

YKK

Little Parts. Big Difference.®

ZIPPERS

ZIPPER PARTS

HOOK & LOOP AND FASTENERS

2013

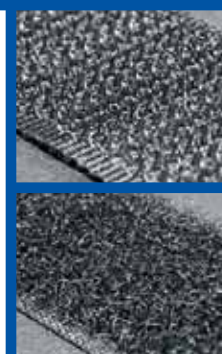


22nd Anniversary



YOUR AUTHORIZED YKK DISTRIBUTOR

Quality Zipper promises you an endless selection of YKK products, at the very lowest prices anywhere, with the best and fastest service possible!



WWW.QUALITYZIPPER.COM

1-800-245-9515

Fast, free shipping available • Order Form/Price List enclosed!

MY CUSTOMER NUMBER IS

*Ordering zippers
has never been this easy!*





WWW.QUALITYZIPPER.COM
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YKK
Little Parts. Big Difference.

History of YKK...

In 1960, YKK entered the United States zipper market. Originating in New York's garment district with only four metal zipper styles in its line, YKK (U.S.A.) Inc. is now this country's number one supplier of zippers. At the YKK factory site in Macon, Ga., 14 modern plants and over 900 employees produce 7 million zippers a day, in a total of 1,500 styles in more than 427 standard colors. It's the largest zipper factory in the world. The Macon site produces its own brass to make the teeth and slider parts of a zipper. The same factory also produces and dyes the yarn that is woven into the fabric portion of a zipper. YKK also produces the machines that make the zippers! YKK controls every step of the manufacturing process to ensure the highest possible quality at the lowest possible cost. YKK products use the best material, made on the most modern equipment and are mass produced under extremely severe quality control. This attention to detail is why YKK is the most reliable and by far the most used zipper in the world!

*Because no zipper manufacturer can create the quality of YKK at the low price of YKK, counterfeit YKK zippers are becoming more and more of a problem. While counterfeits imitate YKK zippers in appearance, they don't compare to the quality of genuine YKK. Protect your products and work by insisting on genuine YKK zippers. Protect your brand. Always insist on genuine YKK! **Quality Zipper & Supply only stocks genuine, made-in-the USA YKK!***

"I like the fact that when I order YKK, I get YKK...the other guys like to substitute cheaper brands...but Quality Zipper does not"
 - Jose, New York



History of Quality Zipper...

Quality Zipper & Supply has been a YKK zipper distributor since 1991. We are a small family business that pays attention to detail and our customers. For the past 20 plus years we have only done one thing and we do it right...YKK zippers, zipper parts, and fasteners! We make ordering zippers, zipper parts, and other fasteners painless and easy. We have thousands of customers spread over all 50 states and the reason is simple...Quality YKK zippers (the world's best and most popular zipper), low prices, great selection, and fast and accurate service!



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 qualityzip@aol.com
 www.qualityzipper.com

QUALITY ZIPPER PROMISES YOU AN ENDLESS SELECTION OF YKK PRODUCTS, AT THE VERY LOWEST PRICES ANYWHERE, WITH THE BEST AND FASTEST SERVICE POSSIBLE!



Scott (pictured on the left with his family) and Terry (pictured on right with his family) started Quality Zipper & Supply, Inc. in 1991 and have made downtown Grand Forks, North Dakota its home for 20 years.

"I have been using Quality Zipper for over 15 years and they always get my order right and they are fast!" - Loretta, California





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YKK

Little Parts. Big Difference.™

What can Quality Zipper do for you?

PROVIDE YOU THE BEST ZIPPER MADE-YKK.

We stock genuine 1st-run USA-made YKK zippers and zipper parts. YKK is the world's best and most reliable zipper made. It is by far the most used zipper by manufacturers around the world and the reason is because of the quality and reliability of YKK zippers! Some competitors like to sub other cheaper zippers than YKK and you pay because of poor quality.

LOW PRICES AND LOW PRICE GUARANTEE.

Although we are a small family-owned business we have big buying power. We provide big savings to you and to prove it we have a low price guarantee...we will beat any competitors listed price on a USA made YKK zipper or zipper part!

GREAT COURTEOUS SERVICE.

We pay attention to detail. When you call us you will not have to go through a series of phone menus and hold time to get the service you want; someone will answer the phone to help you right away. We provide many ways to order: phone, fax, e-mail, or mail. We have a web site, www.qualityzipper.com that has lots of useful information.

ACCURATE, COMPLETE, AND WELL ORGANIZED SHIPMENTS.

99%+ of the time when you order our products, you will get exactly what you ordered. We double-check all orders before they are shipped. If you don't receive your correct order, rest assured that when you call back you will get who took your order, either Scott or Terry, to make it right. We rarely backorder – no competitor can fill orders completely like Quality Zipper. In addition, all of your zipper parts and fasteners are packaged and labeled for your convenience to make unpacking and checking your order very simple.



A LARGE SELECTION OF YKK PRODUCTS.

We have all the popular YKK zippers for all of your repair needs. In addition, we stock many items that you can't find from our competitors, including 120+ zipper sliders...no competitor has that selection of zipper sliders.

FAST, SAME-DAY SERVICE.

We ship all orders received by 2:30 CST. the very same day! No other competitor can top our fast service!

WE MAKE ORDERING EASY.

Our catalog & order form are very easy to read and understand. Both our catalog & order form list exactly what is on our shelves, ready for immediate shipment. Our order form lists everything we have in stock in an easy-to-read and easy-to-order format. In addition, the color chart (back of catalog) makes color selection a breeze.

UP-FRONT PRICING.

All of our prices are listed on the order form. All of our prices are listed in black and white so you are assured that you are getting the same price as the next guy. All of our products are consistently low priced...we don't offer loss leaders and stick it to you on the rest of the invoice like some competitors like to do.

FREE SHIPPING IS AVAILABLE.

You will never pay ground shipping on any order over \$150 (c.o.d. fee would still apply on C.O.D. orders)

PAYING OPTIONS TO SUIT YOU.

We accept VISA, MASTERCARD, and DISCOVER. We also can ship UPS C.O.D. (company check is fine). If you wish to be on open account, simple and fast credit applications are available.



DISCOUNTS.

We offer 5% discount on all orders that are faxed, e-mailed, or mailed. We also offer discounts on large quantities of the same item. Discounts are also available to buying groups that combine their orders into one large order.

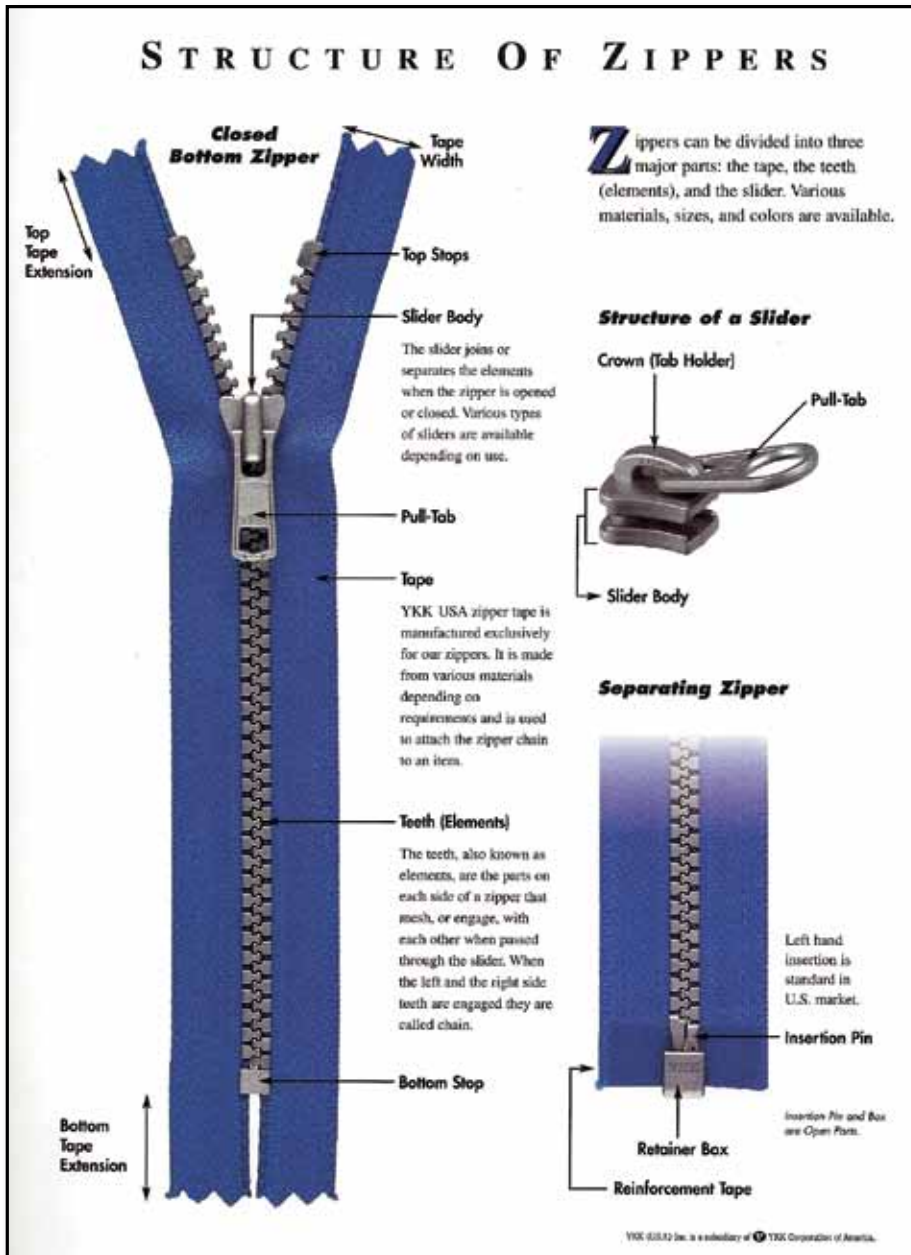


Just about all of the products we stock are made in the good old USA! The majority of the USA made products come from the YKK manufacturing plant in Macon, GA.

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Zipper Terms

- CHAIN:** The continuous piece that is formed when both halves of a zipper are meshed together.
- CHAIN SIZE:** Refers to the specific gauge of the chain, i.e., size of the teeth.
- TEETH:** The individual elements that make up the chain.
- SLIDER:** The device that moves up and down the chain to open or close the zipper.
- PULL TAB:** The part of the slider that you hold to move the slider up or down.
- MATERIAL:** Refers to the type of chain that is used in the construction of the zipper, such as, metal chain, molded plastic chain or coil (nylon) chain.
- TAPE:** The fabric part of the zipper.
- TAPE WIDTH:** Refers to the width of the fabric on one side only, of the zipper chain.
- TAPE ENDS:** The fabric part of the zipper that extends beyond the teeth at the top and /or bottom of the chain.
- STYLE:** Refers to the manner in which the zipper is assembled for a particular application.
- TOP STOP:** Two devices affixed to the top end of a zipper, to prevent the slider from coming off the chain.
- BOTTOM STOP:** A device affixed to the bottom end of a zipper, to prevent further movement of the half of the zipper from separating.
- INSERTION PIN:** A device used on a separating (jacket type) zipper whose function is to allow the joining of the two zipper halves.
- RETAINER BOX:** A device used on a separating (jacket type) zipper whose function is to correctly align the pin, to begin the joining of the zipper halves.
- REINFORCEMENT TAPE:** The cotton and nylon laminated material fused to the bottom end of a separating zipper, used to reinforce the tape.
- CONTINUOUS CHAIN:** Any material or size of zipper chain that is continuously spooled without sliders or any other components. Typically used by fabricators on a cut-as-needed basis.
- CUT-TO-LENGTH ZIPPERS:** (Finished Zippers) Any zipper that is finished to a specific length, with all necessary components attached.

Three Types of Zippers

There is only 3 different types of zippers as distinguished by the zipper teeth...all zippers are either Metal, Vislon (Molded Plastic), or Coil...

METAL CHAIN



MOLDED PLASTIC CHAIN



COIL (NYLON) CHAIN



ABOUT METAL ZIPPERS

Metal zippers are the classic zipper type. The teeth are individual pieces of metal molded into shape and set on the zipper tape at regular intervals. Metal zippers are made of aluminum/nickel, brass, antique brass, and antique nickel. These type of pre-formed metal zippers are mainly used in high grade jackets, jeans wear, and work wear, etc., where high strength is required and zippers need to withstand tough washing.

Metal zippers are available in four different finishes:

Aluminum/Nickel Zipper Chain that is constructed principally from aluminum. Great material for many applications. Lighter in weight than brass and very complimentary on dark colored leather garments such as motorcycle jackets. Aluminum and nickel are interchangeable terms these days but nickel is rarely used in metal zippers anymore due to their high price, heavy weight, and 5-10% of people that are allergic to nickel.

Brass Zipper Chain that is constructed of brass, typically a combination of copper and zinc. Very strong and durable material typically made from 87% copper and 13% zinc. Using 100% brass would render the zipper chain too soft and not usable for many heavy-duty type applications.

Antique Brass Zipper Chain made from brass that is chemically treated to give the appearance of worn or tarnished brass. Same base material as brass but with a special coating that gives the brass a worn appearance. Perfect material choice where durability is required but the shiny brass finish is not desired. Very popular today in leather jackets.

Antique Nickel Zipper Basically the same as antique brass but with more of a worn nickel appearance.



Aluminum/Nickel

Brass

Antique Brass

Antique Nickel

ABOUT VISLON (Molded Plastic) ZIPPERS

These plastic zippers have individually injected molded teeth, fused directly onto the tape of the zipper. The resins used to manufacture the molded plastic chain are incredibly strong. These zippers are ideal for many medium and heavy weight garments or any outdoor application. Plastic-molded zippers are identical to metallic zippers, except that the teeth are plastic instead of metal. Vislon zippers can be made in any color of plastic. In most vislon zippers, the tape color matches the teeth as well as the slider.



ABOUT COIL (Nylon) ZIPPERS

Coil zippers now form the bulk of sales of zippers worldwide. The slider runs on two coils on each side; the "teeth" are the coils and the coils are in spiral form. Nylon was formerly used and though polyester is now used, coil zippers are still referred to as nylon zippers. The teeth of these zippers are extruded plastic, sewn onto the zipper tape. Coil is more flexible and smoother running than tooth zippers. These zippers are very flexible and are available in a variety of sizes (gauges). Coil zippers have many applications from dresses, skirts, and slacks to all types of tents & canvas goods, luggage, and bags/purses. As a general rule, typically the # 3 is for dresses and skirts, #5 is for jackets and the #8 and #10 are used for gear. In most coil zippers, the tape color matches the teeth as well as the slider.

Invisible zippers have coil zipper teeth that are hidden behind the tape. The tape's color matches the garment, as does the slider, so that, except the slider, the zipper is "invisible." Invisible coil zippers are common in skirts and dresses.



Bag Zipper

Dress Zipper

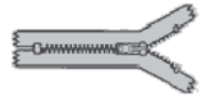
Invisible

Purse Zipper

TYPES OF ZIPPER FUNCTION (STYLE)

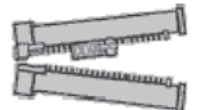
Closed-end Non-Separating

Use for pants, sleeves and pockets on jackets, purses, tents, or any application where a single slider, one-way Closed end zipper is needed.



Open-end Separating—Jacket Type

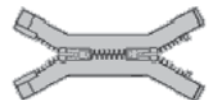
Typically used on the front of jackets, can also be used on any items that require the zipper halves to fully detach from each other.



Two-Way Open End Separating

Zipper with double sliders—Jacket Type—*"arranged in bottom-to-bottom relation"*

This Zipper has two slides and can be opened from the top and/or the bottom. Great type of zipper for heavy winter coats where more leg room may be needed for driving the car, while still keeping the top slider zipped up. The zipper halves will completely separate just like a standard jacket zipper.



Zipper with double sliders—Bag Type

"arranged in head-to-head relation"

This zipper works well for bags or any application that would benefit from a zipper that is closed at each end but allows for quick access by having two sliders. When zipper is closed, the sliders meet in the middle (or at any point on the zipper). Can be easily made using continuous zipper chain, sliders, and bottom stops.



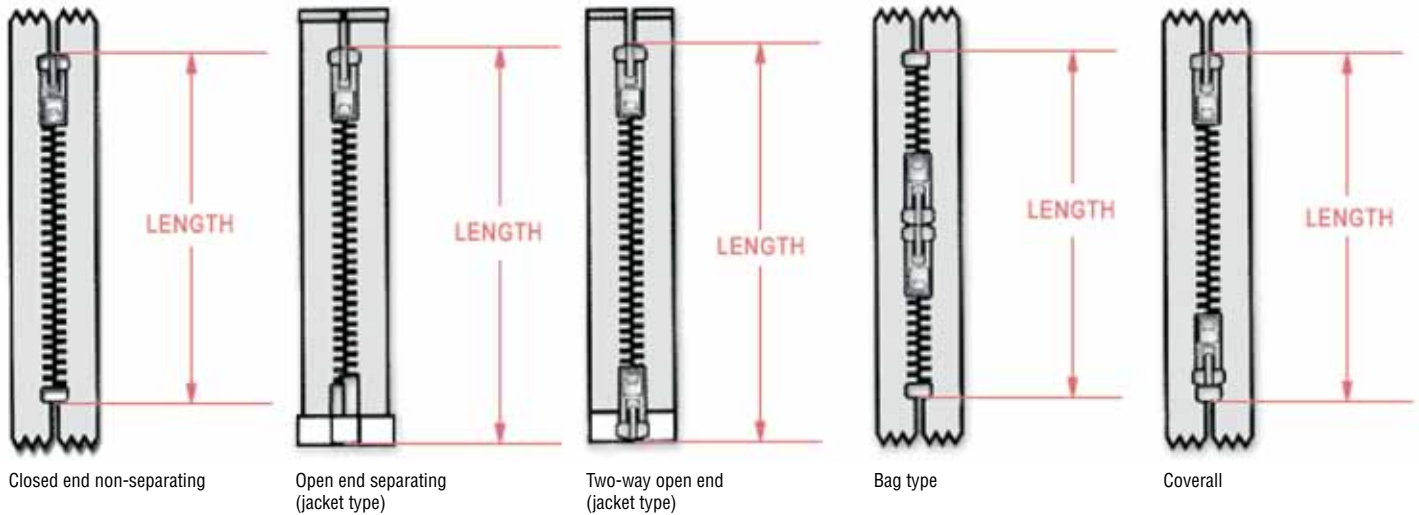
Coverall—"Two-way separator"

As the name implies, this zipper is used on coveralls (overalls). One end is open and one end is closed. This zipper may be used on the legs of coveralls or used as the front zipper in coveralls.



HOW TO MEASURE THE LENGTH OF A ZIPPER

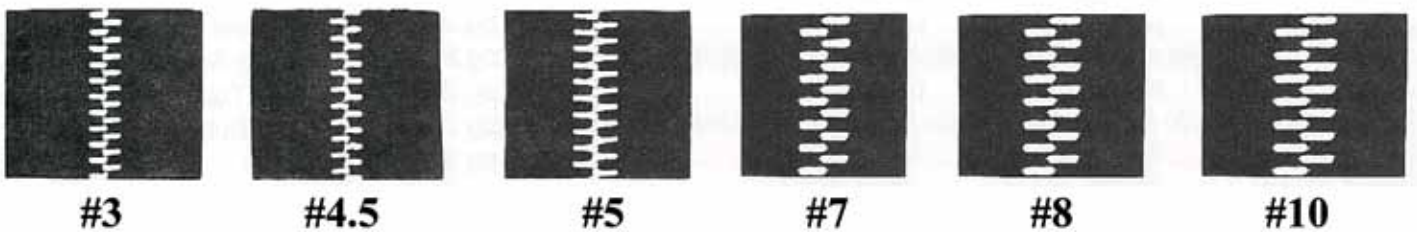
Zippers are always measured from “component to component” (end stops), regardless of zipper style. The illustrations below will assist you in determining the proper method for arriving at the desired zipper length.



ZIPPER SIZE CHART

Zipper size refers to the size of the teeth of the zipper. Size can also be referred to as weight. As you can see from the size chart below, the larger the number the larger the width of the teeth.

METAL ZIPPER SIZE CHART



*Note: some competitors refer to #5 as #6 and #10 as #9, but #5 and #10 are the correct YKK sizes.



How to tell the zipper size?

In most cases you can look at the backside of the slider for a number that will indicate the size of the zipper.

The picture shows **10 C** on the back of the slider body. This indicates it is a size 10. The **C** indicates it is a slider for a COIL zipper.

Width of zipper teeth on a closed zipper (not including the zipper tape)

- #3 coil = .165 in ≈ 5/32 in
- #5 coil = .275 in ≈ 17/64 in
- #5 tooth = .225 in ≈ 7/32 in
- #7 tooth = .25 in ≈ 1/4 in
- #8 coil = .284 in ≈ 9/32 in
- #8 tooth = .3125 in ≈ 5/16 in
- #10 coil = .417 in ≈ 27/64 in
- #10 tooth = .335 in ≈ 11/32 in

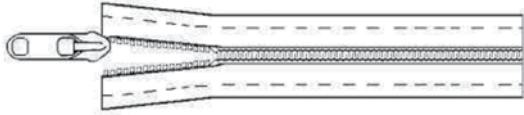
ZIPPER COLORS

Zipper color is the color of the zipper tape. Most Vislon (molded plastic) and Coil (nylon) zippers also have teeth that match the color of the tape...metal zippers have metallic teeth (ie, brass, antique brass, aluminum, etc.). **A color chart is provided on the back of this catalog!**

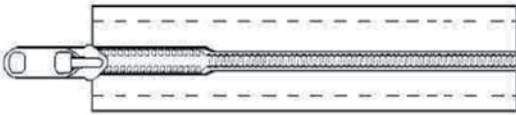
Note: not all zippers are stocked in all 40 colors shown on the color chart. The colors stocked for each zipper are listed in pages 9-11 as well as the order form/price list.

HOW TO ATTACH A ZIPPER SLIDER

- 1). On one end of the zipper tape, part the zipper teeth about 2".
- 2). Insert one side of the zipper about 1/4" into the curved end of the zipper slider.



- 3). Insert the other end of the zipper into the slider. To prevent misalignment on the other end of the zipper line up the short ends of the zipper tape evenly.



- 4). Firmly holding both zipper halves slide the pull onto the zipper teeth. It may take several attempts to line up the zipper teeth and to prevent a bulge on one side of the zipper tape if the teeth are misaligned.

[NOTE: When putting two pulls on the same zipper tape, attach the second tab on the opposite end of the zipper tape using the same method as above].

Zipper failures are usually the result of the zipper slider wearing out, especially if no apparent damage is noticeable to the zipper teeth. For zippers where the teeth separate after the zipper is closed, a possible solution (though at times only a temporary one) is to pinch the opening of the slider body from the top to the bottom with a pair of pliers to seat the slider opening closer to the zipper teeth (not too tight though). If this doesn't work try replacing the slider before replacing the entire zipper.

WHAT TO DO IF THE SLIDER CATCHES ON THE CLOTH WHEN OPENING THE ZIPPER...

If you attempt to free the material from the slider by force, the problem will become worse. Instead, turn the slider in the opposite direction, and slowly remove the trapped material from the slider.

HOW TO SHORTEN A ZIPPER

COIL STYLE ZIPPER:

1. Determine the final length you want the zipper to be. At the top end of the zipper place a mark at this measurement (Mark #1). Place another mark (Mark #2) 1" above Mark #1.
2. With the zipper pull below Mark #1 trim both sides of the zipper at Mark #2. Using a match or candle sear the raw edges of the zipper tape to prevent raveling.
3. Finishing the end:

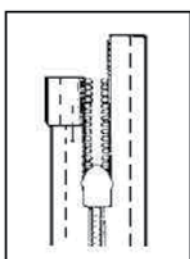
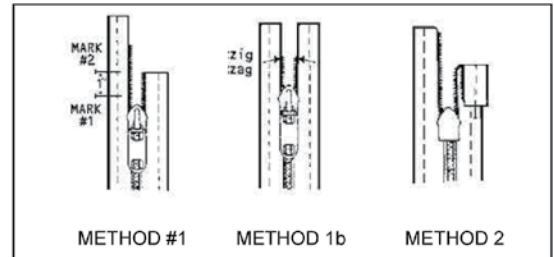
METHOD #1: Between Mark #1 and Mark #2, using nail clippers or scissors or **end nippers** (available on page 15) to remove the zipper teeth being careful not to cut into the fabric portion of the zipper tape. Remove any small plastic parts remaining in this area.

a. Remove the two top stops from the zipper pieces that were removed in step 2 (if this is not possible because the zipper stops are plastic or if you are unable to remove them go on to step b.) Reattach the stops on the zipper placing each over the first few teeth (or if this is not possible as close to the top tooth as possible). Using a pair of **needle nose pliers** (available on page 15) crimp each in place. The zipper is now ready to be installed.

If the zipper stops are plastic or if you are unable to remove them go to the next step (b).

b. To keep the zipper pulls from coming off stitch across the top few zipper teeth on both sides of the zipper tape, using a tight zig-zag stitch and stitching in place numerous times. (NOTE: set the zig-zag stitch width wide enough so that the needle passes freely across the teeth). The zipper is now ready to be installed.

METHOD #2: At Mark #1 fold the extra 1" portion of the zipper tape toward the bank and slightly off to the side of the zipper. Pin. Stitch to secure the folded edge in place. The zipper is now ready to be installed.



TOOTH STYLE ZIPPER:

Method #1: Follow steps 1 through 3a above and if necessary Method 2 below. [NOTE: in removing the Tooth zipper pliers may be used to pull the teeth off. Also, when reattaching the top stops place the stop immediately above the top tooth not over it.]

METHOD #2: At mark #1 fold the extra 1" portion of the zipper tape toward the back and off to the side of the zipper immediately above the last tooth, making certain there is no space. Pin in place. Stitch to secure the folded edge in place.

The zipper is now ready to install.

ORDERING IS EASY with this catalog and our simple order form. If you don't have an order form, download one from our website: www.qualityzipper.com. When placing orders, please provide your customer number (there is a handy place for referencing your customer number on the front of your catalog). If you don't have your customer number when ordering, no problem, just provide us your business name, address, and phone number, as well as method of payment to avoid any errors that could occur with your order. **Please have your order prepared and ready for easy communication and less chance of error. Referencing this catalog and filling out our order form can go a long way to eliminate communication errors as well as making sure you have all the items you need to order.**

PHONE your order to 800-245-9515.

FAX your order to 701-772-2699. Faxing is a great way to place orders. Many customers fill out our simple order form and then fax it in. Others prefer to type it or write it out and then fax it in. Either way, it is a great way to assure mistake free orders!

EMAIL your order to qualityzip@aol.com. Email orders are another effective way to assure mistake free shipments. Many customers like to fill out our order form and then scan and email it to us. Others simply type out the order and email it to us.

MAIL your order to Quality Zipper & Supply, Inc; PO Box 5204; Grand Forks, ND 58206-5204. Make sure you fill out our simple order form and complete the Customer Information and Payment Options on the back of the order form when placing mail orders. We will ship your order the day we receive it, however, it may take a few days for it to be mailed to us.

5% DISCOUNT If You Fax, Email, or Mail Orders

Quality Zipper offers you a 5% discount on all orders that are faxed, emailed, or mailed! We offer this discount for the following reasons: less chance of communication error which results in less returns; less time involved to take the order over the phone; business hours are unlimited when faxing, emailing, or mailing; lower phone bills. Don't get me wrong, we love to hear from you on the phone, but if you are willing to use this technology we are willing to give you 5% off of your entire order! **Maximum discount is \$25** (orders > \$500 = \$25 discount)

MINIMUM ORDER:

Our minimum order is \$50. Sorry, no exceptions. This minimum order policy allows us to provide fast same-day service to all of our customers and keeps our prices low. Due to the fact that we are a small family business, provide the very lowest prices, and the high costs of processing orders, we ask that each and every order totals at least \$50.

TERMS OF SALE: Credit Cards are always accepted...Visa, Mastercard, or Discover.

U.P.S. C.O.D. (company checks are OK)

Billed Open Account...If you wish to be on open account, simple credit applications are available.

Open account terms are Net 30 days. Past due accounts are subject to a 1.5% monthly finance charge (18% annually). This finance charge will be assessed on all late invoices. We are not in the lending business and do not wish to be so if you are late you will be assessed this fee; you do have the option of paying with a credit card if you wish to pay at a later date. All past due accounts will be sent to a collection agency if 60 days past due. Statements will be mailed monthly for past-due accounts only.

All first time orders must be paid by credit card or C.O.D. Returned checks fee is \$20.

BACKORDERS:

At Quality Zipper, backorders are rare as we ship complete over 98% of the time! However, when backorders do occur, the backordered item will be circled on your packing list and an estimated date of shipment will be noted on the invoice. Backordered items will be shipped to you at no charge when the product arrives.

PACKAGING/INVOICING

When your package arrives you will find your order neat and orderly. All zippers will be organized and rubber banded and all parts will be packaged and labeled for easy check in. Your invoice will be inside your package and will be stapled to your packing list (which is the order form/price list). A new order form will also be included in your order.

RETURNS: Authorization must be obtained prior to any return. Unauthorized returns may be subject to a 15% restocking charge. Returned merchandise must be returned to us within 15 days of sale, unused and in saleable condition. We will be more than happy to exchange or return items that were our mistake and will pay the shipping charges for the return. In-store credit will be issued for all returns. Factory special orders cannot be returned, only stock items may be returned. Please make sure a copy of the invoice and a detailed explanation for the return is included with the return.

SHIPPING:

All orders will be shipped UPS ground service unless an alternative is requested.

Shipping rates are determined by the amount of the order, the more you buy the more you save...

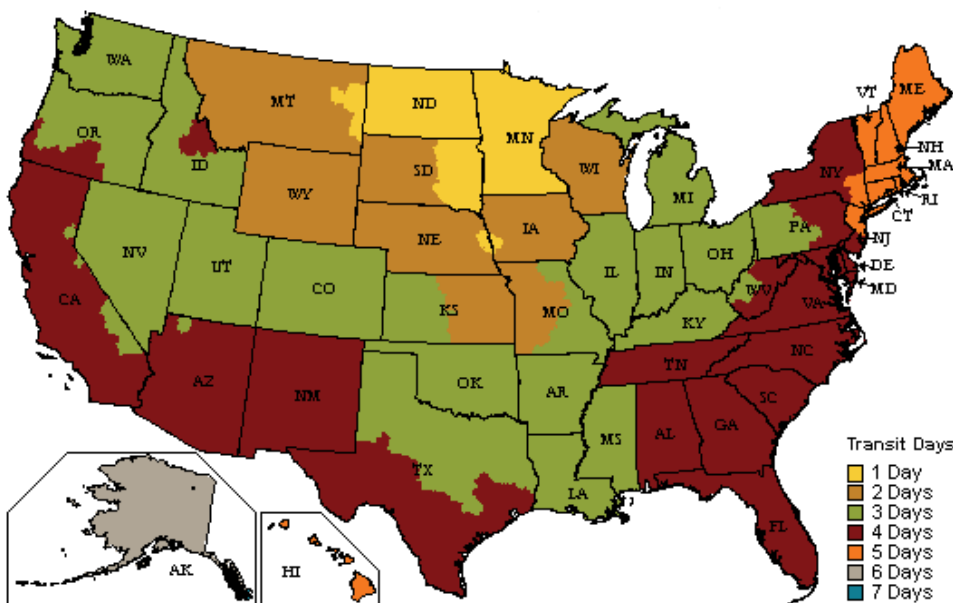
Under \$100 = \$11 \$100 - \$150 = \$7 Over \$150 = FREE SHIPPING!

*Add \$8 to the rates above for C.O.D. orders (UPS charges this fee for this service)

** Add additional \$3 to the rates above for home delivery and/or rural addresses (UPS charges this fee)

The map below shows how long it will take to get your order via UPS Ground.

Transit days do not include weekends or holidays.



NEED IT FASTER?

We can ship your order UPS NEXT DAY AIR, 2ND DAY AIR or 3 DAY SELECT. The faster the option, the higher the rates so please inquire on the cost if you want this option. We can also ship your order via USPS Priority Mail (2-3 days) and depending on the size of the order it could be at no extra charge...please inquire if interested in this option.

BUSINESS HOURS:

**Monday thru Friday
8:30-4:30 (Central Time)
Fax and email ordering are
available 24 hours a day,
365 days a year!**

All of the items listed in the following pages are the stock items that we have for immediate shipment. The prices on these items can be found on our Order Form/Price List. Please use the Order Form/Price List to organize and place your orders as it is a simple tool that will help you find exactly what you need. The section numbers listed in the following pages correspond to the section numbers in the Order Form/Price List. **Use the color chart on back of catalog to match colors!**

We stock all the most popular items that YKK produces, but if you can't find what you need give us a call as **we can special order any YKK item**. Due to YKK factory requirements, special orders must be ordered in quantity (at least 25 or more per item) and may take 1-4 weeks for delivery. All of the in stock listed items are available for same day shipping. Remember, you can cut all zippers to your desired length. (See page 7 for detailed directions on how to do this.)

SECTION 1-A: YKK ANTIQUE BRASS JACKET ZIPPERS

This separating jacket zipper has metal teeth with an antique brass finish that makes them great for that "old-fashioned" look that is so popular in today's leather jackets! We have all the popular sizes & colors!



SIZE #5:
(9/16" TAPE)

7" Closed end pocket/sleeve zipper black
24" black, medium brown, navy
30" beige, black, brown gold, dark brown, dark green, dark red, deep purple, light brown, medium brown, medium grey, natural, navy, olive, postman blue, white, teal
36" black, medium brown, navy
36" 2-WAY beige, black, dark green, medium brown, navy

SIZE #7:
(5/8" TAPE)

30" black & medium brown
36" *New!* black

SIZE #8:
(11/16" TAPE)

***30"** black & medium brown
36" 2-WAY *New! black & medium brown

SIZE #10:
(3/4" TAPE)

30" black & medium brown
36" 2-WAY *New! black & medium brown



New!

SIZE #5 ANTIQUE NICKEL JACKET ZIPPER 30"
black



2-Way Antique

SECTION 1-B: YKK BRASS JACKET ZIPPERS

These separating jacket zippers have metal teeth with brass finish.



SIZE #5:
(9/16" TAPE)

20" black, medium brown
24" beige, black, dark green, medium brown, medium grey, navy
26" black, medium brown
28" black, medium brown
30" beige, black, dark green, deep purple, light brown, medium brown, medium grey, natural, navy, olive, postman blue, red, royal, white, wine
36" beige, black, dark green, medium brown, medium grey, navy
48" black, medium brown
110" black, medium brown
36" 2-WAY beige, black, medium brown, natural, navy, teal
48" 2-WAY black, medium brown

SIZE #10:
(3/4" TAPE)

24" black, medium brown
26" black, medium brown
28" black, medium brown
30" beige, black, medium brown, medium grey, navy, olive, white
36" black, medium brown
48" black, medium brown
110" black, medium brown
36" 2-WAY black, medium brown
48" 2-WAY black, medium brown



2-Way Brass

**These 3 items (#8 30", #8 2-way 36", and #10 2-way 36") are only produced in YKK Japan and are very expensive so we choose to offer them in a top quality YKK compatible zipper. Every other zipper are USA made YKK!*

METAL ZIPPER SIZE CHART (actual size of teeth & tape)



SIZE #5
9/16" tape



SIZE #7
5/8" tape



SIZE #8
11/16" tape



SIZE #10
3/4" tape

SECTION 1-C: YKK VISLON (Molded Plastic) JACKET ZIPPERS

These very popular separating zippers are found in all of today's skiwear, sportswear, fashionable jackets, and sweaters. Plastic molded teeth match the color of the tape. These light weight zippers are very durable and are weather resistant. Use our color chart to perfectly match colors as 36 colors are stocked in #5-30".



SIZE #3: *New!* 16" black, navy, white
(1/2" TAPE)

SIZE #5: 7" **Closed end pocket/sleeve zipper** black
(9/16" TAPE)
24" beige, black, dark green, medium brown, medium grey, navy, white
30" beige, black, blue teal, blue turquoise, camel, dark brown, dark green, dark grey, deep purple, gold, green turquoise, hot pink, kelly green, lavender, light blue, light brown, light grey, mauve, medium blue, medium brown, medium grey, natural, navy, olive, orange, orchid, peach, pink, postman blue, red, royal, rust, teal, white, wine, yellow
36" beige, black, dark green, medium brown, medium grey, navy, white
48" black
36" **2-WAY** beige, black, dark green, deep purple, medium brown, medium grey, natural, navy, red, royal, teal, white, wine
48" **2-WAY** black

SIZE #8: 30" black 36" black 48" black
(5/8" TAPE)

SIZE #10: 24" black
(11/16" TAPE)
30" beige, black, dark green, medium brown, medium grey, navy, white
36" black
48" black
36" **2-WAY** black, medium brown
48" **2-WAY** black



2-Way Vislon

SECTION 1-D: YKK ANTIQUE VISLON (Molded Plastic) JACKET ZIPPERS

Same as 1-C Vislon Jacket zippers, but instead of teeth and slider matching the color of tape, the teeth and slider are either antique brass or antique nickel. *Size #5; 9/16" tape.*

Size #5 30" Antique Brass: Black, Medium Brown
Size #5 30" Antique Nickel: Black, Medium Brown

Low Price Guarantee:

We guarantee that we will provide you with the lowest prices in the nation. To prove it, we will beat any competitors listed price—just show us!

SECTION 1-E: YKK TENT/SLEEPING BAG ZIPPER

These separating zippers have a 2-tab reversible slider for use in tents and sleeping bags. Available in both Molded Plastic and Brass. Cut to desired length.

SIZE #5 110" VISLON (molded plastic) Black
SIZE #5 110" BRASS Black or Medium Brown
SIZE #8 110" VISLON (molded plastic) Black
SIZE #10 110" BRASS Black or Medium Brown



SECTION 1-F: YKK NICKEL (ALUMINUM) JACKET ZIPPER

These separating metal zippers have silver colored teeth that are perfect for motorcycle jackets. These Aluminum zippers are light and very economical. Aluminum is preferred to Nickel because it is lighter and less expensive. Also, approximately 5-10% of people are allergic to Nickel while Aluminum does not have any allergic reactions.

SIZE #5: 7" **Closed end pocket/sleeve zipper**
(9/16" TAPE) black
24" black
30" black, medium brown, navy
36" black
36" **2-WAY** black, medium brown

SIZE #7: *New!* 30" black
(5/8" TAPE)

SIZE #10: 24" black
(3/4" TAPE)
30" black, medium brown, navy
36" black
36" **2-WAY** black, medium brown
48" **2-WAY** black, medium brown



Nickel Jacket Zipper

Nickel 2-Way Zipper

SECTION 1-G: YKK COVERALL ZIPPER

A closed-bottom, non-separating #5 brass 2-way zipper. Ideal for coveralls & overalls. Very durable.

SIZE #5: 22" black, carhartt tan, navy
(9/16" TAPE)
36" black, carhartt tan, navy
48" black, carhartt tan



SECTION 1-H: YKK LINING/UNIFORM ZIPPER

Lining zippers are perfect for rain-coats and other zip out coat interlinings and have interchangeable exact tooth count and are center marked.

Easily cut to exact size. Aluminum uniform zippers are great for police uniforms & sweaters. *Size #3; 7/16" tape.*

SIZE #3 Aluminum Lining 80" beige, black, medium brown, navy
SIZE #3 Brass Lining 80" black, medium brown, navy
SIZE #3 Aluminum Uniform 24" black, medium brown, navy, white



SECTION 1-I: YKK COIL JACKET ZIPPERS

Coil separating zippers are perfect for wind jackets and light weight sweaters. Teeth and slider match the tape.

Size #5; 5/8" tape.

SIZE #5 30" beige, black, dark green, medium brown, medium grey, navy, red, white

New! SIZE #5 2-WAY 36" black



Coil Jacket Zipper

SECTION 1-J: YKK COIL SKIRT, SLACK, DRESS ZIPPERS

#3 Coil, closed bottom, non separating zippers with strong coil teeth that matches the color of the tape. These light-weight zippers are found in skirts, dresses, slacks, & light-weight pants. Available in 3 lengths and 33 colors! Size #3; 1/2" tape.



SIZE #3 9" SIZE #3 16" SIZE #3 24"

beige, black, blue turquoise, camel, dark brown, dark green, dark grey, green turquoise, hot pink, lavender, light blue, light brown, light grey, mauve, medium blue, medium brown, medium grey, natural, navy, olive, orange, orchid, peach, pink, postman blue, purple, red, royal, rust, teal, white, wine, yellow

SECTION 1-K: YKK INVISIBLE COIL DRESS ZIPPERS



These light-weight #2 Coil closed bottom, non separating coil zippers have a tear-drop slider and coil teeth that is

concealed within the tape. Great for wedding gowns and elegant dresses. Available in 3 lengths and 14 colors! Size #2; 7/16" tape.

SIZE #2 9" SIZE #2 12" SIZE #2 24"

beige, black, dark brown, dark grey, light grey, medium blue, medium brown, medium grey, natural, navy, olive, pink, red, white



SECTION 1-L: YKK COIL BOOT/PURSE ZIPPERS

These #5 closed bottom, non separating coil zippers are perfect for replacement in boots, purses, handbags, backpacks, etc. They have strong coil teeth that are very durable. Size #5; 5/8" tape.

New! SIZE #5 6" black, medium brown

New! SIZE #5 9" black, medium brown

New! SIZE #5 12" black, medium brown, brown gold

SIZE #5 16" beige, black, medium brown, brown gold, navy, white



SECTION 1-M: YKK #5 BRASS JEAN ZIPPERS



These closed bottom, non separating brass zippers are a #5 weight with 9/16" tape. These metal zippers have a spring lock slider. Perfect for blue jeans and even some boots!



SIZE #5 5" *New!* black, navy

SIZE #5 7"

SIZE #5 9"

SIZE #5 11"

beige, black, camel, dark brown, dark green, dark grey, lavender, light blue, light brown, light grey, mauve, medium brown, medium grey, natural, navy, olive, pink, postman blue, red, royal, teal, white, wine

SECTION 1-N: YKK #4.5 BRASS TROUSER ZIPPERS



Same as the Jean Zippers above except in a size #4.5 with 7/16" tape; a bit lighter than the Jean Zipper. Perfect for trousers and pants!

SIZE #4.5 7"

SIZE #4.5 9"

SIZE #4.5 11"

beige, black, camel, dark brown, dark green, dark grey, lavender, light blue, light brown, light grey, mauve, medium brown, medium grey, natural, navy, olive, pink, postman blue, red, royal, teal, white, wine



SECTION 1-O: YKK #4.5 NICKEL TROUSER ZIPPERS



Same as Brass Trouser Zippers above except in real Nickel (not aluminum).

7/16" tape. Perfect for fine men's trousers and pants!

SIZE #4.5 9" beige, black, dark brown, dark grey, navy, white



SECTION 1-P: YKK COIL SEPARATING WATER REPELLENT JACKET ZIPPERS

These water-repellent zippers are good for gear and clothing you're going to use in wet weather conditions. The zipper tape is urethane coated to prevent water leakage and the pulls are specially designed to also minimize water intrusion. Good for rain gear, duffel bags and cases that might be exposed to water. These zippers are water repellent, not waterproof, and should not be used in wetsuits or other diving gear. Size #5; 5/8" tape.



Water Repellent Zipper

New! SIZE #5 COIL SEPARATING WATER REPELLENT ZIPPER 30" black

DID YOU KNOW?...

- Vislon molded plastic zippers are less likely to break than metal zippers.
- Vislon molded plastic zippers are easier to zip up and require less maintenance.
- Coil zippers are much stronger than Vislon molded plastic toothed Zippers.

- Larger Zippers are not necessarily stronger.
- Dirt in a zipper or zipper slider will quickly damage it, keeping a zipper clean will extend its life.

SLIDERS

Quality Zipper has by far the most comprehensive stock of YKK zipper sliders anywhere. Nobody has the variety of YKK zipper sliders that Quality Zipper provides! With over 125 different sliders in stock, we have all the hard-to-find sliders for you! All sliders can be broke down by size (#3 thru #10), types of zippers they are for...COIL, VISLON (molded plastic), or METAL; what type of slider (the six types are shown below...LOCKING, NON-LOCKING, SPRING-LOCK, REVERSIBLE (2-TAB), HORSESHOE REVERSIBLE, & TWO-WAY BOTTOM) and color. For instance...a #5 coil locking black slider is a slider used on a size #5 coil zipper that has a locking function and is black in color. **Tip: the back of the YKK slider body will tell you the type and size of slider, for example 8C is #8 coil, 5V is #5 vislon.** (See picture on page 6.)

Size 3, 4.5, 5, & 7 sliders come 10 per package while size 8, 9, & 10 come 5 per package. 100 packages are also available at a discount.

Please note that all of our sliders will fit YKK zippers. If you are trying to replace a slider on a non-YKK zipper you most likely will have to replace that zipper as different manufacturer's parts are not always compatible.



Coil Vislon Metal

LOCKING SLIDER

Slider has a lock pin. Use this slider for jackets, skirts, dresses, outerwear, etc. This locking mechanism keeps the garment from unzipping as it automatically locks when no force is placed on the pull tab.



Coil Vislon Metal

NON-LOCKING SLIDER

The slider has no locking mechanism. Not intended for jackets; only for bags, luggage, purses, backpacks, etc.



Springlock

SPRINGLOCK

Same as the locking slider but made specifically for jeans, trouser, and pants.



Coil Vislon Metal

REVERSIBLE 2-TAB SLIDER

This slider has a pull tab on both sides of the slider and can either be locking or non-lock. Use in tent, sleeping bags and reversible jackets.



Metal Vislon

HORSESHOE REVERSIBLE SLIDER

A reversible slider with only one pull tab that moves along a horseshoe track from one side to the other. Also referred to as a "flip-over" slider. Usually a locking slider found on reversible jackets and outerwear.



Metal Vislon

2-WAY BOTTOM

Found on 2-way zippers. 2-way zippers have two sliders...one that zips from the top and **this one that zips from the bottom**. Typically a locking slider and is found on jackets and outerwear.

To replace sliders, simply remove the top and/or bottom stops, and slide replacement slider into place on the zipper teeth. Finish by replacing the top and/or bottom stops. (See page 7 for detailed illustration.)



In addition to making sliders a breeze to order, we also make it very easy for you to check your order and stock your parts as each one of our sliders are individually packaged and labeled for your convenience!

Structure of a Slider



YKK SLIDERS FOR COIL ZIPPERS

- #3 Coil Locking black
- #4.5 Coil Locking black
- #4.5 Coil Non-Locking black, brass, nickel
- #4.5 Coil Reversible nickel
- #5 Coil Locking 'old style' black, brown, navy, white
- #5 Coil Non-Locking 'old style' black, brass, nickel
- #5 Coil Reversible 'old style' (2-tab, non-lock) black
- #5 Coil Horseshoe Reversible (locking) 'old style' black
- #5 Coil Locking 'new style' black, brown, navy, white, brass, nickel
- #5 Coil Non-Locking 'new style' black, brass, nickel
- #5 Coil Reversible (2-tab, non-lock) 'new style' black
- #5 Coil Locking 'upside down/backwards' black *New!*
- #8 Coil Locking black
- #8 Coil Non-Locking black
- #8 Coil Reversible (2-tab, non-lock) black
- #8 Coil Locking 'upside down/backwards' black *New!*
- #10 Coil Locking black
- #10 Coil Non-Locking black
- #10 Coil Reversible (2-tab, non-lock) black

Note—Difference between #5 'old' and #5 'new' styles: About 7 years ago YKK changed the production of its size #5 coil sliders. This change has only affected size #5 in coil. The 'new style' of YKK coil sliders has a more pointed slider body when compared to the 'round top' of the old sliders. All 'new style' coil sliders have 5CN stamped on the back of the slider body where all old style just have 5C. The problem is that the old and new styles are slightly different in size and are not compatible, therefore you must use the appropriate slider or it will not fit. Fortunately, we stock both types for you and because YKK no longer makes the old style of #5 coil we have to stock it in a YKK compatible slider, but rest assured it is a quality product that will work perfectly with all 'old style' YKK coil.

New upside-down/backwards slider



This coil slider is for zipper tape that hides the slider. This slider has a thicker bottom when viewed from the side. Available in #5 and #8.



Old Style 5C
(round top)



New Style 5CN
(pointed top)

YKK SLIDERS FOR VISLON (Molded Plastic) ZIPPERS

Note: even though these sliders are for plastic jacket zippers, each of these sliders are made of metal and are very durable.

- #3 Vislon Locking black *New!*
- #5 Vislon Locking 'old style' antique brass, black, beige, brown, dark green, grey, light blue, natural, navy, olive, pink, purple, red, royal, white, wine, yellow, & nickel *New!*
- #5 Vislon Horseshoe Reversible Locking 'old style' antique brass, beige, black, navy, nickel *New!*, red, white
- #5 Vislon 2-Way Bottom Slide 'old style' Locking black, navy, nickel
- #5 Vislon Non-locking 'old style' black
- #5 Vislon ASSORTED PACKAGE OF 'old style' SLIDERS
This package contains one of each of the 'old style' sliders that we stock in locking, horseshoe reversible, and 2-way bottom. 28 total sliders.
- #5 Vislon Locking 'new style' nickel, *New!* antique brass, antique nickel, beige, black, brown, dark green, grey, light blue, medium blue, natural, navy, olive, pink, purple, red, royal, white, wine, yellow
- #5 Vislon Horseshoe Reversible Locking 'new style' nickel, black, navy
- #5 Vislon Reversible (2-tab non-locking) 'new style' black
- #5 Vislon 2-Way Bottom Slide 'new style' Locking black, nickel
- #8 Vislon Locking 'old style' black, navy, nickel *New!*
- #8 Vislon Locking 'new style' *New!* Black
- #8 Vislon Reversible (2-tab non-locking) 'old style' Black
- #8 Vislon Horseshoe Reversible Locking 'new style' black, navy
- #8 Vislon 2-Way Bottom Slide 'old style' Locking black
- #10 Vislon Locking black, nickel *New!*
- #10 Vislon Reversible (2-tab Locking) black
- #10 Vislon 2-Way Bottom Slide Locking black

Note—Difference between #5 'old' and #5 'new' styles: About 10 years ago YKK changed the production of its size #5 Vislon sliders. So far, this change has affected size #5 and size #8 sliders for YKK Vislon. The 'new style' of YKK Vislon sliders has a 'winged top' slider body when compared to the 'round top' of the old sliders. All 'new style' Vislon sliders have 5VS stamped on the back of the slider body where all old style just have 5V. The problem is that the old and new styles are slightly different in size and are not compatible, therefore you must use the appropriate slider or it will not fit. Fortunately, we stock both types for you and because YKK no longer makes the old style of #5 Vislon, we have to stock it in a YKK compatible slider, but rest assured it is a quality product that will work perfectly with all 'old style' YKK Vislon.



Old Style 5V
(round top)

New Style 5VS
(winged-top)

YKK SLIDERS FOR METAL ZIPPERS

- #4.5 Metal Springlock (for trouser zippers) brass
- #5 Metal Springlock (for jean zippers) brass
- #5 Metal Locking antique brass, brass, nickel
- #5 Metal Non-locking brass, nickel
- #5 Metal Horseshoe Reversible (Locking) antique brass, brass, nickel
- #5 Metal Reversible (2-tab locking) brass, nickel
- #5 Metal 2-Way Bottom Slider (locking) antique brass, brass, nickel
- #7 Metal Locking antique brass, brass
- #8 Metal Locking antique brass, brass
- #10 Metal Locking antique brass, brass, nickel
- #10 Metal Non-Locking brass, nickel
- #10 Metal Reversible (2-tab non-locking) brass (long tab), nickel (short tab)

Metal sliders come in three finishes...



Antique Brass

Brass

Nickel

Note: Size 3, 4.5, 5, & 7 sliders come 10 per package while size 8, 9, & 10 come 5 per package. 100 packages are also available at a discount.

Please remember that all of our sliders are YKK and will fit YKK zippers. If you are trying to replace a slider on a non-YKK zipper you most likely will have to replace that zipper as different manufacturer's parts are not always compatible.

SECTION 2-D: YKK TOP STOPS
SECTION 2-E: YKK BOTTOM STOPS

(SHOWN ACTUAL SIZE) Both Top Stops (section 2-B in the order form) and Bottom Stops (2-C) are available in three sizes (as shown from top to bottom) - #5, #7 and #10, and four colors (as shown from left to right) - Antique Brass, Gunmetal Black, Brass and Nickel. Both top stops & bottom stops are sold in packs of 100 and 1,000.

TOP STOPS



BOTTOM STOPS



SECTION 2-F: YKK ZIPPER CHAIN

CONTINUOUS ZIPPER CHAIN comes in large rolls that can be cut to make and customize your own zippers. At least one end must be sewn closed. It cannot be used to make separating jacket zippers, only non-separating zippers. We sell zipper chain in 30 foot (10 yd) lots only or you can order the entire roll at a 30% discount! We stock the following in continuous zipper chain...

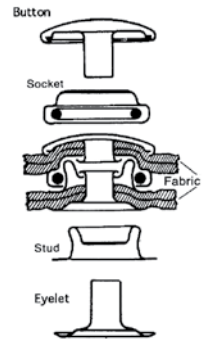


- #4.5 COIL black tape (656 feet per roll)
- #5 COIL black, brown, or white tape (656 feet per roll)
- #5 METAL – ANTIQUE BRASS TEETH black or brown tape (450 feet per roll)
- #5 METAL – BRASS TEETH black or brown tape (450 feet per roll)
- #5 METAL – NICKEL TEETH black tape (450 feet per roll)
- #5 VISLON black tape (656 feet per roll)
- #8 COIL black tape (493 feet per roll)
- #9 COIL black tape (328 feet per roll)
- #10 COIL black tape (328 feet per roll)
- #10 METAL – BRASS TEETH black or brown tape (225 feet per roll)
- #10 METAL – NICKEL TEETH black tape (225 feet per roll)
- #10 VISLON black tape (328 feet per roll)

...don't see the color or type of zipper chain...no problem, we can special order any type of zipper chain in any color from the YKK factory as long as you order an entire roll.

SECTION 3A: GARMENT SNAPS

Garment Snaps are the traditional 4 part all metal snaps with the button and socket that snaps into the stud and eyelet. Garment Snaps are available in 2 sizes: **BABY SIZE 20-L** and **REGULAR SIZE 24-L** as well as 4 finishes or colors: **ANTIQU BRASS, BRASS, GUNMETAL BLACK, and NICKEL**. These snaps are sold in packs of 25, 100 (save 37.5%), or 1,000 (save 56.25%). Purchase in complete sets of all 4 parts: button, socket, stud, & eyelet or by individual parts at 25% of the complete set price. All parts are individually packaged.



See Fastener size chart on next page for actual size.

SECTION 3B: SPRING SNAPS

Spring Snaps are very similar to Garment Snaps with the following exception: the socket part of the Spring Snap contains two parallel springs inside its casing and a stud part has a closed nipple-shaped end. Spring Snaps are available in 3 sizes: **BABY SIZE 20-L**, **REGULAR SIZE 24-L**, and **LARGE SIZE 27-L** as well as 3 finishes or colors: **ANTIQU BRASS, GUNMETAL BLACK, and NICKEL**. These snaps are sold in packs of 25, 100 (save 37.5%), or 1,000 (save 56.25%). Purchase in complete sets of all 4 parts: button, socket, stud, & eyelet or by individual parts at 25% of the complete set price. All parts are individually packaged.



See Fastener size chart on next page for actual size.

SECTION 3-C: SNAP TOOLS

We have the tools to seal snaps (section 3-C on the order form). These simple, hand-held tools only require a hammer to seal the snaps. Spring snap tools on the left include the round anvil, as well as a pair of hand-held setting tools. The anvil works with all three sizes of spring snaps, in contrast, each size of snaps requires a corresponding pair of the setting tools. Garment snap tools on the right include the round anvil and one hand-held setting tool per size. These tools are essential when working with the garment snaps and spring snaps; the snaps will not work without them.



SECTION 3-D: JEAN BUTTONS

Jean Buttons are all metal and contain two parts: the Button and the Tack. Buttons are size 27-L and are available in either Antique Brass or Antique Nickel. The Button has the popular oak leaf design. Sold in sets (button and tack) of 25, 100 (save 37.5%), and 1,000 (save 56.25%)!



Antique Brass



Antique Nickel



(Actual sizes shown)

Fastener size chart in millimeters (width of item)

Garment Snaps

	Button	Socket	Stud	Eyelet	Eyelet stem length
Baby	13mm	11mm	13mm	13mm	6mm
Regular	15mm	14mm	14mm	14mm	7mm

Spring Snaps

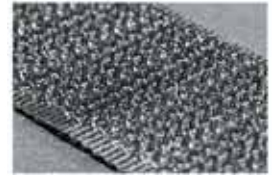
	Button	Socket	Stud	Eyelet	Eyelet stem length
Baby	13mm	14mm	11.5mm	12mm	7mm
Regular	15mm	14mm	11.5mm	12mm	7mm
Large	15mm	15mm	13.5mm	13.5mm	9mm

Jean Button

	Button	Tack	Tack stem length
Regular	17mm	10mm	11mm

SECTION 3E: HOOK AND LOOP

Hook and Loop is stocked in 1" or 2" widths and the following colors: Black, White, & Beige. Other sizes and colors are available for special order. Hook and Loop is sold in 5 yd, 25 yd (save 37.5%), and 100 yd (save 56.25%) quantities. It consists of two layers: a "hook" side, which is a piece of fabric covered with tiny hooks, and a "loop" side, which is covered with even smaller and "hairier" loops. When the two sides are pressed together, the hooks catch in the loops and hold the pieces together. Hook and Loop was invented in 1941 by Swiss engineer George de Mestral. The idea came to him one day after returning from a hunting trip with his dog. He took a close look at the burrs that kept sticking to his clothes and his dog's fur. He examined them under a microscope, and noted their hundreds of "hooks" that caught on anything with a loop, such as clothing, animal fur, or hair. He saw the possibility of binding two materials reversibly in a simple fashion and thus Hook and Loop was born!



HOOK



LOOP

SECTION 3F: ZIPPER LUBRICANTS AND ZIPPER REPAIR TOOLS

ZIPPER EASE

A stainless zipper lubricant in easy-to-use stick form. Assures smooth trouble-free operation of all zippers. It contains a special blend of waxes and lubricants that resists exposure to water or weather. Just apply like a crayon to zipper teeth and the job is done!



ZIPPYCOOL

ZippyCool Cleaning Fluid, featuring the unique patented push/pull dispenser brush, removes harmful dirt, sand, salt deposits and other residue. Regular use of ZippyCool will prolong the life of ALL your metal, coil and plastic zippers. Great point of sale item to sell to your customers!



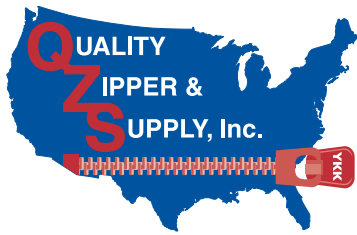
Almost all Zippers use Sliders made of Zinc Alloy that are prone to sea corrosion, particularly in sea air or salt water. Always rinse any equipment that has been exposed to sea air or salt water with fresh water as soon as you are able to, and dry thoroughly. Spaying the zipper and cleaning with ZippyCool, or rubbing with zipper ease on the odd occasion will protect the Zipper and will also reduce friction, wear and tear and enhance the life of the Zippers. Remember, proper care of your Zippers will give you many years of loyal service.



Needle Nose Pliers Excellent for repairing zippers and crimping all top and bottom stops!



End Nipper Pliers Ideal for removing zipper teeth when shortening zippers!



P.O. Box 5204
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www.qualityzipper.com

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"I just love the order form, not only does it make ordering easy, but I use it for inventory purposes...everything I need for zipper repair is right there on that form!" - Jill, Alabama

"In this day and age, it is refreshing to hear a human voice when the phone picks up on the other end...no phone menus to fight through, just fast and friendly service!" - Sara, Michigan

COLOR CHART

