radan.

The company makes full use

of this facility when manufacturing a fan deck component for air curtains. "It saves time, not having to send them to the press brake," says director Ray Frith, son of the company's founders, "and is a perfect example of how we keep at the forefront of technology."

The range of components includes covers, brackets and gear trays for heating and air conditioning companies; chassis and front panels for electronics; and front and back amplifier panels, along with internal



bracketry for speakers.

The smallest parts manufactured at V&F measure just a few millimetres, such as earth clips and tiny support brackets for

electronics customers, while some of the largest include light fittings that can be around 2 m long.

The shop floor is now capable of producing even larger fabrications, as the bed on the company's Trumpf 3030 3 kW fibre laser is 3 x 1.5 m, and the latest addition to the plant list – a Safan e-Brake press brake – can fold components up to 3 m in length. Radan software drives two punch presses and the laser.

For further information www.radan.com

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2012
MAG-BOEHRINGER FTV-850/3700
CNC Vertical Machining Center, with travels: X-3700mm, Y-815mm, Z-800mm, Spindle Gauge Line To Work Surface Min. 120mm / Max 900mm, Cat 50 Taper, 36-Position Tool Changer, Spindle Speeds 0-5000 rpm, Siemens Sinumerik 840DE CNC Controls. Date of Manufacture: 2011.



2012
MAG-BOEHRINGER VDF450-T/2000
CNC Turning Center, with dual 12-Position Turrets, Siemens Acramatic CNC Controls, Hydraulic Tailstock, Turning Length 2000mm, Upper Left & Right Hand Carriages, Max X-Axis Travel On Carriages 415mm, Max Z-Axis Travel On Carriages 2050mm, Carriage Swing Over Bed 700mm, Turning Center Height 1350mm, Steady Rest, Chip Conveyor, Rome Chuck. Date of Manufacture: 2012.



2007
MORI SEIKI NL3000/2000
2-Axis CNC Lathe. Maximum Turning Diameter: 16.5". Standard Turning Diameter: 12.2". Maximum Turning Length: 83.6". Bar Work Capacity: 3.50". X-Axis Travel: 11". Z-Axis Travel: 85.4". Spindle Speed Range: 3,000 RPM. Spindle Nose: A2-8. Through Spindle Hole Diameter: 4.10". Spindle Bearing Inner Diameter: 6.30". Date of Manufacture: 2007.



2002
CINCINNATI U5
Rail Type Universal Machining Center, With Acramatic 2100 Cnc Controls, 66.9" X 432" Work Area, Cat 50 Taper, 45-Position Tool Changer, Spindle Speeds 40-6000 Rpm, 19.7" Max Tool Length, Rapid Traverse, X/Y 0-590/787 IPM, Z-787 IPM. Date of Manufacture: 2002.



2001
GIDDINGS & LEWIS HMC290
CNC Horizontal Machining Center, With Dual 3.94" x 31.51 Pallets With Automatic Pallet Changer, Travels: X-55.12", Y-49.21, Z-47.24", 6000 rpm, 100-Position Automatic Tool Changer, 360,000-Position Rotary Table With B-Axis Contouring, Chip Conveyor. Date of Manufacture: 2001.



2012
Voortman V320C
CNC 2-Head Plasma Cutting Drilling Thermal Cutting Unit, With HPR260HD Hyptherm Hyperformance Power Supply, Min/Max Plate Length 20"-20", Min/Max Plate Width 8"-80", Min/Max Plate Thickness 1/4"-3", Plasma Cutting Max Thickness 64mm, 10-Position Automatic Tool Changer, Approximately 120' Long X 80" Wide Powered Roller Conveyor, Donaldson Torit Dust Collector. Date of Manufacture: 2012.



1989
GIDDINGS & LEWIS MC60 6"
4-Axis CNC Horizontal Boring Mill, Travels: Y-83", X-120", Z-36", W-60", B Axis Pallet Rotation 360,000. Spindle Taper #50 ANSI, 60" x 84" Pallet Size, 30-HP Spindle Motor, Giddings & Lewis 8000B CNC Controls, 60-Station Automatic Tool Changer, (2) Pallet Shuttle System, AC Servo Drives On All Axis, Built Int Rotary Table Collet Type Draw Bar. Date of Manufacture: 1989.

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HURCO TM8i CNC Lathe with Hydrafeed MV65 Barfeed. MAX CNC Control. Year 2013. Max. cutting diameter 250 mm. Max. cutting length 450 mm. Chuck diameter 203 mm. Bar Capacity 52mm. X-Axis 203 mm. Z-Axis 508mm. Feeds XYZ 19/24 mm. Spindle-motor 16 kW. Torque 180 Nm. Spindle speed 0-4800 rpm. 12 station turret VDI30.



HYUNDAI Wia L230LMSA Slant Bed CNC Lathe with C Axis & Driven Tooling Fanuc 32i. Year 2014. Main spindle Chuck dia. 210mm. Maximum swing 55 mm. Turning dia. 309mm. Turning length 520mm. Spindle bore 77.97mm Bar capacity 66mm. Main spindle 4,000 rpm. Main spindle nose A2-6. 20HP. Sub spindle nose A2-5.



MAZAK Nexus Quick Turn 100 with Mazatrol 640 Fusion Control. Year 2005. Swing over bed 540mm. Swing over cross slide 270mm. Max turning length 307mm. Max turning dia. 275mm. Spindle speeds to 6000rpm. Spindle bore 60.9mm. Bar capacity 41.27mm. 12 station turret. Complete with collet chuck, Paris catcher.



VICTOR Vturn P20 CNC Slant Bed Lathe with Fanuc 0i-TD Control. Year 2014. Swing over bed 520mm. Max turning dia. 260mm. Distance between centres 440mm. Spindle speeds 4200rpm X travel 20mm + 140mm. Z travel 370mm. Rapids 30m/min. Spindle bore 66mm. Fanuc 0i-TD Control with 10.4" Graphic Display. 10 Station Turret with Toolholders.



BINNS & BERRY Data 90 x 5000mm CNC Oil Country Lathe/Deep Hole Borer with 350mm Spindle Bore and Fagor 8025 Control. 350mm dia. Hollow Spindle. Twin Chucks. Swing over bed 650mm Swing over cross slide 700mm. Distance between centres 5,000mm (when using tailstock). Max boring length (front of chuck 2,000mm).



DUGARD ECO 1000 Vertical Machining Centre with Fanuc 0i-MD Control. Year 2012. Table size 1300mm x 600mm. XYZ travels: 1000mm/600mm/600mm. Spindle motor 11/15kW. Spindle speeds to 8,000 rpm. Spindle taper BT40. Thro. spindle coolant. Footprint 5230mm x 3295mm. Weight 5,000 kgs.



BRIDGEPORT VMC600X Vertical Machining Centre with Heidenhain TNC420/430 Control. Year 2003. Table size 840mm x 420mm. XYZ travels 600mm/410mm/520mm. ATC 22. BT40 Spindle.



BRIDGEPORT VMC500-16 Vertical Machining Centre with GE Fanuc 18-M Control. Year 1998. Table size 837mm x 358mm. XYZ travels 500mm/340mm/520mm. Spindle Speeds 40 - 8000 rpm. Spindle taper BT40. Spindle Motor Power 7.5kW. 16 position auto toolchanger. Coolant. Interlocked guards. Low Volt Light. Ex Training School.



HAAS TM-3CE Vertical Machining Centre with 4th Axis Attachment. Year 2008. Table size 1467mm x 368mm. X Axis travel 1016mm. Y Axis travel 508mm. Z Axis travel 406mm. Max table load 454 kgs. Spindle BT 40. Manual tool change. Spindle speeds 4000 rpm. Programmable 4 Axis attachment.



CININNATI Arrow 750 Vertical Machining Centre with Acramatic Control. Year 2003. Table size 950mm x 520mm. XYZ travels 762mm/510mm/510mm. Feeds 0-12m/min. Rapids 20m/min. Spindle speeds 60-8,000 rpm. 30 ATC.



HARRISON Alpha 330T CNC Lathe with GE Fanuc Control. Year 2004. Swing over bed 330mm. Swing over cross slide 210mm. Distance between centres 100mm. Spindle speeds 0-3500 rpm. Year 2003. Table size 840mm x 420mm. Main motor 7.5 kW Spindle capacity 40mm. GE Fanuc Quick Panel Control. Fitted with 3 jaw chuck Quick change toolpost with toolholders.



HARDINGE VMC 600 II High Speed Vertical Machining Centre with Fanuc 18-M Control. Year 2001. Table 750mm x 355mm. XYZ travels 600mm/500mm/508mm ATC 20. TSS27 Tool Probe. Spindle Taper BT40. Spindle Speeds 8,000 rpm. Fanuc 18-M Control. Dimensions 2133mm x 2463mm x 2565mm high. Weight 4400 kgs.

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 CAP 630MM TOOLING



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- kw 52 - cnc milling ram with birotative manual milling head
- cnc rotary table 2500x2500, 30 Tons., travel 1500 - cnc facing head



**INNSE ATLAS
CNC Gantry type milling machine**

CNC NUM 760 F - table 14400x3900 - passage b.c. 4700 - H 3000
- X=14000 - W=6000 - Ram=1250 + Spindle=800 - kw 63
- 84 seats ATC - continuous tilting head - indexed angular head



**UNION BFP 160/I
Floor type borer**

Ø 160 - X=6700 - Y=3000 - W=500 - Z=1000
- kw 22 - rotary table 2250x2250;
capacity 32 Tons.; travel 1500 - D.R.O.



**ZAYER 30 KMU 14000
CNC Bed milling machine**

CNC Heidenhain TNC 426 - table 13700x1200
- X=12400 - Y=2500 - Ram=1250 - kw 37
- 80 seats ATC - birotative indexed head



**DAINICHI M 152
CNC Three slides bed lathe**

CNC Siemens 840 C - 760 x 4000
- Ø 1100 over saddle - kw 45
- 12 positions automatic turret



**BERTHIEZ RVR 100
CNC Rotary table vertical grinder**

CNC Num Axium Power P 2 - magnetic table Ø 1000 - max.
working Ø 1250 - H 800 - kw 14,7 - wheel Ø 450 - swivelling head
"b" axis +135°/90° - with n. 1 second 90° electrospindle kw 5



**FRORIEP 40 KZ-350
CNC Vertical lathe**

CNC Fagor 8025 Ti - table Ø 3500
- max. 3800 - H 2250 - capacity 40 Tons.
- kw 70 - n. 2 cnc vertical tools



**TBT TE 30-500
CNC Deep holes drilling machine**

CNC Siemens 805 M - X=4000 - Y=2000
- n. 2 horizontal spindles: travel=500,
kw 25, 4000 rpm - max. working Ø 30

CNC VTL



Diedesheim V80

Control: Siemens
 Chuck Hydr.: 800 mm ϕ
 Max. swing: 1.000 mm ϕ
 Turningheight: 1.000 mm
 Stock nr.: draai570

Quick Radial drilling machine



SR40 Vario

Intake: Mk4
 Table: 520 x 1.210 mm
 Capacity: 40 mm
 Year of make: 2012
 Stock nr.: boor284

Slotting machine



MPK

Stroke: \pm 250 mm
 Dividing table: 370 mm ϕ
 For more machines take a look at:
www.jansenmachinehandel.nl
 Stock nr.: steek044

Pipe bending machine



Veenstra DOB 170

Double sided bending
 Max. distance 2 heads: 2.000 mm
 Molds: 3x22 R65, 2x19 R57,
 4x18 R \pm 40, 2x20 R60, 1x25 R75
 Stock nr.: buig109

Center lathe



PBR 6.000 T-450

Distance between centers: 6.000 mm
 Centerheight: 450 mm
 Turning diam.: 800 mm ϕ
 Swing in the gap: 1.200 mm
 Stock nr.:draai654

Welding manipulator



Jwelding HB30

Capacity: 3.000 kg
 Plate dimension: 1.330 mm ϕ
 Revolutions: 0,056 - 0,56 RPM
 Electric tiltable
 Stock nr.: las151

Balancing machine



Schenck H40V/BU

Swing over bed: 1.200 mm ϕ
 Max. Swing over bed: 1.600 mm ϕ
 Bed: 3.000 mm
 Snare and gearbox driven
 Stock nr.: misc611

Storage cabinet



Magema

Drawer: 2.450x400x150/300 mm
 Floor dimensions: 3.150 x 1.700 mm
 Height: \pm 6.800 mm
www.jansenmachinehandel.nl
 Stock nr.: misc556

Radial drilling machine



Raboma 12HR2500

Capacity: 100 mm
 Intake: MK6
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Boringmill



Skoda W160HC

Control: Fagor D.R.O. 3+3 axes
 Spindle diam.: 160 mm \emptyset
 X/Y/Z: 15.000/4.000/1.600
 Turningtable: SKODA S-35-C; 35 ton
 Stock nr.: kot150

CNC Cylindrical grinder



Naxos Union RTY 63

Control: Siemens Sinumerik syst. 3
 Grinding wheel diam.: 800 mm
 Grinding wheel width: 100 mm
 Grinding diam.: 600 mm
 Stock nr.: slijp233

Boringmill



Collet & Engelhard BFF85

Table: 1.150 x 1.350 mm
 X/Y/Z: 1.050/1.300/1.500 mm
 Spindle: 85 mm; Intake: MK 5
 With steady
 Stock nr.: kot158

Seam welding rack



Bode

Capacity: 40 ton
 Variable adjustable revolutions
 For more machines take a look at:
www.jansenmachinehandel.nl
 Stock nr.: las094

Bandsaw



Cosen C-7652 NC

Control: NC
 Capacity round: 520 mm \emptyset
 Capacity Square: 520 x 520 mm
 Strip: 760 x 520 mm
 Stock nr.: zaag289

Work shop presses



Geuma 100t EHP-1000

Capacity: 100 t
 Stroke: 700 mm
 Distance columns: 1.300 mm
 Tilting: 90°
 Stock nr.: pers323

CNC Cylindrical grinder



Glauchau SI 6/3

Control: Siemens
 Grinding diam.: 10-500 mm \emptyset
 Stepless adj. revolutions: 50-500 min
 With internal grinding/ toolgrinder
 Stock nr.: slijp215

Boringmill



PBR AFU 80

Spindle diameter: 80 mm \emptyset
 X/Y/Z/W: 1.300/1.200/1.500/650mm
 With facing support and steady
 With digital read-out
 Stock nr.: kot160

Arbor bending mach.



Schwarze-Wirtz WE100D

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 Extra moulds: 90 mm
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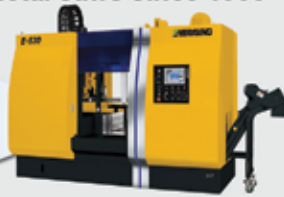
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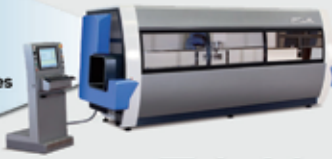
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Colchester Mascot 1600 gap bed lathe, 8 1/2" CH x 60" b.c., 20-1600rpm, s/n 7/0203/4595
Granor heavy duty gap bed lathe, 120" b.c., 10-500rpm
Mills bolt on hydraulic ring frame press, 24x20" bed
Hi-Ton 15ton hydraulic press, 14x12" bed, 9" throat
Denbigh bench type flypress, 4" throat

Qty small tooling inc: drills, reamers, machine vices, bench vices, dies, end mills, taps, drill chucks, centres, sleeves etc

Factory Plant / Miscellaneous

Nissan FD25 diesel forklift truck, 2000kg capacity, 3000mm max lift height
Atlas Copco LE6 "V" compressor on 120ltr air receiver, 10bar, 1800rpm
Belle Minimix 110v cement mixer (1999)
Fusion generator / welder, Honda GX340 11.0 petrol engine
Rotabest Max38Plus mag drill. Makita 2414EN 110v pull down chop saw (2014)
Qty Metabo, Hitachi, Bosch etc 110v / 240v angle grinders, drills etc
Qty various trolley jacks, axle stands, vehicle ramps, workshop equipment, benches etc

MORE EQUIPMENT STILL BEING LOTTED – CONTACT THE AUCTIONEERS FOR FURTHER DETAILS

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ON-LINE AUCTION SALE

By order of: **Lynx Engineers Ltd**

due to the continuing investment programme of the business

VIEWING: TUESDAY 10th MAY 2016 – by appointment only.

AT: The Works, Riverside Ind Est., Marsh Lane, Boston, Lincolnshire, PE21 7PJ, England.

ON-LINE AUCTION DATE: THURSDAY 12th MAY 2016



Machine Tools / Fabrication

2x Excel model PBS250V 10" horizontal bandsaw, 8" clamp, variable speed (2005 & 2007)
T-Jaw Machinery (Addison) HBS. 1018V horizontal bandsaw, 300mm vice (2013)
Mod 270 mitre horizontal bandsaw
Jones & Shipman 540 surface grinder, s/n B079316
Qty various 40 taper tooling, drills, chucks, vices etc
Kingsland J18A powered punch, 350mm throat, 28x13mm capacity
Messer Profile Comcut 21 profiler, 2.5kva, Burney 2.5 CNC control, s/n 11050 (1998)
2x Bode etc power manipulators, 850x850mm plate

SIP 25kva spot welder, 350mm throat
2x Migatronic Mig445 mig welders, 445A with wire feed units
Esab 510W mig welder, 500A with Esab Feed 304 wire feed
Oil cooled portable welder, 11.25kva
Hypertherm Max 100 plasma cutting system, 100A
Esab PowerCut LPH plasma cutting system, 80A

Factory Plant / Miscellaneous

Hertz Kompressoren HSC22 rotary packaged compressor, 22kW, 3.75m³ / min cap (2011)
HPC Plusair screw compressor, 31412hrs
Abbot 500ltr air receiver. DE Energy compressor air dryer (1998)

MTA DE004 compressor air dryer, 0.3kW (2002)
2x ID200/ID300 gas factory space heaters (2004)
Pelloby 3 ton SWL mobile 'A' frame, 6m span with 2x electric chain hoists, pendant control
2 ton SWL floor mounted 'A' frame, 8m span with 2x electric chain hoists, pendant control
Large 'A' frame, dismantled
3x Nitchi etc 1 ton / 2 ton electric chain hoists, pendant control
Lobo Systems 3 step mobile safety steps, 250kg SWL
2x Darenth MJS Ltd model Style 5 hot drinks machine (2004)



MORE EQUIPMENT STILL BEING LOTTED – CONTACT THE AUCTIONEERS FOR FURTHER DETAILS

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IMPORTANT SALE BY ONLINE AUCTION (Glenrothes)
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Conventional Machine Tools, Inspection Equipment & Workshop Equipment



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ONLINE AUCTION

Plastic Injection Moulding Machines & Equipment

Sale Closes: From 14:00 24th May 2016

Location: Various, U.K.

- Sandretto Serie Nove HP485-2650, 485 Ton
- Sandretto Serie Nove 320/1780, 320 Ton
- Negri Bossi NB100, 100 Ton
- Negri Bossi NB60 SM210, 60 Ton
- Battenfeld BA 1000 / 315CDC, 100 Ton
- Demag Ergotech 35/120, 35 Ton
- More Machines Added Soon



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TIMKEN

Start: May 24, 2016 / 9am BST

Ending: May 26, 2016 / 1pm BST

**Location: Upper Villiers St. Wolverhampton,
West Midlands, United Kingdom**

**Preview: May 23, 2016 / 9am - 4:30pm BST
or prior by appointment.**

Please contact Chris Matthews.

- ALD VKNQ PC60/60/90 Vacuum Furnace • ALD VKA 60/60/90 Vacuum Furnace
- Haas VF2 Vertical Machining Centre • Miyano BND 34S2 CNC Turning Centre
- Miyano LE-41S Turning Centre • Hydrobar 5m Multi Tube Bar Feed • (2) Okuma LC40-2ST CNC Lathe
- (8) Voumard, Fortuna F23S, Johansson, Tschudin & Manhurin Cylindrical Grinders
- Tripet TST 300 CNC Internal Grinder • (2) Herminghausen Centreless Grinder
- (2) Moore Jig Grinders • (3) Peter Wolters & Johan Geis Lappers • Norton Hydrolap Dual Side Lapper
- Gun Drills, Pillar Drills, Bench Grinders, Blast Cabinet, Workbenches, Workshop Equipment
- High Capacity Stainless Ultrasonic Cleaning System • Faro FO4 Gage Plus Portable CMM
- Thermo Scientific XL3T Gold+ Niton Analyzer Portable Materials Identification System
- (2) Taylrond Roundness Testers • Johansson 07 Cordimet CNC CMM
- Societe Genevoise SIP MP-2P Jog Borer with Measuring Head
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Sale Closing: 26th May 2016 **Location:** Luenen, Germany **Viewing Day:** Tuesday 24th May 2016



FEATURING:

- Varnsdorf TOS 'WHO 13' 4 axis horizontal CNC milling machine (2009)
- Varnsdorf TOS 'WHN 13 8' 4 axis horizontal CNC milling machine (1999)
- Schiess Friep 'OFB 160.25 TDVS' 5 axis horizontal CNC milling machine (1991)
- Pegard Products 'Precivit 3MM mit TRT 1800' 5 axis horizontal CNC milling machine (1988)
- Wotan 'Rapid 1' 5 axis horizontal CNC milling machine
- Pegard Products 'AF130 P' 5 axis horizontal CNC milling machine (Qty 3)
- Messer Gnesheim CNC profile burner (Qty 2)
- Almaga 'AX-V6; NEFN' single head robotic profile cutting machine (2008)
- Severt 'S70-4.4' single head robotic profile cutting machine (2009)
- IGM Robotics Column mounted robotic welding cell (Qty 2)
- Hamm 5 -16Ton overhead travelling gantry cranes (Qty 7, 2009)
- High quality engineering and steel fabrication equipment

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prior to close of auction**

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ONLINE AUCTION

AUCTION CLOSING
WEDNESDAY 1 JUNE
13:00 GMT

By Order of **Johnson Controls Interiors GmbH & Co KG**, Wuppertal-Germany

COMPLETE CLOSURE OF THE CAR INTERIOR MANUFACTURING FACILITY

Over 200 lots incl. Plastics Injection Molding, Maintenance and General Plant Equipment



FEATURING: (13) Plastics Injection Molding (up to 2006): **Krauss Maffei** KM 3600-13000A, KM 1000-8000MC, KM 800-4350MC, KM 650-4350CM, KM 350-1900DF, KM 250-2700DF, **Engel** ES 3550/650Duo, 750/150HL ST; (21) Robots (up to 2010): ABB IRB 1600/2400/4400/6640, ABB IRC 5; (8) Pallet Dryers (up to 2011): **Colortronic**, **Motan**; (19) Bridge Cranes: 10/20/25/50to.; (2) Thermoformers: Frimo THL 860x2000; (6) Silos: Zeppelin (54 qbm); Vacuum Pumps, Machine Tools, Compressors, Maintenance Eq., Industrial Racking and a lot more!

By Order of **Reiner Brach GmbH & Co KG**, Bremen-Germany

COMPLETE CLOSURE OF A HOT ROLLING MILL



PRIVATE TREATY SALE:

Max Rolling Capacity W/L 3x20m

- **SACK:** Duo Hot Rolling Reverse Mill
- **BRACH:** Hot Roll Leveling
- **TST/IOB/LOECHER/BRACH:** Heat Treatment Furnace
- **BRACH:** Gantry Slab Grinding Machine
- **KLEIN/BRACH:** Sand Blasting Chamber
- **BRACH:** Ingot Melting/Recycling Furnace
- **SCHICHAU:** Flame Cutting Unit
- **KRUPP:** Ingot Casting
- **BRACH:** Surface Treatment
- Slab Lifting Equipment
- Heavy Duty Bridge Cranes
- Various Trucks, Trailers, Loaders

ONLINE AUCTION:

Approx. 200 Lots - Closes Wed. 8. June

- **USM Haller, BARTOLI SEGIS** Design Furniture
- **Lathes:** Mazak Super Quick Turn 250, **Heidenreich & Harbeck** SS&CS
- **Milling:** Heckert FSS400, **Oerlikon** M10V, **Abene** VF270, **Wanderer** KFV211
- **Bandsaw:** BEHRINGER HBP 413/313N, **Beka-Mak** PMSY, **Kläger & Müller** HBS320/HBS325
- **Demagnetizer:** Maurer Magentic
- **Forklifts:** LINDE E 30 S, E25-02, TOYOTA

...and a lot more compressors, cranes, spot welders & general plant equipment

CONTACT **Andreas Matuszczak** | andreas@maynards.com | Phone: +49 174 3210116

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MAANTEC

Mantec Engineering Ltd is offering a 2011 Doosan Puma TT1800SY and a 2009 Doosan VC500 for sale due to restructuring and further investment.

Online Auction Date: Thursday 12th May 2016 – 3pm BST.
Location: Manchester

Viewing Dates: Appointment only. Call us for more details: 02476 992205

Doosan Puma TT1800SY (2011)
Fanuc 31i Control



Doosan Ace VC500 (2009)
Fanuc 21i Control + Kitagawa 4th Axis



MORI SEIKI SAUTER DRIVEN TOOLING

Quality New Driven and Manual Tooling for Mori Seiki CNC Turning Centres.

Online Auction Date: Thursday 12th May 2016 – 3pm BST. Viewing: Appointment only. Location: Coventry.

5 x Mori Seiki Sauter Driven Single ER32 Collect Chuck Typ 0.5.928.106 - 121 334



1 x Twin Boring Bar Holder



2 x Mori Seiki Sauter Driven Twin ER32 Collect Chuck Typ 0.5.928.206 - 121 437



FEATURED MACHINERY ONLINE AUCTION

May 12th

1st Machinery Auctions are offering various Machines from Various UK Sites. Please see each lot for details.

Online Auction Date: Thursday 12th May 2016 – 3pm BST.
Viewing Dates: Appointment only Call us for more details: 02476 992205 info@1stmachineryauctions.com

Chiron FZ18L (2002)



HAAS VF-0E Vertical Machining Centre (1995)



LVD LASER HELIUS 2513



Mazak QT8N CNC Lathe (1995)



Mitutoyo Crystal Apex C 574 CNC CMM (2003)



Harrison Alpha 330T (2002)



Everising NC-460 HA fully automatic Bandsaw (2006)



- WMW SA6 Erfurt Cylindrical Grinder
- Rambaudi Versamill
- Mitutoyo Manual B231 CMM
- Agiecut D100 EDM Machine
- Eaton Leonard CNC Tube Bender
- JONES AND SHIPMAN 1076 10 x 25" Cylindrical grinder
- Hyster 8 Ton Forklift
- Progress Drill
- Press mecatome T355 Automatic Cutting Machine
- Speedy Grind
- Brierley Tool & Cutter Grinder
- Bridgeport Turret Mill
- Parkson Horizontal Milling Machine
- Compair Compressor
- ITP CMM
- CE Johansson CMM
- Machine Vices (x3)
- Brixworth Engineering Steel Top Engineers bench 36" x 84" x 60" high

SUNNEN

1st Machinery Auctions are offering two Sunnen Speed Honing machines and various other Sunnen Inspection Equipment located in Solihull.

Please see each lot for details
Online Auction Date: Thursday 19th May 2016 – 3pm BST.
Call us for more details: 02476 992205 or email info@1stmachineryauctions.com

2006 Sunnen ML-2000 Speed Honer - Low Hours



Sunnen MBB 1660 Speed Honer



Sunnen Precision PG Bore & Hole Gages



- Set of Sunnen Finger Gage Units
- Sunnen Gage Setting Fixture (x2)

Denner Kelford Grinding Ltd

2013 CNC Universal Grinder Online Auction

Denner Kelford Grinding Ltd, a universal precision grinders company, has this High Quality CNC Universal Grinder available for sale due to restructuring and further investment.

Online Auction Date: Thursday 19th May 2016 – 3pm BST. Location: Birmingham.
Viewing: Appointment only.

Jones & Shipman Suprema 1000M Easy CNC Universal Grinder (2013)



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(2) 6.1" GIDDINGS & LEWIS PT 1800 CNC Horizontal Boring Mills as New as 2007
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(4) 6" GIDDINGS & LEWIS G60-TX Horizontal Boring Mills
(4) 6" GIDDINGS & LEWIS 70-H6-T CNC Horizontal Boring Mills
7" GIDDINGS & LEWIS H70T CNC Horizontal Boring Mill
(2) 5" GIDDINGS & LEWIS PC 50 CNC Horizontal Boring Mills
G&L SHEFFIELD Traveling Gantry CMM, Software Upgraded 2013
PFAUTER P400G CNC Gear Profile Grinding Machine

MAZAK QT30M CNC Turning Center
OKUMA LB-35II-MX2000 CNC Turning Center
WARNER & SWASEY SC-28 CNC Turning Center
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Online Auction Sale

**CNC Lathes & Machining
Centres no longer required by
i-Tek Engineering Ltd**



**Bidding Ends: Thursday 19th May 2016 at 3.00pm (UK Time)
Viewing by Appointment only with the Auctioneer**

- **Mazak Integrex E Tower E410H II x 3000 Millturn CNC Lathe with Mazatrol Matrix Control, 40 Station ATC, 400mm dia SMW Chuck, Tailstock, Swarf Conveyor, SMW SLU4 - 245mm Hydraulic Steady, Max. Machining Diameter: 610mm, Max. Machining Length: 3000mm (2007)**
- **Mazak Nexus HCN 6800-II Twin Pallet Horizontal Machining Centre with Matrix CNC Control, Pallet Size 630mm x 630mm, 1 Degree Indexing, 43 Station ATC, CAT 50 Spindle Taper, Axis Travels X = 1050mm, Y = 1050mm, Z = 980mm (2007)**
- **Mazak Quick Turn Smart 350 CNC Lathe with Mazatrol CNC Smart Control, 12 Station Turret, 15" dia Kitagawa Chuck, Spindle Bore 102mm, Tool Eye, Tailstock, Swarf Conveyor (2014—installed 2015)**
- **Mazak Variaxis 730-5X Twin Pallet Vertical Machining Centre with Mazatrol 640M- 5X CNC Control, Pallet Size: 500mm x 500mm, 80 Station ATC, CAT 50 Spindle Taper, Axis Travels X = 730mm, Y = 850mm, Z = 560mm (2005)**



For Full Information please visit our Website: www.cottandco.com

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For Further Information please contact our Office:

Cottrill & Co, 401—407 Tyburn Road, Erdington, Birmingham, B24 8HJ

- **Tel: + 44 (0) 121 328 2424 ▪ Fax: + 44 (0) 121 327 9550 ▪**
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Cottrill & Co is a Trade Name of Cottrill & Associates Ltd

Online Auction Sale

CNC, Conventional Machine Tools & Associated Equipment
formerly used by Marine Jet Power Ltd available due to Relocation



Bidding Ends: Wednesday 18th May 2016 at 3.00pm (UK Time)

Viewing by Appointment only

- Okuma MX-50HB Twin Pallet Horizontal Machining Centre with OSP7000M Control
- Makino MC65 Multi Pallet Horizontal Machining Centre with Fanuc 6M Control
- Hardinge T65-L CNC Lathe with GE Fanuc 18-T Control
- Hardinge T51 CNC Lathe with GE Fanuc 18-T Control
- Takisawa TC3 CNC Lathe with Fanuc OT Control
- Zeiss Co-ordinate Measuring Machine
- Brierley ZB32 Drill Point Grinder
- Dust Extraction Unit
- Delapena Nodding Head Honing Machine
- Herbert 3-Spindle Drill
- Herbert Twin Spindle Drill
- Pollard 150A/1 Pillar Drill
- (2) SIP 32mm Floor Mounted Drills

- Progress Floor Mounted Drill
- Elliot 16 Drill on Stand
- Herbert Flash Tapper Tapping Machine
- Hare AM300 Bench Mounted Press
- Rotajet D24PPD Twin Station Wash Unit (2004)
- Rotajet Hot Wash Plant (2005)
- BTD Balancing Machine
- Nikkon V-16 Profile Projector
- Guyson RSB 800 Vacuum Blast Cabinet
- Tricoil Chiller (2006)
- (2) Boge S20-2 Air Compressors (2004)
- Domnick Hunter Dryer
- Cool Technology Receiver
- Crane Services 3.2 Ton Overhead Crane
- Demag & Morris Hoists - 125kg to 500kg

- Rolatruck 100kg Electronic Pedestrian Fork Lift
- Rotareach Model RR Narrow Isle Lift Truck
- Escalift 182 Narrow Isle Electric Lift Truck
- Electric Pedestrian Fork Lift Truck
- Clarke Strong Arm Garage Press
- Plus Other Items



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Diam 9000 mm! Table diam 4.200 mm,
Max. Swing 9.000 mm, Table load 90 Tons.
Max. Turning height 3.600 mm.



STANKO 1563 CNC VERTICAL BORER WITH SIEMENS 840D
5 axes CNC controlled, with C-axes 360.000 degrees for positioning, one CNC-Support with live spindle, 28 kW, cooling through spindle, one CNC-support for turning. Table diam. 6300 mm. Max swing 6.500 mm. Working height 3.200 mm. Table load 160 tons. Main Motor 125 kW. Machine installed unused and modernized 2004-5.